32 AND 33 KEYBOARD

LUBRICATION

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Operating Speed (Words per Minute) Lubrication Interval
60 or 66 .............................. 1000 hr* or 1 yr**
100 ................................. 500 hr* or 6 mo**

*Station Set operating hours.
**Which ever comes first.

1.05 The textual instructions that accompany each line drawing consist of abbreviated directions, specific lubrication points, and parts affected. The meanings of the abbreviated directions (symbols) are given below:

Symbol Meaning
D Keep dry - no lubricant permitted
OL Oil liberally (3 or more drops)
OS Oil sparingly (1 or 2 drops only)
OSD Oil sparingly or leave dry**
OSL Oil sparingly or liberally

**Applies to all areas not contacted by other parts.

1.06 References to "left," "right," "front," or "rear," etc consider the keyboard to be viewed from a position where the spacebar faces up and the contact mechanism is located to the viewer's right.

CAUTION: DO NOT USE ALCOHOL, MINERAL SPIRITS, OR OTHER SOLVENTS TO CLEAN PLASTIC PARTS OR PARTS WITH PROTECTIVE - DECORATIVE FINISHES. NORMALLY, A SOFT, DRY CLOTH SHOULD BE USED TO REMOVE DUST, OIL, GREASE, OR OTHERWISE CLEAN PARTS OR SUBASSEMBLIES. IF NECESSARY, A SOFT CLOTH DAMPENED WITH SOAP OR MILD DETERGENT MAY BE USED. AFTERWARDS, RINSE PART OR SUBASSEMBLY WITH A SOFT, DAMP CLOTH AND BUFF WITH A SOFT, DRY CLOTH.

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2. BASIC UNIT

2.01 Keyboard

(KEYBOARD - COVER REMOVED - RIGHT FRONT VIEW)

2.02 Keylevers

2.03 Spacebar

(RIGHT SIDE VIEW)
2.04  HERE IS, BREAK, and REPT Keylevers

(RIGHT SIDE VIEW)

OSL  Contact Surfaces  Keylevers
OSL  Seat (Each End)  Springs (3)
OSL  Contact Point  BREAK Keylever

CAUTION: DO NOT CLEAN THE KEYBOARD CONTACT BLOCK WITH ALCOHOL, MINERAL SPIRITS, OR OTHER SOLVENTS.

2.05  Contact Block

(FRONT VIEWS)

OSD  Engaging Surfaces  T-Levers (6)
D    Contact Surface  Contact Wires (6)
D    Springs (6)  Contact Wires
D    Contact Surface  Contact Wires (6)
OSL  Seat (Each End)  Springs (2)

2.06  Latchlever Hooks

(FRONT VIEW)

OSL  Hooks (Each End)  Latchlever Spring
OSL  Pivot  Latchlever and Nonrepeat Lever
OSL  Contact Surface  Latchlever
OSL  Hooks (Each End)  Nonrepeat Spring
2.07 Reset Ball

(FRONT VIEW)

- OSL Contact Surface
- OS Pivots (2)
- OSD Camming Surface
- OSL Hooks (Each End)
- Universal Lever
- Reset Ball
- Reset Ball
- Ball Spring

2.08 Codebar Mechanism

(FRONT VIEW)

- OSD Pivots
- OS Pivots (3 Each Lever)
- OSL Contact Surface
- OSL Hooks (Each End)
- T-Levers (13)
- T-Levers (13)
- Universal Link
- Link Spring

2.09 Universal Lever

(RIGHT SIDE VIEW)

- OSL Engaging Tabs
- OL Pivot
- OSL Engaging Surfaces
- OSL Hooks (Each End)
- H-Lever
- Universal Lever
- Universal Lever
- Spring