28 MULTIPLE MOUNTED, MULTICONTACT
TRANSMITTER-DISTRIBUTOR SET
LUBRICATION

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1. GENERAL

1.01 This section contains the lubrication procedures for the 28 multiple-mounted, multicontact transmitter-distributor set.

1.02 This section does not include the lubrication of the transmitter-distributor units. For lubrication of these units, refer to the section covering 28 transmitter-distributor unit lubrication.

1.03 Lubrication of the set before it is placed in service should be governed by the principles given in the section covering preparation of teletypewriter apparatus for installation. After a few weeks in operation, the set should ordinarily be relubricated to make sure that all the specified points have received lubricant. Thereafter, because of varying conditions at each station, the set should be lubricated as often as specified by local instructions.

1.04 The lubricants to be used and their methods of application are those given in the general lubrication section. The lubrication symbols used herein are the same as those given in the general section except that, in this section, the symbol O1 is used to mean that only one drop of oil is to be applied at the points indicated.

1.05 The following recommended lubrication intervals are included as a guide for use under normal operating conditions:

<table>
<thead>
<tr>
<th>Operating Speed (Words per Minute)</th>
<th>Lubrication Interval (Whichever Occurs First)</th>
</tr>
</thead>
<tbody>
<tr>
<td>60</td>
<td>3000 Hours or 1 Year</td>
</tr>
<tr>
<td>75</td>
<td>2400 Hours or 9 Months</td>
</tr>
<tr>
<td>100</td>
<td>1500 Hours or 6 Months</td>
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</tbody>
</table>

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2. PARTS TO BE LUBRICATED

2.01 Deflector Bracket and Drive Gear Assembly
2.02 Deflector Bracket

2.03 Drive Gear Assembly