

INSTRUCTION FOR INSTALLING THE 159373 MODIFICATION
KIT TO PROVIDE AN APPARATUS MOUNTING RACK IN THE
TELETYPE MODEL 28 CABINETS (LAC)

1. GENERAL

a. The 159373 Modification Kit provides an apparatus mounting rack to hold a standard 19 inch apparatus panel, with either 1 or 1-1/4 inch mounting hole spacing, in the lower section of the apparatus cabinets. The panel (furnished by Pell System for their use) may then be used for mounting or holding auxiliary equipment.

b. The 159373 Modification Kit consists of:

2	2449	Lock Washer	16	153017	Nut
2	2846	Flat Washer	1	155547	Bracket w/pad - left
2	108355	Nut	1	155548	Bracket w/pad - right
2	152848	Screw			

2. INSTALLATION (FIGURE 1)

a. Assemble the 153017 Nuts on the 155547 and 155548 Brackets as shown in Figure 1. Open the lower compartment of the cabinet; install the 155548 Bracket in the right side, inserting the tongue on the bottom of the bracket in the small slot in the floor of the lower compartment. Swing the upper end, with the elongated hole, in towards the side of the cabinet and secure thereto with 152848 Screw, 2449 Lock Washer, 2846 Flat Washer, and 108355 Nut placed in the last or rear 5/16" diameter hole located on the side of the cabinet.

b. Repeat the operation for the 155547 Bracket.

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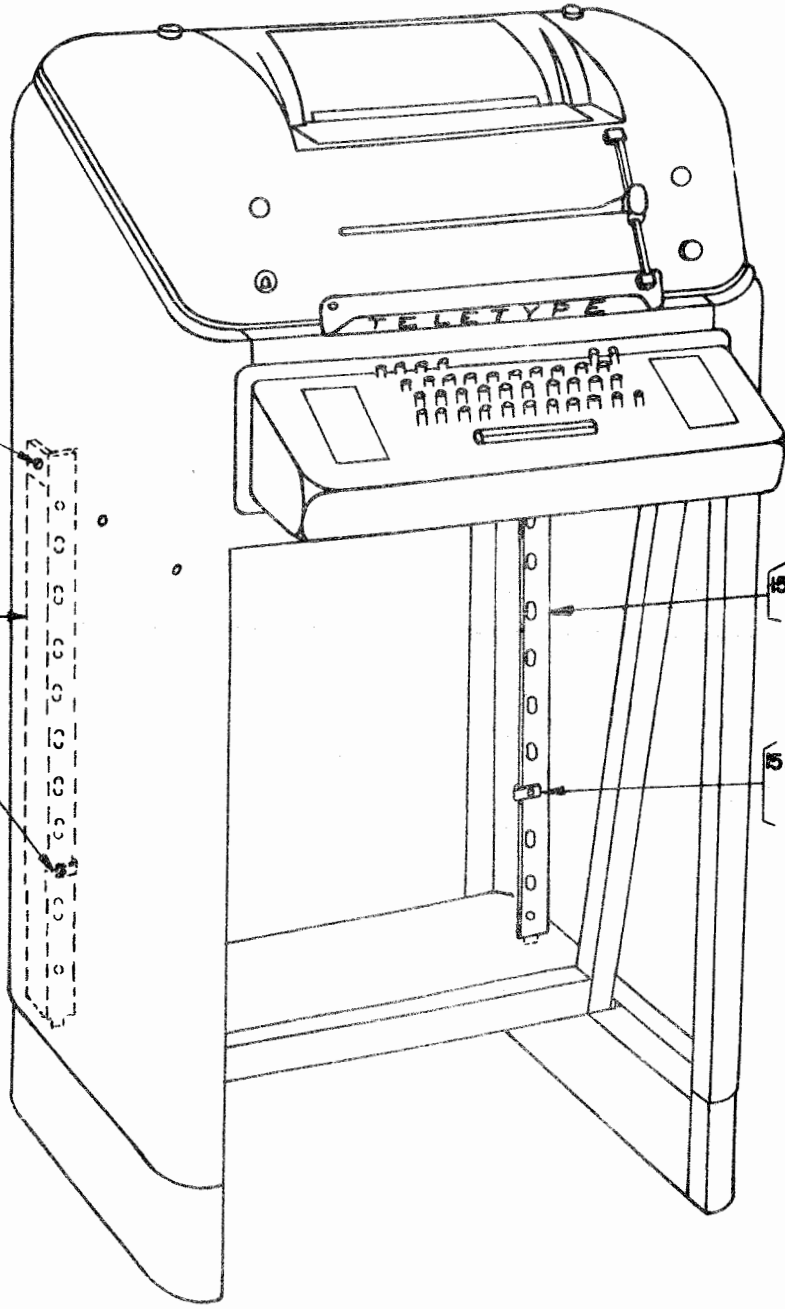
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152848 SCREW
2449 LOCK WASHER
2846 FLAT WASHER
108355 NUT
(2- PLACES)

155547 BRACKET W/PAD
-LEFT

153017 NUT, SPEED
(8 - PLACES)
FLAT SIDE FORWARD



155548 BRACKET W/PAD
-RIGHT

153017 NUT, SPEED
(8 - PLACES)
FLAT SIDE FORWARD

FIGURE 1