INSTRUCTIONS FOR CONVERTING THE KEY LEVER ARRANGEMENT ON A MODEL 28 KEYBOARD FROM "ARA"
TO "ARC" AND FROM "ARC" TO "ARD," "ARB" OR "ARA"
USING THE 151934, 152904, 152905 OR 152906 RESPECTIVELY

1. GENERAL

*a. The 151934 Modification Kit to convert "ARA" to "ARC" consists of:

1 151902 Key Lever Assembly F 1/4
1 151903 Key Lever Assembly H Stop
1 151904 Key Lever Assembly J
1 151905 Key Lever Assembly K 1/2
1 151906 Key Lever Assembly L 3/4
1 151907 Key Lever Assembly C 1/8
1 151908 Key Lever Assembly V 3/8
1 151909 Key Lever Assembly B 5/8
1 151910 Key Lever Assembly N 7/8
1 151739ARC Screw 6-40 x 3/16 Hex.

*b. The 152904 Modification Kit to convert "ARC" to "ARD" consists of:

1 152001 Key Lever Assembly A ⬆
1 152002 Key Lever Assembly F ⬇
1 152003 Key Lever Assembly C O
1 152004 Key Lever Assembly D ⬆
1 152005 Key Lever Assembly F ⬇
1 152006 Key Lever Assembly G ⬇
1 152008 Key Lever Assembly H ⬆
1 152010 Key Lever Assembly J ⬆
1 152011 Key Lever Assembly K ⬆
1 152012 Key Lever Assembly L ⬇
1 152013 Key Lever Assembly N ⬆
1 152014 Key Lever Assembly V ⬇
1 152015 Key Lever Assembly Z ⬆
1 152016 Key Lever Assembly ⬇
*1 151739ARD Screw 6-40 x 3/16

*c. The 152905 Modification Kit to convert "ARC" to "ARB" consists of:

1 152009 Key Lever Assembly H ⬆
1 151308 Key Lever Assembly J ⬆
*1 151739ARB Screw 6-40 x 3/16

*Indicates Change
*d. The 152906 Modification Kit to convert "ARC" to "ARA" consists of:

  1 151317 Key Lever Assembly B
  1 151315 Key Lever Assembly C
  1 151305 Key Lever Assembly F
  1 151308 Key Lever Assembly J
  1 151309 Key Lever Assembly K
  1 151310 Key Lever Assembly L
  1 151318 Key Lever Assembly N
  1 151316 Key Lever Assembly V
  1 152009 Key Lever Assembly H
*1 151739ARA Screw 6-40 x 3/16

2. INSTALLATION (Figures 1 and 2)

   It is necessary to remove the typing unit or keyboard from the
cabinet when removing or replacing any key lever.

   a. Remove the plastic label covers, and the labels.

   b. Remove the four 151346 Screws which secure the 151325 Hood to the
   151833 Front Frame, and remove the hood.
   Caution: Hold the hood to prevent it from falling when the screws
   are removed.

   c. Use the 151383 Tool to remove the key levers from the code bar
   levers. Hold the tool so that the two formed extensions are toward the left.
   Engage the smaller extension in the slot of the key lever and the larger
   extension on top of the code bar lever. Pull the handle of the tool forward
   to disengage the key lever from the code bar lever.

   d. Place the key lever which is being installed so that the fork of
   the key lever engages the stud in the front end of the code bar lever and press
   down on the top of the key lever to force the key lever into its fully engaged
   position.

   e. Replace the hood, the labels, and label covers.

   *f. Remove and discard the 151739ARA or 151739ARC Screw from the
   151146 Mounting Plate at the right end of the 151399 Guard, and install the
   151739 Screw used to identify the keytop arrangement.

   *   *   *