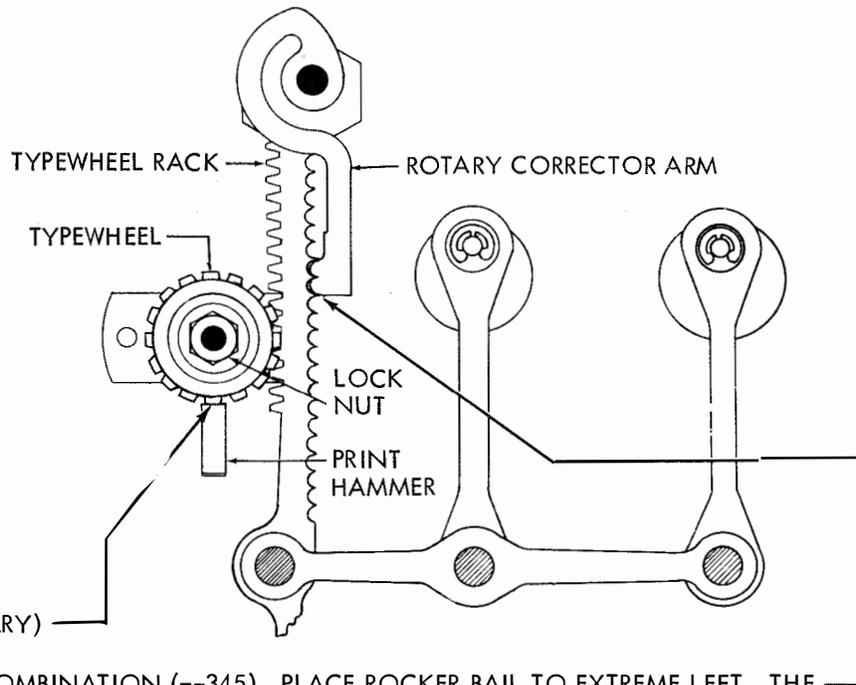


2.55 Typing Mechanism for Chadless Tape continued



(A) TYPEWHEEL (PRELIMINARY)
TO CHECK

SELECT "H" CODE COMBINATION (--345). PLACE ROCKER BAIL TO EXTREME LEFT. THE ROTARY CORRECTOR ARM FIRMLY ENGAGED.

REQUIREMENT

TYPEWHEEL ALIGNED SO THAT FULL CHARACTER IS PRINTED UNIFORMLY AND $6 \pm 1/4$ CODE HOLE SPACES BEHIND ITS PERFORATED CODE HOLES.

TO ADJUST

POSITION TYPEWHEEL WITH LOCK NUT LOOSENED. CHECK PRINTING BY MANUALLY LIFTING ACCELERATOR TO LATCHED POSITION AND RELEASING IT.

NOTE:

FOR BEST RESULTS IT MAY BE NECESSARY TO PROCEED TO THE NEXT ADJUSTMENT THEN COME BACK AND REFINER THE ABOVE.

(B) TYPEWHEEL (FINAL)
REQUIREMENT

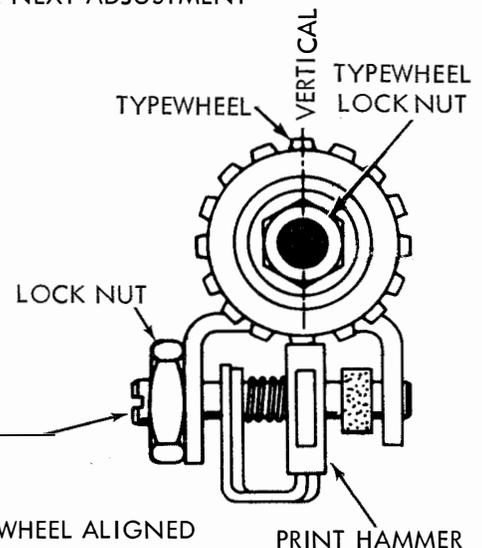
ALL CHARACTERS SHALL BE LEGIBLE AND $6 \pm 1/4$ CODE HOLE SPACES BEHIND THE PERFORATED CODE HOLES WITH UNIT OPERATING UNDER POWER.

TO ADJUST

REFINE THE TYPEWHEEL POSITION WITH ITS LOCK NUT LOOSENED.

NOTE:

FOR BEST RESULTS IT MAY BE NECESSARY TO MAKE THE PRINT HAMMER ADJUSTMENT AND THEN REFINER THIS ADJUSTMENT.



(C) PRINT HAMMER
REQUIREMENT

WHEN OPERATING UNDER POWER, PRINT HAMMER AND TYPEWHEEL ALIGNED SO AS TO OBTAIN BEST QUALITY OF PRINTING.

TO ADJUST

POSITION PRINT HAMMER SHAFT WITH LOCK NUT LOOSENED.

NOTE:

IT MAY BE NECESSARY TO REMAKE TYPEWHEEL ADJUSTMENT (ABOVE) AND THEN REFINER THIS ADJUSTMENT.