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BULLETIN 1124B

MAINTENANCE TOOLS

TELETYPE®

CORPORATION

SUBSIDIARY OF *Western Electric Company* INC.

CHICAGO, ILLINOIS, U. S. A.



LIST OF EFFECTIVE PAGES
APRIL, 1959
(Supersedes April, 1958 Issue)

Page Number	Change In Effect
1 to 10	Change 2

The above list indicates the effective pages as of the date of issue. Upon receipt of change pages, insert them numerically and discard any superseded pages.

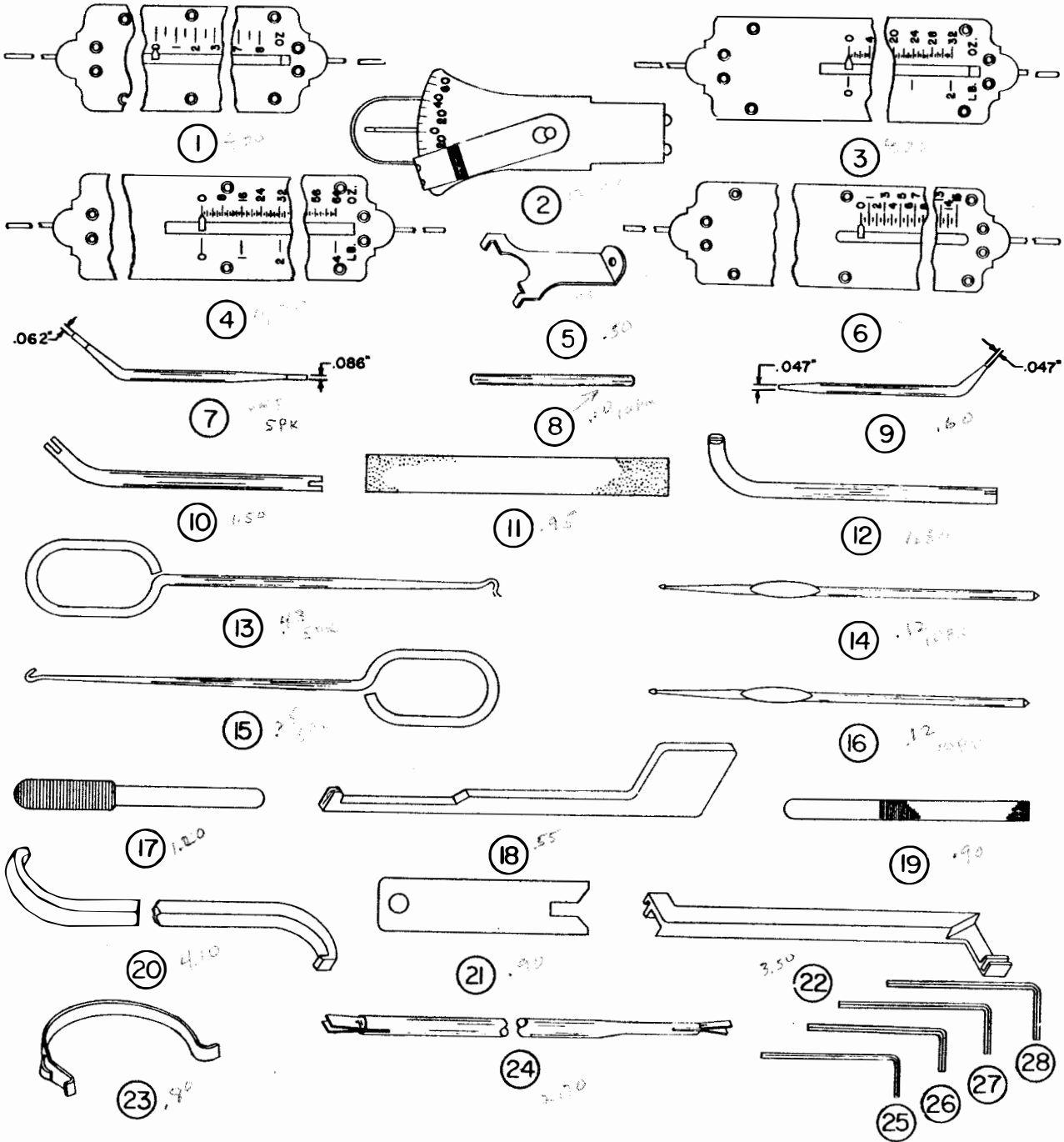
BELL SYSTEM ONLY

When ordering parts from this bulletin, prefix each number with the letters TP.

TELETYPE MAINTENANCE TOOLS

113778 TOOL KIT

(Includes items ① through ⑤④)

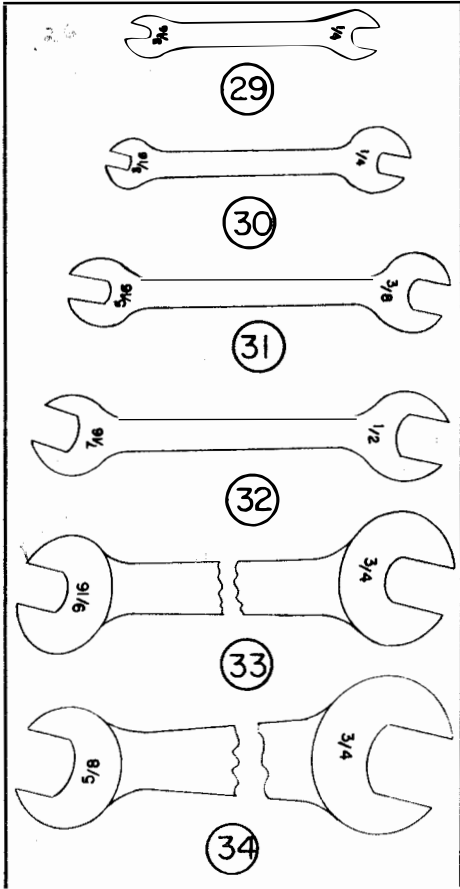


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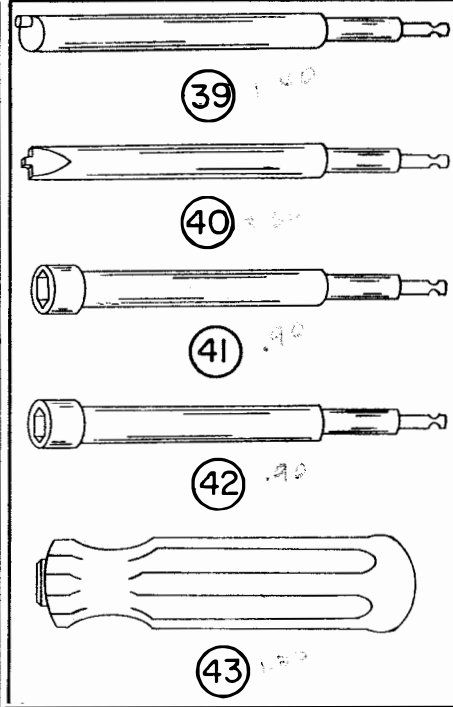
Illustration Number	Part Number	Description
1	110443	Spring Scale: 8 oz.
2	152223	Gram Scale: 70 Grams
3	110444	Spring Scale: 32 oz.
4	82711	Spring Scale: 64 oz.
5	73370	Selector Sword Gauge (15 Printer)
6	135059	Spring Scale: 15 lb.
7	6617 (2)	Tommy Wrench (3-1/4" overall, 1/8" dia.)
8	72581 (2)	Gauge Pin (15 Printer)
9	73404	Tommy Wrench
10	72574	Finger Holding Tool (Locking Bail)
11	87698	Abrasive Stone, Square (4" x 1/2" x 1/2")
12	72575	Finger Bending Tool (Locking Bail)
13	75503	Spring Hook - Push
14	151959	Spring Hook - Pull
15	75765	Spring Hook - Pull
16	151351	Spring Hook - Pull
17	88993	Contact Burnisher (3-5/8" long)
18	72003	Contact Spring Bender (.072" thick)
19	91117	Contact File (3-1/16" long)
20	116156	Spanner Wrench
21	99947	Punch Block Cleaning Tool
22	124134	Spring Adjuster
23	152292	Armature Clip (28 Printer)
24	151384	Screw Holder with Blades
25	104457	Hexagon Key Wrench (.050" #4 Set Screw)
26	124682	Hexagon Key Wrench (1/16" #6 Set Screw)
27	110271	Hexagon Key Wrench (5/64" #8 Set Screw)
28	159841	Hexagon Key Wrench (3/32" #10 Set Screw)

Note:

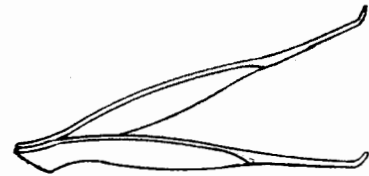
Order by part number. Do not use illustration reference number.



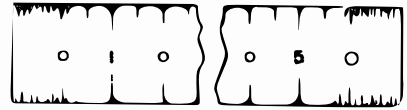
35 WRENCH SET WITH CASE



44 TOOL KIT WITH CASE



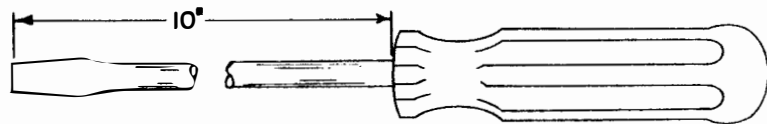
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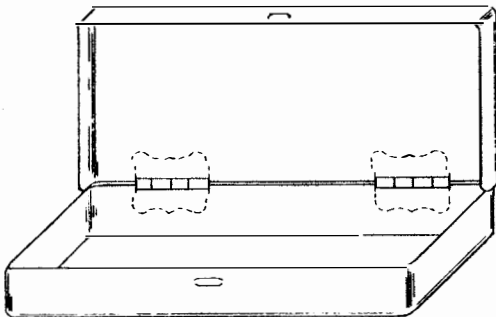
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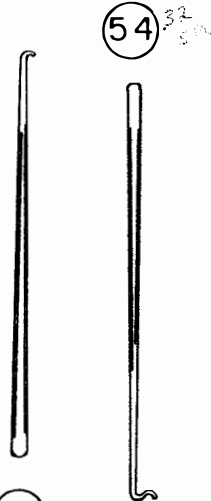
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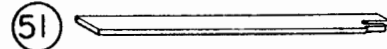
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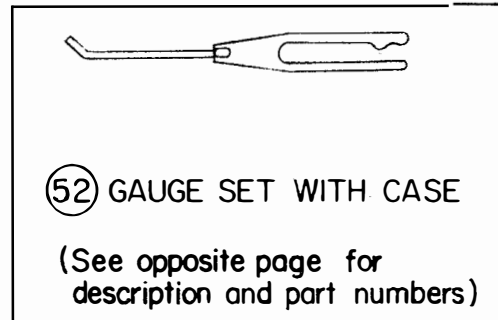
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51



52 GAUGE SET WITH CASE

(See opposite page for description and part numbers)

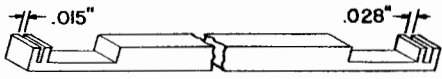
INDEX

Illustration Number	Part Number	Description
26	29	129534 Dbl. Open End Wrench (3/16" & 1/4" Stamped J1)
	30	152837 (2) Dbl. Open End Wrench (3/16" & 1/4")
	31	152835 (2) Dbl. Open End Wrench (5/16" & 3/8")
73	32	129536 Dbl. Open End Wrench (7/16" & 1/2")
79	33	129537 Dbl. Open End Wrench (9/16" & 3/4")
86	34	129535 Dbl. Open End Wrench (5/8" & 3/4")
	35	113756 Wrench Set with 135060 Leatherette Tool Roll
	36	95368 Screwdriver
	37	125752 Socket Wrench (3/16" Hex.)
	38	77618 Case for Small Tools
	39	135680 Selector Armature Adjusting Blade
	40	135679 Retaining Disk Adjusting Blade
	41	135678 Socket Wrench (5/16" Hex.)
	42	135677 Socket Wrench (1/4" Hex.)
	43	135676 Handle
	44	113777 Tool Kit with 135675 Leatherette Tool Roll
	45	151392 Tweezers
	46	95960 Tape Gauge
	47	73408 Magnifier with Case
260	48	129848 Screwdriver (10" blade)
	49	94645 Screwdriver (90° offset)
	50	94644 Screwdriver (30° offset)
	51	161686 Universal Function Bar Tool
54715	52	117781 Gauge Set with 117375 Case, includes the following:

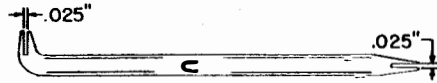
		Shape	Thickness
93811	Gauge	Round	.030
93822	Gauge	Flat	.004
93823	Gauge	Flat	.005
93824	Gauge	Round	.018
93825	Gauge	Round	.025
93827	Gauge	Round	.055
93828	Gauge	Round	.012
93833	Gauge	Flat	.003
96356	Gauge	Flat	.002
96358	Gauge	Flat-Brass	.002
96360	Gauge	Flat	.006
96362	Gauge	Flat-Phosphor Bronze	.007
96364	Gauge	Flat	.010
96369	Gauge	Round	.006
96371	Gauge	Round	.008
96373	Gauge	Round	.010
96375	Gauge	Round	.015
96377	Gauge	Round	.020
96383	Gauge	Round	.035
96385	Gauge	Round	.040
96389	Gauge	Round	.045
96391	Gauge	Round	.050
96393	Gauge	Round	.060
96399	Gauge	Round	.065
96401	Gauge	Round	.070
96403	Gauge	Round	.075
96405	Gauge	Round	.080
98136	Gauge	Round	.037

Note:
Order by part number. Do not use illustration reference numbers.

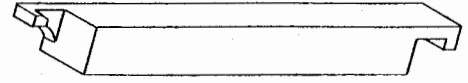
53	142554	Spring Hook - Pull
54	142555	Spring Hook - Push



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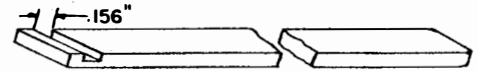
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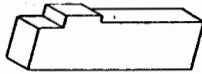
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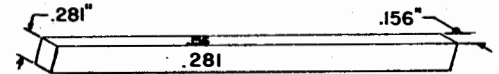
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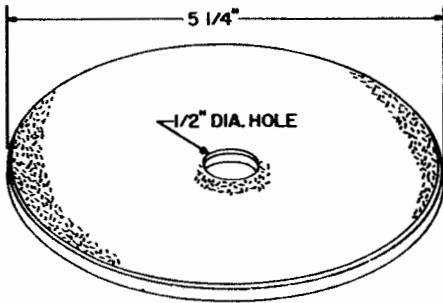
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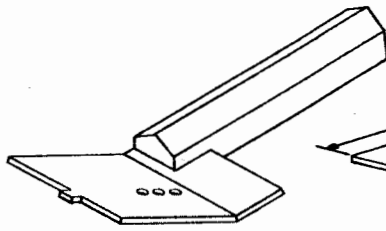
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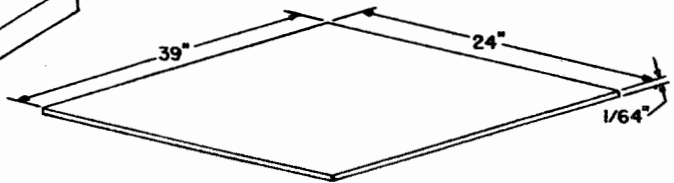
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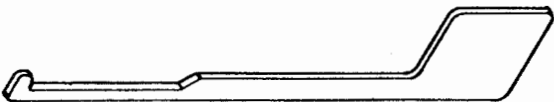
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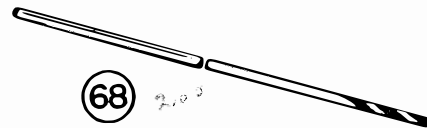
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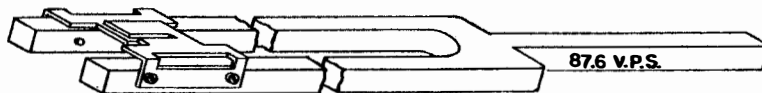
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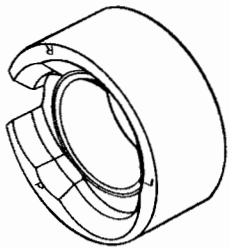


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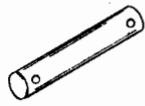
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Illustration Number	Part Number	Description
55	98055	Spring Bender (Pullbar Contacts)
56	110445	Contact Spring Bender
57	103534	Bending Tool (Vertical Link Bracket)
58	114199	Contact Spring Adjuster (W.E.Co. 507A)
59	114200	Contact Spring Adjuster (W.E.Co. 505A)
60	116799	Bending Tool (Multiple Transmitters)
61	121038	Wrench (Main Clutch Sleeve - Sotus)
62	99391	Gauge (Switching Contacts)
63	118530	Gauge (Sotus)
64	101424	Sanding Disk
65	73517	Gauge (Feed Wheel Detent Positioning)
66	124828	Maintenance Pad (Nylon Fiber)
67	103628	Tuning Fork
68	139676	Drill (Removal of Main Shaft Wick - 15 Printer)
69	121550	Contact Spring Bender (.055" thick)

Note:
Order by part number. Do
not use illustration reference
number.

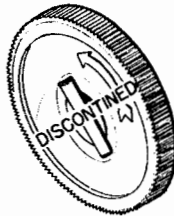


153797 RETAINING TOOL

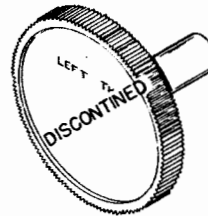


153673 SHAFT

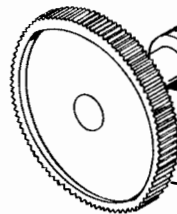
THE ABOVE PARTS ARE REQUIRED WHEN
SERVICING MODEL 28 SPROCKET FEED



150988 HANDWHEEL
(MODEL 28 TYPING UNIT)



74903 HANDWHEEL
(MODEL 15 TYPING UNIT)

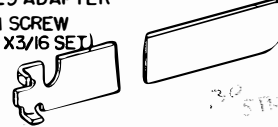


161430 HANDWHEEL ASSEMBLY
(UNIVERSAL TYPE FOR USE WITH
MODELS 15 AND 28 TYPING UNITS)

151657 SCREW (6-40X1/4 FIL.)

161429 ADAPTER

86341 SCREW
(10-32 X3/16 SET)

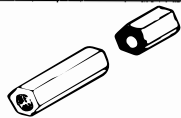


151383 KEYLEVER REMOVER
(MODEL 28 TYPING UNIT)



162279 SOLDERING IRON ASSEMBLY

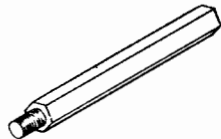
162280 HEATING ELEMENT



151627 ROD (2 REQ.)



153808 CLAMP



152258 POST (4REQ.)



(REF. 150554
SEE BULLETIN 1149B)

153807 POST

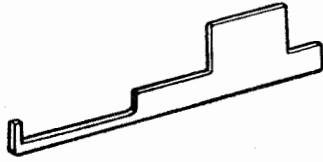
7002 FLAT WASHER

150040 SCREW
(6-40X5/8 FIL.)

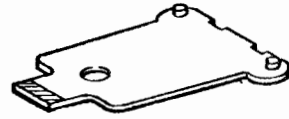
153809 SUPPORTING POST ASSEMBLY

159358 MAINTENANCE PARTS KIT TO PERMIT RESTING MODEL 28 TYPING
UNIT ON END FOR SERVICE

7.30



156170 CONTACT ADJUSTING TOOL



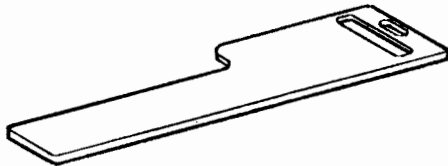
156743 TAPE LID GAUGE



104457 HEXAGON KEY WRENCH (#4 SET SCREW)



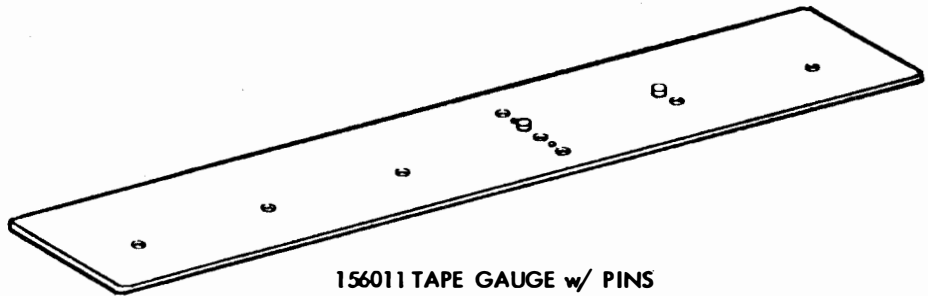
159841 HEXAGON KEY WRENCH (#10 SET SCREW)



159133 TOP PLATE ADJUSTING GAUGE

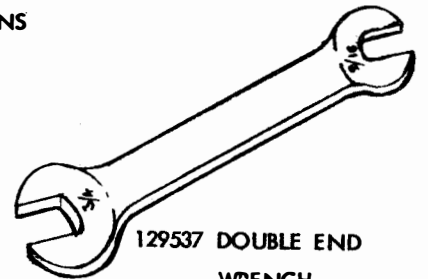
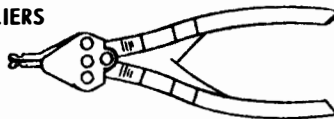


159926 PUNCH BAIL ARM GAUGE w/ PIN



156011 TAPE GAUGE w/ PINS

160396 TRUARC PULLER PLIERS



129537 DOUBLE END WRENCH

159114 TOOL KIT

NUMERICAL INDEX

Part Number	Description	Part Number	Description
6617	Tommy Wrench 3	113756	Wrench Set 5
7002	Flat Washer 8	113777	Tool Kit 5
72003	Spring Bender 3	114199	Spring Adjuster 7
72574	Holding Tool 3	114200	Spring Adjuster 7
72575	Bending Tool 3	116156	Spanner Wrench 3
72581	Gauge Pin 3	116799	Bending Tool 7
73370	Sword Gauge 3	117781	Gauge Set 5
73404	Tommy Wrench 3	118530	Gauge 7
73408	Magnifier W/Case 5	121038	Wrench 7
73517	Gauge 7	121550	Spring Bender 7
74903	Handwheel 8	124134	Spring Adjuster 3
75503	Spring Hook 3	124682	Key Wrench 3
75765	Spring Hook 3	124828	Pad 7
77618	Case 5	125752	Socket Wrench 5
82711	Spring Scale 3	129534	Wrench 5
86341	Screw (10-32 x 3/16 Set) 8	129535	Wrench 5
87698	Stone 3	129536	Wrench 5
88993	Burnisher 3	129537	Wrench 5, 9
91117	File 3	129848	Screwdriver 5
93811	Gauge .030 5	135059	Spring Scale 3
93822	Gauge .004 5	135676	Handle 5
93823	Gauge .005 5	135677	Socket Wrench 5
93824	Gauge .018 5	135678	Socket Wrench 5
93825	Gauge .025 5	135679	Adjusting Blade 5
93827	Gauge .055 5	135680	Adjusting Blade 5
93828	Gauge .012 5	139676	Drill 7
93833	Gauge .003 5	142554	Spring Hook 5
94644	Screwdriver 5	142555	Spring Hook 5
94645	Screwdriver 5	150040	Screw (6-40 x 5/8 Fil) 8
95368	Screwdriver 5	150998	Handwheel 8
95960	Tape Gauge 5	151351	Spring Hook 3
96356	Gauge .002 5	151383	Keylever Remover 8
96358	Gauge .002 5	151384	Screw Holder 3
96360	Gauge .006 5	151392	Tweezers 5
96362	Gauge .007 5	151627	Rod 8
96364	Gauge .010 5	151657	Screw (6-40 x 1/4 Fil) 8
96369	Gauge .006 5	151959	Spring Hook 3
96371	Gauge .008 5	152223	Gram Scale 3
96373	Gauge .010 5	152258	Post 8
96375	Gauge .015 5	152292	Armature Clip 3
96377	Gauge .020 5	152835	Wrench 5
96383	Gauge .035 5	152837	Wrench 5
96385	Gauge .040 5	153673	Shaft 8
96389	Gauge .045 5	153797	Retaining Tool 8
96391	Gauge .050 5	153807	Post 8
96393	Gauge .060 5	153808	Clamp 8
96399	Gauge .065 5	153809	Post Assembly 8
96401	Gauge .070 5	156011	Tape Gauge 9
96403	Gauge .075 5	156170	Adjusting Tool 9
96405	Gauge .080 5	156743	Lid Gauge 9
98055	Spring Bender 7	159114	Tool Kit 9
98136	Gauge .037 5	159133	Adjusting Gauge 9
99391	Gauge 7	159358	Maintenance Parts Kit 8
99947	Cleaning Tool 3	159841	Key Wrench 3, 9
101424	Sanding Disk 7	159926	Bail Arm Gauge 9
103534	Bending Tool 7	160396	Pliers 9
103628	Tuning Fork 7	161428	Handwheel 8
104457	Key Wrench 3, 9	161429	Adapter 8
110271	Key Wrench 3	161430	Handwheel Assembly 8
110443	Spring Scale 3	161686	Function Bar Tool 5
110444	Spring Scale 3	162279	Soldering Iron Assembly 8
110445	Spring Bender 7	162280	Heating Element 8