

INSTRUCTIONS FOR INSTALLING THE 402178
MODIFICATION KIT TO INTERFACE A MODEL 40
SET WITH BELL SYSTEM 113A OR 113D DATA SETS

1. GENERAL

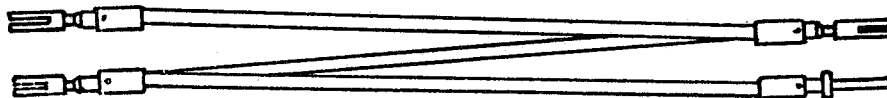
1.01 The 402178 modification kit provides the necessary strap and tool to convert a Model 40 Keyboard/Display Set equipped with a 40C204 controller for operation with a 113A or 113D Data Set.

1.02 This modification kit consists of an electrical strap installed within the 341896 EIA cable supplied with the KD Set. A tool is provided to remove the contacts already in the position where the strap contacts are to be installed.

1.03 The 402178 modification kit consists of:



341983 Contact Tool (1)

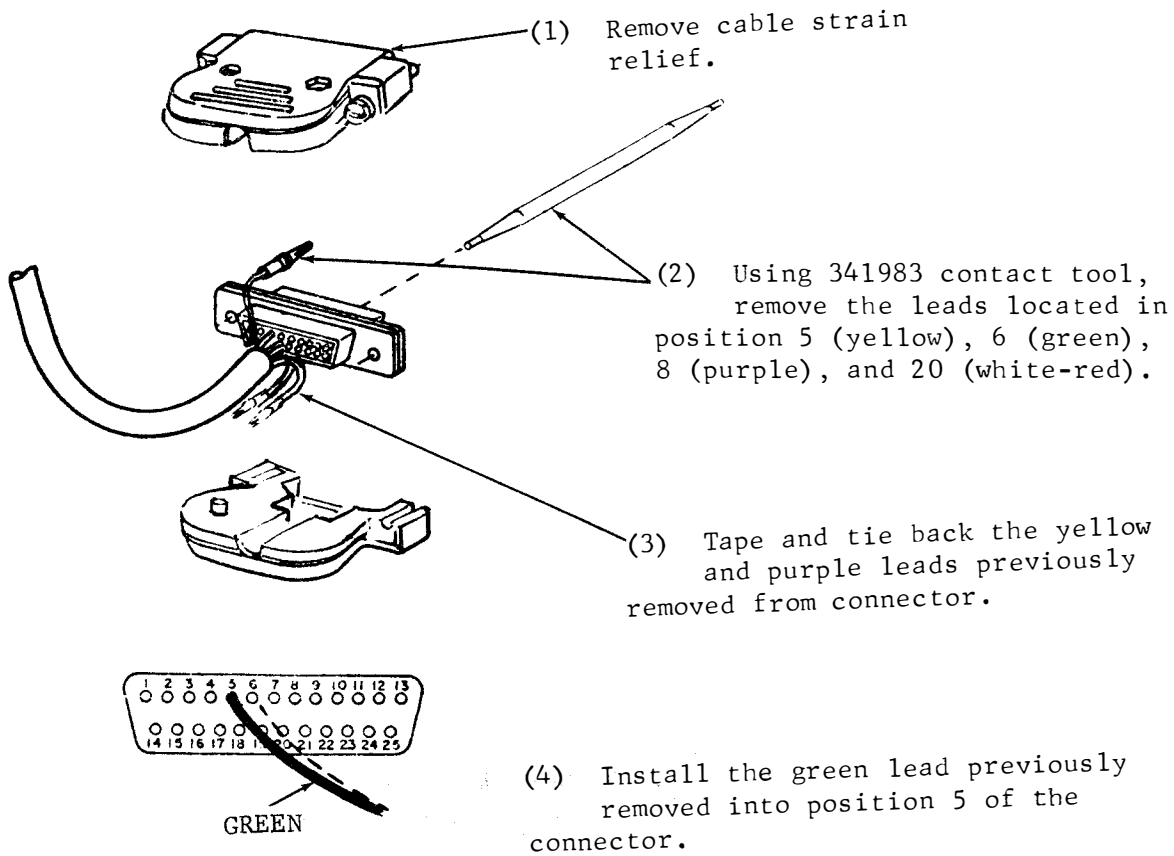
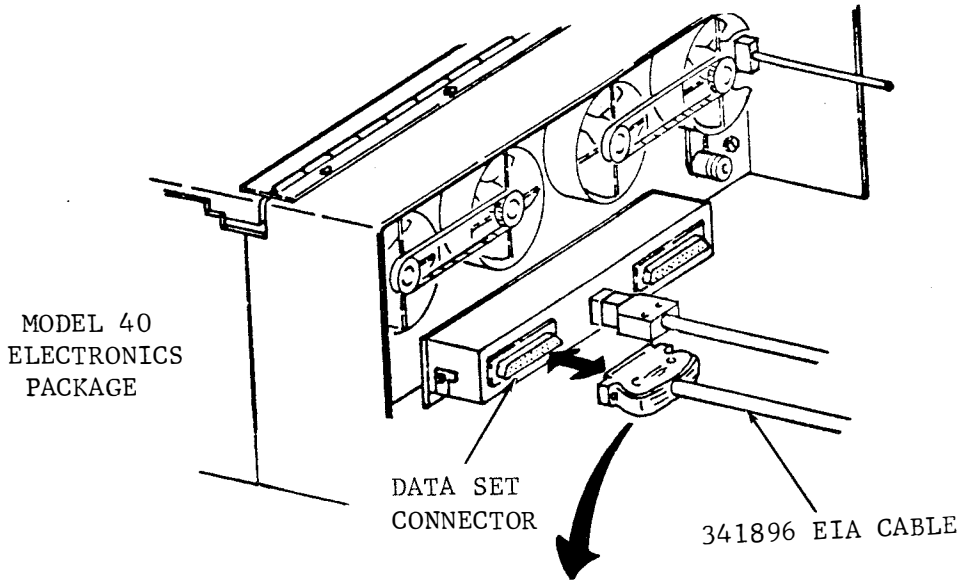


402185 Electrical Strap (1)

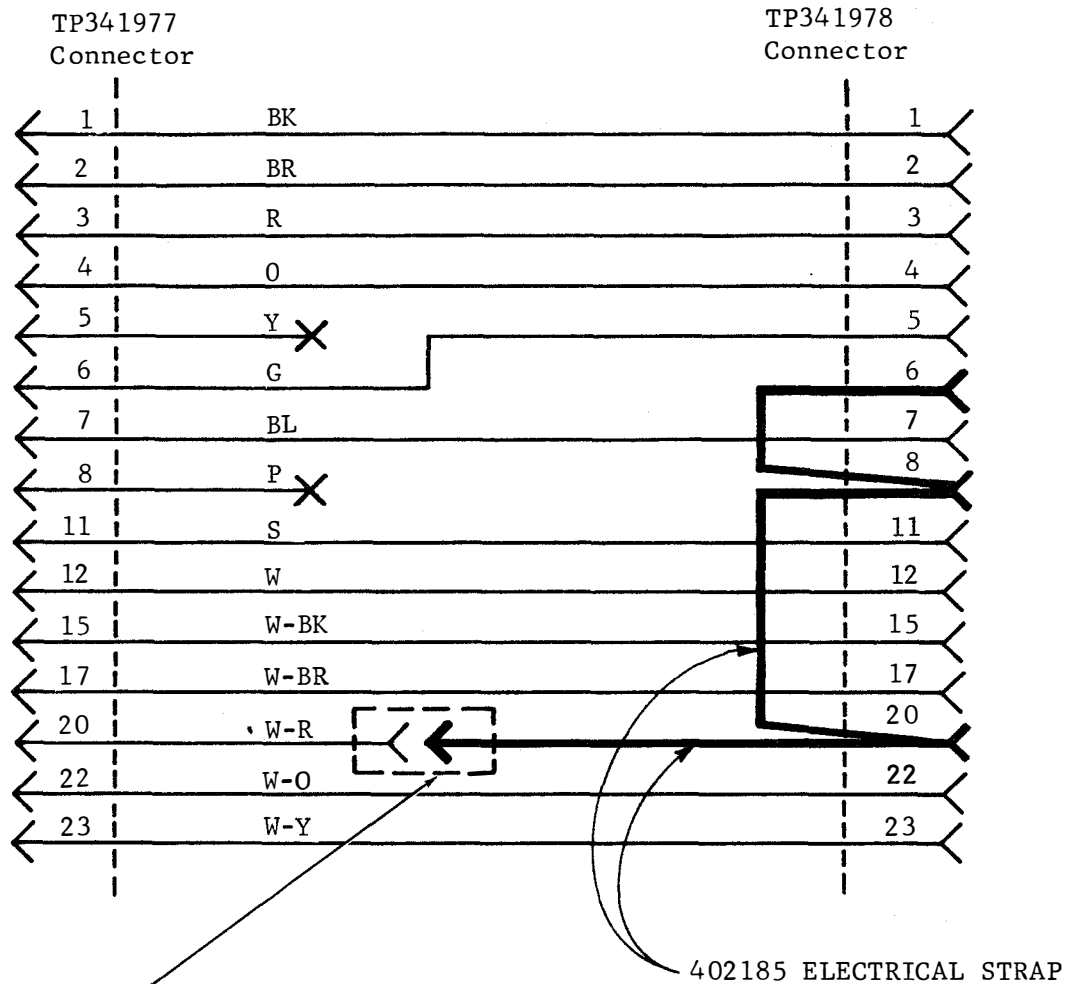
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2. INSTALLATION

2.01 The connector of the 341896 EIA cable which mates with the Model 40 Data Set controller connector must be changed as follows:



- (5) Install the female pins of the 402185 electrical strap in positions 6, 8, and 20 of the connector.



- (6) Connect the white-red lead previously removed to the remaining male pin of the 402185 electrical strap. Tape connection after inserting.
- (7) Reinstall cable strain relief.

3. TESTING

- 3.01 Testing consists of making a continuity test on the 341896 EIA cable assembly using the above actual wiring diagram.
- 3.02 For an on-line test, place a call to a Data Test Center and follow the Data Test Center instructions.