March 28, 1966

33 TELETYPETWEITER

(Teletypewriter Forces)

1. All future shipments of 33 ASR Sprocket Feed machines (Plan 28) will be equipped with TP-183128 and TP-182290 modification kits.

2. Western Electric will deactivate the TP-183128 X-on feature as follows: Remove the orange lead from the terminal, tape and fasten it to the rear of the stunt box. A sticker will also be affixed denoting that this is a tariff item.

3. To activate when called for on the service order proceed as follows:

   A. For the TP-183128 X-on feature, replace and solder the orange lead to the terminal of the X-on contact.

   B. For the TP-182290 discrete TD call in feature, code the function bar as required.

4. Retain this letter until canceled.

J. A. Freely
Division Plant Manager
### Model 33 Function Box Arrangement

<table>
<thead>
<tr>
<th>SLOT</th>
<th>CHARACTER</th>
<th>CODE</th>
<th>FUNCTION LEVER</th>
</tr>
</thead>
<tbody>
<tr>
<td>8</td>
<td>CONTROL E WRU</td>
<td>1 3</td>
<td>TP-181572</td>
</tr>
<tr>
<td>9</td>
<td>CONTROL Q X-ON</td>
<td>1 5</td>
<td>TP-181570</td>
</tr>
<tr>
<td>10</td>
<td>CONTROL F ACK</td>
<td>2 3</td>
<td>TP-181576</td>
</tr>
<tr>
<td>11</td>
<td>CONTROL S X-OFF</td>
<td>1 2 5 8</td>
<td>TP-181571</td>
</tr>
<tr>
<td>12</td>
<td>CONTROL D EOT</td>
<td>3 8</td>
<td>TP-181574</td>
</tr>
</tbody>
</table>

**Diagram:**

- **Yellow**
- **Orange**
- **Orange-Green**
- **Green**
- **Black-Red**
- **White**

**Rear View Contact Block**

- **Slot 12:** EOT
- **Slot 11:** XOFF
- **Slot 10:** ACK
- **Slot 9:** XON
- **Slot 8:** WRU