Teletype Corporation
Chicago 14, Illinois, U.S.A.

840EE
Issue 1
July, 1954

CHANGES AND ADDITIONS TO MODEL
14 ADJUSTMENT BULLETINS
127B, ISSUE 3 TYPE BAR PAGE PRINTER
165B, ISSUE 4 TYPING REPERFORATOR
171B, ISSUE 2 TYPING REPERFORATOR
178B, ISSUE 1 REPERFORATOR TRANSMITTER
203B, ISSUE 1 REPERFORATOR TRANSMITTER
220B, ISSUE 1 TYPING REPERFORATOR

127B, Page 4 and Figure 3
165B, Page 2-1 and Figure 1
171B, Page 4 and Figure 3
178B, Page 3 and Figure 2
203B, Page 2-1 and Figure 4
220B, Page 2-1 and Figure 1

A stronger main shaft clutch spring number 122059 (approximately .890" long) has been provided for use on units operating at 75 wpm speed. The 6993 spring (approximately .740" long) continues to be used on units operating at 60 wpm speed.

MAIN CLUTCH SPRING TENSION

Change this adjustment to read as follows:

With the teeth of the driven clutch member resting against the teeth of the driving member, but not engaged, hook a 32 ounce scale over the throw-out cam on the driven clutch member and pull as nearly in line with the shaft as possible. It should require 24 to 30 ounces (for 60 wpm) and 32 to 42 ounces (for 75 wpm speed) to separate the clutch teeth. Change applicable figures accordingly.

127B, Page 4 after (16)
165B, Page 7-2 after 7 b.
171B, Page 25 Main Bail after (2)
178B, Page 50 Main Bail after (2)
203B, Page 2-30 Par. Par. d. after (2)
220B, Page 3-2 Par. 5 after b.

In order to provide better lubrication for the main bail plunger of 14 type units the present 75226 oil wick and the 78244 oiler of the 8474 and 102056 main bail plungers are omitted and three 122547 felt wicks are provided in the upper portion of the plungers. The oiler is replaced by a 1/4 x 32 hexagonal screw.

Add the following note to read as follows:

On all units equipped for improved lubrication
remove the 1/4 x 32 screw and lockwasher from the plunger bushing. Saturate oil wicks and fill plunger with oil. Replace lockwasher and screw.

Printed in U. S. A.