1.05 Before lubricating the motor, carefully and thoroughly clean the outer surfaces of the ball oilers with a clean cloth (KS2423) dampened with petroleum spirits (KS7860). Avoid depressing the ball oilers so that grit, dirty grease, or contaminated petroleum spirits do not get into the motor bearings.

1.06 Whenever the motor is disassembled the bearings should be repacked with Beacon 325 grease or equivalent.

1.07 The exposed motor shaft should be covered with a thin film of grease to prevent rust.

1.08 Use KS7470 oil where oil is specified.

CAUTION: DO NOT USE A GREASE GUN ON ANY MOTOR UNIT.

### LUBRICATION INTERVAL

<table>
<thead>
<tr>
<th>Motor Unit</th>
<th>Interval</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard and heavy duty units</td>
<td>1500 consecutive operating hours or 6 months, whichever occurs first.</td>
</tr>
<tr>
<td>Miniature units</td>
<td>750 consecutive operating hours or 3 months, whichever occurs first.</td>
</tr>
</tbody>
</table>
2. LUBRICATION

2.01 Motor Bearings

One Oil at Each End
(Depr ess Oil er
Wi th Metal
Ob ject)