

INSTRUCTIONS FOR INSTALLING THE  
115823, 115824, 115842 and 113048 SETS OF PARTS  
TO EQUIP MODEL 15 AND MODEL 20 PRINTERS RESPECTIVELY  
WITH THE NEW STYLE TYPE BAR BACKSTOP

1. GENERAL

a. The 115823 set of parts (sirvene backstop) replaces the 74281 type bar backstop (leather) assembly, the 115842 (sirvene backstop) set of parts replaces the 119177 (leather) type bar backstop (w/dust shield) assembly on Model 15 printers, and the 115824 set of parts (sirvene backstop) replaces the 84098 type bar backstop (leather) assembly on Model 20 printers.

\*b. Dust shields included in the 115842 and 113048 Sets of Parts used on Model 15 and Model 20 printers respectively, provide protection of the pull bars against lint and dust particles that may drop from the type pallets.

c. The 115823 set of parts consists of:

4	3640	Lock Washer	1	120575	Type Bar Backstop
4	76167	Screw (4-40 x 3/16 Hex)	2	121051	Bracket
2	119534	Oil Wick	2	121052	Spring

d. The 115842 set of parts consists of:

4	1163	Screw (4-40 x 3/16 Fil)	1	120575	Type Bar Backstop
8	3640	Lock Washer	4	125011	Flat Washer
4	76167	Screw (4-40 x 3/16 Hex)	2	121052	Backstop Spring
1	107141	Dust Shield	2	121057	Backstop Bracket
2	119534	Oil Wick			

e. The 115824 set of parts consists of:

4	3640	Lock Washer	2	121051	Bracket
4	76167	Screw (4-40 x 3/16 Hex)	1	124487	Type Bar Backstop
2	119534	Oil Wick	2	124488	Spring

\*f. The 113048 set of parts consists of:

4	1163	Screw (4-40 x 3/16 Fil)	1	124487	Type Bar Backstop
8	3640	Lock Washer	4	125011	Flat Washer
4	76167	Screw (4-40 x 3/16 Hex)	2	124488	Spring
1	135482	Dust Shield	2	121057	Backstop Bracket
2	119534	Oil Wick			

g. Part numbers included in the text, which are not listed above, will be found in Teletype Model 15 or Model 20 Printer Parts Bulletin.

## 2. INSTALLATION

a. Remove and retain the 8539 screws, 2191 lock washer, 7002 washers, and 74889 blocks from the type bar carriage. Remove and discard the 74281 or 84098 type bar backstop assembly.

b. Use the 76167 screws and 3640 lock washers to assemble the two 121051 brackets or the 121057 brackets and 121052 springs (15 Printer) or the 124488 springs (20 Printer).

\*c. Use the 1163 screws, 125011 washers, and 3640 lock washers to assemble the 107141 or 135482 dust shield to the 121057 brackets (Figure 3).

d. Use the 8539 screws, 2191 lock washers, 7002 washers, and 74889 blocks removed in paragraph a. to mount the two assemblies on the type bar carriage.

e. Place the two 119534 oil wicks in position (Figures 1, 2, and 3) and fit the 120575 (15 Printer) or the 122487 (20 Printer) type bar backstop between the two springs assembled to the brackets. The springs fit into the slots of the backstop, which is to be mounted with the score-line toward front of unit.

## 3. ADJUSTMENTS

Refer to Teletype Model 15 or Model 20 Printer Adjustment Bulletin.

## 4. LUBRICATION

After the final adjustment saturate the 119534 oil wicks using KS7470 oil.

\* \* \*



FIGURE 1



FIGURE 2

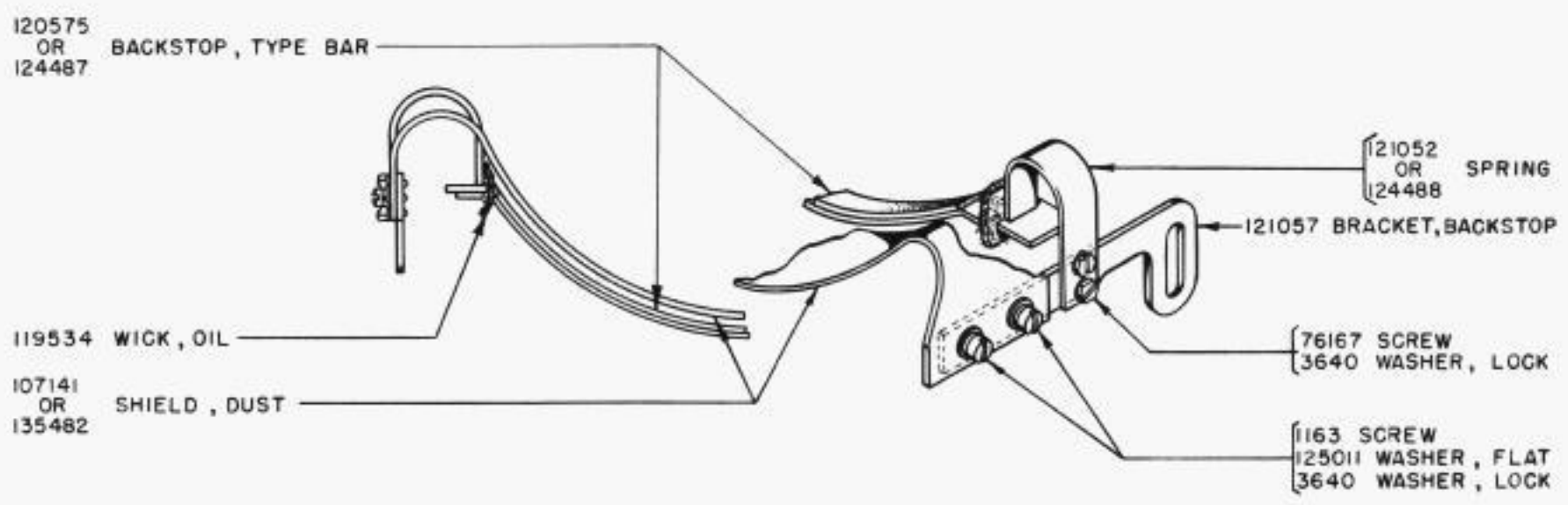


FIGURE 3