BELL SYSTEM PRACTICES Teletypewriter Stations

SECTION P70.035 Issue 1 March 1956 AT&TCo. Standard

28 STUNTBOX DESCRIPTION AND OPERATING PRINCIPLES

TABLE OF CONTENTS

- 1. GENERAL
- 2. SELECTIVE CALLING CONDITIONS
- 3. MECHANICAL FEATURES OF THE CODEBARS AND THE STUNTBOX
 - A. Codebar Positions
 - B. Basic Stuntbox Mechanisms
 - C. Optional Stuntbox Mechanisms
- 4. MESSAGE FORMAT
- 5. USE OF LTRS CHARACTER WITH CONTROL CODES
- 6. FUNCTION BARS DESIGN AND CODING
- 7. OPERATION OF A 28 TELE TYPEWRITER FUNCTION
- 8. OPERATION OF A SEQUENTIAL SELECTION OF A FUNCTION
- 9. RELEASE OF LATCHED FUNCTION LEVERS
- 10. OPERATION OF BUSY LAMP AND COPYLIGHT
- 11. MOTOR CONTROL
- 12. REMOTE CONTROL OF AUXILIARY APPARATUS
- 13. AUXILIARY CONNECTORS AND CABINET TERMINALS
- 14. STUNTBOX CAPACITY NUMBER OF CODES

15. SELECTIVE - CALLING TERMINOLOGY

1. GENERAL

1.01 This section gives the description and operating principles of the stuntbox used in the 28 typing units and the 28 sequence selector. Figs. 1 and 2 are photographs of one arrangement. The basic description of the stuntbox mechanisms applies to the following stuntboxes:

Letter	Number	<u>Typing</u> Unit
AG	тр152804	28A, Al, and A2
AR	ТР154944	28D, B, and C*
AN	TP152810	28E, F, and G
AED	тр157400	28H
ADA	TP154990-95	28A Sequence Selector

*These letters are out of alphabetical order to emphasize the point that the D unit corresponds to the E, the B to the F, and the C to the G. See P34.101 for the details of the differences.

Much of the discussion in this section is about the selectivecalling stuntboxes, AN, AED, and ADA. The AED and ADA stuntboxes in the 28H typing unit and the 28A sequence selector respectively are arranged exclusively for use with the 83Bl selective-calling system. More detailed information on these stuntboxes is given in P70.036 and P70.037. The stuntbox letter code is stamped on the head of the right-hand stuntbox mounting screw.

1.02 The stuntbox is a necessary component of all 28 typing units, either for selective calling or not, providing the mechanisms for certain features associated with printing as, for instance, FIGS LTRS shift, carriage return and line feed. (See P70.034). When used for selective calling, additional mechanisms are installed whereby machines can be conditioned to print or not to print, or to operate contacts to control auxiliary apparatus.

1.03 Part 15 gives definitions of selective-calling terms.

1.04 The basic features of a selective-calling stuntbox are as follows:

- 1. After a disconnect signal, and on the receipt of an assigned call-directing code (CDC) the stuntbox functions either to put the 28-type machine of which it is a part in condition to print or to operate contacts controlling auxiliary printing, perforating or transmitting apparatus.
- 2. After all desired CDC selections on a line have been made, a lockout or end-of-address signal conditions all machines so that CDC letter combinations occurring in message text do not call in any other machines.
- 3. On the disconnect (end-of-message) signal, all 28-type machines are restored to a nonprint condition and all contacts are released to cut off auxiliary apparatus. In addition, all machines are put in a condition to respond to CDC's.

1.05 In the AN stuntbox, contacts are provided to light a copylight as an indication of an incoming call and to operate a busy lamp at all stations, whether selected or not.

1.06 In the stuntbox of the 28H typing unit, aside from the basic selective-calling features, including CDC control of printing, and the features essential to printing, the contacts provided are those associated with the automatic controls of the 83Bl selective-calling system. Since the busy lamp and copylight controls are not needed with the automatic system, contacts for them are not provided on this stuntbox.

1.07 In the ADA stuntbox of the sequence selector, the contacts provided are only those needed with the 83Bl system. No features associated with printing are provided. The FIGS LTRS shift slide is omitted, since no distinction between upper and lower case characters is required.

1.08 Throughout this section, except where specifically indicated otherwise, the words "right" and "left" refer to the sides of the machine, or of its component mechanisms, as seen from the front or keyboard side. When the stuntbox mechanisms are pictured from the rear, the terms "right" and "left" will be opposite to the directions as they appear on the page.

1.09 The 28E, F and G typing units (the AN stuntbox) have the

basic parts for selective-calling operations. In all cases, some additional parts, such as function bars, function levers and function pawls, must be added to equip the units to respond to the desired CDC's. The parts are listed in BSP P34.101 and their installation is described in P34.460. 1.10 On either selective-calling or nonselective-calling

typing units, a set of parts can be installed to close and latch a contact on one upper-case character and to unlatch the contact on another upper-case character. These are sometimes called reperforator control contacts, but they could also be used for other apparatus, such as a transmitter-distributor. The operation of these contacts is entirely independent of the selective-calling features. In P34.101, the contacts are described as closing on upper-case H and opening on upper-case F. On selective-calling machines, since upper-case H can not be used for this purpose, some other upper-case character must be chosen.

2. 28 TYPING UNIT - SELECTIVE-CALLING CONDITIONS

2.01 The conditions of the selective-calling typing unit with respect to selective-calling operations are determined by the position of the two codebars known as the print and select codebars, respectively (Fig. 3). Their position in the codebar stack is shown in the figure.

2.02 Whether the machine is in the print or nonprint condition is determined by the position of the print codebar. This codebar, at the left-hand end, operates the blocking bail lever shown in Fig. 4. In the left-hand or nonprint (marking) position of the codebar the blocking bail lever prevents the tripping of the typebox clutch so that printing and the functions associated with printing can not take place. The codebar in moving to the right-hand or print (spacing) position moves the blocking bail lever so that the typebox clutch is free to trip at the proper time in the operating cycle and complete a printing operation.

2.03 The typing unit is put in either the select or the nonselect condition by the position of the select codebar.

In the select condition with the select codebar in the left-hand (marking) position, the stuntbox mechanisms respond to incoming CDC's, which shift the print codebar to put the unit in the print condition, or to operate contacts for the control of external apparatus. In the nonselect condition with the select codebar in the right-hand (spacing) position, the function bars can not go into selection because they are restricted by the select codebar.

2.04 The four selective-calling conditions of a typing unit are as follows:

 (a) Select-nonprint, in which the teletypewriter will respond to CDC's but will not print. This condition will exist after receipt of the disconnect code. (b) Select print, in which a selected teletypewriter, in the print condition, can still respond to other CDC's to operate contacts on the stuntbox.

This condition will exist after the receipt of the station CDC and before the receipt of the lockout code.

(c) Nonselect print, in which the teletypewriter will print but will not respond to CDC's or any selective-calling code except the disconnect code.

This condition will exist at stations which have been selected and after the receipt of the lockout code.

(d) Nonselect nonprint, in which the teletypewriter will respond to the disconnect code only. It will not print in this condition.

This condition will exist after the receipt of the lockout code at stations which have not been selected.

2.05 These conditions are summarized in Table 1 below.

TABLE 1

	Conditions		
Codes Received	Selected Station_	Unselected Station	
Disconnect	Select & nonprint	Select & nonprint	
CDC	Select & print	Select & nonprint	
Lockout code	Nonselect & print	Nonselect & non- print	

3. MECHANICAL FEATURES OF THE CODEBARS AND THE STUNTBOX

A. Codebar Positions

3.01 The significance of the positions of the print, select and FIGS LTRS shift codebars is summarized in Table 2.

TABLE 2

Codebar		Mac	Machine Condition			
Desig.*	Name	Codebar Left (M)	Codebar Right (S) See Note 1			
SUP	Print	Nonprint	Print			
O	Select	Select	Nonselect			
S	Shift	Upper Case (FIGS)	Lower Case (LTRS)			

*Designation stamped on codebar detent bracket

Note 1: M and S, stamped on top of the codebar detent bracket, stand for marking and spacing. This correlates with the direction of bending of the coding times on the function bars. See Fig. 5.

3.02 The position of the various codebars by means of the relation of the notches in them to the bent times on the front of the coded function bars (see Fig. 5) determines which of the function bars go into selection. This is described in detail in part 7.

3.03 The print and select codebars are spring biased to the left (marking) position. They are moved and latched in the right (spacing) position by the action of their respective shift slides and associated function levers and function lever latches, which are provided with latching projections.

B. Basic Stuntbox Mechanisms

3.04 One or more CDC shift slides which on receipt of the assigned CDC move the print codebar from the nonprint to the print position and latch it. It is released by the disconnect code.

3.05 A lockout shift slide which on receipt of the lockout code moves the select codebar from the select to the nonselect position and latches it. It is released by the disconnect code.

3.06 A latch release bail, actuated by the disconnect code,

which unlatches the function levers associated with the CDC and lockout slides, thus permitting the print and select codebars to move to the left position by means of their respective springs.

3.07 The function pawl stripper blade in the 28D, B, C, E, F, G and H typing units is driven by the function clutch assembly. With this arrangement stuntbox operations can take place without activating the typebox clutch.

C. Optional Stuntbox Mechanisms

3.08 Function lever mechanisms which can be operated to open or close momentarily a contact in the stuntbox, such as for a signal bell. Others can be added as options.

3.09 Function lever mechanisms which can be operated and latched to open or close a contact and be released on the subsequent downward motion of the stripper blade on the next character. The function can perform on a single letter or two or more letters in sequential order.

3.10 Function lever mechanisms which can be operated and latched to open or close a contact and be released on receipt of the disconnect code.

3.11 The above contact functions are obtained by means of the types of function levers and function lever latches which are shown in Figure 6. Normally open or normally closed contacts can be provided, depending on the shape of the insulator at the end of the contact arm (Figs. 7 and 8). These contact functions can be used to control remote apparatus, relay circuits, signal lamps, etc.

4. MESSAGE FORMAT

4.01 The message format, i.e., the teletypewriter characters used to control selective-calling operations, is basic to the operation of the apparatus in the system.

4.02 The description in this section is written around a basic message format which is expected to be standard for most applications. However, because of the flexibility of the stuntbox and the ease of interchanging function bars, almost any desired format can be used for special applications.

4.03 The teletypewriter characters used to control selectingcalling operations are as follows:

FIGS H LTRS	Disconnect (End-of-message)
CDC LTRS	Station call-directing code
CAR RET LINEFEED LTRS	Lockout (End-of-address)
FIGS BLANK H	Motor-stop code. On non- selective-calling units FIGS H is an option
CAR RET	Time delay motor-stop disabler

5. USE OF LTRS CHARACTER WITH CONTROL CODES

A. General

5.01 Most of the control codes used with a 28 stuntbox end with a LTRS character. This character has different functions. Sometimes it is inserted merely for timing reasons. In other cases it is needed to get typing units into the lower case before printing begins. In some of these cases, but not all, it also initiates a stuntbox operation, in addition to the usual and essential shift of the FIGS LTRS codebar.

5.02 The discussion in the subsequent paragraphs below decribes the various effects produced by the LTRS character and the reasons why it is necessary.

B. Use of LTRS Character to Put 28 Typing Unit in Lower Case

5.03 If LTRS were omitted after the CDC's used for switching selective-calling 28-type machines into the print condition, the first character printed would be in upper case and the second character in lower case. This would be caused by the following sequence of operations. The disconnect code puts the unit in the select-nonprint condition. The LTRS character has moved the LTRS FIGS codebar to the LTRS position but since the typebox clutch does not trip, the typebox is not moved to the LTRS position but remains in the FIGS position. The next character, therefore, is printed in upper case after which the typebox shifts to the LTRS position so that subsequent characters are in lower case. The insertion of LTRS after each CDC corrects this condition by shifting the typebox into lower case before printing starts.

C. Use of LTRS Character with Reperforator Cut-on and Disconnect Codes

5.04 When either a CDC or a designated upper-case character is used to operate contacts to cut on an auxiliary machine, such as a typing reperforator, the LTRS character is required for timing reasons and to put the auxiliary machine into the lower case for the reception of the message.

5.05 The timing is needed because of the overlap in the operation of the 28 typing unit. When a CDC designated to operate a stuntbox contact is received in the selector mechanism of a 28 typing unit, the operations preceding the actual contact operation extend into about the third signal element of the next character. If the contact operation cuts on a machine, such as a reperforator, with another selector mechanism, this other mechanism does not receive the first part of the subsequent character. Therefore, the first character received, unless it is a LTRS character, is almost certain to be garbled.

ંસ

5.06 As an illustration, assume that a teletypewriter stuntbox at

Station A is equipped with selectively controlled contacts to cut on an associated reperforator transmitter and that these contacts operate on receipt of the CDC A. Assume that A is followed immediately by a letter B to initiate a selection at some other point on the circuit. On receipt of the letter A, the operations to cut on the reperforator transmitter at A commence. The conta are not operated, however, until some time during the arrival of The contacts the letter B. The selector mechanism in the reperforator transmitter thus begins to receive signal elements from the line not at the start of B but in the middle of it. The first spacing element reaching the selector of the reperforator transmitter acts like a start element, which trips the selector clutch and registers a character, which will not be a B but some other character, dependent on the timing in the particular case and on the signal elements which follow the B character. Not only is a wrong character registered, but the reperforator transmitter may be thrown out of synchronism for several characters.

5.07 If, on the other hand, a LTRS character is inserted between the A and the B, time is allowed for the completion of the contact operation initiated by A before the B signal starts to come in. LTRS is used because, after its start element, which is spacing, it consists of a single long mark. Thus if the reperforator transmitter is cut on in the middle of the LTRS character, its selector will receive a continuous mark and will be held in the stop position. Then when the start element of B arrives, the reception of B will be normal and correct. The above discussion applies to tape sending, where, in general, there is continuous transmission and so no time delay between a CDC and the next character, whether LTRS or not. In the case of manual sending from a keyboard, there would often be enough time after the CDC was sent to permit the entire cut-on contact operation to take place before the next character was received.

5.08 In addition to the possible garbling of the first character,

however, there would be another objectionable effect if LTRS were not sent after the CDC or cut-on code. This is that all received text would be printed in upper case until a LTRS character was received. This is because the reperforator was left in upper case when it was cut off by FIGS H on the previous disconnect signal, the cutoff occurring on the H character before the LTRS character in the disconnect signal could be received by the reperforator.

5.09 Therefore, it is essential, for these types of operation that all CDC's be followed by a LTRS character.

D. Operation of Stuntbox Mechanisms by LTRS Character

5.10 In all typing units a LTRS character operates the FIGS LTRS shift codebar to condition the machine to print in the upper or lower cases, respectively. The sequence selector has no FIGS LTRS shift slide. In selective-calling machines, this codebar shifting takes place regardless of the condition of the machines. This operation, as such, does not affect the stunt-box. The discussion here is confined to <u>stuntbox</u> operations caused by the receipt of a LTRS character.

5.11 In the 28E, F, and G typing units, the only stuntbox mechanism involving a LTRS character is the one controlling the busy lamp. The function of this is negative, i.e., to prevent the lighting of the busy lamp if a series of LTRS characters are sent, after disconnect, for feeding out tape.

5.12 This is in contrast to the stuntboxes in the 28H typing unit and the 28A sequence selector, used with the 83Bl selective-calling system. In both of these stuntboxes, the disconnect mechanism, the latch release bail, is operated by a function-lever mechanism responding to LTRS. In the 28H typing unit, this is the second of a sequential pair of function lever mechanisms, the first of which operates on upper-case H, to unblock the second, which operates on LTRS.

5.13 In the ADA stuntbox of the sequence selector, a further modification was necessary for the reason that the stuntbox does not distinguish between upper- and lower-case characters. To prevent the possibility of a false disconnect on H LTRS, the latch release bail is driven by two sets of three function-lever mechanisms, each sequentially operated by the three characters, FIGS H LTRS.

5.14 The reason for making this difference in the stuntboxes used with the 83El system apparatus was primarily to simplify the design of the pushbutton calling circuit, by making it unnecessary to generate a LTRS character after each CDC.

5.15 There are two important results from this change:

 (a) Since the LTRS character performs its functions in all connected machines before disconnect, they are left in the lower-case condition, so that the LTRS character after each CDC is not required to complete the FIGS LTRS shift.

(b) For proper operation, the operator can not omit the LTRS

character (as was possible without this feature) so that garbled characters can not occur as a result of inadvertent omission of LTRS by an operator. (In 83Bl system operation, if LTRS were omitted from the FIGS H LTRS code, an alarm would occur and the station would be locked out until the situation was corrected by the operator.) 5.16 It should not, however, be inferred from the above discussion that the LTRS character should be omitted after a CDC. It is still required to prevent garbled characters in cases where the cutting on of a station, or of an auxiliary reperforator, is effected by stuntbox contacts. It is therefore suggested that universal use be made of the standard format proposed in part 4 of this section.

6. FUNCTION BAR - DESIGN AND CODING

6.01 A function bar is coded by means of tines on its front end which are bent to the left (marking) or to the right (spacing) in accordance with the code assigned to the bar. Fig. 5 shows two cases, one with the marking tine and the other with the spacing tine. The illustrative example following is for the tine opposite one codebar. When the codebar opposite these tines is in the lefthand or marking position, the tine bent to marking can move forward into selection. When the codebar is in the right-hand or spacing position the function bar with the tine bent to spacing goes into selection.

6.02 Each function bar can have up to 8 tines, as indicated in Figs. 3 and 9, depending on the various combinations of codes used. The example in Fig. 9 is the function bar numbered TP155100, coded for the letter A, to go into selection when the machine is in the select condition. It consequently has a time bent to marking in the position opposite the select codebar. The code for the letter A is given by the five code-element times, with 1 and 2 marking, and 3, 4 and 5 spacing. Since there is no time in the shift codebar position, this bar will go into selection on either upper or lower case A. Also, since there is no time in the print codebar position the bar operates independently of the machine condition with respect to print or nonprint. This particular bar is one of an alphabetical group used for CDC selection, either for selecting a station or operating auxiliary stuntbox contacts.

0.03 Other arrangements of tines are available for other requirements. As an example, the function bar controlling the signal bell on selective calling machines is a print upper-case S bar. It moves into selection and closes the contact to ring the bell only when the typing unit is in the print condition and upper case S is sent. Thus the bell is not operated on unselected machines.

6.04 The following names may be used in discussions of coded function bars to indicate the conditions under which they will go into selection:

Print	Select
Nonprint	Nonselect
Upper Case	Lower Case

SECTION P70.035

As an example, the function bar associated with the line-feed signal in selective-calling machines may be designated a print line feed bar, indicating that it goes into selection only when LINE FEED is received and the print codebar is in the print position.

6.05 When any of these names are omitted, it usually means that

the function bars have no tines opposite the codebars involved and so are not affected in this respect. However, teletypewriter practice formany years has been to omit "lower case" and assume that the lower case was meant unless upper case was indicated; therefore, in designing stuntbox arrangements requiring a definite performance, full information should be obtained on the exact characteristics of the function bars to be used.

6.06 The TP153440 universal function bar can be coded in any manner desired. It has both marking and spacing times in all eight codebar positions. Coding is accomplished by breaking off the undesired times. The method of coding this bar is covered in BSP P34.460.

7. OPERATION OF A 28 TELETYPEWRITER FUNCTION

7.01 When all of the codebars (numbered and others) are so positioned that the times of a particular function bar are all opposite slots, that function bar goes into selection.

7.02 Selection takes place as follows: As a typical example, assume that LINE FEED is the function to be performed.
Fig. 10 shows the condition of the function-bar mechanism for any other positioning of the codebars than that caused by the receipt of a LINE FEED signal. The LINE FEED function bar is prevented from going into selection by the codebars. The function pawl is not engaged with the function bar and the function lever remains unoperated.

7.03 When the code combination for LINE FEED is received by the line selector, the LINE FEED combination is set up in the codebars. When the function clutch is tripped following the selection cycle the function-bar reset bail, which up to this time has held the function bars away from the codebars, moves out of the way and all of the function bars in the stuntbox, pulled by springs, follow the function-bar reset bail forward and feel for an opening in the codebars. In this case, a free path is found only by the function bar arranged for the LINE FEED code.

Page 12

7.04 As shown in Fig. 11, entry into the codebars permits the function bar to travel far enough so that it becomes engaged with the associated function pawl. All of the function bars are then pushed to the rear by the reset bail, driven by the function clutch. The LINE FEED function bar carries its function pawl with it. The function pawl in turn engages its companion function lever, as shown in Fig. 12, which, through the mechanism indicated trips the line-feed clutch to perform the line-feed operation. The operation is completed, as shown in Fig. 13, when the stripper blade disengages the function pawl from the function bar.

7.05 The space suppression projection of the function lever pushes the space suppression bail forward to prevent spacing. This projection of the function lever can be omitted, as indicated in Fig. 6, when spacing on a function is desired.

8. SEQUENTIAL SELECTION OF A FUNCTION

1

8.01 Basic to the operation of the selective-calling stuntbox is the sequential operation of adjacent function lever mechanisms. These are required whenever control codes consist of two or more teletypewriter characters. This sequential operation is employed in the selective-calling stuntbox, but can also be used in nonselective-calling typing units. Examples of sequential operation in the 28D, B and C typing units are remote motor control on FIGS BLANK H, and keyboard lock on DOUBIE BLANK, See Section P70.034.

8.02 To describe the detailed performance of a stuntbox in such sequential operation, the effects of an incoming code
FIGS H on a machine arranged to respond to it are considered here. In this case, two function-bar mechanisms, located in adjacent slots and coded to go into selection on FIGS and H, respectively, are required.

8.03 All sequential functions operate in a left to right direction as viewed from the rear of the teletypewriter. Therefore, FIGS and H mechanisms are installed in the stuntbox so that the FIGS mechanism, which acts as a gate, is immediately to the left of the H mechanism.

8.04 The assembly of parts for the FIGS H sequential operation is shown schematically in Fig. 14. The FIGS mechanism in the FIGS H sequential combination differs in that the function lever has the blocking and latching projections as shown in Fig. 6 and the function lever latch is provided with latching and unlatching projections.

8.05 As shown, the blocking projection of the function lever extends across to the H function bar. With the FIGS function lever latched in its operated position, as shown in Fig. 14, the H function bar is free to go into selection on the receipt of an H signal. If the FIGS function lever were unoperated, its blocking projection would be positioned in the notch of the H function bar as shown by the arrow, marked X, thus preventing its forward motion into selection.

8.06 The sequence of operation is then as follows: On the receipt of a FIGS character, the FIGS function lever is operated and latched, as shown in Fig. 14, Its blocking projection is now out of the way of the H function bar. As H is the next character, the H function bar can go into selection and operate the H function lever. This lever may close or open a contact or operate a mechanical linkage, not shown here.

8.07 After the H function bar is selected, the stripper blade travels down from its normal position, moving the unlatching projection of the FIGS function lever latch and unlatching the FIGS function lever, which returns to its unoperated position, preparatory to blocking the H function bar from further selection after it has completed its cycle. After the H function lever has operated, the stripper blade on its upward motion in its cycle, strips the H function pawl off its function bar. The stripper blade now moves downward to its normal position, completing the cycle.

8.08 Had the FIGS signal been followed by any other character than H, the stripper blade would have unlatched the FIGS function lever and blocked the H function bar so that it would not be selected by any subsequent H signal. The FIGS and H characters must, therefore, be in that order and consecutive for operation of the final function.

8.09 This sequential method of selection can be extended to require three, four, or more characters in exact order to perform the desired operation. In effect, the first function bar opens a gate for the second and then closes the gate immeditately after the next character has been received and the second bar has had an opportunity to take advantage of the opening. The second one in turn opens a gate for the third and so on.

9. RELEASE OF LATCHED FUNCTION LEVERS

l

9.01 In Para. 8.07 the method of unlatching a function lever by means of the stripper blade is described. This occurs on the next operation after that which latched the lever. If the function lever is to remain latched until the receipt of a code assigned to release it, a different arrangement is required. The function lever latch as shown in Fig. 6 is provided with the releasing projection instead of the unlatching projection. The function lever is then unlatched when the releasing projection of its function lever latch is operated by the latch release bail, as shown in Fig. 2. 9.02 A spring plate is used in place of a function lever latch when latching, unlatching or releasing projections are not required, i.e., for momentary operations (Fig. 6).

9.03 As Fig. 2 shows, the latch release bail consists of a rod attached at or near its ends to two function levers provided with the releasing projection shown in Fig. 6. It requires the simultaneous operation of the two levers to operate the bail. Therefore, duplicate mechanisms are required, one at each end of the rod. In the AN stuntbox the H function levers are located in slots 11 and 31 and the latch release bail extends from slot 6 to slot 31. (Fig. 15)

9.04 The mechanism shown in Fig. 2 requires the sequential operation of two function levers, duplicated at both ends, to operate the latch release bail. In this case the function bar mechanisms are coded to operate on the sequence FIGS H as described in part 8. On receipt of the H, the two H function levers carrying the latch release bail operate and, by means of the releasing projection on the latch, trip the function lever latch and thus release it.

9.05 The function lever mechanisms which operate on the final letters of CDC's to shift the print codebar to the print position latch in a similar manner. The latch is released by the latch release bail on the disconnect signal.

10. COPYLIGHT AND BUSY LAMP OPERATION

10.01 The 28E, F and G typing units are provided with a stuntbox contact block (at slots 25 - 28, see Fig. 15) equipped with contacts to control the copylight and the busy lamp. The copylight is arranged to light on each selected machine to indicate that it has been selected. It is not lighted on unselected machines.

10.02 The busy lamp is lighted on all machines on a circuit on the first character (except LTRS) received after the disconnect signal. Since there are several ways, including a momentary line hit, in which the busy lamp can be lighted falsely, an additional contact is provided to flash the lamp on every SPACE character as an indication to an attendant, particularly at an unselected station (which does not print) that traffic is going over the circuit. If the busy lamp does not flash for a period of about ten seconds an attendant may usually assume that the circuit is not busy.

10.03 Both copylight and busy lamp are put out by the disconnect signal. The details of the operation of the copylight and busy lamp contacts are described below. 10.04 The function lever mechanism, in slot 28 of the stuntbox, associated with the copylight contact is provided with a function bar coded Print Select Universal. Thus after a machine has been selected by means of a CDC and the print codebar shifted into the print condition on the next character, regardless of what it might be, operates the copylight contact. The contact remains closed since the function lever operating it is latched operated by means of a latching projection and the function lever latch. The function lever latch is provided with a releasing extension so that it is unlatched, and the contact opened, by means of the latch release bail on the disconnect signal.

10.05 The busy lamp is controlled by a contact operated by a function lever mechanism in slot 26 of the stuntbox. The associated function bar is coded LTRS. The function lever differs from the other function levers in two respects. In the first place it is provided with an extension at the bottom which engages with the latch release bail in such a manner that the function lever is operated by the latch release bail on the disconnect signal. Also it has a blocking extension similar to that on other function levers except, in this case, the blocking extension instead of extending over and blocking the function bar in the next higher numbered slot, is bent back on itself so that when the function lever is not operated, it prevents the function bar (LTRS) from moving forward into selection. The function lever latch is equipped with the usual latching projection (see Fig. 6) so that it is unlatched by the stripper blade.

10.06 The operation of this mechanism is then as follows: - On the disconnect signal the function lever is operated and latched in the operated position. This opens the busy lamp contact. On the receipt of the LTRS character, in this case, in the FIGS H LTRS combination, the function lever is unlatched by the action of the stripper blade and tends to move forward to its unoperated position. However, at the same time the LTRS function bar, which was unblocked because the function lever was operated, moves forward into selection and now reoperates the function lever to its latched position on its backward motion. Thus the contact, closing momentarily, is immediately reopened. This action will continue for as many LTRS characters as are sent in succession.

10.07 If, however, any character other than LTRS is received,

such as a CDC, the stripper blade will unlatch the function lever, permitting it to move to its unoperated position and thereby closing the contact and lighting the busy lamp. With the function lever in its unoperated position the LTRS function bar is now blocked from moving into selection on any subsequent LTRS character. Thus the busy lamp remains lighted until the disconnect signal is received, at which time the cycle of operations is restarted. 10.08 The function lever mechanism in slot 27 operates on every SPACE character to open a contact in series with the busy lamp contact thereby flashing the busy lamp when it is lighted.

10.09 Since the busy lamp will light upon the receipt of any

character, except LTRS, it will light upon the receipt of a line hit which is long enough to simulate any character except LTRS. It will also light when the motor is turned on. This is because the turning off of the motor results in the release of the line shunt relay. The machine will "run open" therefore, while the motor is slowing down, setting up a BLANK selection in the machine and closing the busy lamp contact. The lamp will light, therefore, as soon as the power is applied again to turn on the motor. In any case of such a false busy signal the lamp can be put out by sending FIGS H LTRS.

11. MOTOR CONTROL

11.01 The 28E, F and G typing units can be optionally equipped with sets of parts for motor control. It is not contemplated that this method will be used to stop the motors after each individual message but rather at the close of the circuit service hours only.

11.02 These sets of parts are as follows:

- (a) Upper case BLANK H function lever mechanisms and set of contacts in the stuntbox, at slots 32 and 33.
- (b) Electrical motor control assembly on the electrical service unit. Required with (a).

 (c) Time-delay motor-stop mechanism on the base which measures a predetermined time interval, during which no signals are received, and thereafter activates the associated electrical motor stop assembly to stop the motor. Optional addition to (a) and (b).

(d) Time-delay motor-stop disabler mechanism which consists of a normally closed contact in the stuntbox, at slot 34,
wired in series with the contact of the time-delay mechanism.
Optional additon to (c).

11.03 The purpose of the time-delay motor-stop mechanism is to stop the motor whenever the teletypewriter runs idle for longer than one to three minutes. For a description of its operation see BSP P70.034.

11.04 The purpose of the time-delay motor-stop disabler is to prevent the operation of the time-delay motor-stop mechanism. It is controlled by the CAR RET character. Usually when these features are used, the operator, at the start of business for the day, starts all motors and then sends CAR RET, so that the time-delay motor-stop mechanism is not operative until FIGS BLANK H is sent. Thus if FIGS BLANK H is not sent until the termination of the service period the motors would not stop due to idle circuit time during the service hours.

11.05 For selective-calling use the motor stop code actuates

the motor stop contact only when the unit is in the select-nonprint condition, i.e., after the disconnect code. This is obtained by (1) coding the upper case BLANK function bar to go into selection in the select condition only and (2) coding the upper case H function bar to go into selection in the nonprint condition only. The H function lever, in slot 33, is equipped with a releasing projection and a short latch release bail which spans the function lever in slot 34.

11.06 The time-delay motor-stop disabler consists of the func-

tion lever mechanism and a normally closed contact in slot 34. The associated function bar is coded CAR RET and nonrestricted as to selection. The function lever is provided with a latching projection and the function lever latch is provided with latching and releasing projections. The contact is latched open on receipt of CAR RET thereby disabling the time-delay motorstop mechanism. The contact is unlatched by means of the short latch release bail on the function lever in slot 33 which is operated on receipt of the motor stop code.

11.07 It should be noted that slots 32, 33 and 34, assigned to motor control, are outside the slots spanned by the latch release bail controlled by the disconnect code.

11.08 Motor control arrangements are not available for the 28A sequence selector.

12. REMOTE CONTROL OF AUXILIARY APPARATUS

12.01 Remote control of auxiliary apparatus, such as typing reperforators, transmitter-distributors, indicating lamps, signal bells, etc., may be provided by means of contacts on the stuntbox. The contacts are assembled in molded plastic blocks arranged to hold groups of four contacts. The operation of these contacts by function-lever mechanisms is illustrated by Fig. 7, and the details of the contacts by Fig. 8. As shown, either make or break contacts can be provided.

12.02 There are two separate categories of such contact operation. The first is where, on selective calling machines, the contacts are operated by CDC's. Operation may be either (1) momentary, (2) latching until unlatched by the stripper blade on receipt of the next character, or (3) latching until released by the latch release bail on the disconnect signal. 12.03 The second category are contacts which operate and latch on one upper-case character and unlatch on another uppercase character. These contacts have sometimes been called H and F contacts because they often use those upper-case characters. These contacts may be installed on either selectivecalling or nonselective-calling machines, with the following exceptions in the case of selective-calling machines:

(a) They can not be installed in any slots spanned by the latch release bail, since the mechanisms would interfere.

(b) They can not use upper-case H as a control code as

that is already used for the disconnect signal. Another upper-case character must be chosen.

Operation of contacts in this second category is entirely independent of the selective calling features of the machine. They could be used, for instance, to add and remove a reperforator during the course of a message without the necessity of sending a disconnect signal and then re-establishing the desired circuit arrangement by sending CDC's.

13. AUXILIARY CONNECTORS AND CABINET TERMINALS

13.01 On the AN stuntbox, all the wiring has been cabled to an auxiliary (right) typing unit 20-terminal connector and arranged in such a way that the stuntbox, cable, and connector can be taken off as a unit without disconnecting any wires.
Four of the wires are used for the signal bell, copylight and busy lamp contacts. The other 16 are spare for use with future contact additions. In addition, with each 28E, F, or G typing unit is furnished the other half of the connector, a cable and terminal blocks to be mounted on the right-hand wall of the teletypewriter cabinet. The terminals will be numbered C41 to C80, to fit into the existing cabinet system. P34.301 shows the wiring diagram.

13.02 For the 28H typing unit, because of the larger number of wires required, a 35-terminal connector is provided. The other half of the connector, cable, and cabinet terminal blocks are also provided.

The 28A sequence selector also has a 35-terminal connector. However, since the wiring to the sequence selector will be a part of the apparatus cabinet assembly it will not be furnished with the selector.

14. STUNTBOX CAPACITY - NUMBER OF CODES

14.01 In evaluating the capacity of the selective-calling system it is important to distinguish between the total number of stations which can be selected and the number of different codes to which one particular station can be equipped to respond.

SECTION P70.035

14.02 Twenty single letter CDC's are generally considered to be available, the letters T, O, M, V, U and H being excluded.
T, O, M and V are less desirable because they can be produced by line hits. U is reserved for the broadcast code and H as a disconnect or other control code. Thus with single letter CDC's twenty stations or functions may be selected.

14.03 Using two-letter CDC's, 400 codes are available and 400 different stations or functions can be selected.

14.04 The number of different codes which can be used to operate contacts or call in any one station depends on the number of usable slots in the stuntbox. The figures given herein are based on the assumption that, as a general principle, slots which are reserved for optional functions not always provided, such as motor control, horizontal tabulation, etc., will remain vacant when the options are not provided.

Fig. 15 shows the slot and contact arrangement for the AN stuntbox. It will be noted that the latch release bail extends from slot 6 to slot 31. In this stuntbox there is a print codebar operating bracket located above the codebar stack and extending from slot 8 to slot 35. There are holes drilled in it in which an operating bracket post can be placed so that a CDC shift-slide fork will engage it and operate the print codebar. By this means more than one CDC shift slide can be installed on the stuntbox. As shown in Fig. 15, there is a CDC shift slide which can be operated by function levers in slots 6, 7, 8 and 9. This four single-letter or two two-letter CDC's can be used. If desired an additional CDC shift slide can be added to double this capacity. It would be positioned so that function levers in slots 21, 22, 23 and 24 would operate it.

Where this is done, the spare slots, 18, 19, 20 and 29, will permit the operation of four latchable contacts on singleletter CDC's or one latchable contact on a two-letter CDC. The reservation of slot 17 for horizontal tab results in an arbitrary restriction here.

14.05 If the second CDC shift slide is not required, there are

eight spare slots, 18, 19, 20, 21, 22, 23, 24 and 29, available for latchable contacts and, therefore, eight singleletter functions, other than station selections, can be performed. Using two-letter codes only three latchable contacts can be used; two of the eight slots are not adjacent and so can not be paired.

Page 20

14.06 With either of the above CDC shift slide arrangements, slot 38 is available for a momentarily operated contact, since it is outside the span of the latch release bail.

14.07 If the necessity were great enough a CDC shift-slide could be mounted and operated by function levers in slots 33 and/or 34. The shift-slide fork would engage an operating bracket post in the hole of the print codebar operating bracket opposite slot 35. This would require a special extension of the latch release bail.

14.08 It is not desirable to mount shift slides side-by-side because of mutual interference which makes adjustment difficult.

15. SELECTIVE-CALLING TERMINOLOGY

15.01 This section defines the more commonly used terms in selective-calling arrangements utilizing the 28 stuntbox.

15.02 Selective Calling

A system or arrangement which provides for the selection of individual stations or groups of stations on a multistation line by means of call directing codes (CDC's) sent from a teletypewriter keyboard, tape transmitter or by pushbuttons. It also provides for the selective operation of contacts in the stuntbox for the control of external apparatus. The codes are composed of the 5-unit teletypewriter characters either singly or in group combinations.

15.03 Call-Directing Code (Abbreviated CDC)

A code composed of one or more teletypewriter characters which is used to put a designated station in a condition to receive a message. In the case of a 28 selective-calling teletypewriter, on receipt of its assigned CDC the machine shifts from the nonprint into the print condition. A CDC may also close or open contacts to control auxiliary apparatus, as in the case of the 19 ASR set controlled by the sequence selector in the 83Bl system. A particular station may have more than one CDC, as required, including a group CDC. A broadcast CDC can be assigned to call in all of the stations on a circuit at once. (In some other applications CDC is used to mean "call-directing character"; it is not so used herein.)

15.04 Lockout Code (End-of-Address)

Usually CAR RET LINEFEED LTRS, this code conditions all machines so that further CDC station selections do not occur from CDC letter combinations in message text.

15.05 Disconnect Code (End-of-Message)

Usually FIGS H LTRS, this code disconnects all connected machines, either printers or associated reperforators, and puts these stuntboxes in condition to respond to CDC's.

Attached: Figs. 1 to 15

(

(

(

Page 22 22 Pages







Fig. 2 - AN Stuntbox - Rear View (28E)



EACH TINE MAY BE FORMED TO PERMIT OPTIONAL SELECTION WHEN THE ASSOCIATED CODE BAR IS TOWARD THE LEFT (MARKING) OR RIGHT (SPACING). SELECTION IS PERMITTED IN EITHER CASE IF THE TINE IS OMITTED.

Fig. 3 - Function Bar



Fig. 4 - 28E Typing Unit - Left-Hand End View



FRONT



FRONT

Fig. 5 - Function Bar Times and Codebars



(DOTTED PORTIONS DENOTE OPTIONAL FORMS)







SECTION P70.035

SECTION P70.035



Fig. 8 - Switch Mechanism



* THESE TINES NOT USED ON THIS FUNCTION BAR

Fig. 9 - Function Bar Times - Select A



Fig. 10 - Operation of a Printer Function



Fig. 11 - Operation of a Printer Function



Fig. 12 - Operation of a Printer Function

5



Fig. 13 - Operation of a Printer Function





Fig. 15 - Slct and Contact Arrangement - AN Stuntbox TP152810