

INSTRUCTIONS FOR INSTALLING THE 161999** END ENCLOSURES,
 THE 164091** RIGHT-SIDE END ENCLOSURE, AND THE 164092**
 LEFT-SIDE END ENCLOSURE MODIFICATION KITS ON A MODEL 28
 CABINET (LBAC)

1. GENERAL

a. The 161999**, 164091**, 164092** Modification Kits provide end enclosures for the Model 28 Cabinet (LBAC).

b. The 161999**, 164091**, 164092** Modification Kits consist of:

Qty.	Part No.	Description	161999**	164091**	164092**
4	1253	Screw	X		
2	1253	Screw		X	X
18	2449	Washer, Lock	X		
9	2449	Washer, Lock		X	X
4	92146	Nut	X		
2	92146	Nut		X	X
18	103081	Screw	X		
9	103081	Screw		X	X
4	115594	Nut, Speed	X		
2	115594	Nut, Speed		X	X
1	161753**	Panel, Left-Side	X		X
1	161754**	Panel, Right-Side	X	X	
2	161986	Cover, Duct	X		
1	161986	Cover, Duct		X	X

c. The following loose parts are furnished with the cabinet and are found in a carton secured to the inner frame:

8	1253	Screw	1	161752	Channel, Duct
8	115594	Nut, Speed	1	161987	Plate, Duct
1	161731	Plate, Cover			

d. The following loose parts are for "bank" installation of cabinets and are furnished with the cabinet. They are found in a bag attached to the inner frame:

4	8185	Screw	4	174456	Plate, Nut
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e. The double asterisks (**) designate a suffix which denotes the color of the paint finish.

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f. For part numbers referred to and for parts ordering information refer to Teletype Model 28 Typing Reperforator Set Parts Bulletin 1167B.

2. INSTALLATION (Figure 1)

a. Remove and discard (from the cabinet) four 164081 Spacers, 76862 Screws and 92146 Nuts (these parts are for shipping purposes only). See Figure 1.

b. The cabinet should rest firmly on all four of its metal pads. Use shims (not furnished) if necessary. Holes are provided in the metal pads for securing the cabinet to the floor. Mounting hardware is not furnished.

c. Mount the 161731 Cover Plate on the outer frame of the cabinet using two 115594 Speed Nuts and 1253 Screws. See Figure 1.

d. Mount the 161752 Duct Channel and 161987 Duct Plate using six 1253 Screws and 115594 Speed Nuts. The screws may be installed from the front or rear of the cabinet depending on accessibility relative to its location. If the screws will be installed from the front, the speed nuts should be placed over the appropriate mounting holes in the duct channel and duct plate. If the screws will be installed from the rear, the speed nuts should be placed over the appropriate mounting holes in the outer frame and duct channel. See Figure 1.

e. Cabinets to be installed in "banks", should be bolted together using the holes indicated in Figure 1 and four 8185 Screws and 174456 Nut Plates.

f. Secure the 161753** Left-Side Panel and/or the 161754** Right-Side Panel to the cabinet using the holes indicated in Figure 1 and 2449 Lock Washers, 92146 Nuts and 103081 Screws as required.

g. Secure the 161986 Duct Cover (or Covers) to the cabinet using 1253 Screws and 115594 Speed Nuts as required. See Figure 1.

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