INTRODUCTION

1.01 This section contains the specific lubrication procedures for DATASPEED 1A and 2A Tape Sender cabinets and 1B and 2B Tape Receiver Cabinets. Unless otherwise specified, the general routines for maintaining this apparatus, the tools and materials to be used, and their method of application are the same as those shown in the sections giving general maintenance information for teletype-writer apparatus.

1.02 This section is reissued to correct the cabinet greasing illustration and to rearrange text.

GENERAL

2.01 The following are the lubrication symbols and their meaning as used in this section:

<table>
<thead>
<tr>
<th>SYMBOL</th>
<th>MEANING</th>
</tr>
</thead>
<tbody>
<tr>
<td>O</td>
<td>One drop of oil</td>
</tr>
<tr>
<td>O3</td>
<td>Three drops of oil</td>
</tr>
<tr>
<td>G</td>
<td>Thin coat of grease</td>
</tr>
</tbody>
</table>

Note: Lubriplate is applied to the cabinet slides in the initial lubrication at the factory. In this section the symbol G indicates that the cabinet slides should be lubricated in the field as covered in the general lubrication section.

2.02 The cabinets should be lubricated before being placed in service, as specified in the section entitled Preparation of Teletype-writer Apparatus for Installation. After a few weeks in service, it should be relubricated to make certain that all specified points have lubricant. Therefore, because of varying conditions at each station, the apparatus should be lubricated as often as specified by the local instructions. However, it is suggested that under normal operating conditions, the cabinets should be lubricated at the intervals specified for the apparatus contained in them.

LUBRICATION DETAILS

SENDERS AND TAPE RECEIVERS

3.01 Cabinets

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SENDER CABINETS

3.02 Winder Mechanism

3.03 Unwinder Mechanism
RECEIVER CABINET

3.04 Winder Mechanism

3.05 Tape Supply Brake Arm