35 CABINET FOR AUTOMATIC SEND RECEIVE

TELETYPEWRITER SETS

LUBRICATION

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1.01 This section is reissued to incorporate
   recent engineering information. Changes
   and additions are indicated by arrows placed
   in the margins.

1.02 The 35 Cabinet should be lubricated as
   directed in this section. The figures indi-
   cate the points to be lubricated and the quantity
   of lubricant to be used. Lubricate the assembly
   just prior to placing it in service.

1.03 The cabinet should be lubricated after
   each six months period of time or when
   the operating components of the set are serviced.

1.04 Use KS7470 oil at all points requiring oil
   and KS7471 grease at all points requiring
   grease.

1.05 The unit should be thoroughly lubricated,
   but over-lubrication, which might allow
   oil or grease to be thrown to other parts, should
   be avoided. The following general instructions
   supplement the specific lubrication points indi-
   cated:

   (a) Apply one drop of oil to all spring hooks.

   (b) Apply oil to all pivot points.

   (c) Apply oil to all sliding surfaces.

1.06 Specific lubrication requirements and the
   amount of lubricant are indicated at each
   lubrication point in accordance with the follow-
   ing code:

   O   Apply 1 drop of oil.

   O2  Apply 2 drops of oil.

   O3  Apply 3 drops of oil.

   G   Apply thin film of grease.

1.07 Remove any oil from finished surfaces
   with a soft clean cloth.
SECTION 574-228-701

2. LUBRICATION

2.01 Upper Cover Hinge and Latch

0 Springs Dome Latch

02 Pivot Points Dome Latch

G Latching Surface Dome Latch

0 Pivot Points Counterbalance Arm

02 Pivot Points Hinges

03 Springs Counterbalance Arm
2.02 Lower Cover Hinge and Latch (Later Design Only)

- Pivot Points (2) Hinge Bracket
- Pivot Points (2) Stop Arm
- G Latching Surface Cover Latch
- 02 Pivot Point Cover Latch