

NAVSHIPS 93294

TECHNICAL MANUAL
FOR
RADIO SET GROUP
AN/WRA-1

DESIGN ENGINEER: LCDR F. E. Edmunds

LONG BEACH NAVAL SHIPYARD
LONG BEACH 2, CALIFORNIA

DEPARTMENT OF THE NAVY
BUREAU OF SHIPS

Office of Industrial Manager, USN
Sixth Naval District
P. O. Box 7237
Charleston Heights, S. C.

20 NOV 1963

LIST OF EFFECTIVE PAGES

PAGE NUMBERS	CHANGE IN EFFECT	PAGE NUMBERS	CHANGE IN EFFECT
Title Page	Original	3-1 to 3-6	Original
A to C	Original	4-1 to 4-10	Original
i to i.i.i.	Original	5-1 to 5-11	Original
1-0 to 1-6	Original	7-1 to 7-17	Original
2-1 to 2-12	Original		



DEPARTMENT OF THE NAVY
BUREAU OF SHIPS
WASHINGTON 25, D. C.

IN REPLY REFER TO
Code 695E-100

From: Chief, Bureau of Ships
To: All Activities concerned with the Installation, Operation,
and Maintenance of the Subject Equipment

Subj: Technical Manual for Radio Set Groups AN/WRA-1, NAVSHIPS 93294

1. This is the Technical Manual for the subject equipment and is in effect upon receipt.
2. When superseded by a later edition, this publication shall be destroyed.
3. Extracts from this publication may be made to facilitate the preparation of other Department of Defense publications.
4. Errors found in this publication (other than obvious typographical errors), which have not been corrected by means of Temporary Corrections or Permanent Changes should be reported. Such report should include the complete title of the publication and the publication number (short title); identify the page and line or figure and location of the error; and be forwarded to the Electronics Publications Section of the Bureau of Ships.
5. All Navy requests for NAVSHIPS electronics publications should be directed to the nearest Bureau of Supplies and Accounts Forms and Publications Supply Point. When changes or revised books are distributed, notice will be included in the Electronics Information Bulletin, NAVSHIPS 900,022A, and in the Forms and Publications Supply Office Index of Forms and Publications, Cognizance "I".

A. G. MUMMA
Chief of Bureau

TABLE OF CONTENTS

SECTION 1 - GENERAL INFORMATION

Paragraph		Page
1-1	General.....	1-1
1-2	Functional Description.....	1-1
1-3	General Description of Units.....	1-1

SECTION 2 - INSTALLATION

2-1	Unpacking and Handling.....	2-1
2-2	Installation Layout.....	2-1
2-3	Check-out Procedures.....	2-2

SECTION 3 - OPERATOR'S SECTION

3-1	Installation.....	3-1
3-2	Operation of Specific Units.....	3-1
3-3	System Operation.....	3-3

SECTION 4 - PRINCIPLES OF OPERATION

4-1	General.....	4-1
4-2	Single Side Band Theory.....	4-1
4-3	Receiver/Transmitter.....	4-1
4-4	Transmission Line Coupler.....	4-9
4-5	Voltage Regulator.....	4-10

SECTION 5 - TROUBLE SHOOTING

5-1	General.....	5-1
5-2	Receiver/Transmitter.....	5-1
5-3	Transmission Line Coupler.....	5-4
5-4	Voltage Regulator.....	5-4

SECTION 7 - PARTS LIST

7-1	Introduction.....	7-1
7-2	Notes.....	7-1
7-3	List of Manufacturers.....	7-17

LIST OF ILLUSTRATIONS

SECTION 1 - GENERAL INFORMATION

Figure		Page
1-1	AN/WRA-1 TBL SSB Conversion Kit Pictorial Wiring Diagram.....	1-0
1-2	Receiver-Transmitter RT-465/WRA-1.....	1-2
1-3	Voltage Regulator CN-513/WRA-1.....	1-3
1-4	Transmission Line Coupler CU-701/WRA-1.....	1-4

SECTION 2 - INSTALLATION

2-1	Receiver-Transmitter RT-465/WRA-1 Mounting Dimensions.....	2-3/2-4
2-2	Transmission Line Coupler CU-701/WRA-1 Mounting Dimensions.....	2-5/2-6
2-3	Voltage Regulator CN-513/WRA-1 Mounting Dimensions.....	2-7/2-8
2-4	AN/WRA-1 Radio Set Group Interconnection Schematic Wiring Diagram.....	2-9

SECTION 3 - OPERATOR'S SECTION

3-1	Receiver-Transmitter RT-465/WRA-1.....	3-2
-----	--	-----

SECTION 4 - PRINCIPLES OF OPERATION

4-1	Receiver-Transmitter RT-465/WRA-1 Functional Block Diagram.....	4-3
4-2	Receiver-Transmitter RT-465/WRA-1 Horizontal Chassis Schematic Wiring Diagram.....	4-4
4-3	Receiver-Transmitter RT-465/WRA-1 Vertical Chassis Schematic Wiring Diagram.....	4-5

SECTION 5 - TROUBLE SHOOTING

5-1	Receiver-Transmitter RT-465/WRA-1 Horizontal Chassis Schematic Wiring Diagram.....	5-11/5-12
5-2	Receiver-Transmitter RT-465/WRA-1 Vertical Chassis Schematic Wiring Diagram.....	5-13/5-14

LIST OF TABLES

SECTION 1 - GENERAL INFORMATION

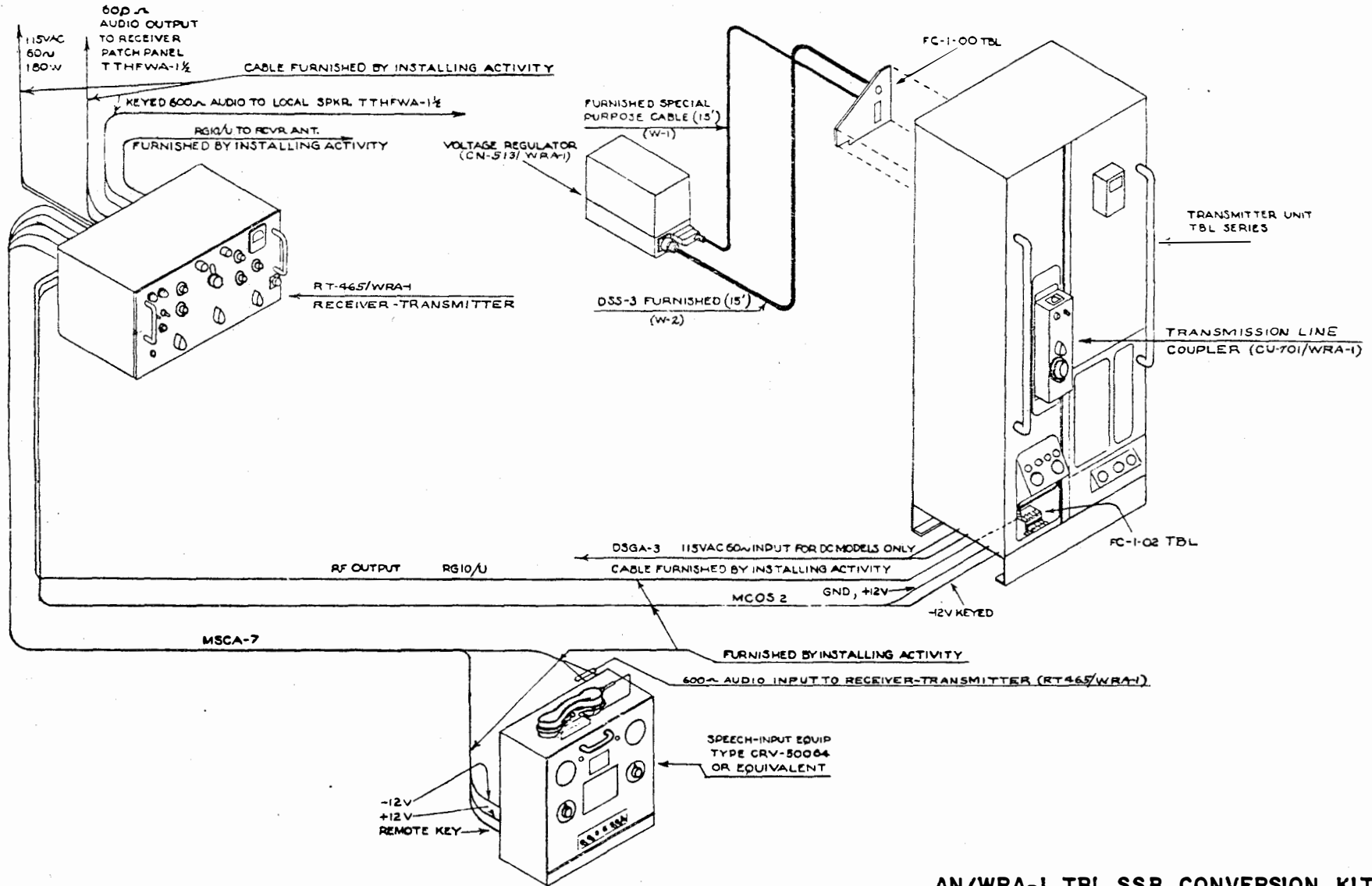
Table		Page
1-1	Equipment Supplied.....	1-7
1-2	Equipment Required But Not Supplied.....	1-7
1-3	Shipping Data.....	1-8

SECTION 5 - TROUBLE SHOOTING

5-1	Trouble Shooting Chart.....	5-0
5-2	Receiver-Transmitter RT-465/WRA-1 Voltage Chart.....	5-5
5-3	Receiver-Transmitter RT-465/WRA-1 Resistance Chart....	5-9

SECTION 7 - MAINTENANCE PARTS LIST

7-1	Maintenance Parts List.....	7-2
-----	-----------------------------	-----



AN/WRA-1 TBL SSB CONVERSION KIT PICTORIAL WIRING DIAGRAM

FIGURE 1-1

SECTION 1
GENERAL INFORMATION

1-1. GENERAL.

This technical manual contains information concerning the installation, operation, theory, and maintenance of the single sideband conversion Radio Set Group AN/WRA-1. The AN/WRA-1 is normally for use in conjunction with Field Change 5-TBL-4, 8, 9 or Field Change 6-TBL-5, 6, 7, 10, 11, 12, 13.

1-2. FUNCTIONAL DESCRIPTION. (See Figure 1-1)

a. The equipment is used as a conversion unit to allow use of standard Navy radio transmitters in the single sideband (SSB) mode, and to provide, in the same equipment, an optimized single sideband receiver.

b. The operating frequency range of the equipment is from 2 to 18 MCS and provides eight selectable channels. Frequency control is by temperature controlled crystal oscillators. Circuitry is compatible with standard Navy transmitter models TBL, TBK, TBM and AN/SRT-14, AN/SRT-15 and AN/SRT-16 within the frequency range of the equipment.

c. Instructions for use with any particular transmitter are provided by Field Changes to that equipment. Components peculiar to the parent transmitter modification are also provided as a part of the Field Change.

d. Reference should be made to the applicable Field Change Bulletin for use of the AN/WRA-1 with a particular transmitter. As a typical case, this manual will describe the use of the equipment with the model TBL transmitter. Figure 1-1 shows the various parts of the Radio Set Group AN/WRA-1 in conjunction with the TBL.

e. The Radio Set Group AN/WRA-1 consists of 3 basic units:

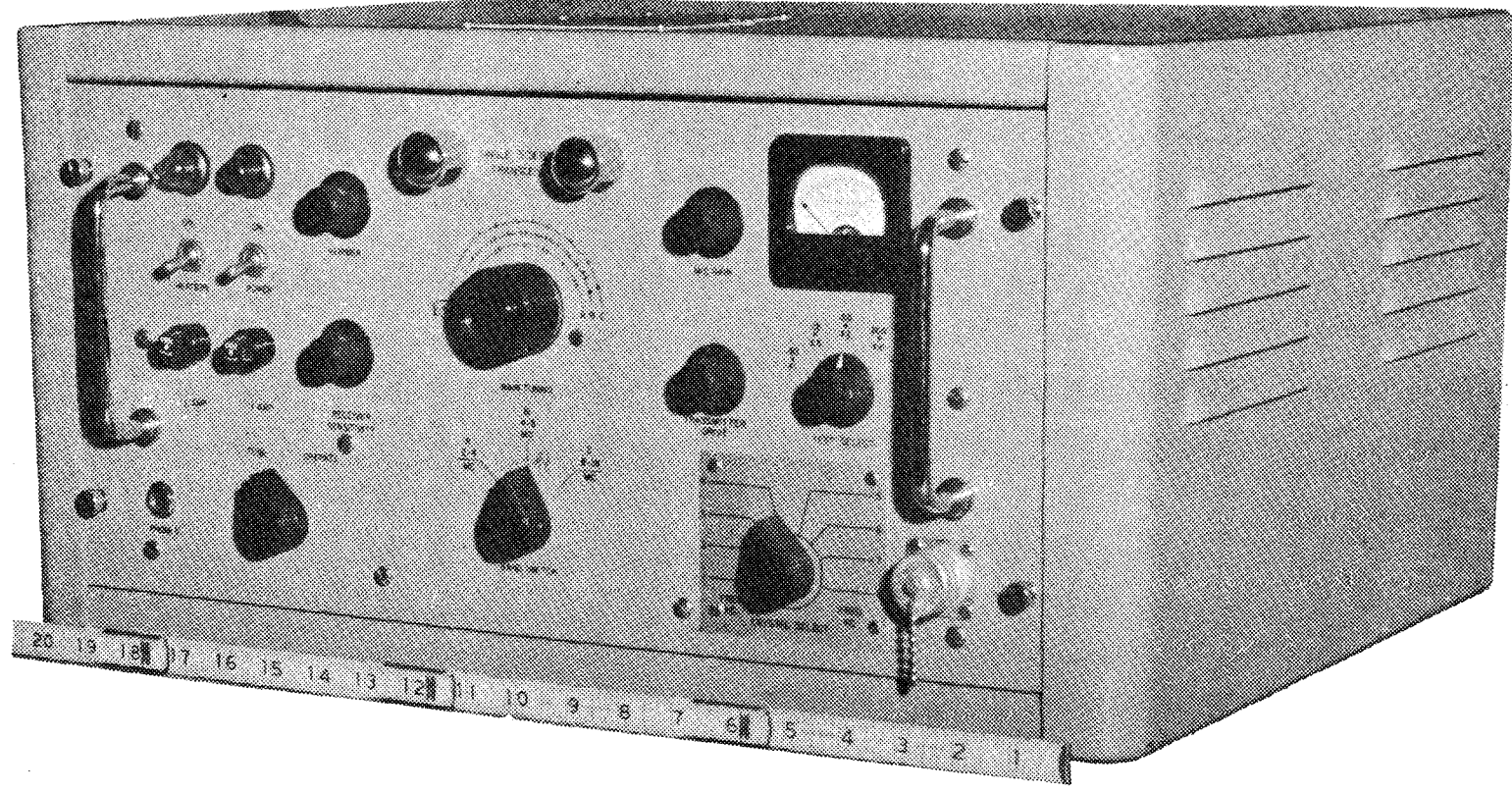
- (1) Receiver/Transmitter RT-465/WRA-1.
- (2) Voltage Regulator CN-513/WRA-1.
- (3) Transmission Line Coupler CU-701/WRA-1.

These units operate with the parent transmitter and its own modulator/remote radiophone circuitry. A separate antenna input and audio output circuit are associated with the RT-465/WRA-1 as will be noted in Figure 2-4.

1-3. GENERAL DESCRIPTION OF UNITS.

The major units of the AN/WRA-1 are housed in three separate cabinets. (See Figures 1-2, 1-3, and 1-4).

a. Receiver/Transmitter RT-465/WRA-1. - This unit contains the circuit elements required to generate and receive single sideband (SSB) signals,



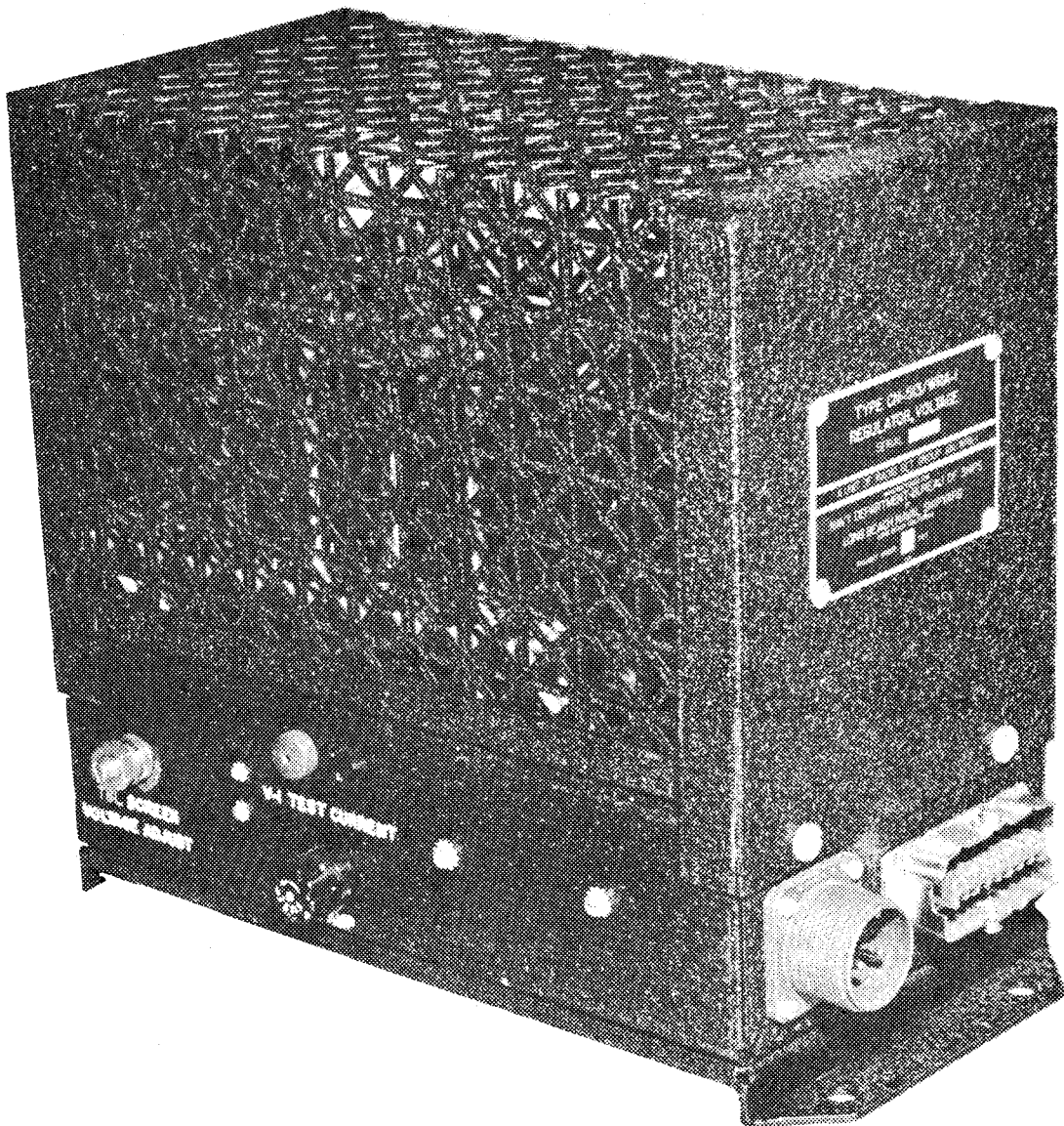
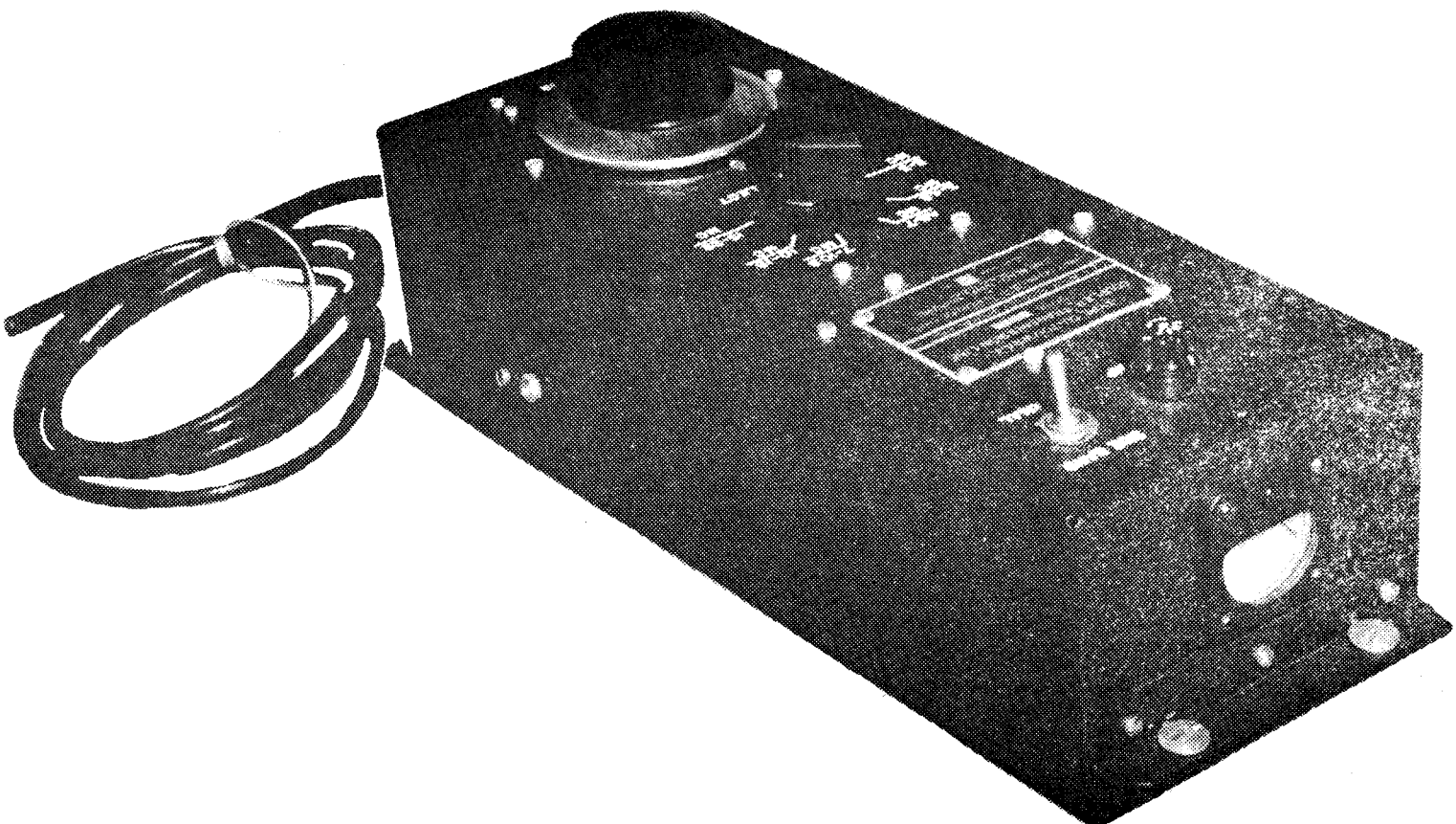


FIGURE 1-3 VOLTAGE REGULATOR CN-513/WRA-1



1-4 FIGURE 1-4 TRANSMISSION LINE COUPLER CU-701/WFA-1 ORIGINAL

and to provide D.C. potentials for use with control circuitry in the parent transmitter, and with standard remote control radiophone units. Connections are made to the unit at R.F. coaxial connectors on the rear of the cabinet, and on power/control terminal boards within the cabinet. The chassis may be removed from the cabinet on slides, and a flexible cable is provided for dynamic servicing. All controls for operating the unit, including jacks for microphone and earphones, are located on the front panel. A high quality dynamic microphone handset is provided with the unit. (See Figure 1-2).

b. Voltage Regulator CN-513/WRA-1. - This unit contains circuitry for stabilizing the screen voltages in the transmitter being converted for SSB operation. The unit is required when converting models TBL, TBK, TBM, but is not required when converting the AN/SRT-14, AN/SRT-15 and AN/SRT-16. The CN-513/WRA-1 is mounted near the parent transmitter, and connected to it via a special purpose cable assembly provided with the unit. Current monitoring jacks and a screen voltage adjustment potentiometer are accessible on the front of the unit. (See Figure 1-3).

c. Transmission Line Coupler CU-701/WRA-1. - This unit is an active impedance matching amplifier used to compensate for power loss between the RT-465/WRA-1 and the parent transmitter, and to provide excitation voltage levels compatible with that transmitter. This unit, like the CN-513/WRA-1 is not required for converting the AN/SRT-14, AN/SRT-15 and AN/SRT-16 series transmitters to the single sideband mode. When used with the TBL, TBK and TBM, the unit is mounted on those transmitters as is shown in Figure 1-1. Switching, tuning controls, and a tuning monitor are provided as shown in Figure 1-4.

1-4. REFERENCE DATA.

a. Receiver/Transmitter RT-465/WRA-1.

- (1) Frequency Range - 2 to 18 MCS.
- (2) Emission/Reception - Lower single sideband.
- (3) Frequency Control - Ovenized crystal.
- (4) Crystals - 2 CR-47/U and 8 CR-27/U
Note: The CR-27/U crystals are the channel operating crystals. Both types are physically identical.
- (5) Frequency Stability - ± 1 ppm/day ± 10 cps.
- (6) Impedance - R.F. in/out 50 ohms.
A.F. in/out 600 ohms.
- (7) Audio - input 0db (6 mw/600 ohms).
output 1 w 10% distortion.

- (8) Response (Audio) - ± 2 Db 300-3000 cps.
- (9) R.F. Output - 5V peak/50 ohms.
- (10) Carrier Suppression - -50Db.
- (11) Sideband Suppression - -50 Db.
- (12) Distortion (SSB) - -40 Db at 1V peak/50 ohms.
- (13) Power Requirements - 115V 50-60 cps single phase, power factor 0.8, input power 180 watts with ± 10 percent voltage variation.
- (14) Heat Dissipation - 180 watts.

b. Voltage Regulator CN-513/WRA-1.

- (1) Input Voltage - 600 to 1000 volts D.C. through normal screen voltage dropping resistor assembly.
- (2) Output Voltage - 450-550 volts D.C. (adjustable).
- (3) Regulation - ± 6 percent (0 to 80 ma).
- (4) Input Power - 115V 50-60 cps single phase, power factor 0.8, 50 watts with ± 10 percent voltage variation. Minus 250/300 volts D.C. at 20 m.a. from parent transmitter bias supply.

c. Transmission Line Coupler CU-701/WRA-1.

- (1) Frequency Range - 2 to 18 MCS.
- (2) R.F. Input - 3 volts peak (max)/50 ohms.
- (3) R.F. Output - 30-40 volts peak/5000 ohms.
- (4) Input Power - 115V 50-60 cps single phase, power factor 0.8, 6 watts with ± 10 percent voltage variation. Minus 250/300 volts at 30 m.a. from parent transmitter bias supply.

TABLE 1-1EQUIPMENT SUPPLIED

QUANT. PER EQUIP.	NAME OF UNIT	NAVY TYPE DESIGNATION	OVERALL DIMENSIONS			VOL. CU. FT.	WGT LBS
			H	W	D		
1	Receiver-Transmitter	RT-465/WRA-1	10-3/4	22 1/2	19	2.64	69
1	Voltage Regulator	CN-513/WRA-1	10-3/8	5-3/4	11-1/8	0.38	11
1	Transmission Line Coupler	CU-701/WRA-1	14 1/2	5	4-1/2	0.184	6
1	Field Change Kit, Associated Cabling and Handset	1-00 TBL, 1-02 TBL, 1-01 TBL					10
2	Technical Manual	NAVSHIPS 93294					

TABLE 1-2EQUIPMENT REQUIRED BUT NOT SUPPLIED

QUANT. PER EQUIP.	NAME OF UNIT	NAVY TYPE DESIGNATION	REQUIRED USE	REQUIRED CHARACTER- ISTICS
1	Radio Transmitter	TBL, TBK, TBM AN/SRT-14/15/16	Final Power Amplifier	
1	Local Speaker		Local Monitoring if Desired	
1	Antenna		Antenna for Receiver-Transmitter	
8	Channel Operating Crystals	CR-27/U	Operating Frequency	
As Req'd	Coaxial Cable	RG-10/U	R.F. Output	
As Req'd	Coaxial Cable	RG-10/U	Antenna Cable	
As Req'd	Cable	DSCA-3 or similar	Power Cable	
As Req'd	Cable	TTHFWA-1 1/2	Audio Cable to Rcvr Swbd	
As Req'd	Cable	TTHFWA-1 1/2	Audio Cable to Local Speaker	
As Req'd	Cable	MSCA-7	To Speech-Input Equipment	

TABLE 1-3SHIPPING DATA

SHIP- PING BOX NO.	CONTENTS		OVERALL DIMENSIONS			VOL. CU. FT.	WGT LBS
	NAME	DESIGNATION	H	W	D		
1	Radio Set Group	AN/WRA-1	21	28	24	8.2	164

SECTION 2
INSTALLATION

2-1. UNPACKING AND HANDLING.

No special unpacking and handling procedures are necessary other than the ordinary precautions taken in handling electronics equipment. Be cautious, however, that connectors and other small installation material are not discarded with packing material.

2-2. INSTALLATION LAYOUT.

a. General. - The particular installation will depend upon the location of the transmitter being converted, and the desired operating position. A general consideration is that the Receiver/Transmitter RT-465/WRA-1 should be installed as a receiver insofar as operator convenience is concerned. The Voltage Regulator CN-513/WRA-1 and Transmission Line Coupler CU-701/WRA-1 must be installed at the parent transmitter site. Cabinet size and mounting dimensions are provided in Figures 2-1, 2-2, 2-3. A review of the interconnection diagram, Figure 2-4, will provide details of interconnecting cables and circuitry.

b. Receiver/Transmitter RT-465/WRA-1. - This unit was designed for use within a 50 ft. cable run from the parent transmitter of the model TBL, TBK and TBM series. A cable run of several hundred feet may be used to the AN/SRT-14, AN/SRT-15 and AN/SRT-16 series. Specific cabling is detailed in Figure 2-4; in general the following installation requirements must be met:

- (1) Receiving antenna to J10 (coaxial).
- (2) 115V A.C. power to TB21.
- (3) SSB output to TBL via J20 (coaxial).
- (4) Control circuitry to speech amplifier of parent transmitter via TB22.
- (5) Control circuitry to parent transmitter via TB22.
- (6) Keyed audio to local loudspeaker via TB22 (optional).
- (7) Audio output to radio remote receiver switchboard.

The equipment should be removed from the cabinet so that mounting and cabling may be most effectively accomplished. A flexible Power/Signal cable assembly is integral with the cabinet, and is permanently wired to

the cabinet terminal boards and coaxial connectors. After completing cabinet cabling, the equipment may be returned to the cabinet and the flexible cable assembly may be connected to the main chassis.

WARNING

Once 115V power has been connected to TB21, terminals 8 and 16 of P1, of the flexible cable assembly, are "HOT". Although these terminals are recessed, care should be taken not to drop P1 on any protruding metal parts of the chassis.

Refer to paragraph 2-3 for equipment check-out procedures. DO NOT energize equipment until reference to that paragraph has been made.

c. Voltage Regulator CN-513/WRA-1. - This unit is provided with special purpose interconnection cables W1 and W2. These cables are 15 feet in length, accordingly the CN-513/WRA-1 must be mounted within this cable run distance from the transmitter being modified. The following installation requirements must be met:

- (1) Unit may be shelf or bracket mounted.
- (2) Access to front and right sides is necessary for adjustment and plug entry.
- (3) Cable run to parent transmitter must not exceed 15 feet.

Refer to paragraph 2-3 for check-out procedures.

d. Transmission Line Coupler CU-701/WRA-1. - This unit mounts on the access door of the parent transmitter. Stand-off studs are integral with the base mounting plate provided with the unit. Cabling to the parent transmitter is in accordance with the Field Change Bulletin for that transmitter. It is schematically shown in Figure 2-4.

Refer to paragraph 2-3 for check-out procedures.

2-3. CHECK-OUT PROCEDURES.

In general, adjustment and operating procedures of the Voltage Regulator CN-513/WRA-1 and Transmission Line Coupler CU-701/WRA-1 are covered in detail in the parent transmitter Field Change Bulletin. All bias and screen voltage adjustments should be first made in accordance with the applicable Bulletin. Keying potentials for relay control of the CU-701/WRA-1 are obtained from the RT-465/WRA-1, however, and that unit will have to be made operative first.

a. Receiver/Transmitter RT-465/WRA-1. - Prior to energizing this unit, at least one channel crystal must be installed. The channel crystals are

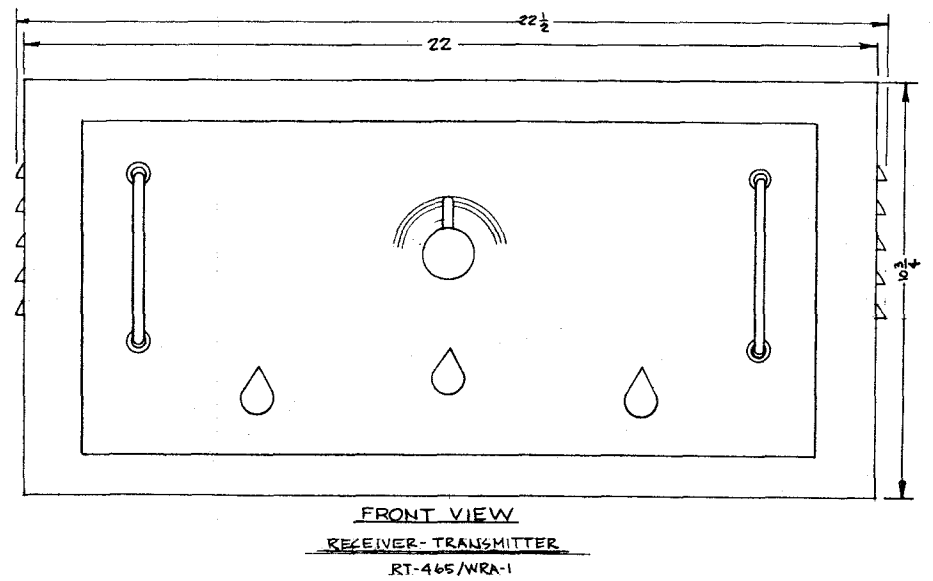
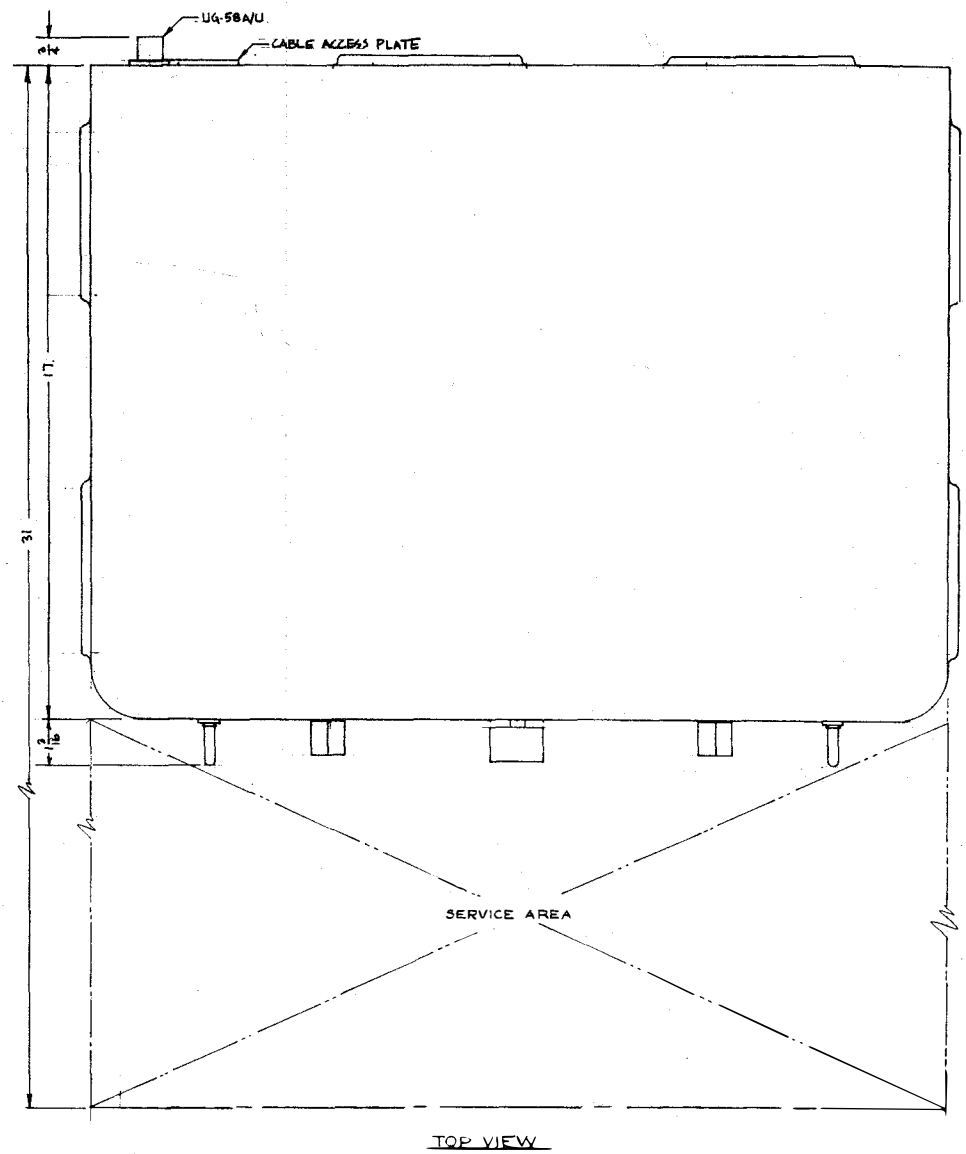
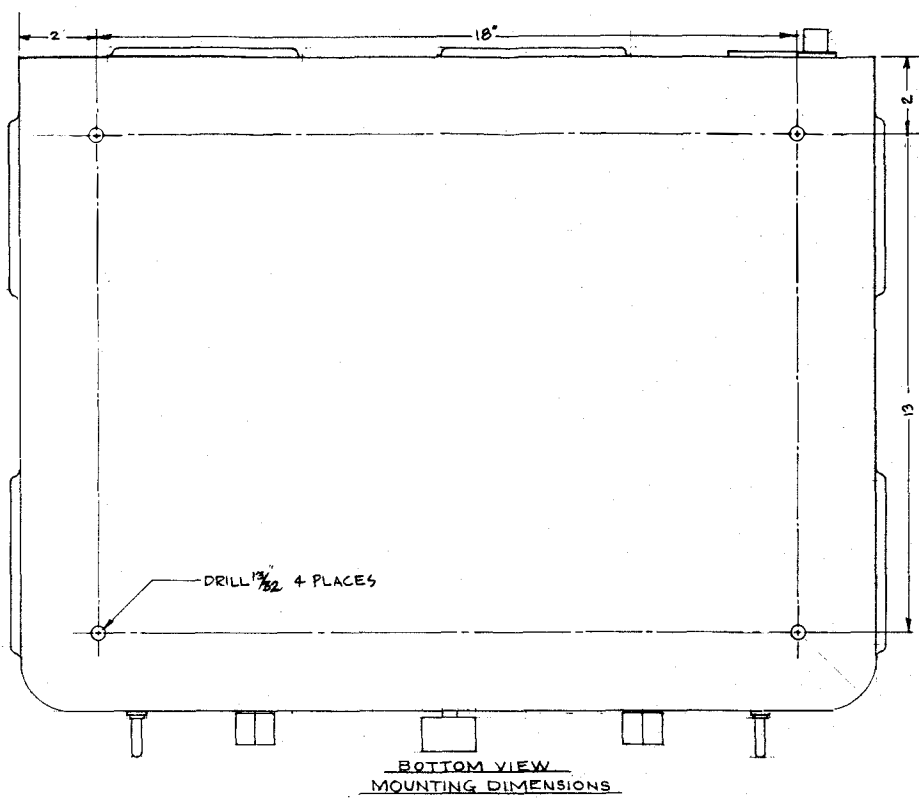
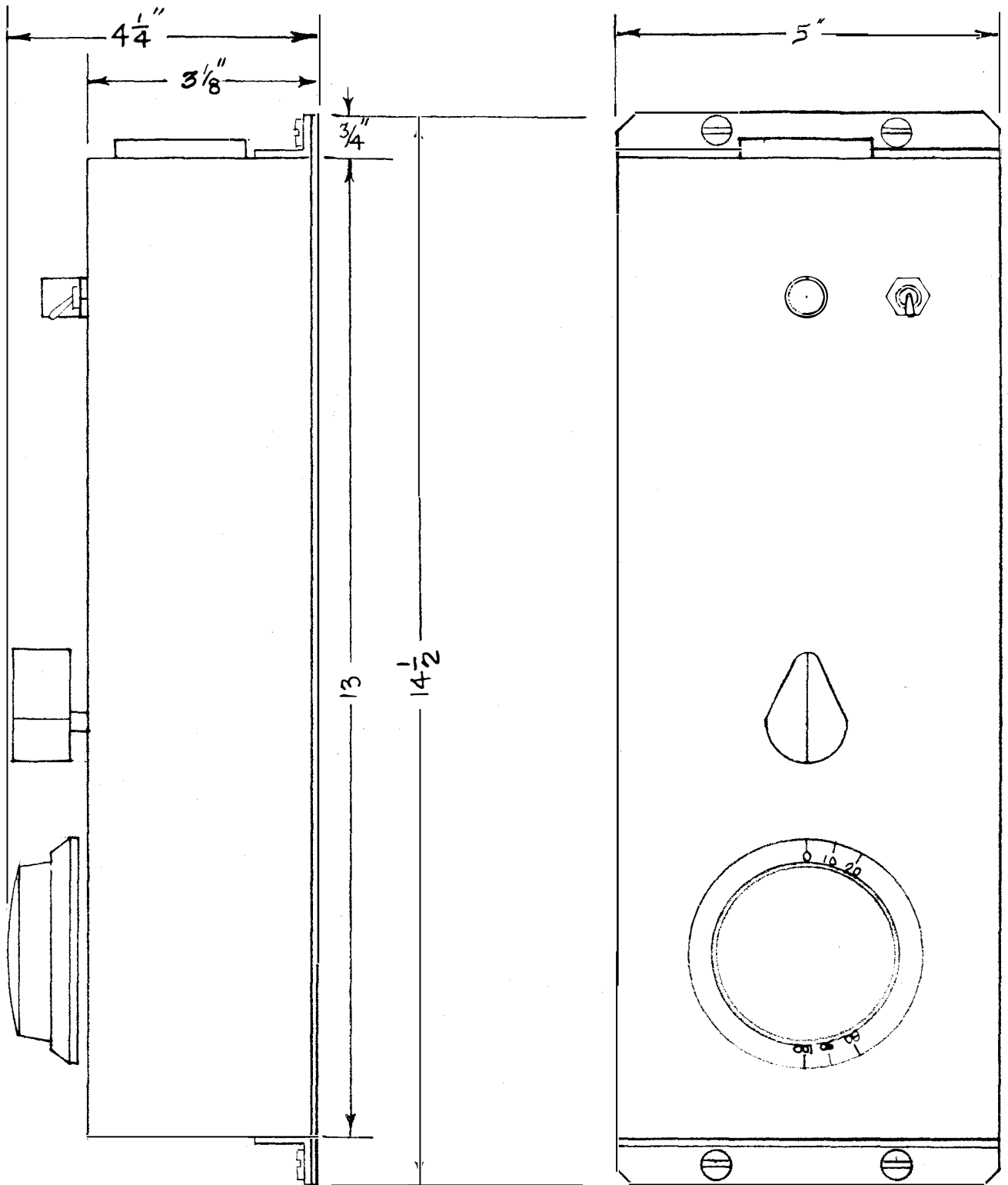


FIGURE 2-1



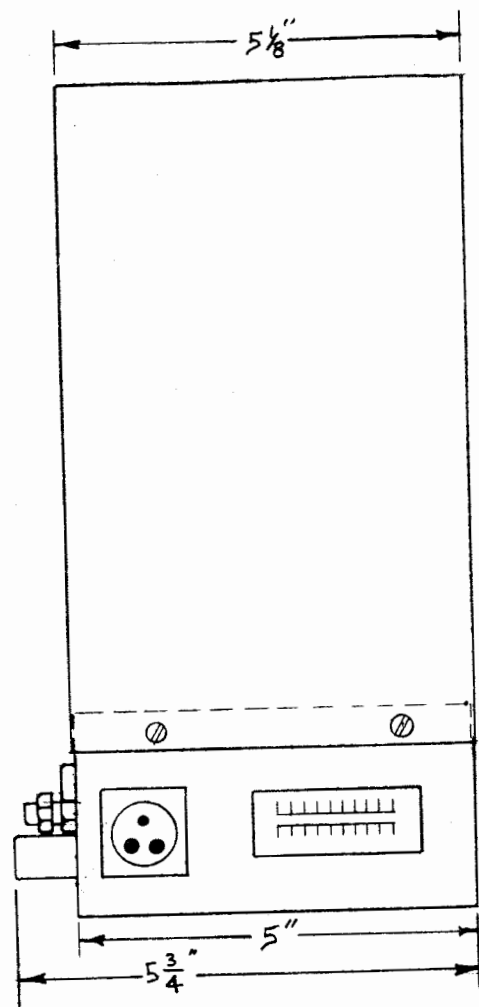
SIDE VIEW

FRONT VIEW

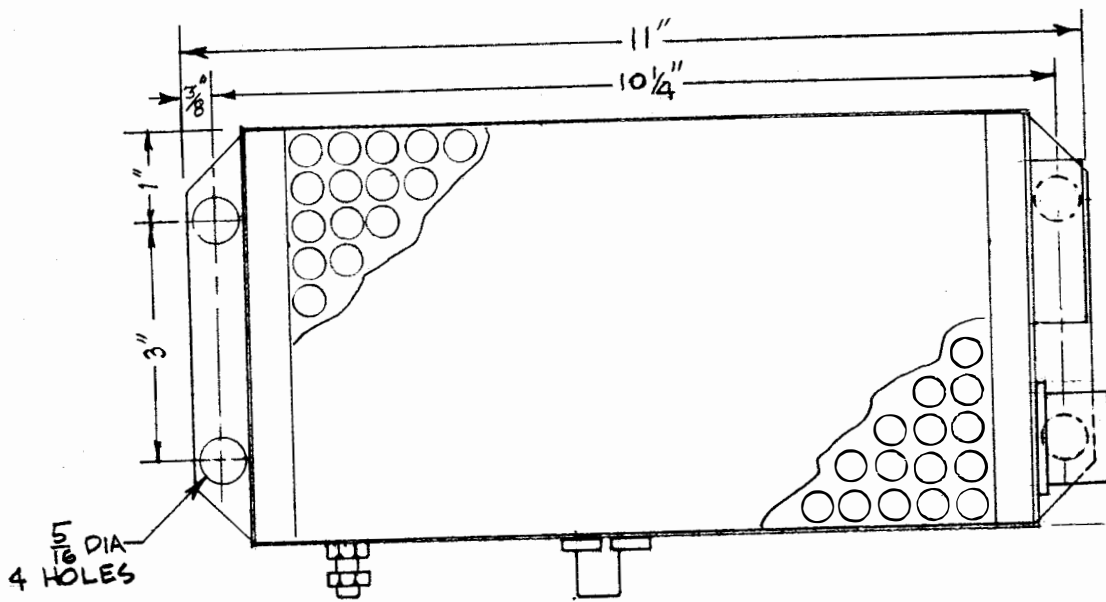
LINE COUPLER

CU-701/WRA-1

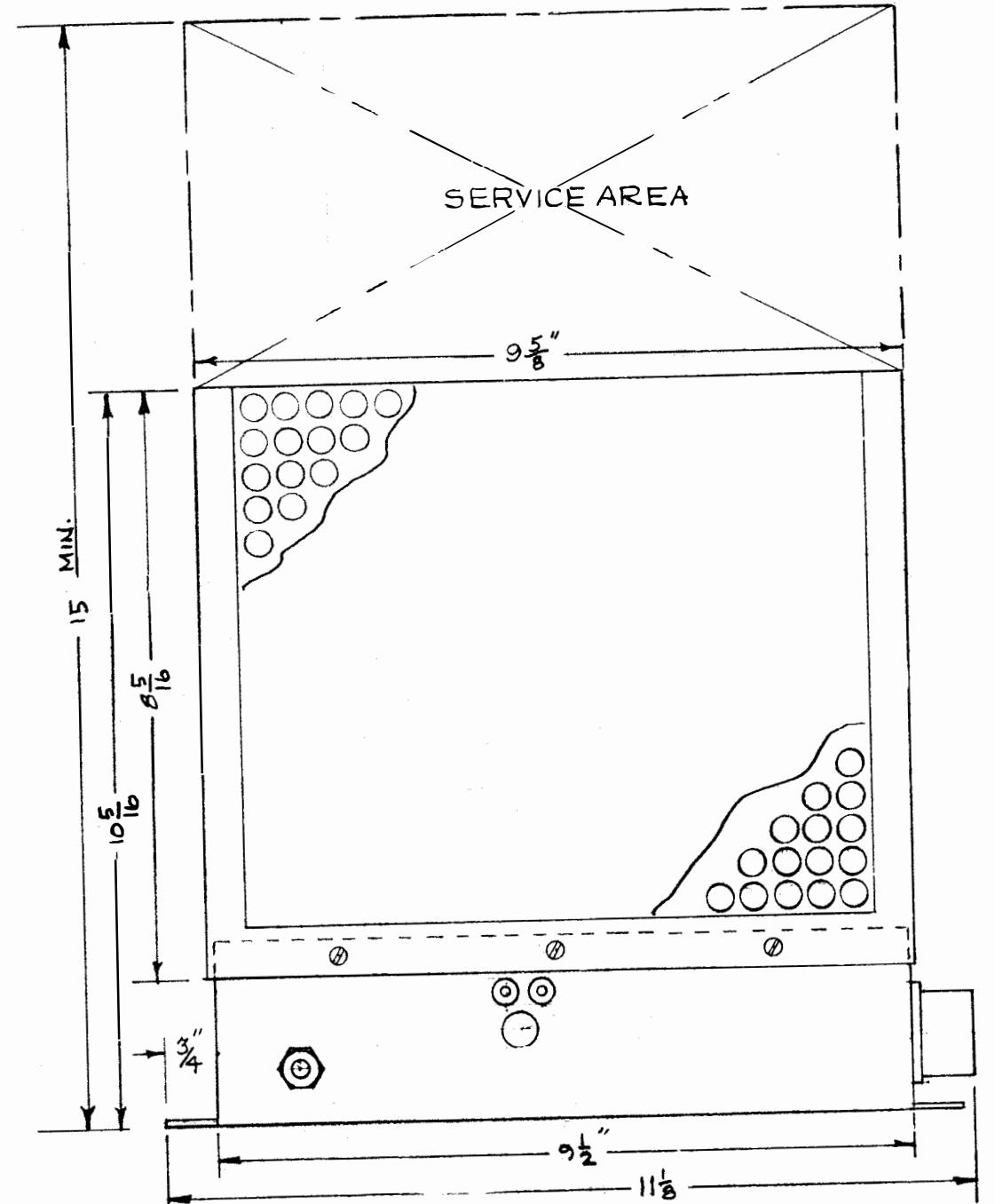
FIGURE 2-2



END VIEW



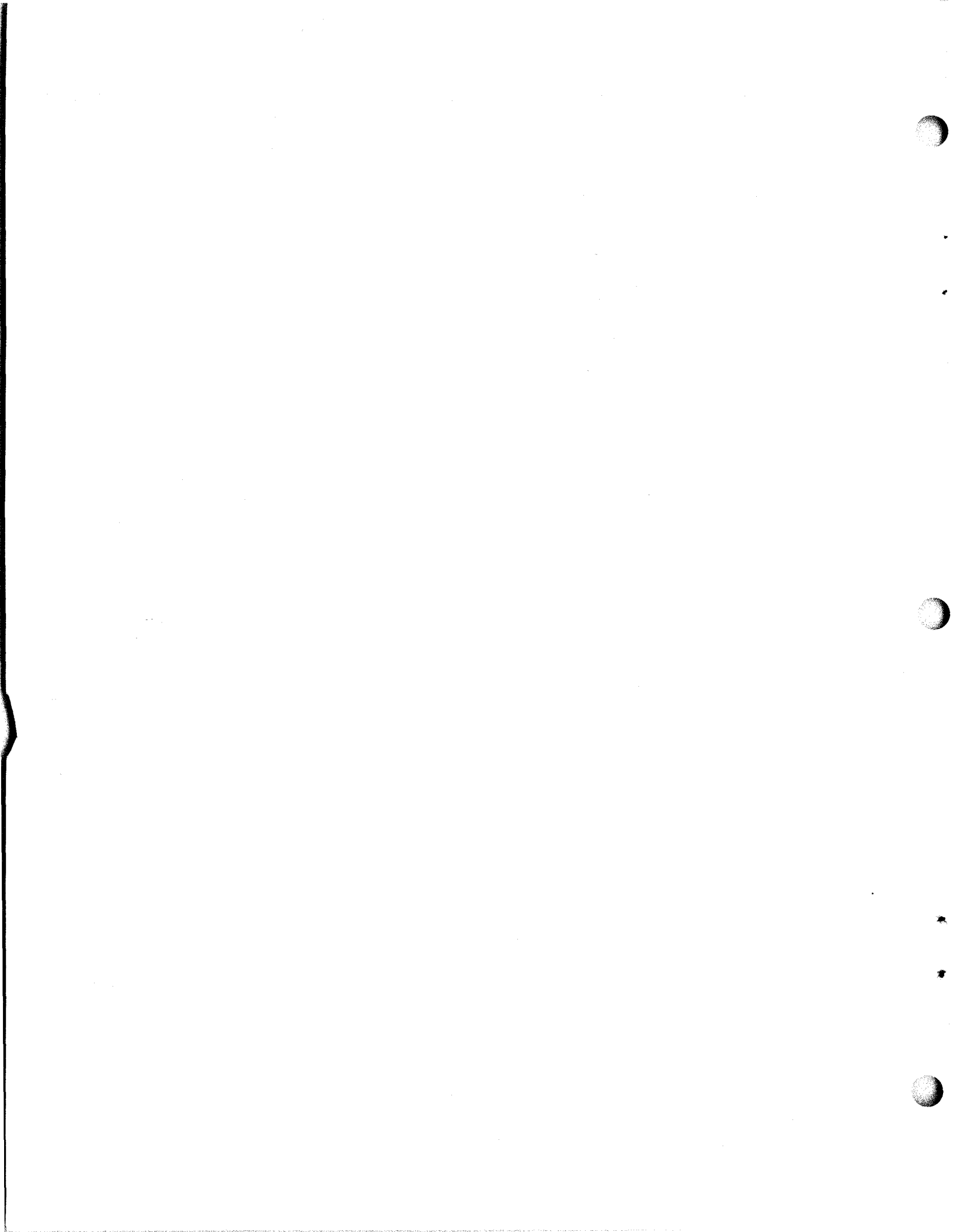
TOP VIEW



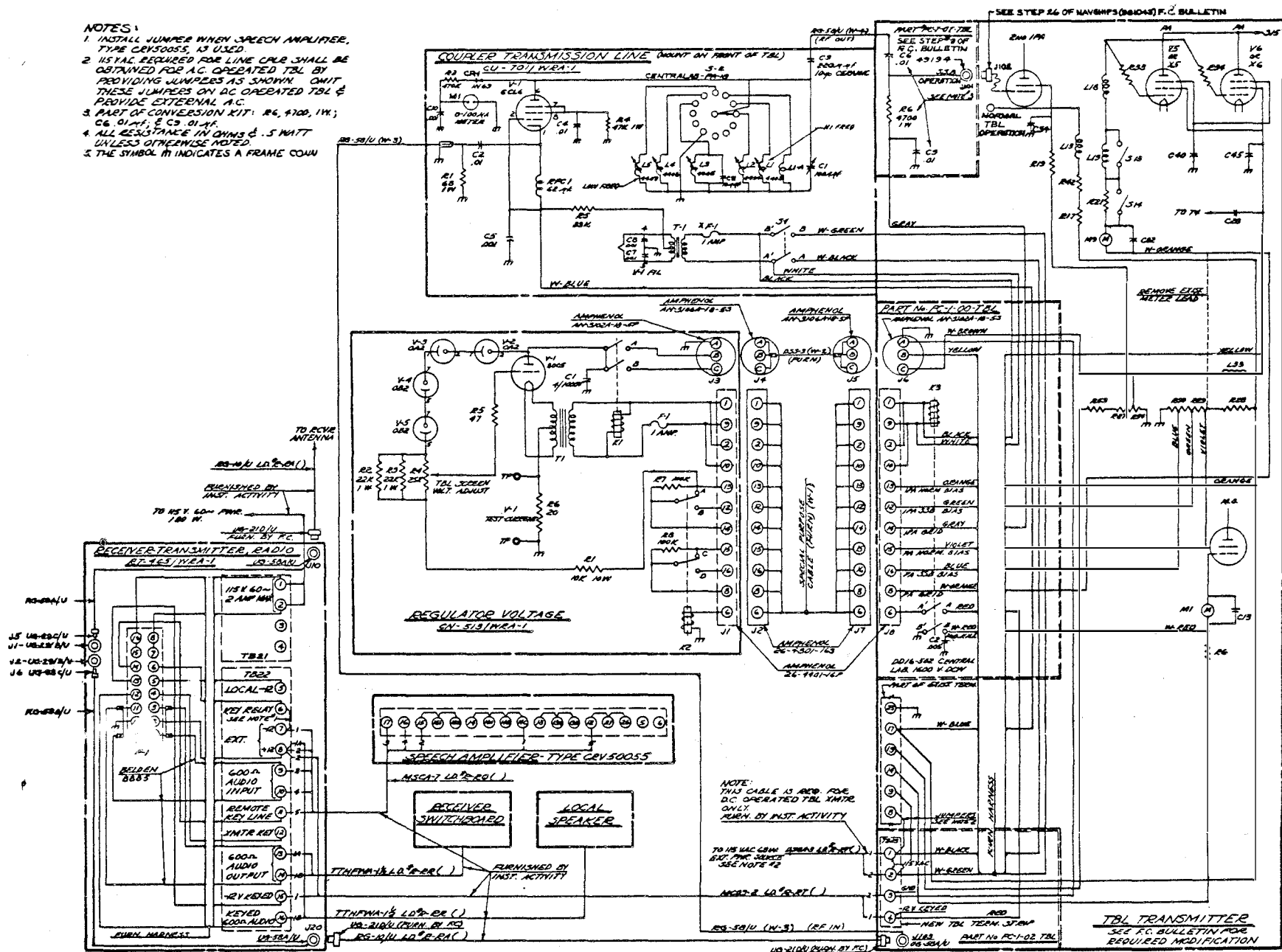
FRONT VIEW

VOLTAGE REGULATOR

CN-513/WRA-1



- NOTES:**
1. INSTALL JUMPER WHEN SPEECH AMPLIFIER TYPE CEN50055 IS USED.
 2. INSTAL. REQUIRED FOR LINE CABLE SHALL BE OBTAINED FOR A.C. OPERATED TBL BY PROVIDING JUMPERS AS SHOWN. OMIT THESE JUMPERS ON DC OPERATED TBL & PROVIDE EXTERNAL A.C.
 3. PART OF CONVERSION KIT: R6, 4700, 11K; C6, 01 MF; C3, 01 MF.
 4. ALL RESISTANCE IN OHMS & .5 WATT UNLESS OTHERWISE NOTED.
 5. THE SYMBOL \square INDICATES A FRAME COUPLER.



AN/WRA-1 RADIO SET GROUP INTERCONNECTION SCHEMATIC WIRING DIAGRAM

FIGURE 2-4

installed in the four ovens adjacent to the front panel on the right side of the chassis. Two crystals may be installed in each oven. Any CR-27/U crystal with a fundamental frequency between 2 and 18 mcs may be used for check-out. With a channel crystal in the equipment, turn the HEATER switch on. The panel light over this switch will indicate power to the equipment, and the HEATER switch. Allow a few minutes for warm up and turn the POWER switch on. The panel light over this switch will indicate application of power to the power supply components. If either of these lights fail to glow, check the fuses directly beneath the switches, and 115V power to TB21 (in that order). With power applied to both heater and power circuitry, follow the procedures listed below.

- (1) Set CRYSTAL SELECT switch to channel crystal. Numbers on front panel agree with physical locations of ovens viewed from above chassis.
- (2) Set BAND SWITCH to frequency band including channel crystal selected in (1).
- (3) Set TUNE/OPERATE switch to OPERATE.
- (4) Set all other controls except the TEST SELECT switch to approximately midscale.
- (5) With the TEST SELECT switch, sample the -50, -12, 150 and 300 volt potentials. Indicated values should be within approximately 10 percent of these values - apply the meter multiplication factor indicated on the panel TEST SELECT switch. If potentials approximating these values are not measurable, refer to the trouble shooting section of this manual.
- (6) Insert the dynamic microphone handset provided with the unit into the jack provided on the front panel. Advance the RECEIVER SENSITIVITY control and listen to the earpiece of the handset. The receiver background noise should be clearly audible.
- (7) Set the TEST SELECT switch to LINE. With the receiver background noise present, the meter should deflect upward a small amount.
- (8) Set the TUNE/OPERATE switch to tune, and adjust the MAIN TUNING dial to the frequency of the channel crystal. The test meter may deflect beyond full scale as the frequency is approached. Reduce the TRANSMITTER DRIVE control until the maximum response is almost full scale. This meter indication is the "feed-through" of the channel crystal energy. Eight hundred kcs on either side of this response in the 2-8 mcs range, and 1710 kcs either side in the 8-18 mcs range, another lesser indication should be present. For initial check-out, tune up on either of these side responses.
- (9) Set the TUNE/OPERATE switch to OPERATE. Advance the MIC GAIN control, depress the handset switch, and speak into the microphone. The TEST METER should deflect upward. Adjustment of the TRANSMITTER DRIVE

control will control the extent of meter swing. Meter swing on voice should be between 0.5 and 0.7 of the LINE indication obtained when the equipment is switched to TUNE. On TUNE, a meter indication of at least 40 should be read.

(10) When either the microphone handset switch or the TUNE switch is activated, the sound of the equipment receive/transmit control relays should be audible.

(11) Keying, and modulation of the equipment should also be possible from the parent transmitter modulator handset, or from any remote radio-phone unit when all units are energized.

(12) Proper operation of the equipment throughout the foregoing steps indicates that the RT-465/WRA-1 is in proper order and is feeding SSB energy to the parent transmitter.

b. Voltage Regulator CN-513/WRA-1. - Check-out procedures for this unit cover three phases: 115V power to the unit, keying action of control relays in the unit and the voltage regulating action by the unit.

(1) 115V power to the unit will be evident by the lighted filament of V-1 (8005) in the unit. The 115V power is supplied from the parent transmitter, and is controlled by the SSB/NORMAL switch on the TRANSMISSION LINE COUPLER CU-701/WRA-1. Power is supplied when the switch is in the SSB position.

(2) Keying action of the control relays is actuated by 12 volt power from the RT-465/WRA-1 via terminal 15 of TB22. The control relays apply normal and SSB bias potentials to the IPA and PA stages of the parent transmitter. Proper keying action of these relays will cause these stages to draw Class AB₁ and AB₂ idling current respectively when the transmitter is keyed by either handset or TUNE operation of the RT-465/WRA-1. The applicable Field Change Bulletin for the parent transmitter should be referenced for specific plate currents and bias potentials.

(3) Voltage Regulating action may be checked by inserting a milliammeter (AN/PSM-4 or equivalent) into the test jacks provided - a scale of 100 m.a. or more should be used. When properly connected to the parent transmitter adjustment of the screwdriver shafted screen voltage control (R-4) will allow a current indication of 70 to 80 m.a. to be obtained. This reading is the shunt current drawn by the regulator, and should be set as prescribed in the applicable Field Change Bulletin. An additional indication of performance is the glow of the gaseous regulator tubes V-2, 3, 4 and 5. These tubes glow when bias and screen potentials are applied from the parent transmitter but are not in themselves a complete check of the unit.

WARNING

Voltages of 500 to 1000 volts are present in this unit when the parent transmitter is energized. DO NOT remove the connectors OR the cabinet cover without first securing the parent transmitter.

c. Transmission Line Coupler CU-701/WRA-1. - Check-out procedures for this unit involve three phases: 115V and bias potentials to the unit, SSB energy from the RT-465/WRA-1 to the unit, and the amplification and delivery of that energy to the parent transmitter.

(1) The unit receives 115V power from the parent transmitter via the panel switch (S-1). This power is used to heat tube V-1, and is passed via the panel switch (S-1) to the VOLTAGE REGULATOR. The unit uses the parent transmitter bias supply as plate voltage for the amplifier tube (V-1). These potentials may be measured at the terminal board inside the chassis proper.

(2) SSB energy is coupled into the unit via a RG-58/U coaxial cable. Presence of this signal may be measured with a vacuum tube R.F. voltmeter.

(3) The unit is essentially an amplifier, tunable through the 2-18 mcs range. A TUNING METER is provided to indicate the magnitude of the amplified SSB signal delivered to the parent transmitter. With the RT-465/WRA-1 in TUNE, and the unit bandswitch in the proper frequency range, adjust the TUNING dial for maximum response on the TUNING METER. A meter indication of 25 to 30 is usually adequate drive for TBL, TBK and TBM transmitters.

d. The parent transmitter should be tuned as prescribed in the applicable Field Change Bulletin.

SECTION 3
OPERATOR'S SECTION

3-1. INTRODUCTION.

a. Radio Set Group AN/WRA-1 is used for converting standard Navy radio transmitters to the single sideband mode of operation. The equipment may be operated locally at the RT-465/WRA-1 with the local dynamic handset, or remotely with the standard Navy radiophone remote system. Ordinarily the AN/WRA-1 is used in conjunction with the normal remote "patching" circuitry of the parent transmitter with which it is used. Generally, the parent transmitter is tuned and loaded for normal operation on the C.W. mode, and then the single sideband output of the AN/WRA-1 is substituted for the regular oscillator control and excitation of that transmitter. Particular tuning instructions for the parent transmitter are covered in the applicable "single sideband" Field Change Bulletin.

b. This section will cover operation of the three basic units of the Radio Set Group AN/WRA-1. This group will be hereafter referred to as the "conversion kit". The three units are the Receiver/Transmitter RT-465/WRA-1, the Transmission Line Coupler CU-701/WRA-1, and the Voltage Regulator CN-513/WRA-1. These units will be hereafter referred to in the text as the Transceiver, Line Coupler and Voltage Regulator respectively.

3-2. OPERATION OF SPECIFIC UNITS.

a. Receiver/Transmitter RT-465/WRA-1, "Transceiver". - All operating controls, jacks, and metering devices are located externally on the front panel of the unit; no internal adjustments on the part of the operator are necessary. Figure 3-1 shows the front panel of the TRANSCEIVER and its controls. The equipment is provided with a dynamic, noise cancelling, handset. The ear piece of this handset, a pair of standard Navy earphones, or a local loudspeaker may be used as an output device for the receiver portion of the TRANSCEIVER. The dynamic handset plug mates with the 5 prong jack on the lower right side of the front panel. If use of earphones is desired, they may be plugged into the PHONES jack. Access to the equipment for use of a local loudspeaker may be had via terminal board TB-22 in the equipment cabinet. Specific front panel controls for operation of the equipment are as follows:

(1) "HEATERS" - this toggle switch is in fact the main power switch to the equipment. It opens both sides of the 115V power applied to the equipment in the "OFF" position. In the "ON" position it energizes the crystal oven heaters, and vacuum tubes associated with crystal oscillators. It additionally energizes the 12 volt relay power supply, which supplies energy to the RECEIVE/TRANSMIT relays, and remote control circuitry. When power is supplied to these circuits, the indicator light above the switch will glow. A front panel fuse holder is provided for this circuit.

FIGURE 3-1

NAVSHIPS 93294

OPERATOR'S SECTION

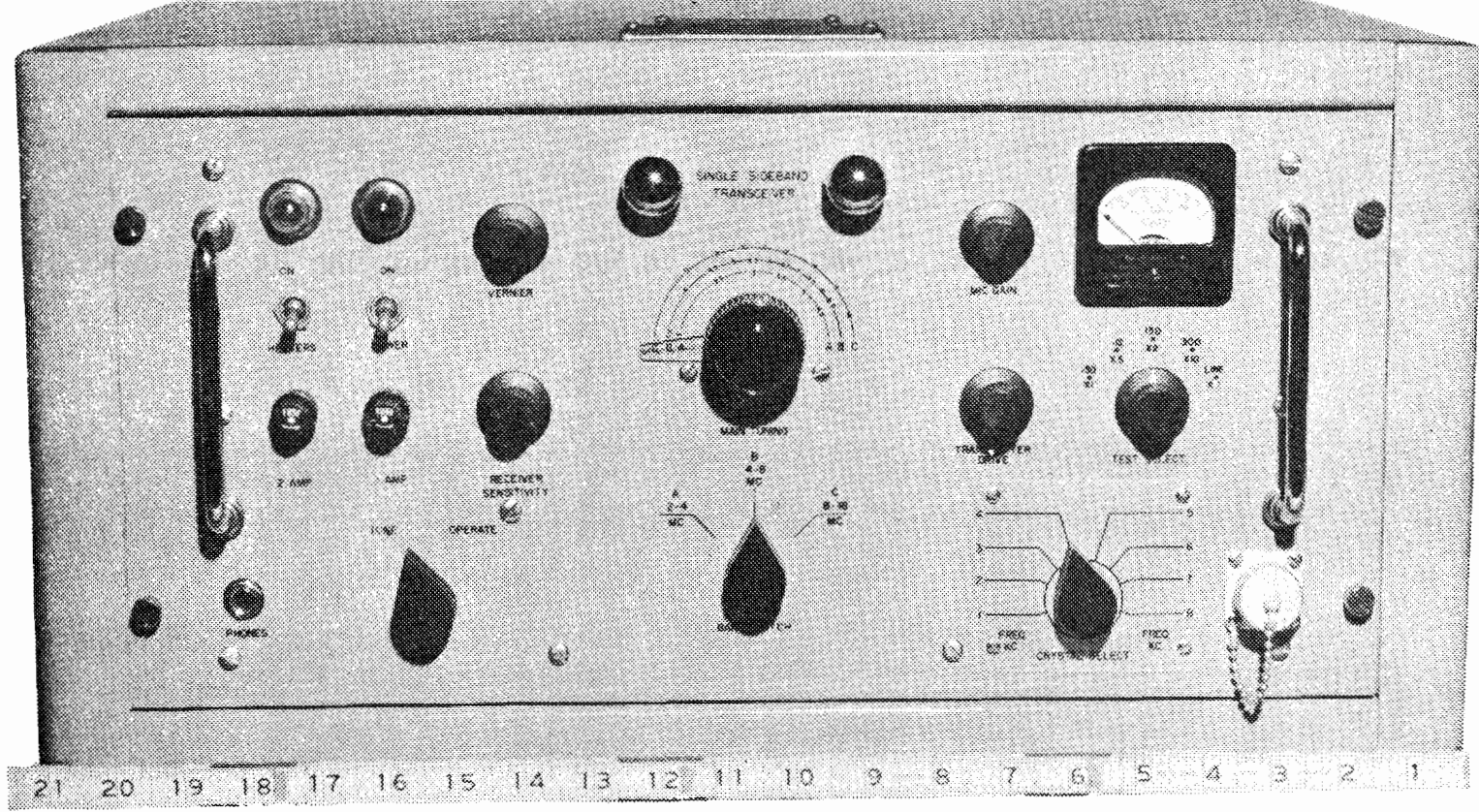


FIGURE 3-1 RECEIVER-TRANSMITTER RT-465/WRA-1

ORIGINAL

(2) "POWER" - this toggle switch controls power applied to the remainder of the equipment. In ordinary operating conditions, this switch, and the "HEATERS" switch, will be maintained in the "ON" position. An indicator light and circuit fuse are provided on the front panel above, and below, the switch respectively.

(3) "BANDSWITCH" - this control is provided to select the band in which the desired operating frequency appears. Three bands are used in the equipment to cover the 2-18 mc range. Band A covers the 2-4 mc range, Band B covers the 4-8 mc range, and Band C covers the 8-18 mc range.

(4) "MAIN TUNING" - this control tunes the equipment within the frequency range selected. Dial calibrations are read directly in frequency. Scale designations agree with the band selected in (3) above.

(5) "RECEIVER SENSITIVITY" - this control regulates the gain of the equipment as a receiver. It should be set to provide adequate response to weak signals in the communications network; the automatic gain control features of the equipment will ordinarily allow system handling of strong "local" signal response.

(6) "VERNIER" - this control regulates the frequency of the 1255KC crystal oscillator, and is adjusted to provide the clearest response to received signals. Ordinarily one station, the net control station, is assumed to be "on frequency". All other stations adjust their "Vernier" controls to provide optimum reception. With Transceivers such as the RT-465/WRA-1, this will insure that all equipments are "on frequency". Each crystal oscillator (8 channel) is provided with an individual "TRIMMER" frequency control. These "Trimmer" controls, eight in number, allow compensation of individual "CHANNEL" crystals to precise channel frequency. Adjustment of these "Trimmers" should be made with the "VERNIER" control at mid-scale; and should be made to provide for optimum clarity of received signals. This adjustment is NOT a front panel control; it is a screw driver adjustment in the crystal oven group on the horizontal chassis.

(7) "MICROPHONE GAIN" - this control regulates the audio input from the "local" dynamic handset. Its setting should be adjusted to approximate the excitation level produced by the internal two tone oscillator observed when the equipment is set to the "TUNE" position. Particular meter indications pertinent to this control will be provided in future paragraphs.

(8) "TUNE-OPERATE" - this control provides a means for exciting the unit with a two tone oscillator, integral with the equipment, for tuning and adjustment purposes. In the "OPERATE" position, the unit operates as a conventional single sideband receiver. In the "TUNE" position, an artificial audio input (two audio tones) is impressed on the input circuitry to simulate normal speech input. This simulated speech input is

controlled in the production of the TRANSCIEIVER to provide a reference level to which all other signal levels in the equipment may be referred.

(9) "TRANSMITTER DRIVE" - this control regulates the level of single sideband output of the equipment in the TRANSMIT mode. This control alone should be used for controlling the level of excitation to the parent transmitter. The particular level chosen for operation is totally dependent upon conditions in the parent transmitter, and should be selected to provide the plate current swing prescribed in the Field Change Bulletin.

(10) "CRYSTAL SELECT" - this control selects one of the eight channel crystals located in the four ovens directly behind this switch on the horizontal chassis. These crystals determine the operating frequency of the equipment. A plate, upon which the operating frequencies may be logged in pencil, is provided on the front panel.

(11) "TEST SELECT" - this control switches the front panel test meter to various power supply and signal sources of the equipment. It is provided as a means for continuously monitoring the performance of the equipment, and as an aid to servicing personnel.

b. Transmission Line Coupler CU-701/WRA-1, "LINE COUPLER" - All operating controls are located on the front panel of the unit; a metering device is located on the top of the unit. Figure 1-2 shows the front panel of the LINE COUPLER and its controls. Specific controls of the unit are as follows:

(1) "SIDE BAND-NORMAL" - this toggle switch applies power to switching circuitry, and to the LINE COUPLER when the switch is thrown to the SIDE BAND mode. A circuit fuse is provided to the left of the switch.

(2) "BAND SELECT" - this control selects the proper inductances to cover the operating frequency range of the equipment. The particular range covered is indicated by the scale calibration provided on the front panel.

(3) "TUNING" - this control tunes the equipment circuitry to the particular operating frequency within the range selected in (2) above.

c. Voltage Regulator CN-513/WRA-1. - This unit has NO operating controls. The only variable element of the unit is the SCREEN VOLTAGE ADJUST potentiometer. This control is set as prescribed in the applicable Field Change Bulletin to the parent transmitter.

3-3. SYSTEM OPERATION.

a. Transceiver. - With suitable channel crystals installed and selected by the CRYSTAL SELECT switch, energize the equipment by throwing the HEATERS switch to the ON position. A warm up period is required for bringing the crystal ovens and other components up to operating temperature for optimum frequency stability. Under ordinary shipboard conditions, the

<u>SYMPTOM</u>	<u>PROBABLE CAUSE</u>	<u>CORRECTION</u>
18. Equipment exhibits unusual frequency drift	18. Faulty ovens or crystals	18. Check other channels

b. The trouble shooting table necessarily does not include all possible symptoms, nor does it include all possible causes for a particular symptom. The "trouble shooter" will of necessity have to depend upon his own initiative to locate faults.

c. Tables 5-2, voltage measurements, and 5-3, resistance measurements are provided as aids to trouble shooting. Measurements differing from these tabulated values in the order of 10 percent may be expected as no two production units are identical.

5-3. TRANSMISSION LINE COUPLER CU-701/WRA-1.

a. This device is a single stage tuned amplifier, and as such, trouble shooting is confined to checking of circuit continuity, power supply potentials, and input and output levels.

b. A test monitor is located on the top of the unit. Under normal conditions the meter will indicate proper performance by a scale indication of 30-40 when the Transceiver is in the TUNE position, and the Line Coupler is tuned to the operating frequency.

c. The level of the SSB input signal level may be checked at the cathode, pin 1, of V1 - or across R-1. Measurement should be made with a vacuum tube voltmeter with an R.F. probe (AN/USM-34 or equivalent). An input level of 2-3 volts rms is adequate for operation of the unit.

d. The equipment receives its plate supply from the bias supply of the parent transmitter. The plate circuit is grounded for DC purposes, and the negative bias (-250 to 300V) is applied to the cathode. This potential may be measured at pin 1 of V1.

5-4. VOLTAGE REGULATOR CN-513/WRA-1

a. Trouble shooting of this unit is best accomplished first by visual means.

(1) Check for lighted filament of V1; tube receives filament power via T1, F-1, J1/J2 and SIDEBAND/NORMAL switch on LINE COUPLER.

(2) Check for gaseous glow in V2/3/4/5; Tubes will glow under normal conditions from presence of high voltage to V1 and bias potentials from parent transmitter.

b. A metering check may be made with a milliammeter at the front panel test points. If adjustment of R_4 will not provide a test current of 70-80 ma., test tubes, and check components by static means.

c. This unit is connected to the parent transmitter via J1, 2, 3, 4 and cables W101/102 to jacks J5, 6, 7, 8. Check all cables and connectors for continuity and for shorts.

TABLE 5-2

RECEIVER-TRANSMITTER RT-465/WRA-1 VOLTAGE CHART

V-1			12AT7			V-2			6BA7			V-3			6BA7			V-4			6BA6			V-5			CA2		
PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS			
1	-1.5	150	1	80	300	1	300	96	1	-17	-16	1	150	150															
2	-0.3	0.2	2	-4	-60	2	-55	4.5	2	GND	GND	2	GND	GND															
3	0	5	3	1	0	3	0	1	3	GND	GND	3	NOT	USED															
4	Fil.	Fil.	4	GND	GND	4	GND	GND	4	Fil.	Fil.	4	NOT	USED															
5	Fil.	Fil.	5	Fil.	Fil.	5	Fil.	Fil.	5	60	70	5	NOT	USED															
6	-1.5	146	6	GND	GND	6	GND	GND	6	60	70	6	NOT	USED															
7	0.3	0.3	7	0.4	-60	7	-55	0	7	GND	GND	7	NOT	USED															
8	0.4	5	8	NOT	USED	8	NOT	USED																					
9	GND	GND	9	230	300	9	300	260																					

1. D.C. Voltage.
2. Values may vary $\pm 10\%$.
3. Fil. indicates filament connection.

RECEIVER-TRANSMITTER RT-465/WRA-1 VOLTAGE CHART

V-6			12AX7			V-7			6BA6			V-8			6BA6			V-9			6AL5			V-10			6AQ5		
PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS			
1	0	110	1	-0.7	-37	1	-0.7	380	1	-1	-60	1	0.4	0															
2	0	-0.6	2	GND	GND	2	GND	GND	2	-1.5	-55	2	17	18															
3	0	0.4	3	GND	GND	3	GND	GND	3	GND	GND	3	GND	GND															
4	Fil.	Fil.	4	Fil.	Fil.	4	Fil.	Fil.	4	Fil.	Fil.	4	Fil.	Fil.															
5	Fil.	Fil.	5	280	300	5	290	300	5	14	0	5	280	280															
6	0	110	6	100	270	6	180	270	6	GND	GND	6	300	300															
7	0	-0.6	7	GND	GND	7	7	-1.5	7	-1.5	-60	7	0.4	0															
8	0	0.4																											
9	GND	GND																											

1. D.C. Voltage.
2. Values may vary + 10%.
3. Fil. indicates filament connection.

RECEIVER-TRANSMITTER RT-465/WRA-1 VOLTAGE CHART

V-11			6BA6			V-12			6BA7			V-13			6U8			V-14			6CL6			V-15			6BA7		
PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS			
1	0.4	0	1	90	-0.5	1	-1.5	130	1	GND	GND	1	100	300															
2	GND	GND	2	-0.4	-0.2	2	-3	-1	2	-60	-4	2	-2	-62															
3	GND	GND	3	2	0.3	3	40	40	3	NOT	USED	3	2	0.2															
4	Fil.	Fil.	4	GND	GND	4	GND	GND	4	Fil.	Fil.	4	Fil.	Fil.															
5	70	72	5	Fil.	Fil.	5	Fil.	Fil.	5	Fil.	Fil.	5	Fil.	Fil.															
6	70	72	6	GND	GND	6	40	40	6	300	290	6	GND	GND															
7	3	4	7	-1	-37	7	GND	GND	7	GND	GND	7	0	-60															
			8	NOT	USED	8	0.4	4	8	160	150	8	GND	GND															
			9	100	270	9	-7.5	-0.5	9	NOT	USED	9	300	310															

1. D.C. Voltage.
2. Values may vary + 10%.
3. Fil. indicates filament connection.

RECEIVER-TRANSMITTER RT-465/WRA-1 VOLTAGE CHART

V-16			6BA6			V-17			12AT7			V-18			12AT7			V-19			12AX7		
PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS	PIN	REC	TRANS			
1	-1.5	-9	1	310	250	1	90	80	1	310	300												
2	GND	GND	2	-60	-0.2	2	-10	-16	2	0.1	0.2												
3	Fil.	Fil.	3	0	6.5	3	0.5	0.5	3	6	0.5												
4	Fil.	Fil.	4	Fil.	Fil.	4	Fil.	Fil.	4	Fil.	Fil.												
5	300	300	5	Fil.	Fil.	5	Fil.	Fil.	5	Fil.	Fil.												
6	100	150	6	310	250	6	310	270	6	250	250												
7	GND	GND	7	-60	0.2	7	-60	0.2	7	0.2	0												
			8	0	6.5	8	0.2	2.5	8	2.2	2												
			9	Fil.	Fil.	9	Fil.	Fil.	9	Fil.	Fil.												

1. D.C. Voltage.
2. Values may vary $\pm 10\%$.
3. Fil. indicates filament connection.

ORIGINAL

TABLE 5-2

NAVSHPFS 93294

TROUBLE SHOOTING

TABLE 5-3

RECEIVER-TRANSMITTER RT-465/WRT-1 RESISTANCE CHART

V-11	6BA6	V-12	6BA7	V-13	6U8	V-14	6CL6	V-15	6BA7
PIN	RES	PIN	RES	PIN	RES	PIN	RES	PIN	RES
1	500K	1	15K*	1	INF	1	0	1	150K*
2	0	2	100K	2	1 MEG	2	300K	2	52K
3	Fil.	3	120	3	130K	3	NOT USED	3	120
4	Fil.	4	Fil.	4	Fil.	4	Fil.	4	Fil.
5	100K	5	Fil.	5	Fil.	5	Fil.	5	Fil.
6	220K	6	0	6	150K	6	30K*	6	0
7	1200	7	3 MEG	7	0	7	0	7	100K
8		8	NOT USED	8	0	8	100K*	8	0
9		9	150K	9	1 MEG	9	NOT USED	9	35K*

V-16	6BA6	V-17	12AT7	V-18	12AT7	V-19	12AX7	
PIN	RES	PIN	RES	PIN	RES	PIN	RES	
1	2 MEG	1	80K*	1	100K*	1	220K*	
2	0	2	380K*	2	35K	2	10 MEG	
3	Fil.	3	500	3	150	3	INF	
4	Fil.	4	0	4	0	4	0	
5	130K*	5	0	5	0	5	0	
6	150K*	6	40K*	6	15K*	6	300K	
7	0	7	380K	7	300K	7	1 MEG	
8		8	500	8	270	8	3300	
9		9	Fil	9	Fil.	9	Fil.	

1. All controls at max.
2. *= Instantaneous values.
3. All readings to ground.

TABLE 5-3 RECEIVER-TRANSMITTER RT-465/WRT-1 RESISTANCE CHART

V-1	12AT7	V-2	6BA7	V-3	6BA7	V-4	6BA6	V-5	OA2
PIN	RES	PIN	RES	PIN	RES	PIN	RES	PIN	RES
1	INF	1	40K*	1	40K*	1	100K	1	10K *
2	100K	2	50K	2	300K	2	0	2	0
3	3000	3	110	3	60	3	Fil.	3	NOT USED
4	Fil.	4	Fil.	4	Fil.	4	Fil.	4	NOT USED
5	Fil.	5	Fil.	5	Fil.	5	70K *	5	NOT USED
6	INF	6	0	6	0	6	70K *	6	NOT USED
7	100K	7	100K	7	300K	7	0	7	NOT USED
8	3000	8	NOT USED	8	NOT USED				
9	0	9	70K*	9	30K *				

V-6	12AX7	V-7	6BA6	V-8	6BA6	V-9	6AL5	V-10	6AQ5
PIN	RES	PIN	RES	PIN	RES	PIN	RES	PIN	RES
1	INF	1	2 MEG	1	2 MEG	1	1000	1	500K
2	600K	2	0	2	0	2	3 MEG	2	500
3	1200	3	Fil.	3	Fil.	3	Fil.	3	Fil.
4	Fil.	4	Fil.	4	Fil.	4	Fil.	4	Fil.
5	Fil.	5	12K*	5	12K*	5	10	5	10K*
6	INF.	6	100K	6	100K	6	0	6	10K*
7	600K	7	0	7	680	7	3 MEG	7	500K
8	1200								
9	0								

1. All controls at max.
2. *= Instantaneous values.
3. All readings to ground.

SECTION 7
PARTS LIST

7-1. INTRODUCTION.

Reference designations (previously referred to as circuit symbol, reference symbol, etc.) have been assigned to identify all maintenance parts of the equipment. They are used for marking the equipment (adjacent to the part they identify) and are included on drawings, diagrams and the parts list. The letters of a reference designation indicate the kind of part (generic group) such as resistor, capacitor, electron tube, etc. The number differentiates between parts of the same generic group. Sockets associated with a particular plug-in device, such as an electron tube or a fuse, are identified by a reference designation which includes the reference designation of the plugging device. For example, the socket for electron tube V1 is designated XV1.

7-2. NOTES

The following provides additional information about items listed in table 8-1:

- (1) For some units the value of C111 may be 220 MMFD.
- (2) The value of R-71 may vary between units.

PARTS LIST

LONG BEACH NAVAL SHIPYARD

CL-C37

CONTRACT NO. 707

EQUIP. RECEIVER-TRANSMITTER AN/WRA-I

REF. DE- SIG.	S T I O N	NAME AND DESCRIPTION	LOCATING FUNCTION	FEDERAL STOCK NUMBER	NO. PER EQUIP	QUANTITY	
						EQUIP REPAIR PARTS PER SET	STOCK REPAIR PARTS
C-1		Capacitor 220 MMF ARCO CM-15-E-221 J		N5910-270-3196	6		
C-2		Same as C-1					
C-3		Capacitor .005 MFD ERIE ED-.005 Body Style 811		N5910-270-9079	11		
C-4		Same as C-3					
C-5		Capacitor 4-30 MMF ERIE CV11C 300- 500 VDC		N5910-636-4271	11		
C-6		Capacitor .001 MFD ERIE ED-.001 Body Style 801		N5910-636-2321	33		
C-7		Same as C-6					
C-8		Capacitor .01 MFD ERIE ED-.01 Body Style 811		N5910-265-5787	32		
C-9		Same as C-3					
C-10		Same as C-3					
C-11		Same as C-8					
C-12		Same as C-3					
C-13		Same as C-3					
C-14		Capacitor 240 MMF ERIE GP-240 GP2-K- 241		N5910-248-2240	5		
C-15		Same as C-14					
C-16		Capacitor 330 MMF (silver mica) ARCO CM-15-E-331-J		N5910-256-5569	4		
C-17		Capacitor 1000 MMF ERIE GP-1000 GP2- L-102		N5910-112-8267	5		
C-18		Same as C-3					
C-19		Same as C-3					
C-20		Same as C-14					
C-21		Capacitor 250 MMF (silver mica) ARCO CM-15-E-251-J		N5910-280-8164*	1		
C-22		Same as C-8					
C-23		Same as C-8					
C-24		Capacitor 7-70 MMF Johnson No. 148-5 Type 75S8			1		
C-25		Same as C-8					
C-26		Capacitor 470 MMF ARCO CM-19B-470M 470 MMF MICA		N5910-101-4890*	4		
C-27		Same as C-6					
C-28		Same as C-26					
C-29		Same as C-8					
C-30		Capacitor 330 MMF ARCO CM-19B-331M 330 MMF MICA		N5910-160-1158*	2		
C-31		Same as C-6					
C-32		Same as C-30					
C-33		Capacitor 100 MMF ARCO CM-15-E-101-J		N5910-276-6887	1		
C-34		Capacitor 1500 MMF ERIE GP-1500 GP2- L-152		N5910-112-8262	1		
C-35		Same as C-6					
C-36		Same as C-3					
C-37		Same as C-8					

*Replacement Stock Number

PARTS LIST

NAVSHIPS 93294

C38-C86

RECEIVER-TRANSMITTER AN/WRA-1

C-38	Same as C-6			
C-39	Capacitor 200 MMF ERIE GP-200 GP2-K-201	N5910-196-0218	2	
C-40	Capacitor 20 MMF ERIE GP-20 GP1-F-200		2	
C-41	Capacitor .02 MF ERIE ED-.02 Body Style 811	N5910-644-6034	10	
C-42	Same as C-16			
C-43	Same as C-41			
C-44	Same as C-41			
C-45	Capacitor 25 MMF Cornell-Dublier RRR-25-25	N5910-195-8467*	3	
C-46	Same as C-17			
C-47	Same as C-41			
C-48	Same as C-41			
C-49	Capacitor 6 MF 450 WDC SANGAMO No. Jt-4508	N5910-184-3755*	2	
C-50	Same as C-17			
C-51	Same as C-6			
C-52	Same as C-6			
C-53	Same as C-41			
C-54	Same as C-45			
C-55	Same as C-8			
C-56	Same as C-49			
C-57	Same as C-26			
C-58	Same as C-8			
C-59	Same as C-26			
C-60	Same as C-8			
C-61	Same as C-8			
C-62	Same as C-5			
C-63	Capacitor 66 MF (silver mica) ARCO 15-3-680-J	N5910-553-6909	1	
C-64	Same as C-17			
C-65	Capacitor 1000 MF ERIE Feed Thru Ceramicon No. 327-102	N5910-518-0819*	6	
C-66	Same as C-65			
C-67	Same as C-65			
C-68	Same as C-65			
C-69	Same as C-65			
C-70	Same as C-65			
C-71	Same as C-16			
C-72	Same as C-16			
C-73	Capacitor 180 MF ARCO CM-15-E-181-J	N5910-253-9133	1	
C-74	Capacitor 160 MF ARCO CM-15-E-161-J	N5910-578-5166*	1	
C-75	Same as C-6			
C-76	Same as C-6			
C-77	Same as C-6			
C-78	Same as C-6			
C-79	Same as C-6			
C-80	Same as C-6			
C-81	Same as C-6			
C-82	Same as C-6			
C-83	Same as C-6			
C-84	Capacitor 20-20-20 MF-450WDC		1	
A-B-C	Sprague PE-3780			
C-85	Same as C-8			
C-86	Same as C-8			

*Replacement Stock Number

ORIGINAL

7-3

RECEIVER-TRANSMITTER AN/WRA-1

C-87	Capacitor 20 MF 150 WVDC Mallory BS-45	N5910-112-7840*	2		
C-88	Same as C-87				
C-89	Same as C-6				
C-90	Same as C-0				
C-91	Same as C-5				
C-92	Capacitor 365 MMF Miller 4 SEC-No. 2114		1		
C-93	Capacitor 22 MFD ARCO (silver mica) CH-15C-220	N5910-666-6197*	1		
C-94	Same as C-1				
C-95	Same as C-1				
C-96	Same as C-1				
C-97	Same as C-1				
C-98	Same as C-8				
C-99	Same as C-14				
C-100	Same as C-8				
C-101	Same as C-8				
C-102	Same as C-8				
C-103	Same as C-8				
C-104	Same as C-17				
C-105	Same as C-8				
C-106	Same as C-8				
C-107	Same as C-3				
C-108	Same as C-14				
C-109	Same as C-8				
C-110	Same as C-3				
C-111	Same as C-40				
C-112	Same as C-6				
C-113	Same as C-6				
C-114	Same as C-6				
C-115	Same as C-8				
C-116	Same as C-39				
C-117	Same as C-5				
C-118	Same as C-5				
C-119	Same as C-5				
C-120	Same as C-5				
C-121	Same as C-5				
C-122	Same as C-5				
C-123	Same as C-5				
C-124	Same as C-5				
C-125	Same as C-8				
C-126	Same as C-6				
C-127	Same as C-8				
C-128	Same as C-45				
C-129	Capacitor 2000 MFD 15V DC Cornell Dublier BR 20001		2		
C-130	Same as C-129				
C-131	Same as C-6				
C-132	Same as C-6				
C-133	Same as C-6				
C-134	Same as C-6				
C-135	Same as C-6				
C-136	Same as C-6				
C-137	Same as C-6				
C-138	Same as C-6				
C-139	Same as C-8				

*Replacement Stock Number

RECEIVER-TRANSMITTER AN/WRA-1

C-140	Same as C-41				
C-141	Same as C-8				
C-142	Same as C-41				
C-143	Same as C-41				
C-144	Same as C-7				
C-145	Same as C-8				
C-146	Capacitor .005 ERIE ED .005 Body Style 311	N5910-270-9079	1		
C-147	Same as C-6				
C-149	Same as C-8				
C-150	Same as C-6				
C-151	Same as C-6				
C-152	Same as C-8				
C-153	Same as C-41				
C-154	Capacitor 50 MMF ERIE GP50 Body Style #315	N5910-193-3133*	1		
C-155	Capacitor 75 MMF ERIE GP75 Body Style #315	N5910-270-9216	1		
C-156	Same as C-8				
CR-1	Rectifier, Silicon-Sparks-Tarzian No. 1M1084	N5960-552-8717	8		
CR-2	Same as CR-1				
CR-3	Same as CR-1				
CR-4	Same as CR-1				
CR-5	Same as CR-1				
CR-6	Same as CR-1				
CR-7	Same as CR-1				
CR-8	Same as CR-1				
CR-9	Rectifier, Crystal Diode Type 1N69	N5960-194-9408	2		
CR-10	Same as CR-9				
E-1	Dial, Mfg. By National (Type MCN)	Low Failure Item	1		
E-2	Knob, Raytheon Mfg. Co. Part No. 90-4-2G	N5355-644-2124	3		
E-3	Same as E-2				
E-4	Same as E-2				
E-5	Knob, Raytheon Mfg. Co. Part No. 70-3-2G	N5355-644-2109	5		
E-6	Same as E-5				
E-7	Same as E-5				
E-8	Same as E-5				
E-9	Same as E-5				
E-10	Knob, Raytheon Part No. 125-1-2E	N5355-548-4855	1		
FL-1	Filter, Collins F455Z2		1		
J-1	Panel Jack UG291 B/U Receiver input-mates with UG80 C/U	N5935-201-5983*	2		
J-2	Same as J-1				
J-3	Phone Jack Mfg. Switchcraft Part No. 12A	N5935-615-1720*	1		

*Replacement Stock Number

RECEIVER-TRANSMITTER AN/WRA-1

J-4	Receptacle, Dynamic mic. Amphenol AN-3102A-14S-5S	N5935-230-1561	1		
J-5	Plug UG38C/U Mates with J-1 & J-2	N5935-258-4422	2		
J-6	Same as J-5				
J-10	Panel Jack UG58A/U	N5935-149-3483	3		
J-20	Same as J-10				
J-103	Same as J-10				
K-1	Relay-Advance-AM2C12VD		1		
K-2	Relay Potter-Brumfield-KA14D 12VDC		3		
K-3	Same as K-2				
K-4	Same as K-2				
L-1	Coil-Miller 30-69 UH No. 4408		4		
L-2	Same as L-1				
L-3	Same as L-1				
L-4	Same as L-1				
L-5	Coil-Miller 68-130 UH No. 4409		2		
L-6	Same as L-5				
L-7	Reactor-Triad 6HY Triad C12X		1		
L-8	Coil-Miller 14.8-31 UH No. 4407		3		
L-8A	Link 6 turns No. 26 wire Part of L-8				
L-9	Coil-Miller 3.1-6.8 UH No. 4405		3		
L-9A	Link 4 turns No. 26 wire Part of L-9				
L-10	Coil-Miller .9-1.6 UH No. 4403		3		
L-10A	Link 2 turns, No. 26 wire Part of L-10				
L-11	Same as L-8				
L-12	Same as L-9				
L-13	Same as L-10				
L-14	Part of L-11				
L-15	Part of L-12				
L-16	Part of L-13				
L-17	Same as L-8				
L-18	Same as L-9				
L-19	Same as L-10				
L-20	Part of L-17				
L-21	Part of L-18				
L-22	Part of L-19				
L-23	Reactor-Filter, Triad-C47U		1		
M-1	Meter, 0-100 Micro-Ammeter-Simpson Model #127		1		
O-1	Panel Bearing - Part of shaft assy. on tune operate switch S-2 USECO No. 1560	Low Failure Item	10		
O-2	Same as O-1, Part of Shaft assy. on Vernier Control - C24				
O-3	Flexible coupling - Part of Vernier Shaft assy. C-24 Johnson 104-264.	N3010-606-6631	4		
O-4	Coupling Part No. TR-2-08 Shop Mfg See Dwg. CDP-2-6706 Rev A.	Shop Manufacture			
O-5	Same as O-3, Part of Band Switch Shaft assy.				
O-6	Same as O-3, Part of Tune Oper. Shaft assy.				
O-7	Same as O-3, Part of Band Switch Assy.				

RECEIVER-TRANSMITTER AN/WRA-1

0-8	Coupling - Part of Band Switch Assy. USECO Part No. 3316	N3010-289-7767	1		
0-9	Shaft - Part of Band Select. Assy. Stainless Steel. O. D. .250.	Shop Manufacture	1		
0-10	Shaft - Part of Vernier Control Assy. Stainless Steel O. D. .250.	Shop Manufacture	1		
0-11	Handles, Nut & Washer USECO No. 1020	Shop Manufacture	1pt		
0-12	Bushing, 3/16 to 1/4 inch adapter - Vernier Shaft Assy. Mfg by H. Smith Part No. 143	Low Failure Item	2		
P-1	Interconnection Socket: Amphenol 26-4401-16P. This mates with Amphenol 26-4301-16S.	N5935-536-2010	1		
	Interconnection Plug Amphenol 26-4301- 16S. This mates with Amphenol 26- 4401-16P.	N5935-549-3136	1		
R-1	Resistor - 4700 OHM 1/2 W	N5905-279-3504	4		
R-2	Resistor 100 K 1/2 W	N5905-195-6761	17		
R-3	Same as R-2				
R-4	Resistor 1200 OHMS 1/2 W	N5905-190-8880	14		
R-5	Resistor 500 OHMS 2 W-OHMITE CLU 5011±10%	N5905-259-7666	1		
R-6	Resistor 270 OHMS 1/2 W	N5905-171-2006	3		
R-7	Same as R-6				
R-8	Resistor 33 K 1/2W	N5905-171-1998	4		
R-9	Resistor 47K 1 W	N5905-299-2013	3		
R-10	Same as R-9				
R-11	Resistor 2700-1/2W	N5905-279-1880	5		
R-12	Resistor 120 - 1/2W	N5905-252-5434	3		
R-13	Resistor 47 K 1/2W	N5905-254-9201	13		
R-14	Same as R-2				
R-15	Same as R-11				
R-16	Resistor 33K 1 W	N5905-102-2740	3		
R-17	Same as R-16				
R-18	Resistor 68 OHMS 1/2 W	N5905-195-5571	1		
R-19	Same as R-13				
R-20	Same as R-2				
R-21	Same as R-11				
R-22	Same as R-2				
R-23	Same as R-2				
R-24	Same as R-2				
R-26	Resistor 220 K 1/2 W	N5905-192-0667	12		
R-27	Resistor 2.2 MEG 1/2 W	N5905-190-8885	3		
R-28	Same as R-4				
R-29	Same as R-13				
R-30	Same as R-26				
R-31	Resistor - 470 K 1/2W	N5905-279-2515	5		
R-32	Same as R-4				
R-33	Same as R-27				
R-35	Same as R-26				
R-36	Same as R-26				
R-37	Same as R-31				
R-38	Same as R-8				
R-39	Same as R-2				
R-40	Same as R-13				

RECEIVER-TRANSMITTER AN/WRA-1

R-41	Same as R-4				
R-42	Same as R-2				
R-43	Resistor, 680 OHMS 1/2 W	N5905-195-6791	1		
R-44	Same as R-13				
R-45	Same as R-4				
R-46	Same as R-31				
R-47	Same as R-27				
R-48	Resistor 1M 1/2 W	N5905-192-0390	4		
R-49	Resistor, 3300 OHM 1/2 W	N5905-279-3506	2		
R-50	Resistor 470 OHM 1 W	N5905-279-2628	1		
R-51	Same as R-31				
R-52	Same as R-4				
R-53	Resistor 10 K 1/2 W	N5905-185-8510	3		
R-54	Same as R-2				
R-55	Same as R-31				
R-56	Same as R-26				
R-57	Same as R-1				
R-58	Same as R-13				
R-59	Same as R-13				
R-60	Same as R-12				
R-61	Resistor 4700 OHM 1 W	N5905-299-2040	3		
R-62	Same as R-2				
R-63	Same as R-48				
R-64	Same as R-2				
R-65	Resistor 2200 OHM 1/2 W	N5905-279-1876	1		
R-66	Same as R-48				
R-67	Resistor 680 OHM 1 W	N5905-279-2626	1		
R-68	Same as R-61				
R-69	Same as R-26				
R-70	Same as R-26				
R-71	Same as R-26				
R-72	Resistor 5000 OHM .30 W THU-OHM OR-30-5000	N5905-270-5675	1		
R-73	Resistor 500 OHM 30 W TRU-OHM OR-30-500	N5905-100-6714	1		
R-74	Resistor 2700 OHM 1 W	N5905-279-3837	1		
R-75	Resistor 1200 OHM 1 W	N5905-279-2553	3		
R-76	Resistor 25K 2 W POT-OHMITE CLU2531-25K ± 10% - 1/4" Dia x 3/8" Long Slotted Shaft, with Locking Nut	N5905-501-7314*	2		
R-77	Same as R-76.				
R-78	Same as R-4				
R-79	Same as R-4				
R-80	Resistor 100 K-2W -POT. OHMITE CU-1041- 1/4" Dia x 2" Long Shaft	N5905-539-4576*	3		
R-81	Same as R-4				
R-82	Same as R-4				
R-83	Resistor 51K 1/2W	N5905-279-3496	1		
R-84	Resistor 15 K 1 W	N5905-299-2028	3		
R-85	Same as R-26				
R-86	Same as R-26				
R-87	Same as R-1				
R-88	Same as R-8				
R-89	Same as R-1				
R-90	Resistor 10 OHM 1/2 W	N5905-190-8883	3		
R-91	Same as R-4				
R-92	Same as R-75				
R-93	Same as R-12				
R-94	Same as R-61				

*Replacement Stock Number

RECEIVER-TRANSMITTER AN/WRA-1					
R-95	Same as R-84				
R-96	Same as R-4				
R-97	Same as R-13				
R-98	Same as R-2				
R-98	Same as R-2				
R-100	Same as R-13				
R-101	Same as R-90				
R-102	Same as R-4				
R-103	Same as R-4				
R-104	Resistor 470 OHM 1/2 W.	N5905-192-3973		2	
R-105	Same as R-2				
R-106	Same as R-2				
R-107	Same as R-90				
R-108	Same as R-104				
R-109	Same as R-11				
R-110	Same as R-16				
R-111	Resistor 150 OHM 1/2 W	N5905-299-1541		1	
R-112	Same as R-6				
R-113	Same as R-2				
R-114	Same as R-11				
R-115	Same as R-84				
R-116	Same as R-75				
R-117	Same as R-13				
R-118	Same as R-13				
R-119	Same as R-26				
R-120	Same as R-80				
R-121	Resistor 10 MEG 1/2 W	N5905-279-1865		1	
R-122	Same as R-49				
R-123	Same as R-48				
R-124	Same as R-53				
R-125	Same as R-53				
R-126	Resistor 50 OHM 5 W OHMITE "Brown Devil"			1	
R-127	Same as R-80				
R-128	Resistor 1200 OHMS 2 W	N5905-256-8352		1	
R-129	Resistor 10 MEG 1/2 W 5%	N5905-279-1865		1	
R-130	Resistor 2 MEG 1/2 W 5%	N5905-279-1875		1	
R-131	Resistor 1 MEG 1/2 W 5%	N5905-192-0390		1	
R-132	Resistor 510K 1/2 W 5%	N5905-279-2516		1	
R-133	Same as R-26				
R-134	Same as R-9				
R-13	Same as R-8				
R-13	Same as R-13				
R-13	Same as R-13				
RFC-1	RF Choke National R-50 (500 UH)	N5950-647-9281		4	
RFC-2	Same as RFC-1				
RFC-3	RF Choke Miller 4632 (100 UH)			3	
RFC-4	Same as RFC-1				
RFC-5	Same as RFC-3				
RFC-6	Same as RFC-1				
RFC-7	Same as RFC-3				
S-1	Crystal Select. 30 Degree Index Assy Centralab Part No. PA300	N5930-607-0298		3	
S-1A	Part of S1.Wafer Centralab Part No. PA-1	N5930-581-1871		2	
S-1B	Same as S-1A				
S-2	Tune-Operate Switch Centralab Part No. PA-5	N5930-581-1874		6	
S-3	Band Select Switch 30 Degree Index Assy. Centralab Part No. P-272	N5930-548-6782		1	
S-3A	Part of S3 Centralab #PA-5	N5930-581-1874		3	
S-3B	Part of S-3 Centralab #PA-18				
S-3C	Part of S-3 Centralab #PA-18				

RECEIVER-TRANSMITTER AN/WRA-1

S-3D	Part of S3 Centralab #PA-5	N5930-581-1874		
S-3E	Part of S3 Centralab #PA-18			
S-3F	Part of S3 Centralab #PA-5	N5930-581-1874		
S-3G	Part of S3 Centralab #PA-5	N5930-581-1874		
S-4	Same as S2 Centralab #PA-5	N5930-581-1874		
S-5	Switch, H. H. Smith Part #547-SF22E	N5930-050-2635	2	
S-6	Same as S-5			
T-1	Transformer 455 KC-Input XFMR MILLER 912-C1	N5950-647-8597	1	
T-2	Transformer 455KC Interstage XFMR MILLER 912-C2	N5950-647-7642	1	
T-3	Transformer PL & FIL. XFMR. TRIAD R16A		1	
T-4	Transformer Audio-Input XFMR TRIAD A-10J		1	
T-5	Transformer Output XFMR TRIAD S29X		1	
T-6	Transformer FIL. XFMR TRIAD F36A		1	
TB-1	Terminal Board USECO Part No 1181		12	
TB-2	Same as TB-1			
TB-3	Same as TB-1			
TB-4	Terminal Board USECO Part No. 1182		8	
TB-5	Same as TB-4			
TB-6	Same as TB-4			
TB-7	Same as TB-4			
TB-8	Same as TB-4			
TB-9	Same as TB-4			
TB-10	Same as TB-1			
TB-11	Same as TB-4			
TB-12	Same as TB-4			
TB-13	Same as TB-1			
TB-14	Same as TB-1			
TB-15	Same as TB-1			
TB-16	Same as TB-1			
TB-17	Same as TB-1			
TB-18	Same as TB-1			
TB-19	Same as TB-1			
TB-20	Same as TB-1			
TB-21	Terminal Strip-Bakelite Barrier Terminal Strip H. H. Smith Part No. 602-4	N5940-204-5439	2	
TB-22	Terminal Strip-Bakelite Barrier Terminal Strip H.H. Smith Part No. 602-12	N5940-171-0580	1	
TB-23	Same as TB-21			
V-1	Tube 12AT7	N5960-615-5528*	3	
V-2	Tube 6BA7	N5960-188-0806	4	
V-3	Same as V-2			
V-4	Tube 6BA6/5749	N5960-193-5139*	5	
V-5	Tube OA 2/6626	N5960-262-0964*	1	
V-6	Tube 12AX7	N5960-166-7664	2	
V-7	Same as V-4			
V-8	Same as V-4			
V-9	Tube 6AL5/5726	N5960-262-0185*	1	
V-10	Tube 6AQ5/6094	N5960-669-6861*	1	

*Replacement Stock Number

PARTS LIST

NAVSHIPS 93294

VII-XVII

RECEIVER-TRANSMITTER AN/WRA-1

V-11	Same as V-4				
V-12	Same as V-2				
V-13	Tube 6U8	N5960-543-0966*	1		
V-14	Tube 6CL6	N5960-295-0464	1		
V-15	Same as V-2				
V-16	Same as V-4				
V-17	Same as V-1				
V-18	Same as V-1				
V-19	Same as V-6				
Y-1 THRU Y-8	Type CR-27/U Crystals Determined by Freq. Allocation of NAVSHIPS	BUREAU Furnished	8		
Y-9	Crystal 1255KC .005% or better- Monitor Products Type CR-27/U		1		
Y-10	Crystal 1455KC .005% or better Monitor Products Type CR-27/U		1		
	Crystal Ovens Mfg. By J. T. Knight Type No. JK09 6.3V 75 DEG C	N5955-642-5282*	5		
XI-1	Holder, Lamp, 5/8" Red Lucite Lens, With 180 K OHM Resistor. E. F. Johnson #147-1143-2, Accommodates I-1		1		
I-1	Lamp, Min. Bayonet Type, T3 1/4 NE- 51 Neon Bulb	G6240-223-9100	2		
XI-2	Holder, Lamp, 5/8" Amber Lucite Lens With 180 K OHM Resistor. E. F. Johnson #147-1143-4. Accommodates I-2		1		
I-2	Same as I-1				
XI-3	Holder, Dial Light, E.F. Johnson Part #147-329		2		
I-3	Lamp, Dial Light Min. Bayonet, Type T3 1/4 #147, 6.3V, 0.15 Amp		2		
XI-4	Same as XI-3				
I-4	Same as I-3				
XF-1	Fuse Holder, Little Fuse 342003	N5920-280-4088	2		
XF-2	Same as XF-1				
XF-3	Fuse Holder, Little Fuse 357001		1		
XV-1	Socket - 9 Pin Shield Base-Mica Filled TS103P01	N5935-201-8529*	7		
XV-2	Same as XV-1				
XV-3	Same as XV-1				
XV-4	Socket - 7 Pin Shield Base-Mica Filled TS102P01	N5935-232-3758*	7		
XV-5	Same as XV-4				
XV-6	Same as XV-1				
XV-7	Same as XV-4				
XV-8	Same as XV-4				
XV-9	Same as XV-4				
XV-10	Same as XV-4				
XV-11	Same as XV-4				

*Replacement Stock Number

ORIGINAL

7-11

RECEIVER-TRANSMITTER AN/WRA-1

XV-12	Same as XV-1				
XV-13	Same as XV-1				
XV-14	Vector 8N9TU-9 Pin Nov.		N5935-501-6314*	4	
XV-15	Same as XV-14				
XV-16	Vector 8N9TU-7 Pin Min.		N5935-259-4643*	1	
XV-17	Same as XV-14				
XV-18	Same as XV-1				
XV-19	Same as XV-14				
XV-20	Amphenol -77MIP-0-T OCTAL (Fil. Cap. Socket)		N5935-224-1036*	6	
XY-1	Same as XV-20				
XY-2	Same as XV-20				
XY-3	Same as XV-20				
XY-4	Same as XV-20				
XY-5	Cinch-Jones No. 2K2C			1	
XY-6	Same as XV-20				
<p>The following items have not been assigned reference designators:</p>					
	Stand-Off, USECO 1550A		Shop Manufacture	20	
	Stand-Off, USECO 1550D		Shop Manufacture	6	
	Stand-Off, USECO Insulated-1400B		Low Failure Item	50	
	Plug UG21D/U		N5935-201-3216*	3	
	Handset, Local Electro Voice-Microphone Model 625SKK			1	

*Replacement Stock Number

VOLTAGE REGULATOR AN/WRA-1

REF DISG	NOTES	NAME AND DESCRIPTION	LOCATION FUNCTION	FEDERAL STOCK NUMBER	NO PER EQUIP	QUANTITY	
						EQUIP PARTS PERSET	STOCK NUMBER PERSET
C-1		Capacitor 4MFD, 1000 VDC, Cornell-Dublier. Cat No. TJL 10040J		N5910-243-6383 *	1		
C-2		Capacitor .005 MFD Centralab DD16-502 1600 VDC		N5910-577-9036	1		
E-1		Insulator, Mfg. Johnson Cat. No. 35-501		N5970-280-8838	2		
E-2		Same as E-1					
J-1		Plug, Mfg. Amphenol, No. 26-4401-16P		N5935-536-2010	2		
J-2		Socket, Mfg. Amphenol, No. 26-4301-16S		N5935-549-3136	2		
J-3		Plug, Mfg. Amphenol, No. AN3102A-18-5P		N5935-149-3421	1		
J-4		Socket, Mfg. Amphenol, No. AN3106A-18-5S		N5935-552-2808 *	1		
J-5		Plug, MFG Amphenol No. AN3106A-18-5P			1		
J-6		Socket, MFG Amphenol No. AN3102A-18-5S			1		
J-7		Same as J-2					
J-8		Same as J-1					
K-1		Relay, DPDT, Mfg. Advance No. AH/2C/115VA, 115VAC 450 OHMS 10 AMPS		N5945-237-1145	1		
K-2		Relay 3PDT, Mfg. Potter-Brumfield KAL4D 12VDC 5AMPS			1		
K-3		Relay DPDT, Mfg. Advance No. AM/2C/115VA			1		

*Replacement Stock Number

VOLTAGE REGULATOR AN/WRA-1

R-1	Resistor, 10,000 OHMS, 10 WATT Ohmite Brown Devil				1
R-2	Resistor, 22,000 OHMS, 1 WATT		N5905-299-2022		2
R-3	Same as R-2				
R-4	Potent., 25,000 OHMS, Mfg. Ohmite, Type AB, Cat. No. CLU2531		N5905-501-7314 *		1
R-5	Resistor, 47 OHMS, .5 WATT		N5905-252-4018		1
R-6	Resistor, 20 OHMS, .5 WATT		N5905-279-3520		1
R-7	Resistor, 100,000 OHMS, .5 WATT		N5905-195-6761		2
R-8	Same as R-7				
T-1	Transformer, Filament, Mfg. Merit, Cat. No. 3145 DRI 115V SEC 10V @ 5 AMPS				1
TB-1	Terminal Board, USECO 1182		Shop Manufactured		1
V-1	Tube, Electron 8005		N5960-116-9988		1
V-2	Tube, Electron OA2		N5960-262-0964 *		2
V-3	Same as V-2				
V-4	Tube, Electron, OB-2		N5960-262-3763 *		2
V-5	Same as V-4				
XF-1	Holder, Fuse Extractor Post, Little Fuse No. 342003		N5920-280-4088		1
XV-1	Socket, Tube 4 pin, Mfg. E. F. John- son, No. 123-210-200		N5935-666-3363 *		1
XV-2	Socket, Tube 7 pin, Ceramic, Mfg. EBY 8328		N5935-222-9850		4
XV-3	Same as XV-2				
XV-4	Same as XV-2				
XV-5	Same as XV-2				
	Misc. Items Not Assigned Ref. Desig.				
	Standoff-USECO 1400B				3
TP	Test Point, H. H. SMITH Cat. No. 223 RED		N5935-237-3957 *		1
TP	Test Point, H. H. SMITH Cat. No. 223 BLACK		N5935-201-3456 *		1
	Tube Cap, National SPP9		N5940-151-4045		1
	Tube Shield, Type TS-103U03		N5960-284-4352		4

* Replacement Stock Number

PARTS LIST

LONG BEACH NAVAL SHIPYARD

CL-R4

LINE COUPLER AN/WRA-1

REF DE- SIG	NOTES	NAME AND DESCRIPTION	LOCATION FUNCTION	FEDERAL STOCK NUMBER	NO. PER EQUIP	QUANTITY	
						EQUIP REPAIR PARTS PER SET	STOCK REPAIR PARTS
C-1		Capacitor Variable, Mfg. Cardwell, No. 6018-140 MMF MAX.			1		
C-2		Capacitor .01 MFD ERIE EF .01, Body Style 811		N5910-270-9088	4		
C-3		Capacitor 220 MMF 10% Ceramic, Tublar, ERIE type GP-2K-221		N5910-236-4508	1		
C-4		Same as C-2					
C-5		Capacitor, .001 MFD ERIE ED .001 Body Style 801		N5910-636-2321	4		
C-6		Same as C-2 (Mounted on Part #FC- 1-01 TBL)					
C-7		Same as C-5.					
C-8		Same as C-5					
C-9		Same as C-2 (Mounted on Part #FC-1- 01 TBL)					
C-10		Same as C-5					
C-11		Capacitor 10 MMF ERIE ED 10 Body Style 831			1		
CR-1		Rectifier, Crystal Diode Type 1N69		N 5960-194-9408	1		
E-1		Knob, Main Tune, Mfg. National, Vernier Dial, Type AM (3")			1		
E-2		Knob, Pointer RF Select., Raytheon Cat. No. 90-4-2G		N 5355-644-2124	1		
J-10		Receptacle, #49194 (On Part #FC-1-01 TBL)		N 5935-666-1334	1		
J-10P		Plug Amphenol Type 71-1L			1		
L-1		Coil, RF, Ceramic, Mfg. Miller, No. 4403 .9-1.6 Microh'y			1		
L-1A		Coil, RF, Shop Mfg. Plan CDP-2/6728-TR		Shop Mfg.	1		
L-2		Coil, RF, Ceramic, Mfg. Miller, No. 4404 1.5-3.2 Microh'y			1		
L-3		Coil, RF, Ceramic, Mfg. Miller, No. 4405 3.1-6.8 Microh'y			1		
L-4		Coil, RF, Ceramic, Mfg. Miller, No. 4406 6.7-15 Microh'y			1		
L-5		Coil, RF, Ceramic, Mfg. Miller, No. 4407 14.8-31 Microh'y			1		
M-1		Meter, 0-100 D.C. Micro Ammeter, International Instr. Inc. Model 153C 100X1			1		
RFC- 1		Choke, RF, 62 Microh'y. Mfg Miller No. 4630			1		
R-1		Resistor, 68 OHMS, 1 WATT		N5905-279-1733	1		
R-3		Resistor, 470 K OHMS, .5 Watt		N5905-279-2515	1		
R-4		Resistor, 47K OHMS, 1 Watt		N5905-299-2013	1		

ORIGINAL

7-15

LINE COUPLER AN/WRA-1

R-5	Resistor, 33,000 OHMS, .5 Watt	N 5905-171-1998	1		
R-6	Resistor, 4,700 OHMS, 1 Watt (Mounted on Part #FC-1-01 TBL)	N 5905-299-2040	1		
S-1	Switch, Toggle, DPST, 125V, 6 AMPS, H. Smith Cat. 547ST22K	N 5930-050-2635	1		
S-2	Switch Section, Centralab PA18		1		
S-0-2	30° Index Assembly, Part of S2 (PA-300)	N5930-607-0298	1		
T-1	Transformer, Fil. Triad No. F-14X	N 5950-645-0888	1		
TB-1	Terminal Board, USECO 1182		1		
XF-1	Holder, Extractor Post Fuse, Little Fuse 342003	N 5920-280-4088	1		
XV-1	Socket, Tube, 9 Pin Shield Base-Mica Filled TS103P01	N 5935-201-8529	1		
V-1	Tube 6CL6		1		
	Misc. Items Not Assigned Ref Desig.				
	Standoff, USECO 1400B		4		

*Replacement Stock Number

LIST OF MANUFACTURERS

Advance Relays.....Burbank, Calif.
Amphenol.....Chicago, Illinois
Arco Electronics Inc.....New York, N. Y.
Cardwell Mfg. Co.....Wichita, Kansas
Centralab.....Milwaukee, Wisconsin
Collins.....Cedar Rapids, Iowa
Cornell Dubilier.....South Plainfield, N. J.
Electro-Voice.....Buchanan, Michigan
Erie Resistor Corp.....Erie, Pa.
International Instruments.....New Haven, Conn.
Johnson, E.F.....Waseca, Minnesota
James Knight.....Sandwich, Illinois
Little Fuse.....Des Plaines, Illinois
Merit.....Hollywood, Florida
Miller, J. W.....Los Angeles, Calif.
Monitor Products.....South Pasadena, Calif.
National Co.....Malden, Mass.
Ohmite.....Chicago, Illinois
Potter & Brumfield.....Princeton, Indiana
Raytheon.....Waltham, Mass.
Sangamo.....Marion, Illinois
Simpson.....Chicago, Illinois
Smith, H. H.....Brooklyn, N. Y.
Sparks-Tarzian.....Bloomington, Indiana
Sprague.....North Adams, Mass.
Switchcraft.....Chicago, Illinois
Triad.....Venice, Calif.
USECO.....Litton, Indiana

