1. GENERAL

1.01 This section provides disassembly and reassembly procedures for the 43 Teleprinters and their major components.

1.02 This section is reissued to include disassembly and reassembly procedures for the 5-level teleprinter and the tractor for 5- and 8-level teleprinter.

1.03 Disassembly and reassembly information for additional enclosures and paper handling parts is provided in the following paragraphs:

<table>
<thead>
<tr>
<th>Part</th>
<th>Paragraph</th>
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<tbody>
<tr>
<td>Bustle Cover (Sprocket (Pin) Feed)</td>
<td>3.01</td>
</tr>
<tr>
<td>Bustle Cover (Friction Feed)</td>
<td>3.01</td>
</tr>
<tr>
<td>Bustle Cover (Tractor Feed)</td>
<td>3.01</td>
</tr>
<tr>
<td>Deflector (Sprocket (Pin) Feed)</td>
<td>3.01</td>
</tr>
<tr>
<td>Deflector (Tractor Feed)</td>
<td>3.01</td>
</tr>
<tr>
<td>Paper Holder (Sprocket Feed)</td>
<td>3.01</td>
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<tr>
<td>Paper Holder (Friction Feed)</td>
<td>3.01</td>
</tr>
<tr>
<td>Paper Holder (Tractor Feed)</td>
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</tr>
<tr>
<td>Set Cover</td>
<td>3.04</td>
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<tr>
<td>Rear Frame</td>
<td>3.06</td>
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</tbody>
</table>

1.04 The procedures provided in this section break the terminal down into subcomponents. The appropriate parts section illustrates the arrangement of subcomponents and parts — Section 574-500-800, 43 Teleprinter 5- and 8-Level, Parts, and Section 574-503-800, 43 Enclosures and Paper Handling Parts.

Caution: Remove all power from the set before performing any component replacement.

1.05 When removing a major component or part from the terminal, do not pry or force parts to provide the necessary clearance for removal. Follow the removal procedure and note how each part is removed and the sequence of its removal so that proper reassembly can be accomplished. For reassembly, reverse the removal procedure except where different instructions are given.

1.06 Reference in the procedures to left and right and up or down and top or bottom, etc., refer to the 43 terminal in its normal operating position.
1.07 Refer to Maintenance Tools, Section 574-005-800 for a complete listing of the various types of hand tools available for maintenance of Teletype Corporation equipment. For a listing of the tools required to perform the disassembly and reassembly procedures, refer to 2. TOOLS REQUIRED.

1.08 When ordering replaceable components, unless otherwise specified, prefix each part number with the letters “TP” (ie, TP410205).

1.09 Some parts that are not listed in the parts sections are shown as necessary to the disassembly procedures such as screws, ring retainers, etc. Most of these parts are common to other Teletype Corporation product lines and, if needed, may already be available in field repair kits or can be ordered.

1.10 The keyboard circuitry can be damaged by static discharge. The 346392 static discharge ground strap is available for use by service personnel. Maintenance spares are provided in antistatic bags which should be saved for reuse when returning components for repair.

1.11 Containers and packing materials retained from maintenance spares should be saved and reused when returning defective components for repair.

1.12 Adjustment information is provided in Section 574-501-700, 43 Friction Feed and Sprocket Feed Printer Adjustment and Spring Tension, Section 574-501-701, 43 Tractor Feed Printer Adjustment and Spring Tension and Section 574-503-700, 43 Enclosures and Paper Handling Adjustments.

2. TOOLS REQUIRED

2.01 The following tools may be required when performing the station disassembly and reassembly procedures. Most of these items should normally be present in standard maintenance tool kits.

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Tools</th>
</tr>
</thead>
<tbody>
<tr>
<td>129534</td>
<td>Wrench, Open End, 3/16 Inch and 1/4 Inch</td>
</tr>
<tr>
<td>135676</td>
<td>Handle</td>
</tr>
<tr>
<td>135677</td>
<td>Bit, 1/4 Inch Socket</td>
</tr>
<tr>
<td>135678</td>
<td>Bit, 5/16 Inch Socket</td>
</tr>
<tr>
<td>95368</td>
<td>Screwdriver, 1/8 Inch, 2 Inch Blade</td>
</tr>
<tr>
<td>100982</td>
<td>Screwdriver w/clip 1/4 Inch, 6 Inch Blade</td>
</tr>
<tr>
<td>346392</td>
<td>Strap, Static Discharge</td>
</tr>
<tr>
<td>407326</td>
<td>Extractor, I.C.</td>
</tr>
</tbody>
</table>
3. DISASSEMBLY/REASSEMBLY

153A1 TERMINAL DATA UNIT (TDU), 861B1 TERMINAL AUXILIARY UNIT (TAU), 410755 TERMINAL AUXILIARY UNIT (TAU1) AND 411901 CONTROLLER CARD ASSEMBLY

3.01 To remove the terminal unit:

(a) Sprocket Feed

1 Remove any cord connectors.
2 Remove paper and paper holder.
3 Remove two 184061 screws or two 151721 screws and 430334 bushings.
4 Remove deflector, if present.
5 Remove bustle cover.
6 Disconnect TTL cable plug from connector located on top of terminal unit.
7 Remove four 118617 (early design) or 341798 (late design) screws.
8 Remove terminal unit. Grasp each end and pull straight up.
Friction Feed

To remove terminal unit, grasp each end and pull straight up and away from low paper sensor cable. To remove the controller, first use a screwdriver and pry two power supply clips outward (See 3.02 Step 3), lift power supply slightly, move forward and rest on rear frame assembly, then remove the controller.

1. Disconnect TTL cable plug from connector located on top of terminal unit or controller.

2. Remove paper and spindle.

3. Disengage latch from mounting posts. Pull straight up.

4. Remove paper holder assembly. Pull toward rear and slide off of mounting posts.

5. Remove two 430278 paper holder mounting posts.

6. Remove bustle cover.

7. Remove four 118617 (early design) or 341798 (late design) screws.

8. Remove any cord connectors.

Note: In reassembly, align low paper sensor mounting hole with mounting hole in rear frame.
Remove paper and paper holder.

Remove terminal unit. Grasp each end and pull straight up. To remove the controller, first use a screwdriver and pry two power supply clips outward (See 3.02 Step 3) lift power supply slightly, move forward and rest on rear frame assembly, then remove the controller.

TAU, TDU, TAU1, CONTROLLER

Disconnect TTL cable plug from connector located on top of terminal unit.

Remove four 341798 screws.

Note: If 452811 cable is used, the word "TOP" stamped on the connectors face to the rear when properly connected.

Remove two 184061 screws or two 151721 screws and 430334 bushings.

Remove any cord connectors.

Remove bustle cover.
430700 or 430780 POWER SUPPLY

3.02 To remove power supply:

1. For Sprocket Feed: Remove paper holder, deflector, if present, and bustle cover. Perform 3.01 Steps 1 through 5.
   For Friction Feed: Remove paper holder and bustle cover. Perform 3.01, Steps 1 through 6.
   For Tractor Feed: Remove Paper holder and bustle cover. Perform 3.01, Steps 1 through 4.

4. Grasp power supply at each end; lift up until ac plug can be removed. Remove ac plug and continue lifting up to remove power supply.

3. Use screwdriver and pry two clips (left and right) outward.

2. Disconnect cable plugs from connectors located on top of power supply and terminal interface, if present.

Note: If 452811 cable is used, the word "TOP" stamped on the connectors face to the rear when properly connected.

120139 POWER SUPPLY FUSE

3.03 To remove the power supply fuse:

1. For Sprocket Feed: Remove paper holder, deflector and bustle cover. Perform 3.01, steps 1 through 5.
   For Friction Feed: Remove paper holder and bustle cover. Perform 3.01, Steps 1 through 6.
   For Tractor Feed: Remove paper holder and bustle cover. Perform 3.01, Steps 1 through 4.

2. Pry fuse from holder and replace.
43 KEYBOARDS

3.04 To remove the keyboard:

1. Depress locking tabs (part of cover) to release and lift cover. If cover is being removed, open to 45 degree angle and hold, otherwise open fully to rear.

2. If cover is being removed, disengage the button end of one of the arms from the dovetail slot by pushing inward. Disengage the other side and remove cover.

3. Loosen two 181240 screws (one each side).

4. Loosen two 184058 screws (one each side).

5. Lift rear edge of keyboard and pivot it forward on front mounting bushings.

6. Move lower edge of keyboard rearward until isolators are free. Remove keyboard.

7. Tilt top of clamps outward, releasing front isolators connected to the keyboard.

Character keys and some control keys are not present on RO keyboards.

Depress locking tabs (part of cover) to release and lift cover. If cover is being removed, open to 45 degree angle and hold, otherwise open fully to rear.

Disconnect keyboard cable plug from logic card.

Note 1: In reassembly, perform the KEYBOARD TO COVER ALIGNMENT adjustment.

Note 2: When replacing the cover or indicator scale, perform the COLUMN INDICATOR POSITIONING adjustment.

Note 3: Loose keyboards are shipped with 181240 screws and 346397 isolators furnished in a loose envelope. These parts must be assembled to the keyboard before installing into the printer side frames.
410710 ANSWER-BACK CARD

3.05 To remove the answer-back card:

1. Remove power supply. Perform 3.02.

2. Remove logic card TTL cable.

3. Remove five 154202 screws from 430901 stud.

4. Remove circuit card.

143307 LOGIC CARD FUSE

3.06 To remove the logic card fuse:

1. For Sprocket Feed: Remove paper holder, deflector and bustle cover. Perform 3.01, Steps 1 through 5.
   For Friction Feed: Remove paper holder and bustle cover. Perform 3.01, Steps 1 through 6.
   For Tractor Feed: Remove paper holder and bustle cover. Perform 3.01, Steps 1 through 4.

2. Disconnect cable plugs.

3. Remove two 198670 screws, if present (one each side).

4. Snap the spring clips out of place and move aside, releasing the rear frame. (Pry with screwdriver.)

5. Gently pull the rear frame to the rear while lifting to disengage the hook-shaped details at the top front of the rear plate. The hook-shaped details fit into the notches on the rear plate and hold the rear frame in place. Remove the rear frame assembly.

6. Remove the logic card fuse.

Note: If 452811 cable is used, the word “TOP” stamped on the connectors face to the rear when properly connected.
LOGIC CARD

3.07 To remove the basic or buffered teleprinter logic card:

1. Remove the rear frame assembly.
   (Perform 3.06, steps 1 through 5.)

2. Remove the keyboard.
   (Perform 3.04, steps 1 through 8.)

3. Move print head and carriage fully to the right.

4. Grasp each end of the logic card front cover and push outward on the sides until the locking tabs are free of the logic card.

5. Slowly rotate cover rearward until extension on cover aligns with locking hole in side frame. Apply slight leftward pressure until the extension engages the hole in the side frame, locking the cover into position.

6. Disconnect bell cable from logic card.

7. Disconnect the following plugs located on the logic card:

   a) P104 6-PIN PLUG
   b) P105 16-PIN PLUG
   c) P103 6-PIN PLUG
   d) P101 6-PIN PLUG
   e) P102 8-PIN PLUG
   f) Logic card, basic or buffered

8. Grasp the two nylon rings at rear of logic card and pull up until card is released from the two 430625 circuit board supports. Slowly pull logic card rearward until it clears the printer assembly. Push down in middle of logic card, if components touch front cover.
A. Removal

3.08 To remove the printer:

(a) Sprocket Feed

1. Remove paper holder.
   (Perform 3.01, step 2.)

2. Remove cover.
   (Perform 3.04, steps 1 and 2.)

3. Remove 119651 retaining ring from paper separator shaft.

4. Slide paper separator to the right until it clears the paper stripper, and remove.

5. Loosen two 184058 screws (one each side).

6. Tilt top of clamps outward, releasing front isolators connected to the keyboard.

7. Remove the left and right platen knobs by pulling straight outward.

8. Grasp the bustle cover and slide the printer and rear frame assembly from the housing through the rear opening.

9. Remove the rear frame assembly.
   (Perform 3.06, steps 1 through 5.)

10. Remove the keyboard.
    (Perform 3.04, steps 3, 5, 6 and 8.)

Note: To replace the printer, perform 3.09.
(b) Friction Feed

1 Remove cover. (Perform 3.04, steps 1 and 2.)

2 Remove 119651 retaining ring from paper separator shaft.

3 Slide paper separator to the right until it clears the left paper stripper, and remove.

4 Push down and to the rear on roller bail lever.

5 Push paper release to the rear.

6 Slide paper release to the right and slowly pull forward until paper release clears 119653 retaining ring on lever shaft.
Loosen two 1/84058 screws (one each side).  
Tilt top of clamps outward, releasing front isolators connected to the opcon.

Remove the rear frame assembly.  
(Perform 3.06, steps 1 through 5.)

Grasp the bustle cover and slide the printer and rear frame assembly from housing through the rear opening. Rotate the paper release to allow the housing to clear properly.

Remove the left and right platen knobs by pulling straight outward.

(c) Tractor Feed

Remove paper holder. (Perform 3.01, Step 2)

Remove cover. (Perform 3.04, Steps 1 and 2)

Press the tractor release levers and lift up to remove tractor.

Unscrew the soft roll button with ½” open end wrench while holding platen. Remove button and spring.

Remove platen knob by pulling straight outward.

Grasp the bustle cover and slide the printer and rear frame assembly from the housing through the rear opening.

Remove the rear frame assembly.  
(Perform 3.06, Steps 1 through 5.)
10 Remove the keyboard.
(Perform 3.04, Steps 3, 5, 6 and 8.)

**Note:** To replace the printer, perform 3.09.

**B. Replacement**

3.09 To replace the printer:

(a) Sprocket and Friction Feed.

1 Install the keyboard, if previously removed.

2 Install the rear frame assembly, bustle cover and deflector, if present.

3 Push the printer and rear frame assembly into the housing through the opening in the rear of the housing. There are two molded guide rails in the bottom of the housing to steer the assembly into position.

4 Lock the printer and rear frame assembly into position. Insert a screwdriver into the square hole in the nut plate and gently twist (or pry) the screwdriver with enough force to draw the assembly forward.

Caution: Do not overtight the screwdriver.

5 Tighten the clamp screws.

**Note:** The two front clamps should be loosely fastened to the nut plate before the assembly is pushed into the housing. Position each clamp so that the front bushings (keyboard) protrude through the large holes in their respective clamps.

6 Replace the paper separator and platen knobs.

7 Replace the paper release (friction-feed only).

8 Replace the cover and paper holder.

9 Perform the **KEYBOARD TO COVER ALIGNMENT** adjustment.

(b) Tractor Feed.

1 Reverse disassembly procedure.
430850 PRINT HEAD

A. Removal

3.10 To remove the print head:

Warning: When handling loose print heads, care must be taken to prevent print head cable connector pins from being bent.

4. Place projection of 407326 extractor under print head cable plug. Disconnect print head cable plug from logic card by squeezing arms of extractor together and gently pulling straight up to avoid damage to plug pins.

5. Unlock print head by pulling locking handle forward until it strikes the guide rod.

6. Move retaining clip on locking handle extension protruding from left side of carriage wall approximately 1/4 inch away from wall. (Pry with screwdriver.)

7. Move the locking handle to the right.

8. Grasp print head and pull forward. Lift front of print head to disengage locking channels.

9. Disengage print head from roll pin on end of link. Remove print head.

10. Remove print head cover by lifting up and away from grommets.
B. Replacement

3.11 To replace the print head:

Warning: When handling loose print heads, care must be taken to prevent print head cable connector pins from being bent.

1. Verify that print head cover is attached securely to rubber grommets. (Push down until secure.)

2. Move retaining clip on locking handle extension protruding from left side of carriage wall approximately 1/4 inch away from wall if not already moved. (Pry with screwdriver.)

3. Rotate locking handle frontward until it strikes the guide rod then pull locking handle to the right until collar drive key on locking handle engages slot in right carriage side wall. Observe interaction of these parts for use when performing step 7.

   Note: Collar and link may snap rearward.

4. Collar and link must be manually rotated and held toward front of carriage wall by grasping the link. Install print head rear notch onto roll pin at end of link.

5. Hold collar and link forward (by pressing down on the print head) while inserting nose projection in carriage wall opening.

6. Pivot front of print head down to carriage locking channel.
Position and hold print head and carriage assembly to right side of printer and use a 5/16 inch socket wrench to push clip against carriage wall. 

Check that no connector pins are bent and carefully connect the print head cable plug to the logic card. Make sure cable does not touch left side frame when the carriage moves fully left.

Install ribbon. 
(Refer to How to Operate Manual)