## NAVELEX 0967-163-2010

TECHNICAL MANUAL

for

## RADIO RECEIVING SETS

 AN/SRR-19 ( )
## Superseding

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DEPARTMENT OF THE NAVY NAVAL ELECTRONIC SYSTEMS COMMAND

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Figure 1-1. Radio Receiving Sets AN/SRR-19( )

## SECTION 1

## GENERAL INFORMATION

## 1-1 SCOPE

This technical manual covers the description, installation, operation, trouble-shooting, maintenance and parts lists for the AN/SRR-19, 19A \& 19B receiving sets.

This manual is effective on receipt and supersedes NAVSHIPS 0967-263-2010, 2020. Extracts from this publication may be made to facilitate the preparation of other Department of Defense publications.

## 1-2 GENERAL DESCRIPTION

The AN/SRR-19 series receivers are intended for the reception of low frequency ( $30-300 \mathrm{KHz}$ ), single sideband broadcasts, and the reception of A1, A2, A3 (and F1 with external equipment) broadcasts. Normal use will be in the upper sideband of single sideband broadcasts. An auxiliary LSB amplifier-detector module will replace either the AM amplifier-detector module or the USB amplifier-detector module for separate or simultaneous reception of both sidebands. These Naval Fleet Broadcasts (in the low frequency spectrum) may be received at great distances when high frequency reception is not reliable. The AN/SRR-19( ) receivers will provide multichannel teletype signals to processing equipment such as the AN/UCC-1.

## 1-3 DESCRIPTION OF UNITS

A general view of Radio Receiving Set AN/SRR-19() appears in Figure 1-1. The receiver consists of a two-section drawer in a common cabinet. The lower section (deck) contains the r. f. tuning, frequency conversion, and i-f amplification circuits; the upper deck contains the amplifierdetectors, crystal oscillator, frequency dividers, and the power supply circuits. A fan assembly provides for the cooling of the receiver components.

## 1-4 REFERENCE DATA

Table 1-1 lists as reference data the basic characteristics of the AN/SRR-19( ) receiver.

## 1-5 EQUIPMENT SUPPLIED

Table 1-2 lists the equipment and accessories supplied.

## 1-6 EQUIPMENT REQUIRED BUT NOT SUPPLIED

Table 1-3 is a list of equipment required but not supplied.

## 1-7 FACTORY OR FIELD CHANGES

Changes to the technical manual as a result of FC-1 and FC-2 are incorporated in this publication. Reference EIMB NAVSHIPS 0967-000-0010 Field Change Identification Guide, Change 14 page 3-31.

## 1-8 EQUIPMENT SIMILAITIES

The AN/SRR-19() series receivers are functionally identical and units are physically interchangeable.

## 1-9 PREPARATION FOR RESHIPMENT

No special procedures are required.

TABLE 1-1. REFERENCE DATA


TABLE 1-2. EQUIPMENT SUPPLIED

| QTY <br> PER <br> EQUIP. | NOMENCLATURE |  | DIMENSIONS (IN.) |  |  | $-\begin{gathered} \mathrm{VOL} \\ (\mathrm{CU} \mathrm{FT}) \end{gathered}$ | WT <br> (LB) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | NAME | DESIG | HGT | W | D |  |  |
| 1 | Radio Receiving Set (includes USB Assembly AM4527( ) or AM-6124 and AM Assembly AM4529() or AM6126 | AN/SRR-19() | 12-1/4 | 17-1/4 | 22-1/2 | 2.75 | 125 |
| 1 | LSB Assembly (replaces AM Assembly AM4529( ) or AM6126 | $\begin{gathered} \text { AM-4528() or } \\ \text { AM-6125 } \end{gathered}$ | 3-3/4 | 4-5/8 | 11-3/4 | 0.118 | 6 |
| 1 | Cable Assembly (9-pin) | C40191 |  |  |  |  |  |
| 1 | Cable Assembly (17-pin) | C40190 |  |  |  |  |  |
| 1 | Cable Connector | MS-3106E-16S-5S |  |  |  |  |  |
| 2 | Cable Connector | MS-3106E-10SL-4S |  |  |  |  |  |
| 1 | Cable Connector | UG88E/U |  |  |  |  |  |
| 1 | Cable Connector | UG941B/U |  |  |  |  |  |
| 2 | Technical Manual | $\begin{aligned} & \text { NAVELEX } \\ & 0967-163-2010 \end{aligned}$ |  |  |  |  |  |
| 1 | Operator's Instruction Chart | $\begin{aligned} & \text { NAVELEX } \\ & 0967-163-2020 \end{aligned}$ |  |  |  |  |  |
| 1 | Performance <br> Standards Sheet | $\begin{aligned} & \text { NAVELEX } \\ & 0967-163-2030 \end{aligned}$ |  |  |  |  |  |

TABLE 1-2. EQUIPMENT SUPPLIED (continued)

| QTYPER EQUIP. | NOMENCLATURE |  | DIMENSIONS (IN.) |  |  | $\left\{\begin{array}{c} \text { VOL } \\ (\mathrm{CU} \mathrm{FT}) \end{array}\right.$ | $\begin{aligned} & \text { WT } \\ & \text { (LB) } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | NAME | DESIG | HGT | W | D |  |  |
| 1 | Maintenance Standards Book | NAVELEX <br> 0967-163-2040 |  |  |  |  |  |
| 1 | Alignment Tool | 9Q5120-724-3767 |  |  |  |  |  |
| 1 | Alignment Tool | Cambion 3096-1 |  |  |  |  |  |
| 1 | Key, Socket Head | 9Q5120-228-9085 |  |  |  |  |  |

TABLE 1-3. EQUIPMENT REQUIRED BUT NOT SUPPLIED

| QTY EQUIP | NOMENCLATURE |  | USED | REQUIRED <br> CHARACTERISTICS |
| :---: | :---: | :---: | :---: | :---: |
|  | NAME | DESIGNATION |  |  |
| 1 | Headset | NT-49985A | Monitor audio output | 600 ohms |
| 1 | Antenna | None | Supply rf signals | 50 ohms (terminated) |
| 1 | Cable, coax | RG-10A/U | Antenna transmission line | 50 ohms |
| 1 | Cable, power | THFA (or equiv) | Primary power to receiver |  |
| 2 | Cable, output | DHFA (or equiv) | Audio output lines |  |
| 1 | Cable, coax | RG-58C/U | Auxiliary Frequency standard (for calibration) | 50 ohms |
| 1 | Multimeter | AN/PSM-4B (or equiv) | Trouble-shooting and maintenance procedures | 90 to 165 vdc ; 6.3 vac to 125 vac rms; 5\% |
| 1 | Electronic Voltmeter | AN/USM-143 (or equiv) | Trouble-shooting and maintenance procedures | 0.1 to 6.0 vac $\mathrm{rms} ; \pm 5 \%$ |
| 1 | Rf Signal Generator | AN/URM-25D (or equiv) | Trouble-shooting and maintenance procedures | 30 KHz to 300 KHz ; output 0.1 uv to 0.1 volt; modulation 400 or 1000 cps |
| 1 | Electronic Counter | AN/USM-207 <br> (or equiv) | Trouble-shooting and maintenance procedures | 0.1 volt sensitivity, min |
| 1 | Oscilloscope | AN/USM-281( ) (or equiv) | Trouble-shooting and maintenance procedures | 50 MHz vertical Bandwidth, min |

TABLE 1-3. EQUIPMENT REQUIRED BUT NOT SUPPLIED (continued)

| $\begin{aligned} & \text { QTY } \\ & \text { PER } \\ & \text { EQUIP } \end{aligned}$ | NOMENCLATURE |  | USE | REQUIRED CHARACTERISTICS |
| :---: | :---: | :---: | :---: | :---: |
|  | NAME | DESIGNATION |  |  |
| 1 | Audio Oscillator | AN/URM-127 | Trouble-shooting and maintenance procedures | $220-200 \mathrm{KHz}$ output, 1 uv to 10 v |
| 1 | Electronic <br> VTVM | AN/USM-116 | Trouble-shooting and maintenance procedures | 15 Hertz to 250 KHz |
| 1 | Frequency Standard | AN/URQ-10 (or equiv) | Trouble-shooting and maintenance procedures | 1 MHz ; stability (drift rate per day) 1 part in $10^{9}$ or better Note: Accuracy is 1 part in $10^{8}$ or better only when within the calibration cycle |
| 1 | Stopwatch |  | Trouble-shooting and maintenance procedures | Sweep hand: 60 $\mathrm{sec}, 1 / 5-\mathrm{sec}$ steps <br> Small hand: 30 min |

## SECTION 2

## INSTALLATION

## 2-1 UNPACKING AND HANDLING

Normal care should be exercised in uncrating of equipment and accessories. Table 2-1 lists shipping data.

## 2-2 POWER REQUIREMENTS

For normal operation, 100/110/120 Vac, 50-60 or 400 Hz single phase power is required. Voltages should not exceed $\pm 10 \%$ and frequency $\pm 5 \%$ of the nominal value. Primary power is applied to a female connector (supplied) which connects to power in receptacle (A2J1). See Figure 2-1. Power distribution within the cabinet is shown on Figure $5-38$, Section 5 of this technical manual.

## 2 -3 SITE SELECTION

Consideration of location in relation to auxiliary units such as teletype printers should be given. Internal shielding and effective filtering permit the equipment to operate satisfactorily close to transmitting equipment.

## 2-4 INSTALLATION REQUIREMENTS

a. The AN/SRR-19( ) may be mounted on a bench, or rack mounted by attaching a rack mounting bracket to either side of the cabinet. (Details for fabrication of rack mounting brackets are shown on Figure 2-3).

## CAUTION

When rack mounting, allow a minimum of 10 inches above the deck.


Figure 2-1. External Cable Connections
b. When bench mounting the cabinet, install lower front edge flush with or extend slightly beyond the edge of the bench to permit vertical indexing of the extended drawer. The base of the receiver cabinet has four holes to accommodate $3 / 8$ inch diameter bolts for bench mounting.
c. For rack mounting the cabinet, refer to Figures 2-2 and 2-3. The cabinet has tapped holes for mounting the brackets.
d. There must be a minimum of 22 inches service access clearance in front of and above the extended drawer. Outline drawing, Figure 2-2, shows extended dimensions.
e. The drawer may be removed from the cabinet by fully extending and removing the retractable cable at the rear panel of the drawer. Remove two cable clamps, and disconnect connector at A19J10. Press the rear latches on both sides and pull the drawer forward, supporting it as it leaves the slides.

## CAUTION

Because of the weight ( 125 lbs ), two men are required to safely remove or replace the drawer.

## 2-5 EXTERNAL CONNECTIONS

a. All connections are made using cable connectors (supplied). Figures 2-4, 2-5, and 2-6 show methods of assembly.
b. Figure 2-1 shows location of receptacles in the rear of the cabinet.
c. The equipment is shipped with connections for operation from a power source of 110 VAC, $50-60 \mathrm{~Hz}$. For operation using 100 or 120 VAC, reposition taps on transformer A1A14-T1 located in the top deck. For operation with a 400 Hz source, use frequency tap terminal 5 on A1A14-T1. (See Figure 5-28 for location of terminals.)

## 2-6 INSPECTION AND ADJUSTMENT

a. GENERAL. After the equipment is installed and before it is turned over to operating personnel, observe the receiver performance in detail and make any necessary minor adjustments. Environmental conditions will vary between the factory
and installation site. Handling of the equipment during shipment may require minor adjustments to assure optimum performance. All aspects and features of receiver operation must be checked and particular care must be taken to correct any condition which would lead to abnormal performance.

## Note

The AN/SRR-19( ) is shipped with the AM module and the USB module in place. Initial tests are made using the AM module and the LINE B output. The LSB replaces the AM module for multichannel SSB tests.
b. INITIAL ENERGIZING OF EQUIPMENT. The location of each operating control is shown in Figure 3-1. Table 3-2 gives a brief description of the function of each control. Perform the following steps in the order of presentation:
(1) Ensure that all external cable connections are tight.
(2) Verify that the primary tap connections to power transformer A1A14-T1 are compatible with the available line voltage and frequency.
(3) Preset the panel controls to the positions given in Table 2-2.
(4) Set the external primary power switches to ON.
(5) Set the POWER ON/OFF panel switch to ON and wait for thirty seconds. The KILOCYCLES and CYCLES counters should be illuminated immediately.

## NOTE

The receiver is operable after a 30 -second warm-up period, but the internal frequency standard oscillator may not reach its designated stability of one part in $10^{8}$ until after the first hour of operation.
(6) Insert 600 -ohm headphones in the LINE B phone jack.
c. TUNING PERFORMANCE. To observe the performance of the receiver, use signal generator (AN/URM-25() or equivalent) or actual transmitted signals. Because the frequency accuracy of


BOTTOM VIEW rack mounting

1. REMOVE TWO CABINET SCREWS FROM EACH SIDE TO ACCOMODATE BRACKET HOLES MARKED (*) IN FIGURE 2-3.
2. SECURE EACH BRACKET USING REMOVED CABINET SCREWS AT HOLES (:) AND TEN (10) \#8-32 x 3/8" SCREWS WITH LOCK WASHERS.


Figure 2-2. Radio Receiving Set AN/SRR-19 (


Figure 2-3. Rack-Mounting Bracket
the receiver exceeds the accuracy of most signal generators, tune the signal generator to the receiver or a primary frequency standard. At least one frequency within each tuning band should be observed and preferably two frequencies, at the low and high end of each band, using both incremental and continuous tuning procedures.
(1) INCREMENTAL TUNING. A complete procedure for tuning the receiver by the incremental method is described in Section 3. Main points of this procedure have been selected for the following tuning performance test:
(a) Open the receiver drawer and raise the upper deck. Place the TUNING CONT/INC switch in the INC position (see Figure 3-2). Lower the deck and close the drawer.
(b) Set the BAND selector to $30-55$, the KILOCYCLES counter to 030, and the CYCLES counter to 000 (a test frequency of 30 KHz ).
(c) Carefully adjust the TUNING $\triangle$ F IKC control for a minimum reading (dip) on the 1 KC TUNING meter, and the TUNING control for a dip on the $10 \sim$ TUNING meter.
(d) Connect the signal genrator to the ANT. connector A2J4. Adjust the signal generator for a 30 KHz test signal, modulated $30 \%$ with 400 Hz . Start with a low voltage output from the signal generator increasing the signal output until a tone is heard. The RESONANCE and LINE B meters should indicate the presence of a signal.
(e) Tune the receiver to 55 KHz and repeat the procedures given in steps (c) and (d), adjusting the signal generator for a 55 KHz test signal. Repeat steps (c) and (d) on the remaining frequency bands.

## NOTE

If actual transmitted signals are available for the tests, remember that the transmitter frequency may vary slightly from the published station frequency. When adjusting the TUNING control, remember that dip on the $10 \sim$ TUNING meter occurs at each 10 -cycle tuning increment.
(2) CONTINUOUS TUNING. To receive a signal when the frequency does not terminate in
whole 10-hertz increments (for example, a frequency of 30.005 KHz ), the continuous tuning method must be used. Check this method for at least one frequency using an actual transmitted signal if possible. If the tuning circuits perform satisfactorily on all bands using incremental tuning, a test (using continuous tuning) on one band is sufficient to verify this method. Continuous and incremental tuning procedures are identical except for the following:
(a) The TUNING CONT/INC switch is set at the CONT position.
(b) The $10 \sim$ TUNING meter should remain dipped at all times. Adjustment of the TUNING control for a maximum indication the RESONANCE meter is difficult because of the small ( 1 KHz ) tuning range available.
(d) SINGLE SIDEBAND OPERATION. The following performance test for multichannel single sideband operation is made with the LSB module installed in place of the AM module. (Module removal and replacement instructions are contained in Section 5, Maintenance.) One test frequency, on any frequency band, is sufficient to verify SSB operation.
(1) Complete steps (a) through (d) of the incremental tuning procedure in paragraph 2-6-c-(1).
(2) Connect the signal genrator to the ANT. connector A2J4. Adjust the generator for a 29 KHz test signal, unmodulated.
(3) The RESONANCE meter and the LINE B output meter should indicate the presence of a signal and a 1000 Hz tone should be heard in the headphones.
(4) Set the generator to 31 KHz . Plug the headphones in the LINE A phone jack. The RESONANCE meter and the LINE A output meter should indicate the presence of a signal and a 1000 Hz tone should be heard in the headphones.

## Note

Setting the signal generator 1 KHz below and then 1 KHz above the nominal signal frequency will test the lower and upper sideband channels, respectively, by providing a 1 KHz sideband to the LSB and USB demodulators.

## INSTRUCTIONS FOR ASSEMBLY



A SLIDE PART NO. I OVER ARMOR AND PUSH ARMOR BACK. CUT VINYLITE OUTER JACKET OFF, SOUARE ANO EVEN, ONE INCH FROM END, BEING CAREFUL NOT TO DAMAGE WIRE GRAIO.
$B$ PUSH WIRE GRAIO BACK AND CUT OFF $1 / 4^{\circ}$ OF DIELECTRIC. PULL BRAIO FORWARD AGAIN AND TAPER INWARD AT END (IF NECESSARY FOR REMAINOER OF THIS STEP). SLIDE PART NO. 2 OVER VINYLITE JACKET AND FOLLOW WITH PARTS NO. 3,4, AND 5, MAKING SURE THAT NO. 5 CLEARS ALL BRAID WIRES and that its internal shouloer rests squarely against END OF JACKET.

C unbraio ends of wire shield ano pull out parallel. THEN FOLD THESE BACK OVER PART NO. 5 AND CUT OFF FLUSH WITH SHOULOER ON THIS PART. CUT OFF DIELECTRIC AGAIN, THIS time so as to leave $5 / 32^{\prime \prime}$ OF dielectric exposed. cut souare ANO EVEN, BEING CAREFUL NOT TO NICK CENTER CONDUCTOR. CUT OFF CENTER CONDUCTOR $3 / 16^{\prime \prime}$ FROM END OF DIELECTRIC AND TIN. SOLDER THIS TIP TO MALE OR FEMALE CONTACT. KEEP SOLOER AND FLUX OFF OF END OF DIElectric, and reMOVE EXCESS.

D INSERT CABLE AS ASSEMBLED, in PLUG OR JACK BOOY AS FAR AS IT WILL GO. PUSH PARTS NO. 4 ANO 3 INTO BODY, AND SCREW IN PART NO. 2. HOLD BOOY WITH WRENCH TO TIGHTEN, USING CARE NOT TO LET BOOY OR CABLE ROTATE. PULL ARMOR FORWARD OVER TAPERED PORTION OF PART NO. 2. CUT OFF EXCESS ARMOR AND UNBRAID ENOS FOR A SHORT DISTANCE. BRING PART HO. I FORWARD TO CLAMP ARMOR BETWEEN THE TWO TAPERED SURFACES. BE CAREFUL THAT LOOSE ENDS OF ARMOR WIRES DO NOT EXTEND. INTO SCREW THREADS AND JAM.

Figure 2-4. Antenna Cable, Connector Assembly
e. OPERATION OF SPECIAL CIRCUITS. The antenna coupling, agc, bfo, and noise limiter circuits are considered special circuits. While not absolutely essential for basic receiver operation, they do supplement and enhance receiver performance. Tests of these circuits are made simply by operating the controls and observing the degree to which the functions are performed. Any frequency band may be used. A signal generator is required for some tests, while others may be performed using an actual transmitted signal.
(1) ANTENNA COUPLING (using the AM module). The antenna coupling consists of a resistive attenuator at the receiver input. Moving the ANT. CPLG switch from NOR to positions 1, 2 or 3 reduces the signal level received by the antenna. Place AGC switch on USB module off and NL switch on AM module OFF for this test.
(a) Complete steps (a) through (c) of the incremental tuning procedure. (Paragraph 2-6c(1)).
(b) Connect the signal generator to the ANT. connector A2J4. Adjust the generator for a 30 KHz test signal, modulated $30 \%$ at 400 KHz .
(c) With the ANT. CPLG switch on NOR, increase the generator output level to obtain $\mathrm{a}+15 \mathrm{db}$ reading on the LINE B output meter.
(d) Set the ANT. CPLG switch to position 1. The meter reading should decrease to approximately 0 db .
(e) Repeat step (c) with CPLG switch in position 1 and then set the switch to position 2. The meter reading should decrease to approximately 0 db .
(f) Repeat step (c) with CPLG switch in position 2 and then set the switch to position 3. The meter reading should again decrease to approximately 0 db .
(2) MODE SELECTOR (AM amplifierdetector). The MODE switch on the panel of the AM module selects the reception modes and controls operation of the age and bfo circuits in this modular assembly. To test these circuits perform the following:
(a) Al MODE. For this mode of reception the bfo is on and the agc is off. To test the bfo circuit, tune the receiver to 30 KHz and set the
signal generator for a 30 KHz unmodulated test signal. Plug the headphones into the LINE B phone jack. A 1000 Hz beat note should be heard in the headphones. Adjust the AF LEVEL control and the PHONE LEVEL control to set the headphone level.
(b) A2 MODE. For this mode the bfo and agc are off. Use a modulated test signal. The modulation should be heard in the earphones.
(c) A3 MODE. In this mode the bfo is off and the agc is on. To test the age circuit operation, tune the receiver and set the signal generator for a 400 Hz modulated test signal of 10 uv. Adjust the AF LEVEL control for a reading of +10 db on the LINE B output meter. Slowly increase the generator output to 5000 uv. The output meter reading should not change by more than 6 db .
(d) F1 MODE. In this mode the bfo and agc are on. Adjust the receiver and signal generator as described for the A1 mode test. A 2550 Hz beat note should be heard in the headphones.
(3) BANDWIDTH KCS SELECTOR (AM amplifier-detector). The BANDWIDTH KCS switch selects on of three bandwidths ( $1 \mathrm{KHz}, 3 \mathrm{KHz}$ and 8 KHz ). To test the functions of this control, perform the following:
(a) Position MODE switch to A3, tune the receiver to modulated test signal from the generator.
(b) Set the BANDWIDTH KCS switch in turn at $8 \mathrm{KHz}, 3 \mathrm{KHz}$ and 1 KHz , and note the bandwidth limiting effects, by changing frequency setting of signal generator slightly in each of the three bandwidth positions noting difference in variation above and below the center frequency.
(4) NOISE LIMITER (AM amplifierdetector). To test the noise limiter, tune the receiver to a noisy part of the frequency spectrum. Increase the AF LEVEL and PHONE LEVEL controls to provide a loud signal in the headphones. When the N.L. ON/OFF switch in placed in the ON position, the noise level should drop appreciably. If an AM transmission can be received, the modulation should appear distorted at high levels when the noise limiter is operating, but undistorted when the limiter is off.


Figure 2-5. External Frequency-Standard Cable, Connector Assembly


Figure 2-6. Output and Power Cable, Connector Assembly
(5) SSB AGC (USB and LSB amplifierdetectors). This operating test is performed with the LSB amplifier-detector in place of the AM amplifier-detector module. (Module removal and replacement instructions are contained in Section 5, Maintenance). AGC circuits in the LSB and USB channels derive AGC voltage from the received signals. The AGC, ON/SSB/OFF switch for each channel controls application of AGC voltage to the receiver circuits. In the SSB position, AGC is applied to the related channel i-f amplifier. In the ON position, AGC is applied to the channel i-f amplifier, the receiver 1st i-f amplifier, and to the preselector. In the OFF position, no AGC voltage is applied. Test AGC operation as follows:
(a) Tune the receiver to 30 KHz , and the signal generator for an unmodulated signal of 10 uv at 31 KHz for USB checks and 29 KHz for LSB checks.
(b) Set the AGC switch on the channel being tested to the SSB position. Adjust the audio level control, and the RF GAIN control for an indication of +10 db on the LINE output meter.
(c) Increase the generator output from 10 uv to 5000 uv. The LINE A output meter reading should not change more than 6 db .
(d) Reduce the generator output to 5 uv. Set the channel AGC switch to the ON position and repeat step c. Return the AGC switch to OFF.
f. OPERATION WITH OTHER EQUIPMENT. The efficiency of the receiver when used with teletype or other terminal equipment should be tested by actual operation. The following suggestions may aid in making these test meaningful:
(1) RECEIVER. Condition the receiver for the tests by presetting all controls according to Table 3-3, as appropriate. Allow ample warm-up time.
(2) OTHER EQUIPMENT. Make sure that the external equipment is in good operating condition before testing. When connecting external equipment, follow the instructions contained in the technical manual for such equipment. Allow ample warm-up time.

TABLE 2-1 SHIPPING DATA

| BOX | CONTENTS | DIMENSIONS (IN.) |  | VOL | WT |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| NO. | HEIGHT | WIDTH | DEPTH | (CU FT) | (LB) |  |
| 1 | Radio Receiving Set AN/SRR-19( ) <br> with cables, connectors, <br> technical manuals, and LSB <br> assembly. | 22 | 24 | 28 | 9.3 | 180 |
|  |  |  |  |  |  |  |

TABLE 2-2 PRELIMINARY CONTROL SETTINGS

| CONTROL | SETTING | CONTROL | SETTING |
| :--- | :--- | :--- | :--- |
| POWER ON/OFF | OFF | USB - AF LEVEL | MAX. CW |
| PHONE LEVEL | MAX.CW | USB - AGC | OFF |
| AM - AF LEVEL | MAX.CW | ANT. COMP. | O |
| AM MODE | A2 | ANT. CPLG | NOR |
| AM BANDWIDTH | 3 KC | RF GAIN | MAX. CW |
| AM N/L | OFF |  |  |

## SECTION 3

OPERATION

## 3-1 FUNCTIONAL OPERATION

Receiver operation is characterized by excellent stability, permitting long periods of unattended operation. Counter-type tuning dials facilitate accurate tuning to a desired frequency, and frequency errors caused by drift in the local oscillators are removed by drift-cancellation circuits. The receiver can be incrementally tuned in steps of 10 Hz or continually tuned (between increments) with partial drift-cancellation during continuous tuning.

The receiver is shipped with the USB module in the LINE A panel position and the AM module in the LINE B position. Either may be replaced by the LSB module to change modes of operation.

Since each side band may presently contain multiplex signals with as many as sixteen (16) channels, it is possible, using both the USB and the LSB modules, to receive thirty-two (32) multiplex channels simultaneously.

## Note

External equipment such as AN/UCC-1 is required to separate the frequency division multiplex (FDM) signals and process them for terminal readout.

The AM module may be used for the reception of modes A1, A2 and A3. F1 mode (RATT) is available when used with external equipment such as AN/URA-17. A 1000 Hz beat frequency is used in the A1 mode and a 2550 Hz beat frequency is used for the F1 mode.

## 3-2 OPERATING PROCEDURES

a. DESCRIPTION OF CONTROLS. All controls for receiver operation are located on the front panel (figure 3-1) except the TUNING CONT/INC switch, located on the 2nd injector (A) assembly AlAl2 on the lower deck (see figure 3-2). Controls which are accessible when the receiver drawer is extended but not for use by the operator, are listed in paragraph 3-3e. Table 3-1 contains a description of the function of all operating controls, jacks, and indicating devices.
b. SEQUENCE OF OPERATION. Operation will be as described in Table 3-3.

## CAUTION

Before starting the equipment for the first time, make sure that the primary taps on power transformer A1A14T1 have been adjusted according to instructions in Section 2, Installation. Verify that the tag attached to the power input connector shows the ship's power source voltage and frequency.

## 3-3 INDICATOR PRESENTATION

a. FREQUENCY COUNTERS. The signal frequency to which the receiver is tuned appears directly in the KILOCYCLES and CYCLES counter windows. The main tuning control TUNING $\triangle F=1 \mathrm{KC}$ selects the KILOCYCLE counter reading, and the TUNING (secondary tuning) control selects the CYCLES counter reading. Figure $3-3 \mathrm{a}$ shows the counter readings for a signal frequency of 101.060 KHz .


Figure 3-1. Radio Receiving Sets AN/SRR-19, AN/SRR-19A and AN/SRR-19B, Front View

TABLE 3-1 OPERATING CONTROLS AND DEVICES

| LOCATION AND PANEL MARKING | TYPE OF CONTROL | CONTROL FUNCTION |
| :---: | :---: | :---: |
| Antenna Coupling (A1A1) |  |  |
| ANT. COMP | Variable capacitor | Tunes antenna circuit to frequency of received signal. |
| ANT. CPLG | Switch: NOR 1/2/3 | Attenuates received signal in positions 1,2 , and 3 . No attenuation in NOR position. |
| FUSE 1/4 A | Fuse | Protective 1/4-ampere fuse in antenna circuit. |
| SPARE | Fuse | Spare 1/4-ampere fuse. |
| Main Tuning (A1A15) |  |  |
| BAND | Switch: 30-55, 55-109, 109-202, 202-303 (kc) | Frequency band selector. Also positions KILOCYCLES counter drums. |
| TUNING $\triangle \mathrm{F}=1 \mathrm{KC}$ | Ganged variable capacitors | Main tuning control. Frequency is shown on KILOCYCLES counter Control equipped with a lock screw. |
| KILOCYCLES | 3-digit counter | Indicates frequency set by TUNING $\triangle F=1 \mathrm{KC}$ control, in kilocycles. |
| 1 KC TUNING | Meter | Indicates 1-kc tuning increments. |
| Secondary Tuning (A1A16) |  |  |
| RF GAIN | Potentiometer | Manual control of receiver gain. |
| TUNING | Variable capacitor | Secondary tuning control. <br> Frequency is shown on CYCLES counter. Control equipped with a lock screw. |
| CYCLES | 3-digit counter | Indicates frequency set by TUNING control, in cycles. |
| $10 \sim$ TUNING | Meter | Indicates 10 -cycle tuning increments. |

TABLE 3-1 OPERATING CONTROLS AND DEVICES (cont.)

| LOCATION AND PANEL MARKING | TYPE OF CONTROL | CONTROL FUNCTION |
| :---: | :---: | :---: |
| LINE A, USB (A1A6) |  |  |
| AF LEVEL | Potentiometer | Controls LINE A output level. |
| AGC | Switch: ON/SSB/OFF | Controls usb channel age circuit. |
| Output Meter | Meter | Indicates LINE A output level. |
| LINE B, AM (A1A20) |  |  |
| AF LEVEL | Potentiometer | Controls LINE B output level. |
| MODE | Switch: A1/A2/A3/F1 | Selects LINE B channel operating modes. |
| BANDWIDTH KCS | Switch: 1/3/8 (kc) | Selects LINE B channel selectivity. |
| N.L. (Noise Limiter) | Switch: ON/OFF | Controls LINE B noise limiter operation |
| Output Meter | Meter | Indicates LINE B output level. |
| Auxiliary Module, LSB |  |  |
| AF LEVEL | Potentiometer | Controls output level. |
| AGC | Switch: ON/SSB/OFF | Controls lsb channel age circuits. |
| Output Meter | Meter | Indicates output level |
| Power Supply |  |  |
| POWER | Switch: ON/OFF | Controls primary power to set. |
| PHONE LEVEL | Potentiometer | Controls LINE A and B headphone level. |
| RESONANCE | Meter | Tuning meter for incremental or continuous tuning of receiver. |
| LINE A (jack) | Jack | To monitor LINE A output, using headphones. |

TABLE 3-1 OPERATING CONTROLS AND DEVICES (cont.)

| LOCATION AND PANEL MARKING | TYPE OF CONTROL | CONTROL FUNCTION |
| :---: | :---: | :---: |
| LINE B (jack) | Jack | To monitor LINE B output, using headphones. |
| 2 AMP (two) | Fuses | Primary 2-ampere power circuit fuses. |
| SPARE | Fuse | Spare 2-ampere fuse. |
| $\frac{\text { 2nd Injector (A) (A1A12) }}{\text { (See figure 3-2) }}$ |  |  |
| TUNING CONT/INC | Switch: CONT/INC | Selects receiver tuning method, incremental or continuous. |



Fig 3-2 Tuning Cont/Inc Switch Location

TABLE 3-2 RADIO RECEIVING SETS AN/SRR-19()
TROUBLE-SHOOTING GUIDE

| INDICATION | PROBABLE CAUSE | REMEDIAL ACTION |
| :---: | :---: | :---: |
| 1. Receiver dead; no lights or meter indications. | 1. a. POWER switch OFF. <br> b. No primary power source <br> c. Fuses A1A9F1 or A1A19F2 on power panel blown. | 1. a. Set switch to ON. <br> b. Check other equipment. Restore power. <br> c. Check fuses. Replace with spare fuse. |
| 2. Lamps light but no signal output. | 2. a. Antenna coupling fuse blown. | 2. a. Check fuse A1A1F1. Replace with spare. |
| 3. All panel meters read normal, but no output at ssb terminal equipment | 3. a. Wrong channel filter. <br> b. Faulty terminal equipment | 3. a. Verify use of the correct channel filter <br> b. Test terminal equipment separately. |
| 4. Channel output signal to terminal equipment "garbled" (channels mixed or overlapped). | 4. a. Set improperly tuned. <br> b. Faulty oscillator calibration. <br> c. Fault at transmitter. | 4. a. Check set tuning. <br> b. Check hf and interpolator oscillator calibrations. <br> (See Section 4.) <br> c. Verify legibility of transmitted signal. |
| 5. Terminal equipment copy ok, but is of wrong channel. | 5. a. Wrong channel filter in use. <br> b. Set incorrectly tuned. | 5. a. Verify channel filter used. <br> b. Verify channel frequency. |

## NOTE

When receiving multichannel ssb signals, receiver should be tuned to transmitter suppressed-carrier frequency and not to ssb channel frequency.

TABLE 3-3 RADIO RECEIVING SETS AN/SRR-19 () SUMMARY OF OPERATION

## 1. STARTING THE RECEIVER

Step 1. Set the POWER switch to ON.
Step 2. If desired frequency ends in a whole kilocycle, hundreds, or tens of cylces, set the TUNING CONT/INC switch (on assembly A1A12) to INC. If not, set switch to CONT.

Step 3. Set ANT. CPLG switch to NOR.
Step 4. Set RF GAIN control near maximum (clockwise) and adjust the channel AF LEVEL control for desired output level.

## 2. TUNING

Step 1. Set BAND switch to frequency range desired.
Step 2. Use TUNING $\triangle F=1 \mathrm{KC}$ control and set KILOCYCLES counter to first two (or three) digits of desired frequency in kilocycles.

Step 3. Readjust TUNING $\triangle \mathrm{F}=1 \mathrm{KC}$ control slightly for minimum indication dip on 1 KC TUNING meter.

Step 4. Use TUNING control and set CYCLES counter to remaining three digits of desired frequency. (For incremental tuning, last digit must be " 0 ".)

Step 5. If the incremental tuning method is used, readjust TUNING control slightly for minimum indication dip on the $10 \sim$ TUNING meter.

Step 6. If the continuous tuning method is used, readjust the TUNING control for maximum receiver output.

Step 7. Adjust ANT. COMP control for maximum reading on the RESONANCE meter.

## 3. RECEPTION MODES

For usb broadcasts, use the LINE A channel. For A1, A2, A3, and F1 broadcasts, use the LINE B channel.

Step 1. Set MODE switch to desired mode. (AM module only.)

Step 2. Set BANDWIDTH KCS switch to desired bandwidth. (AM module only.)
For lsb broadcasts, replace the LINE B channel AM module with LSB module.

## 4. STOPPING THE RECEIVER

Step 1. Tum the RF GAIN and AF LEVEL controls fully counterclockwise.
Step 2. Set the POWER switch to OFF.

(1) KILOCYCLES COUNTER. The KILOCYCLES counter contains four counter sections, one for each frequency band, which are rotated into position at the window by the BAND switch. Each section consists of four digit-drums. Three appear at the window, and the fourth, masked by the counter bezel, is for calibration purposes. The first two or three digits of the signal frequency appear at this counter. For example: 30 KHz appears as 030 and 300 KHz as 300 . The remainder of the signal frequency appears at the CYCLES counter.
(2) CYCLES COUNTER. The CYCLES counter contains four drums. The last three are digit-drums indicating the signal frequency termination in cycles, from 000 to 999 . Because the digits 000 will appear twice during tuning, once at each extreme of the counter range, the first drum contains a + and a - sign. As the CYCLES counter is advanced past $999 \mathrm{a}+000$ will appear indicating that 1 KHz should be added to the KILOCYCLE counter reading. The CYCLES counter will stop at approximately +145 and further increases in frequency will require an increase of the KILOCYCLE counter and a decrease of the CYCLES counter to eliminate the + sign appearing in the window.

A - sign appearing as the counter is decreased past 000 to -999 indicates a reading of 1000 Hz less than indicated by the KILOCYCLES counter. The low limit is approximately -850 .

Figure $3-3 \mathrm{~b}$ shows a frequency setting of 102.060 KHz . (Note that the digits 101 appear at the KILOCYCLES counter and +060 at the CYCLES counter.)

Figure 3 -3c shows a frequency setting of 100.860 KHz . The - sign indicates that 1 KHz should be subtracted from the KILOCYCLES counter reading.
b. TUNING METERS. The 1 KC TUNING and $10 \sim$ TUNING meters permit accurate and precise adjustment of the main and secondary tuning controls, respectively, using the incremental tuning method.

## Note

The 10, $\sim$ TUNING meter is not used for continuous tuning. It continuously indicates a (dip) when this tuning method is used.
(1) 1 KHz TUNING. A minimum reading (dip) on the KHz TUNING meter occurs when the main tuning control is set precisely at the 1 KHz increments on the KILOCYCLES counter's third drum. A meter dip will occur at each 1 KHz increment throughout the tuning control range, using either incremental or continuous tuning.
(2) $10 \sim$ TUNING. Using the incremental tuning method, a meter dip will occur at each 10 Hz increment set by the secondary tuning control on the CYCLES counter, subject to a tolerance of $\pm 2$ hertz on the fourth drum. For example: If the CYCLES counter indicates 150, a meter dip may occur at a setting from 148 to 152. When continuous tuning is used, the $10 \sim$ TUNING meter is not used and a final adjustment of the secondary tuning control is performed by monitoring the receiver output signal, limited by the 1 KHz tuning range available.
c. RESONANCE METER. The RESONANCE meter functions as a conventional tuning meter, a maximum reading indicating tuning resonance. Using the continuous tuning method, the RESONANCE meter will serve as a tuning indicator for final adjustment of the TUNING control, subject to the limitation imposed by a control range of 1 KHz .
d. OUTPUT LEVEL METERS. The modules installed in LINE A and LINE B panel positions contain individual power-output meters, calibrated in decibels from -8 to 0 to +22 db . When the output lines are properly terminated by 600 -ohm loads, a meter reading of 0 db signifies an output level of 1 milliwatt ( $0 \mathrm{dbm}=1 \mathrm{mw}$ ).
e. NONOPERATING CONTROLS. The following controls are not located on the receiver panel but are accessible when the drawer is opened. They are primarily for the use of technicians in adjusting and calibrating the receiver. Normally, these controls should not be adjusted except by a qualified technician. They are shown in figure 5-2 of this technical manual.
(1) EXT/CAL/NOR switch: The crystal oscillator calibration switch (S1), located on assembly A1A9.
(2) RESERVE GAIN control: A preset reserve gain control (R4) in the 100 KHz i-f amplifier circuits of assemblies A1A6A1, A1A7A1 and A1A20A1.
(3) AGC GAIN control: A preset agc level control (R4) in the agc amplifier circuits of assemblies A1A6A2, A1A7A2 and A1A20A2.
(4) CRYSTAL CAL control: A calibration adjustment at the 1-mc oscillator module A1A9A1.

## Note

The EXT/CAL/NOR switch on assembly A1A9 must be set to NOR for normal receiver operation. The CAL position permits oscillator calibration using the RESONANCE meter as a "null" indicator, and the EXT position requires an external 1 -mc standard for receiver operation.

## 3-4 EMERGENCY OPERATION

a. PARTIAL FAILURE. Normally, good maintenance procedures require that electronic equipment be shut down for repairs as soon as a significant defect develops. Under unusual or emergency conditions, however, loss of equipment services for any length of time may not be acceptable, and a substitute method of operation must be found.

The substitute method will, in most cases, involve a reduction of equipment capabilities. If alternate equipment is not available, the lower operating efficiency must be accepted. When the emergency period is over, steps should be taken to restore the equipment to normal operation. Subject to the foregoing, the following emergency procedures are suggested.
(1) ANTENNA COUPLING. In the event that the protective fuse blows, placing the ANT. CPLG switch in position 1, 2 or 3 will renew the signal path but will also reduce the strength of the receiver signal.
(2) INCREMENTAL TUNING. Inability to tune the receiver incrementally in 10 Hz steps (using the secondary TUNING control) can sometimes be corrected by placing the TUNING CONT/INC switch (see figure $3-2$ ) in the CONT position and tuning the receiver using the continuous method. The frequency stability of the receiver is slightly reduced using this method and a more frequent adjustment of the TUNING control may be required.
(3) AGC CIRCUITS. Failure of the receiver AGC circuits to control receiver gain will not prevent reception and the set will be operative, subject to a high degree of signal fading when receiving fluctuating signals.
(4) PRIMARY POWER. Interruption of the primary power source to the receiver can be remedied only by an alternate power source. Most shipboard power distribution systems have provisions for the use of an alternate or emergency power supply. The operator should be familiar with the ship's power distribution and should be able to shift quickly to an alternate supply in an emergency.
b. Other THAN NORMAL. In the event of complete failure of an amplifier-dectector module in the LINE A or LINE B channel, reception can be continued in an emergency by retuning the receiver to accommodate unintended operating modes using the operable amplifier-detector module.
(1) A1 RECEPTION USING SSB AMPLIFIER-DETECTORS. If the AM amplifierdetector is inoperative, CW reception can be continued using one of the ssb amplifier-detectors. The receiver is retuned to substitute the 100 KHz carrier injection frequency for the bfo frequency. Set the AGC switch to OFF.
(a) To use usb amplifier-detector for cw reception, reset the KILOCYCLES counter 1 KHz above the signal frequency. A 1000 Hz beat frequency will be obtained. To vary the beat frequency obtained, use the continuous tuning method and adjust the TUNING control.
(b) To use lsb amplifier-detector for cw reception, reset the KILOCYCLES counter 1 KHz below the signal frequency. The TUNING control can be used to vary the beat frequency as previously described.
(2) A3 RECEPTION USING THE SSB AMPLIFIER-DETECTORS. If the AM amplifierdetector is inoperative, AM reception can be obtained using one of the ssb amplifier-detectors by retuning the receiver slightly to superimpose the 100 KHz carrier injection frequency on the A3 signal carrier. Use the continuous tuning method and adjust the TUNING control. Set the AGC switch to OFF.
(3) F1 RECEPTION USING SSB AMPLIFIER-DETECTORS. If the AM amplifierdetector is inoperative, F1 reception can be obtained using one of the ssb amplifier-detectors. The receiver is retuned to substitute the 100 KHz carrier injection frequency for the bfo frequency. Set the AGC switch to OFF.
(a) To use usb amplifier-detector for F1 reception, reset the KILOCYCLES counter to 2.55 KHz above the signal frequency. A 2550 Hz beat frequency will be obtained. To vary the beat frequency, use the continuous tuning method and adjust the TUNING control.
(b) To use lsb amplifier-detector for F1 reception, reset the KILOCYCLES counter 2.55 KHz below the signal frequency. The TUNING control can be used to vary the beat frequency as previously described.
(4) SSB RECEPTION USING AM AMPLIFIER-DETECTOR. If either ssb amplifierdetector is inoperative, ssb reception can be obtained using the AM amplifier-detector and retuning the receiver to substitute the bfo injection frequency for the carrier injection frequency.
(a) To use the AM amplifier-detector for usb reception, place the MODE switch in the A1 position and the BANDWIDTH KCS switch in the 3 KHz position. Reset the KILOCYCLES counter 1 KHz above the signal frequency. Use the continuous tuning method and adjust the TUNING control for best reception of the desired FDM channel.
(b) To use the AM amplifier-detector for lsb reception, follow the instruction for usb reception and reset the KILOCYCLES COUNTER 1 KHz below the signal frequency. Use the TUNING control to select the desired FDM channel.
c. JAMMING. Fundamentally, jamming is a deliberate attempt to prevent the reception of transmitted signals by the emission of interfering signals at or near the transmitted frequency. Unusual signals from the receiver can be caused by jamming, accidental interference from another station, or a defect in the equipment. To avoid confusion as to the source of the unusual signals, disconnect the antenna from the receiving set. If the interference continues, it is being generated by a defective receiver circuit. If the interference stops, it is not caused by a receiver defect.
(1) TYPES OF JAMMING. Jamming signals are broadly classified as continuous-wave or modulated. Continuous-wave jamming is a steady, unmodulated carrier, slightly off-frequency to produce a constant beat-note in the receiver output. Modulated jamming appears in a great variety of forms ranging from music, speech, tone combination, and random keying, to actual noise modulation, swept frequency, and various stepped tone patterns. Modulated jamming, depending upon its characteristics, is usually refered to as spark, sweep-through, bagpipes, gulls, noise, or tone; the name implies its major tonal characteristic.
(2) ANTIJAMMING PROCEDURES. When the presence of jamming is recognized or suspected, immediately notify the superior officer and continue to operate the receiver. Continuous operation is a basic antijamming technique; if the equipment is shut down, the jammer has accomplished his purpose. The following procedures are based upon general communications practices plus considerations of the receiver design features. Other tactical considerations concerning antijamming procedures and countermeasures must govern in cases of conflict with this manual.
(a) Continue to operate the receiver.
(b) If the jamming signal is very strong, set the ANT. CPLG switch at positions 1, 2 or 3 to attenuate the signal and prevent receiver blocking.
(c) When using the AM amplifierdetector, set the BANDWIDTH KCS switch to the narrowest bandwidth, position 1.
(d) Use the continuous tuning method and detune the receiver slightly to separate the desired signal, if possible.
(e) Vary the RF GAIN control setting. This may reduce the jamming level and allow reception of the desired signal.
(f) Remember that the success or failure of antijamming methods will depend largely on the signal-to-noise ratio between the desired signal and the jamming signal. A combination of the steps described may work, even though an individual step is not successful.
(g) Single sideband channels, because of their relatively narrow bandwidths, are relatively unaffected by broadband noise-modulated
jamming. If AM reception is effectively jammed and conditions permit, a shift to single sideband communication modes should be considered.
(h) In the event that the communications channel remains jammed after all possible combinations have been tried, a shift in operating frequency is dictated. The shift should be well outside the band area occupied by the jamming frequencies.
(i) At the first opportunity, make an accurate record of the jamming signal characteristics, the apparent effectiveness of the jamming, and the success or failure of each antijamming measure attempted.

## 3-5 OPERATOR'S MAINTENANCE

a. GENERAL. Electronic technicians are usually responsible for the maintenance and repair of receiving equipment, although routine items of preventive maintenance which do not require elaborate test set-ups are normally assigned to the operator. Troubleshooting and the repair of minor defects may also be required of operating personnel from time to time. In order to meet this responsibility, the operator must have a thorough knowledge of the equipment including a complete familiarity with the function of all controls and the procedures governing their use. A general knowledge of circuit theory should be acquired so that the location and probable cause of electrical or mechanical failures may be determined. In this manner, minor troubles can often be corrected before they become serious. Under normal conditions, however, major repairs or precise circuit adjustments should not be attempted by other than qualified technicians.
b. OPERATING CHECKS AND ADJUSTMENTS. The receiving set is designed to operate for long periods without requiring extensive adjustments other than those involved in changing frequencies or output channels. The following operating checks and adjustments should be performed periodically and have been selected from the Maintenance Standard Book for the receiver. (Refer to NAVELEX 0967-163-2040 for a complete description of all maintenance steps.)
(1) TUNING PROCEDURE. Preset the receiver utilizing the steps given in Table 3-3.
(2) CRYSTAL OSCILLATOR ACCURACY. Accuracy of the 1 -mc crystal oscillator (A1A9A1) should be checked daily, provided that a primary frequency standard with an accuracy of 1 part in $10^{9}$ or better is available. Use the following procedure to conduct the check.
(a) If there is not a frequency standard, AN/URQ-9, or equivalent already connected to the EXT I MC connector on the rear of the receiver, one must be connected at this time.
(b) Many installations use the external standard in lieu of the 1 MHz oscillator. To determine if the connection is made perform the following:

1 Assure that the standard is functioning and the distribution amplifiers are on.

2 Extend the receiver drawer and position the NOR/CAL/EXT switch to CAL (See figure 5-3).

3 Observe the resonance meter for two to three minutes (if the external standard is connected, a deflection should be noted). The slower the deflection, the more accurate the oscillator. If the resonance meter remains near midscale without moving there is no connection.
(c) Extend the receiver drawer and set the NOR/CAL/EXT switch (see figure 3-2) to the CAL position.
(d) Using a stopwatch, count the beats indicated by deflections of the RESONANCE meter pointer. (A beat is one deflection and return of the pointer to a point on the meter scale.)
(e) If one beat (or less) is observed during a 100 -second period, the crystal oscillator frequency is accurate to 1 part in $10^{8}$. A beat period of less than 100 seconds indicates a need for calibration of the oscillator.
(f) Return the NOR/CAL/EXT switch to the NOR position. Close the drawer and disconnect the external frequency standard.
(3) CONTROL FUNCTION. Check the operating controls and their functions by tuning the receiver to a local station and noting the effect of each control on the received signal.
(a) ANTENNA COUPLING. Place the ANT. CPLG switch successively in positions 1, 2 and 3. The signal strength should decrease noticeably at each switch position.
(b) AGC. When AGC is used, the output signal level should remian fairly constant when receiving a fluctuating signal.

> Note
> Controls and switches should move easily from one setting to another. Do not attempt to force a control or switch: To do so can result in damage.
(c) MODE (AM amplifier-detector). The bfo circuit should operate in switch positions A1 and F1. Note the beat-frequency tone accompanying a receiver signal.
(d) BANDWIDTH KCS (AM amplifierdetector). Place the BANDWIDTH KCS switch in positions 8,3 and 1 . Note the increase in tuning sharpness resulting from the decreased in bandwidth.
(e) NOISE LIMITER (AM amplifierdetector). The noise limited circuit is operable for reception modes A2 and A3 only. Place the MODE switch in the A3 position and tune the receiver to an AM broadcast. Setting the N.L. ON/OFF switch at ON should reduce any noise impulses present and also distort the signal.
c. PREVENTIVE MAINTENANCE. The Maintenance Standards Book for Radio Receiving Sets AN/SRR-19( ) (NAVELEX 0967-162-2040) provides maintenance and operating personnel with a systematic and efficient method of checking the equipment and performing routine preventive maintenance.
d. EMERGENCY MAINTENANCE. Operating personnel must expect the possibility of receiver failure when technician services are not immediately available. In an emergency, the need for keeping the receiver in operation is of utmost
importance and the operator must be able to recognize a receiver failure symptom, determine the source of trouble, and make emergency repairs. It is not practical to attempt a discussion of every type of failure which may possbily occur. Instead, a general outline of trouble-shooting techniques will be presented to aid the operator in developing a systematic approach to problems.
(1) ISOLATING TROUBLE. The receiver consists of a number of related functional circuits, each performing a specific task which contributes to operation of the receiver. Depending on the location of a faulty circuit, trouble symptoms can range from reduced sensitivity or selectivity to a complete breakdown of the equipment. A haphazard search through the circuits will not accomplish much, except by accident. A more effective approach concerns the identification of the faulty circuit, based upon observed symptoms of trouble such as abnormal meter readings, unnatural response of panel controls, etc. Make the following checks before attempting a detailed examination of the equipment.
(a) Check that all controls are in the intended positions and have not been accidentally moved.
(b) If the set is completely dead (no counter illumination, meter indications, or output signal), check the primary power fuses located on the power panel. Verify that the ship's primary power is present for distribution.
(c) If the receiver is operative but the output signal is weak or absent, check the antenna connection. If the antenna is fed through an external distribution panel, check for panel connections.
(d) Inspect all external cable connections at the rear of the receiver and make sure that they are secure.
e. TROUBLE-SHOOTING GUIDE. Table 3-2 serves as a guide to help the operator find and correct minor troubles.

## SECTION 4

## TROUBLE SHOOTING

## 4-1 LOGICAL TROUBLE SHOOTING

The following paragraphs describe a general technique of trouble shooting based on six logical steps. If adequate historical or field data of equipment faults are not available, trouble shooting techniques equivalent to these steps should be used.
a. SYMPTON RECOGNITION. Refer to Sections 1, 2 and 3 to determine that control settings and equipment connections are correct for the desired mode of reception. Performance of maintenance standards checks contained in the Maintenance Standard Book (NAVELEX 0967-163-2040) will be of further help in locating performance deterioration.
b. SYMPTON INVESTIGATION. After a particular sympton (fault) has been recognized, further tests should be performed to further identify the troublesome area.

Example: Receiver operation is subnormal on one frequency band and normal on the other bands. The trouble most likely is in those sections of the receiver associated with only the troublesome band.
c. PROBABLE FAULTY SECTION. The next step is to determine the most likely functional sections in which faults could occur. Refer to the functional block diagram (Figure 4-2). In the example above, we find that:
(1) The USB and AM modules can be eliminated since they work on the other bands.
(2) The 1 MHz crystal, first i-f amplifier, injectors mixers, power supply, blister and external connections must be all right for the same reason.
(3) Electron tubes are probably not at fault since they function normally on the other bands.
(4) The trouble may be in the preselector or the HF Oscillator because these sections are affected by the band switch, changing circuit components.
(5) The trouble may be misalignment of the tuned circuits for the faulty band.
(6) The trouble may be a defective band switch.
d. LOCALIZING THE FAULTY SECTION. To efficiently localize the trouble, tests should be made in a logical sequence using tests that provide valid answers with little time and effort. In the example, we can:
(1) Place the band switch to the position of the suspected band.
(2) Use a signal generator and apply rf signals to test points in the preselector. Measure stage gain and compared to test data as shown on figure 4-5.
(3) Check the high frequency oscillator using test data given on figure 4-4.
e. ISOLATING THE FAULTY COMPONENT. After the faulty stage has been located, the trouble should be pinpointed to a particular part or parts. This is done using schematics and measuring voltages and resistances in and around the faulty stage. If it is a band switch problem, resistance tests of those sections connected with the faulty band will locate the exact failure.
f. FAULT ANAYLISIS. After the component failure is found, the reasons for its failure should be considered. Perhaps the failure of another component or a short circuit was the original cause and replacement of the part would result in the failure of the replacement.

For example: You find a plate load resistor overheated or burned out.
(1) Normal circuit current wouldn't cause it, so therefore it must have been caused by excessive current.
(2) If the cathode resistor is OK, chances are that it wasn't caused by tube plate current.
(3) A check at the load end of the resistor may reveal a leaky or shorted $\mathrm{B}+$ decoupling capacitor or a wiring short.
g. USE OF TES'T CABLES. Two test cables are provided with the equipment for the measurement of DC operating voltages at tube-socket pins and significant circuit test points. One test cable is equipped with 9 -pin connectors and the other with 19 -pin connectors, for testing all plug-in assemblies (see table 1-1).

## NOTE

The test cables should not be used for overall alignment or signal measurements; to do so will introduce errors caused by the test cable capacitance.

To install a test cable perform the following:
(1) Remove primary power from the equipment.
(2) Remove the assembly to be tested (see Section 5). Remove cover.
(3) Connect the cable between the assembly and the equipment.

## WARNING

Potentials as high as 165 volts dc are present in the power-supply circuits. Avoid contact.
(4) Energize the equipment. All dc voltages are measured to ground unless otherwise indicated. AC voltages are measured between the circuit points indicated. (Tables 1-2 and 1-3, Section 1, lists test equipment and special tools).

## NOTE

All resistance measurements are made with the receiver de-energized and the module removed.

## 4-2 OVER-ALL FUNCTION DESCRIPTION

a. GENERAL. Radio Receiving Sets AN/SRR-19() are dual-conversion superheterodyne receivers which operate in the frequency range of 30.0 kc to 300.0 kc in four bands. These are:
(1) BAND 1: 30.0 to 55.0 kc
(2) BAND 2: 55.0 to 109.0 kc
(3) BAND 3: 109.0 to 202.0 kc
(4) BAND 4: 202.0 to 300.0 kc

The receiver is shipped with the USB amplifierdetector and the AM amplifier-detector installed, and is equipped with an auxiliary LSB amplifierdetector which will replace either the USB or the AM amplifier-detector module. The following modes of operation are provided:

A1 - Continuous-wave telegraphy (CW)
A2 - Modulated continuous-wave telegraphy (MCW).

A3-Amplitude modulation (AM).
A9-Two independent sidebands, each containing eight 75 Band RATT channels (using external equipment).

F1-Frequency shift teletype (using external equipment).

Initial receiver tuning is in increments of 1 KHz . Secondary tuning is in steps of 10 Hertz, or continuous through each selected 1 KHz increment. Counter-type dials facilitate receiver tuning and the local oscillators are drift-cancelled for incremental tuning to provide a high degree of frequency stability.
b. BASIC BLOCK DIAGRAM. Figure $4-1$ is a basic block diagram of the receiver, with the main signal path indicated by a heavy line. It shows the basic relationship between the rf tuning circuits in the lower deck and the detectors, amplifiers, and frequency standard in the upper deck. For simplicity, some blocks represent more than one major circuit.

An rf signal, selected by the preselector (A1A2, A1A3 and A1A4), is converted to a broad band i-f
of 1715.5 KHz and amplified by the 1st i-f amplifier (A1A5). Following a second coversion to 100 KHz , the signal is applied to the USB and AM amplifier-detectors (A1A6 and A1A20) for detection and amplification. Initial receiver tuning ( 1 KHz INC TUNING CKTS) is performed by the hf oscillator (A1A8) and the 1st injector (A1A10). Secondary tuning in 10 Hz steps (or continuously) is performed by the interpolator oscillator (A1A13) and the 2 nd injectors (A1A11 and A1A12). The 1 KC TUNING and $10 \sim$ TUNING meters permit accurate adjustments of the tuning controls to these increments.

The crystal oscillator-frequency divider (A1A9) provides all standard frequencies for circuit operation, including the precise 1 KHz and 500 Hz frequency spectrums for incremental tuning. It contains a stable 1 MHz crystal oscillator with provisions for oscillator calibration using an external frequency standard. The power supply (A1A14) provides heater and plate voltages to all circuits, and a separate voltage regulator (not shown) regulates the heater and plate voltages for the hf and interpolator oscillators.

A blister module contains all connections for external cables to or from the receiver, and contains low-pass filters for the POWER IN circuit and the LINE A and LINE B output circuits. The auxiliary LSB amplifier-detector module, shipped with the equipment, will replace either the USB or the AM amplifier-detectors to extend the reception modes. A fan module, not shown, provides air flow for cooling.
c. FUNCTIONAL BLOCK DIAGRAM. Figure $4-2$ is a detailed functional block diagram of the receiver. The main signal path through the various circuits is indicated by a heavy line. The following paragraphs provide a detailed description of the major circuit functions and the over-all receiver.
(1) SIGNAL PATH. An rf signal from the antenna is applied to the antenna coupling (A1A1) which provides three steps of signal attenuation for optimum reception under strong signal conditions. From the antenna coupling the signal is applied to the preselector consisting of the 1st rf amplifier (A1A2), the 2nd rf amplifier (A1A3), and the preselector mixer (A1A4). The mixer combines the selected signal with a locally generated signal from the hf oscillator (A1A8) to produce the first i-f (broad band) frequency of 1715.5 KHz . This frequency is amplified by the 1 st i-f amplifier (A1A5)
where it is combined with a 1616 to 1615 KHz injection frequency from the 2nd injector (B) (A1A11), to produce the second i-f frequency of 100 KHz . This second i-f frequency goes to the USB and AM amplifier-detectors (A1A6 and A1A20, respectively) where it is amplified, detected (demodulated), and amplified as an audio signal. The audio output from these channels passes through individual low-pass filters in the blister (A2) prior to termination at the LINE A and LINE B output connectors, respectively.
(2) FIRST FREQUENCY-INJECTION. The first frequency-injection in the receiver is generated by the hf oscillator (A1A8) which covers a frequency range of 1746 to 2016 KHz in four bands. The oscillator frequency is also applied to an injection mixer in the 1st injector (A1A10) where it is combined with a 1 KHz spectrum extending from 1146 to 1416 KHz . The 600 KHz frequency product from the mixer occurs at precise 1 KHz increments throughout the hf oscillator tuning range, and after amplification it is applied to the 2nd injector (B) (A1A11). The 1 KC TUNING meter indicates the presence of a 600 KHz frequency product during initial receiver tuning.
(3) SECOND FREQUENCY-INJECTION. The second frequency-injection is obtained from the 2nd injector (B) (A1A11). This injection frequency is derived from and is dependent upon the functions of the interpolator oscillator (A1A13) and the 2nd injector (A) (A1A12). Starting at the interpolator oscillator, the locally generated 660 to 610 KHz frequency is combined at injection mixer V1 and V2 in the 2nd injector (A) (A1A12), with a 500 Hz frequency spectrum extending from 750 to 800 KHz . The 140 KHz frequency product, occuring at precise 500 Hz increments over the oscillator tuning range, is amplified and reduced to 28 KHz by divider Z 2 prior to application to the injection mixer T3, CR2. The $10 \sim$ TUNING meter indicates the presence of a 140 KHz frequency in the amplifier. Thus the tuning increments are reduced from 500 to 100 hertz steps at the input of the 2nd injector (B) (A1A11).

The interpolator oscillator output is also applied to injection mixer CR2 through divider Z1, which reduces the oscillator frequency from 660 to 610 KHz to 132 to 122 KHz . The product from injection mixer CR2, will be 160 to 150 KHz in 100 Hz increments, and is applied to the 2nd injector (B) (A1A11). (For continuous tuning, a
fixed 140 KHz frequency is applied to injection mixer V1 and V2. Output from mixer CR2 is then continuous when the oscillator is tuned and not in increments.)

Frequency divider Z1 in the 2nd injector (B) reduces the 160 to 150 KHz injection frequency by a factor of ten to obtain 16 to 15 KHz . (This frequency division also reduces the tuning increments from 100 hertz to 10 hertz.) Injection mixer CR1 and CR2 combines a $1-\mathrm{MHz}$ standard frequency with the divider output, and the 1016 to 1015 KHz product is applied to injection mixer V2 and V3. The 600 KHz output from the 1st injector (occurring in increments of 1 KHz as the hf oscillator is tuned) is applied to injection mixer V2 and V3 through the 600 KHz filter (A1A18). The mixer product, 1616 to 1615 KHz , is amplified and applied to the second conversion mixer in the 1st i-f amplifier. (When the receiver is incrementally tuned, the 1616 to 1615 kc second frequencyinjection occurs in increments of both 1 KHz and 10 hertz. For continuous tuning, injection occurs in continuously tuned increments of 1 KHz only.)
(4) CARRIER INJECTION. A third frequency-injection into the main signal path consists of a 100 KHz standard frequency from A1A9, which is applied to the balanced demodulator in the USB amplifier-detector module. This frequency functions as a carrier reinsertion for SSB signal detection.
(5) FREQUENCY STANDARD. The crystal oscillator - frequency divider (A1A9) contains a 1 KHz crystal oscillator in a temperature controlled oven (A1), frequency dividers, 1 KHz and 500 hertz spectrum generators, and a circuit for checking the crystal oscillator accuracy with an external frequency standard. All standard and spectrum frequencies for the receiver are generated in this section.
(6) POWER SUPPLY. The power supply (A1A14) operates from a primary power source of $100 / 110 / 120$ volts ac, $50-60$ or 400 Hz , single phase. The supply provides all operating voltages for the various functional circuits. A thermostat removes primary power if the cabinet temperature is excessive.
(7) VOLTAGE REGULATOR. The voltage regulator (A1A17) contains regulating circuits for the 6.3 volt ac heater supply and the +120 volt dc plate supply voltages for the $h f$ and interpolator
oscillators (A1A8) and (A1A13), respectively. Unregulated voltages to this module are provided by the power supply (A1A14).
(8) BLISTER. The blister (A2), located at the rear of the receiver cabinet, contains interference filters for the primary power source input circuit and the LINE A and LINE B audio output circuits. It also contains connectors for all input and output cables to the receiver.
(9) FAN. A ventilating fan assembly (A3), located at the rear of the cabinet, draws outside air into the cabinet through a filter at the rear of the cabinet and exhausts the hot air through screened ports in the sides. A thermostat controls fan operation.
d. BASIC TUNING DIAGRAM. The tuning diagram of the receiver (figure 4-3) shows the development of the first and second injection frequencies and the use of spectrum frequencies. In the example, the receiver is tuned for a signal frequency of 30.5 KHz .
(1) A signal frequency of 30.5 KHz received at the preselector is passed when the preselector is tuned to a dial indication of 030 and the tuning meter "dipped". Tuning the dial to 030 also sets the HF oscillator frequency to 1746 KHz . The incoming 30.5 KHz is mixed with the HF oscillator frequency in the preselector mixer and the difference, 1715.5 KHz , is applied to the 1 st i-f amplifier (A1A5).
(2) At the same time the HF oscillator supplies this same 1746 KHz signal to the 1st injection mixer A1A10-V1 where it combines with frequencies of 1146 KHz to 1416 KHz received from the crystal oscillator frequency divider assembly (A1A9). Only the combination resulting in a 600 KHz difference will be passed through the filter amplifier. (Namely, the 1746 Hertz from the HF oscillator and 1146 Hertz from A1A9.)
(3) Stop there and drop down to the interpolation oscillator which supplies the tuning for the last 500 Hz of the incoming frequency of 30.5 KHz . Setting the tuning dial on 500 and "dipping" the tuning meter sets the interpolation oscillator frequency to 635 KHz . This is mixed with another spectrum of frequencies from A1A9 ( 750 KHz to 800 KHz ) in A1A12-V1 and V2. Only the combination resulting in 140 KHz is passed by the filter amplifiers to divider A1A12-Z2 ( $\div 5$ ).

There the resultant 28 KHz is applied to mixer T 3 , CR2.
(4) The same 635 KHz processed to 28 KHz is processed to 127 KHz by divider A1A12-Z1 $(\div 5)$ and also applied to mixer T3, CR2. The resultant 155 KHz is further divided by A1A11-Z1 ( $\div 10$ ) and added to the 1 MHz standard from A1A9 with the result of 1015.5 KHz .
(5) The 600 KHz from 1 st injector, A 1 A 10 , is combined with the 1015.5 KHz from A1A11-FL2 in A1A11-V2/V3 mixers. The sum frequency of 1615.5 KHz is mixed with the 1st i-f frequency of 1715.5 KHz in A1A5-V2 to produce a 2 nd i-f frequency of 100 KHz .
(6) Retracing the paths again will show how a slight variation or drift in the tuning of the HF oscillator will cancel itself out and the 100 KHz i-f signal will not be effected. For example, the HF oscillator frequency is 1746.250 KHz , resulting in a mixed frequency of 1715.750 KHz , at A1A4-V1.
(7) At the same time the output from injection mixer A1A10-V1 would be 600.250 KHz , which added to the 1015.5 KHz from A1A11 becomes 1615.750 KHz . The difference then, is still 100 KHz ( 1715.750 minus 1615.750 ).
(8) When in the incremental tuning method, drift cancellation for the interpolation oscillator occurs at injection mixer A1A12-T3, CR2. For example: if the oscillator frequency is 635.150 KHz , one input to the mixer will be 127.030 KHz , divided at Z1 and the other input will be 17.970 KHz . The 27.970 KHz is a result of mixing 635.150 KHz with 775 KHz in the injection mixer A1A12-V1\&V2 to produce 39.850 KHz , divided by 5 at Z2 It can readily be seen the sum output of the injector mixer is still $155 \mathrm{KHz}(27.970+127.030=155.000)$. At this point the tuning accuracy is said to be absolute and any further drift is dependent on the 1 MHz standard from A1A9 having a drift rate of 1 part in $10^{8}$ per day.

## Note

Drift cancellation does not occur in the continuous tuning method since a fixed 140 KHz is merely passed on to A1A12-Z2. This 140 KHz is not a result of interpolation oscillator fre-
quency mixing with spectrum frequencies. This permits tuning to the last digit of the frequency, however its accuracy becomes a function of the interpolation oscillator tolerance ( $\pm 150$ ) which when divided by A1A12-Z1 becomes $\pm 30$ hertz.

## 4-3 DETAILED FUNCTIONAL DESCRIPTION

a. Antenna Coupling A1A1 (refer to figure 5-41).

This module serves as a variable step attenuator and low pass filter. Resistors in various combinations provide for attenuation of $0,15,30$ and 45 db as switch S 1 is position from NOR thru position 3. The low pass filter comprised of L1, C1 and L2, C2 is designed to greatly reduce signals above 600 KHz to prevent interference of frequencies near 1715.5 KHz (the 1st i-f frequency). The -3 db point is between 520 and 570 KHz .
b. Preselector $\mathrm{A} 1 \mathrm{~A} 2 / 3 / 4$ (refer to figures 5-42, 43 and 44).

This functional section of three modules contains two stages of HF amplification and a mixer stage. Tuning is accomplished by the band switch and the four section tuning capacitor A1A19-C1. Connections to the main tuning capacitor are shown at zones 5 A and 9 A of figure $5-42$, zone 2 A of figure $5-43$ and zone 2 A of figure $5-44$. The output of A1A2-V1 is coupled to A1A3-V1 thru double tuned circuit that acts as a tuned bandpass filter for increased selectrivity. This circuit consists of A1A2-T5 and A1A3-L3 (for band 1) tuned by sections B and C of the main tuning capacitor.

The output of the second RF amplifier A1A3-V1 is tuned by section $D$ of the tuning capacitor (A1A19-C1) and then applied to the mixer A1A4-V1 where it is combined with the first injection frequency from the HF oscillator, A1A8. The HF oscillator is ganged to the preselector tuning control so that it will "track" and provide the first i-f having a center frequency of 1714.5 with a 10 KHz bandwidth.
c. First i-f Amplifier A1A5 (refer to figure 5-45).

This module has a single i-f amplification stage and contains the second conversion mixer (A1A5-V2). Input to this stage is tuned by C2 and

L1 to 1715.5 KHz (center frequency), and filtered by FL1. Selective bandpass filter L2, C9, L3, C13 and C14 couples the first i-f signal to mixer V2 which also receives the $1615-1616 \mathrm{KHz}$ injection frequency. The output is the 100 KHz second i-f selected by tuned circuit consisting of L4, C20 and C21 (in series). Capacitors C20 and C21 provide a voltage divider to reduce the mixer output level applied to the detector modules.
d. SSB Amplifier detectors A1A6/A1A7 (refer to figure 5-46).

The LSB and USB modules are identical except for input filter FL1. Note the center frequency of FL1 for the USB module is lower ( 98.975 KHz ) than for the LSB module ( 101.025 KHz ). This is because the USB (transmitted) becomes inverted at the first i-f amplifier A1A5. The output still corresponds to the USB (transmitted). The 100 KHz i-f amplifier A1A6/7-A1 consists of five stages (V1 thru V5) coupled by 100 KHz tuned circuits. Reserve gain control R4 sets the limit (maximum level) that rf gain control (front panel) can obtain. The RF gain sets the DC level of the cathodes V1 thur V4. AGC when selected, is applied to the grids of all the stages. (AGC is developed in the A2 board from a portion of the signal taken from A1V4).

The A1A6/A7-A2 board contains the SSB detector circuit, the audio amplifier, and the AGC amplifier circuits.

The sideband detector or demodulator is Z1 consisting of two transformers and four diodes arranged as a balanced modulator. ( 96 to 99.7 KHz for LSB and 100.3 to 104 KHz for USB.) One input is the 100 KHz i-f signal frequency and the other a carrier reinsertion 100 KHz from the crystal oscillator assembly A1A9. A2-V1 acts as a buffer amplifier for the 100 KHz carrier frequency.

The audio amplifier consists of preamplifier V4 and push-pull amplifiers V5 and V6. Interstage transformer T2 provides coupling between the preamplifier and the push-pull amplifiers. Output transformer T3 provides and output of 150 ohm impedence and output transformer T4 provides an output of 600 ohms impendence for headphones. Negative feedback to V4 from V5 through R17 stablizes amplifier gain. PHONE LEVEL Control (A1A19-R1) is across the secondary of T4 and has no effect on line output at T3.

The AGC amplifier consists of V2, V3 and rectifier CR2. V2 receives a portion of the signal voltage from A1V4 thru A2C2. AGC Gain Control R4 presets the level at which AGC action will be effective. Diode CR2 is reverse biased by voltage divider R20 and R23 to prevent weak signals developing AGC voltage. C23, R27 and R33 provide the AGC time constant to give the fast, attack, slow-decay AGC characteristic required for TTY and SSB voice reception. A portion of the 100 KHz signal is taken off ahead of CR2 and applied to CR1, the rectifier for resonance meter A1A19M1. R18 is the meter multiplier. AGC voltage for the 100 KHz i-f amplifier is obtained at the junction of R27 and R33. The preselector AGC is obtained from R26. These voltages are selected by the AGC switch A1A6/7-S1.

The AGC switch is a three position switch (OFF - SSB - ON). In the OFF position, no AGC voltage is supplied from the module. In the SSB position AGC voltages are supplied only to the 100 KHZ amplifier A1, within the module. In the ON position AGC voltages are supplied to both the 100 KHz amplifier within the module and to the receiver preselector module A1A2/3/4. When both sideband modules are in use and the AGC switches are both ON , the sideband module having the highest AGC voltage controls the preselector gain. (This is also true with the AM module if MODE switch is in the A3 position).
e. AM Amplifier-Detector A1A20 (refer to figure 5-56).

This module differs from the sideband modules in that subassembly A3 replaces demodulator Z1 and input pass band filter FL1 replaces the sideband filter FL1. Operation of subassemblies A1 and A2 are identical to those previously discussed for the SSB modules.

The input filter (L-1, C2) rejects stray high frequencies and provides a high impedance signal source for the 1 KHz and 3 KHz filters of FL1. The 8 KHz bandwidth is determined by the 100 KHz i-f amplifier A1. Resistors R2 thru R15 compensate for changes in circuit loading for the various positions of S1.

When mode switch S2 in the A1 position, AM detector diode CRI is bypassed and the 100 KHz signal goes direct to the heterodyne detector V1. Also, the feedback path for crystal Y1 is completed and the beat frequency ( 99.000 KHz ) is
generated. This beat frequency is amplified by $\mathrm{A} 2-\mathrm{V} 1$ and returned to the cathode of A3-V1. The resultant 1000 hertz is amplified in the A2 subassembly and is available at the line jack or the headphone jack.

When the mode selector is in the A2 or A3 positions, detector CR1 detects the audio which can be noise limited by CR2 (when NL switch S3 is in the ON position) and is coupled by C5 to the grid of A3-V1 which now is an audio preamplifier.

In the F1 position, detector CR1 is again bypassed and the signal goes direct to the heterodyne detector V1. The feedback path for crystal V2 is completed and a beat frequency ( 97.450 KHz ) is generated. The output from heterodyne detector V1 becomes 2.550 KHz for teletype operation.
f. High Frequency Oscillator A1A8 (refer to figure 5-47).

The purpose of this module is to supply the first injector frequency to the preselector mixer A1A4 and first injector module A1A10. The frequency range is from 1746 KHz to 2016 KHz in four bands, tuned by capacitor A1A19C2. V1 is a grid tuned armstrong oscillator with positive feedback from cathode to grid through transformer T1 (for band 1). Output to the preselector A1A4-V2 is coupled through C33, while output to A1A10 is buffered by V2, a cathode follower. Low pass filter L1, C1 and C2 in the heater leads of V1 and V2 prevents the oscillator frequencies from entering other circuits via heater leads. Slight changes in frequency or drift of the HF Oscillator is cancelled as previously described.
g. Crystal Oscillator A1A9 (refer to figure 5-48).

This is the stability determining module and supplies the 1 MHz standard to A1A11 and the frequency spectrums used in A1A10 and A1A12. It also furnishes the 100 KHz (carrier) to the SSB modules.

The 1 MHz crystal oscillator subassembly A1 contains the solid state oscillator, buffer amplifier and proportional control oven amplifier. This is a sealed unit with an oscillator adjustment on the side. Drift is less than one part in $10^{8}$ per day. An external frequency standard may also be used when switch Sl is in the EXT position. When S 1 is
in the CAL position, the oscillator is compared to an external standard and the indication is observed on the resonance meter. Diode CR2 serves as the meter rectifier. L2 and C2 form a harmonic rejection filter.

Divider Z1 ( $\div 10$ ) contains four binary flipflops and reduces the 1 MHz input frequency to a 100 KHz square wave output. The outputs are used in the SSB detectors for 100 KHz carrier reinsertion and further divided by $\mathrm{Z} 2(\div 100)$ for the spectrum frequencies.

Divider Z2 ( $\div 100$ ) contains seven binary flip-flops to reduce the 100 KHz to a 1 KHz square wave which is processed by Z 3 for spectrino frequencies.

Divider Z3 ( $\div 2$ ) contains a single flip-flop to produce the 500 Hertz square wave. Both the 1 KHz and 500 Hz square waves are applied to the equivelent of blocking oscillators to produce "spikes". The output of 1 KHz spectrum is applied to A1A10 where filter A1A10-FL1 passes the 750 to 800 KHz spectrum. Voltage to the dividers is supplied so that supply current for the flip-flops is in series, removing any one of the dividers removes voltage to all.

The voltage regulator CR1 regulates the 24 volts used in the crystal oscillator. Voltage regulator CR3 furnishes the regulated +12 volts for the dividers in this module and also to dividers A1A11-Z1, A1A12-Z1 and Z2. The +12 volts and -24 volts unregulated is supplied from power supply A1A14 as 36 volts ungrounded.
h. First Injector A1A10 and 600 KHz Filter A1A18 (refer to figures 5-49 and 5-55).

This module furnishes initial receiver tuning in increments of 1 KHz . It also operates the 1 KC TUNING meter (A1A19M2) and is a part of the HF oscillator draft cancelling loop.

A spectrum of frequencies (harmonics) 1 KHz separated is received from crystal oscillator (A1A9) to FL1. FL1 passes only those frequencies between 1146 and 1416 KHz . Frequencies from the HF oscillator ( 1746 to 2016 KHz ) are mixed with the spectrum frequencies in V1 and only a product of 600 KHz will result at 1 KHz intervals of the HF oscillator tuning as indicated by a "dip" on the 1 KC TUNING meter.

The AGC voltage applied to P1-3 for grids of V2 and V3 is from A1A11 and used to stabilize the gain and contribute to the "dip" of the 1 KC TUNING meter. It is in no way connected with the overall receiver AGC voltages applied to the preselector and i-f amplifiers.

The 600 KHz filter module A1A18 provides for a high impedance connection to A1A11 second injector $B$.
i. Second Injector (B) A1A11 (see figure 5-50).

This module combines the 1 KHz incremental tuning established in A1A10 with the 10 Hz or continuous tuning of second injector (A) (A1A12). It also combines the 1 MHz standard from A1A9 which determines receiver stability, and forms a part of the drift cancelling loop.

The $160-150 \mathrm{KHz}$ received from A 1 A 12 as a result of interpolator oscillator tuning is filtered by FL1 and applied to Z1 $(\div 10)$ by cathode follower V1. Z1 contains four binary flip-flops and its output is a square wave ( $16-15 \mathrm{KHz}$ ) occurring in 10 Hz steps for incremental tuning and continuous when in the continuous mode. The DC voltage for Z 1 is received from the voltage regulator in A1A9. L1 and C5 form a low pass filter for decoupling and R29 drops the 12 volts to 4 volts for divider operation.

1 MHz from A1A9 is applied to center tap of T 1 primary and the $16-15 \mathrm{KHz}$ from divider Z 1 is applied to junction of R5 and R6 which compensate for small differences in diodes CR1 and CR2. The combination of the diodes and transformer form a balanced modulator which eliminates the 1 MHz component. C11 with L-2 and T1 secondary form a tuned circuit for filter FL2 passing frequencies from $\quad 1015-1016 \mathrm{KHz} \quad(1 \mathrm{KHz} \quad \pm$ 1.5 KHz ). This range of frequencies tuneable in 10 Hz steps (or continuous when in that mode) is applied to cathode follower V2 for isolation and then to mixer V3 where it is combined with the 600 KHz from A 1 A 18 . The resultant range of frequencies is applied to FL3, amplified by V4 and V5. The output of V5 is fed to mixer A1A5V2 where it is mixed with the incoming first i-f to produce the second i-f of $100 \mathrm{KHz}(99-101 \mathrm{KHz})$.

[^0]This module provides the receiver secondary tuning in 10 Hz steps (or continuous) and operates the $10 \sim$ TUNING meter. In the incremental tuning method, it also provides the drift cancellation for the INT. OSC. A1A13. When S1 is in the CONT position, a fixed 140 KHz is supplied to the grid of V1. Tuned circuit, T1 secondary, L1 and C2 select the fixed 140 KHz from the 500 Hz spectrum on the primary of T1, V2 is merely another amplifier since there is no input from the INT OSC at this point. However, in the INC position S1 selects the 500 Hz spectrum from 750 to 800 KHz and cathode follower V1 drives V2 as a mixer which now receives the input at its grid from the INT OSC ( $610-660 \mathrm{KHz}$ ). L3 and C7 form a 140 KHz tuned circuit. A 140 KHz output will occur at each 500 Hz interval as the interpolation oscillator is tuned at this point. (Because of frequency division, the net result is the injector frequency at A1A11-CR1 and CR2 is incremental in 10 Hz steps.)

V3, 4 and 5 make up the 140 KHz amplifier with tuned circuits providing coupling between stages. Front panel $10 \sim$ TUNING meter (A1A19M3) is operated by the voltage developed across R19 in the cathode of V4. The injection-agc rectifier CR1 receives a portion of the 140 KHz signal from the output of V5 through coupling capacitor C28. C22 and R18 are load and time constant for the age which is applied to V4 to stabilize gain and provide more pointer "dip" at the $10 \sim$ TUNING meter. This has no connection with the overall receiver AGC that is applied to the preselector and i-f stages.

Frequency divider Z2 ( $\div 5$ ) reduces the 140 KHz to 28 KHz and $\mathrm{Z1}(\div 5)$ reduces the interpolation oscillator input to 132 to 122 KHz for mixing at T3 and CR2. The resultant 50 to 160 KHz (in 100 Hz steps) is applied to A1A11-Z1 $(\div 10)$ thru filter FL1 and cathode follower V1. Therefore, the injection frequency is controlled in 10 Hz steps. The frequency at this point is said to be absolute and accurate to the 1 MHz standard for incremental tuning due to drift cancellation. When in the continuous tuning method, oscillator drift tolerance of $\pm 150 \mathrm{~Hz}$ will not be cancelled and the accuracy is reduced to $\pm 30 \mathrm{~Hz}$ after frequency division by divider A1A12-Z1 $(\div 5)$.
k. Interpolation Oscillator A1A13 (refer to figure 5-52).

This oscillator has a 50 KHz tuning range from 610 to 660 KHz regardless of the position of the
bandswitch and is controlled by front panel TUNING CYCLES control geared to tuning capacitor A1A19-C3. Trimmer capacitors C4 and C6 adjust the high and low end of the tuning range. V1 is a triode connected pentode operating as a grid tuned armstrong oscillator. Positive feedback is obtained from the plate through transformer T1. L 1 is part of T 1 secondary but is not inductively coupled and forms part of the tuning circuit. Resistors R5 and R6 are DC return paths for the injector circuits.

1. Fan Assembly A3 (see figure 5-58).

The cabinet fan cools the equipment by drawing outside air into the cabinet through a filter in the rear and exhausing the hot air through side ports. Thermostat A1A19S2 controls fan operation and is located on the underside of the top deck (see figure 5-3). The induction motor operates at 2400 rpm and delivers 40 cfm at 60 Hz and 36 rpm and 47 cfm at 400 Hz . Thermostat A1A19S2 operates between $105^{\circ} \mathrm{F}\left(40^{\circ} \mathrm{C}\right)$ and $85^{\circ} \mathrm{F}\left(30^{\circ} \mathrm{C}\right)$ $\pm 5^{\circ} \mathrm{F}$.

## 4-4 TROUBLE SHOOTING SUGGESTIONS.

(refer to figures 4-1 thru 4-5).
Front panel indications are used to first identify the problem area. For example: If receiver operation is abnormal or completely inoperative and failure of the 1 KC TUNING or $10 \sim$ TUNING meters to "dip" when the tuning controls are adjusted for incremental tuning is observed, the following procedures should be followed prior to extensive trouble shooting. This sympton is often caused by the loss of a standard frequency or spectrum:
a. Check or replace the frequency divider modules $\mathrm{Z1}, \mathrm{Z} 2$ and Z 3 in the crystal oscillatorfrequency divider A1A9.
b. Check or replace the frequency divider Z1 in second injector (B) A1A11.
c. Check or replace $\mathrm{Z1}$ and Z 2 in the second injector (A) A1A12.

> Note
> Failure of the regulators in A1A9 supplying the de voltages to the dividers will also cause this same problem.

After long service, the receiver may become difficult to tune in 1 KHz increments due to aging of the oscillator tube V1 in module A1A8. Realignment using instructions in section 5 will usually correct the condition and must be accomplished if the tube is replaced.

Test point measurements of signal voltages and waveforms are made using an RF VTVM or a calibrated oscilloscope. An exception to this procedure concerns the main signal-path test points where signed voltages indicated are those required from a signal generator to produce a standard receiver output level. (Standard output is indicated by a +8 db reading on the output meter with a 600 ohm load.)

Use Tables 4-1 and 4-2 for signal tracing with test equipment connected as shown in figures 4-1 thru 4-5.

TABLE 4-1

FREQUENCY CONTROL CHECK LIST
(USE FIGURE 4-4)

| Test Equipment: Frequency Counter AN/USM-207, Oscilloscope AN/USM-281, VTVM AN/USM-16 or equivalents. |  |  |
| :---: | :---: | :---: |
| TEST EQUIPMENT | TEST POINT | OBSERVATION |
| Frequency Counter and Oscilloscope | A1A9-J2 | Exactly 1 MHz ( 1000.000 KHz on counter, 10 vpp on scope) |
| Oscilloscope | A1A9--J5 | 100 KHz square wave, 10 vpp |
| Oscilloscope | A1A9-J7 | 500 Hz Spectrum lines or "spikes", 10 vpp |
| NOTE <br> This signal is difficult to see on some scopes. A dip of the 1 KHz tuning meter, during tuning, is a good indication this signal is present. |  |  |
| Oscilloscope | A1A12-J1 | Waveform shown on figure $4-4$, when INT OSC is tuned in the incremental mode at "dip" |
| Oscilloscope | A1A12-J3 | 140 KHz sine wave, 1.5 vpp |
| VTVM | A1A12-J6 | -1.5 vde, when $10 \sim$ TUNING meter is "dipped" |
| Oscilloscope | A1A12-J21 | 28 KHz sine wave, 25 vpp |
| Osciiloscope and/or Frequency Counter | A1A12-J22 | Depending on tuning of INT OSC, 132 to 122 KHz sine wave, 40 vpp |
| VTVM | A1A8-J1 | -1 vdc when HF oscillator is operating |
| Oscilloscope | A1A10-J2 | Waveform as shown on figure 4-4 |

TABLE 4-1 (cont.)

| TEST EQUIPMENT | TEST POINT | OBSERVATION |
| :---: | :---: | :---: |
| Oscilloscope and/or Frequency Counter | A1A10-J1 | 2.5 vpp sine wave at the frequency set by the HF oscillator - 1746 to 2016 KHz |
| VTVM | A1A10-J6 | -3 vdc |
| Oscilloscope | A1A10-J8 | 600 KHz sine wave, 1 vpp |
| Oscilloscope | A1A11-J14 | 600 KHz sine wave, 2 vpp |
| Oscilloscope | A1A11-J1 | 155 KHz sine wave, 4 vpp with INT OSC dial at 500 |
| Oscilloscope | A1A11-J5 | 55 KHz sine wave, 3 vpp with INT OSC dial at 500 |
| Oscilloscope | A1A11-J10 | 15.500 KHz square wave, 1.5 vpp with INT OSC dial at 500 |
| VTVM | A1A11-J18 | -2 vdc |
| Oscilloscope and Frequency Counter | A1A11--J17 | 1616 to 1615 KHz , sine wave 5 vpp , throughout the tuning range of the INC OSC |
|  |  |  |

TABLE 4-2

## SIGNAL FLOW CHECK LIST (USE FIGURE 4-5)

Test Equip: Audio OSC AN/URM-127, RF Signal Generator AN/URM-25 or equivalent.
Always adjust the inject signal amplitude, to produce an output from LINE A or LINE B of 8 db , measured across a 600 ohm load. The maximum inject signal allowed to produce the 8 db line output is shown at the various test points on Figure $4-5$ and in this table.

Normal signal tracing procedure is used, starting at the output and working back toward the input.

Set receiver controls as indicated on figure 4-5.

| TEST EQUIPMENT | SIGNAL INJECT <br> AT TEST POINT | INJECT SIGNAL REQUIRED |
| :--- | :--- | :--- |
| AN/URM-127 | A1A6A2-J5/6 | 1000 Hz at 0.7 v max |
| AN/URM-127 | A1A20A2-J5/6 | 1000 Hz at 0.7 v max |
| AN/URM-127 | A1A6A2-J4 | 1000 Hz at 0.3 v max |
| AN/URM-127 | A1A20A2-J4 | 1000 Hz at 0.3 v max |
| AN/URM-25 | A1A6A1-J5 | $99 \mathrm{KHz}, \mathrm{CW}$ at $70 \mathrm{mv} \max$ |
| AN/URM-25 | A1A6A1-J4 | $99 \mathrm{KHz}, \mathrm{CW}$ at $10 \mathrm{mv} \max$ |
| AN/URM-25 | A1A6A1-J3 | $99 \mathrm{KHz}, \mathrm{CW}$ at $2 \mathrm{mv} \max$ |
| AN/URM-25 | A1A6A1-J2 | $99 \mathrm{KHz}, \mathrm{CW}$ at $1 \mathrm{mv} \max$ |
| AN/URM-25 | A1A6A1-J1 | $99 \mathrm{KHz}, \mathrm{CW}$ at $0.5 \mathrm{mv} \max$ |

NOTE
For LSB (A1A7) follow same procedure as for USB A1A6, except use 101 KHz CW .

| AN/URM-25 | A1A20A1-J5 | $100 \mathrm{KHz}, \mathrm{MCW}$ at $150 \mathrm{mv} \max$ |
| :--- | :--- | :--- |
| AN/URM-25 | A1A20A1-J4 | $100 \mathrm{KHz}, \mathrm{MCW}$ at $10 \mathrm{mv} \max$ |
| AN/URM-25 | A1A20A1-J3 | $100 \mathrm{KHz}, \mathrm{MCW}$ at $2 \mathrm{mv} \max$ |
| AN/URM-25 | A1A20A1-J2 | $100 \mathrm{KHz}, \mathrm{MCW}$ at $1 \mathrm{mv} \max$ |
| AN/URM-25 | A1A20A1-J1 | $100 \mathrm{KHz}, \mathrm{MCW}$ at $0.3 \mathrm{mv} \max$ |

TABLE 4-2 (cont.)

| TEST EQUIPMENT | SIGNAL INJECT <br> AT TEST POINT | INJECT SIGNAL REQUIRED |
| :---: | :---: | :---: |
| AN/URM-25 | A1A5-J4 | 99 KHz , CW for 8 db , LINE A. 100 KHz , MCW for 8 db , LINE B ( $101 \mathrm{KHz}, \mathrm{CW}$ for LSB in either) LINE A or LINE B, 2.0 mv max) |
| AN/URM-25 (Tune Rcvr incrementally to 50.500 KHz ) | A1A5-J2 | 1714.5 KHz at 2.0 mv max |
| AN/URM-25 | A1A5-J1 | 1714.5 KHz at 1.5 mv max |
| AN/URM-25 (Tune Rcvr incrementally to 50.000 KHz ) | A2A4-J2 | 51 KHz CW 60 uv max for 8 db at LINE A output |
| AN/URM-25 | A1A3--J1 | $51 \mathrm{KHz}, \mathrm{CW} 30$ uv max |
| AN/URM-25 | A1A2-J1 | $51 \mathrm{KHz}, \mathrm{CW} 2$ uv max |
| AN/URM-25 | Ant Input | $51 \mathrm{KHz}, \mathrm{CW} 2$ uv max |
|  |  |  |



Figure 4-1. Radio Receiving Set AN/SRR-19 ( ), Basic Block Diagram





Figure 4-3. Radio Receiving Set AN/SRR-19 ( ), Basic Tuning Diagram



## SECTION 5

MAINTENANCE

## 5-1 INTRODUCTION

This section provides; instructions for removal and replacement of modules, test data and overall alignment procedures.

## NOTE

Maintenance actions involving component failures are to be reported in accordance with current 3 M procedures. The "Maintenance Data Collection System" stores this information making it available for readouts and analysis. Corrective action for an unusual failure, field changes and other information is then made available to all users via the monthly Electronics Information Bulletin (EIB).

## 5-2 PREVENTIVE MAINTENANCE

a. Receiver deterioration can best be detected by performance standards tests. These tests are listed in the Maintenance Standards Book NAVELEX 0967-163-2040.
b. Table 5-1 is the recommended Maintenance Schedule and is identical to the one in the Maintenance Standards Book. The Plạned Maintenance System will incorporate those tests which are a minimum requirement on a regularly scheduled basis.

## 5-3 REMOVAL OF MODULES, SUBASSEMBLIES AND PARTS

## CAUTION

Remove the primary power from equipment before attempting module removal, replacement, or any repair procedure.
a. Figures 5-1 thru 5-37 are pictorial location guides for modules and subassemblies. Modules and covers are secured by captive screws. Subassemblies and subchassis are secured by removable screws and lockwashers. Caution should be exercised in removal of modules where solderless terminals attach to the main tuning capacitor. Some modules are secured with screws from the bottom while others are secured from the top. It will be necessary to observe special precautions for the following:
(1) (A1A1) Disconnect cables at J1 and J2 prior to removal.
(2) (A1A2) Remove tube V1 prior to removal. Loosen the four captive screws attaching the solderless terminals to tuning capacitor A1A19-C1 at the bottom of the rf amplifier. Rotate the ANT COMP. control fully clockwise. Be careful to disengage the ANT COMP. shaft and band switch guides.
(3) (A1A3) Remove tube V1 prior to removal. Loosen two captive screws attaching solderless terminals to the tuning capacitor and be careful when disengaging the band switch guides.
(4) (A1A4) Remove tube V1. Remove tube socket access plate ( 2 screws) to expose captive screw inside the mixer chassis. Loosen two screws attaching the solderless terminals to the tuning capacitor.
(5) (A1A6/7/20) These three modules are secured by captive screws from beneath. When loosened, simply lift at the rear of the module to disengage the multipin connector, slide back, up and out.
(6) (A1A8) Remove tube V1, loosen screw attaching solderless terminal to the tuning capacitor. Be careful when disengaging the band switch guides.

TABLE 5-1 MAINTENANCE SCHEDULE


NOTE: STEPS NOT LISTED IN THIS SCHEDULE ARE "UNSCHEDULED STEPS".

* Refers to section and step of Maintenance Standards Book, NAVELEX 0967-163-2040.
(7) (A1A13) Loosen the screw attaching the solderless terminal to the tuning capacitor.
(8) (A1A15) Position band switch to $202-300 \mathrm{KC}$ and crank tuning control to 202 KC .
(9) (A1A16) Position counter to +000 .
(10) (A1A17) First remove main tuning module A1A15. Unsolder and tag connections for complete removal.
(11) Blister (A2).
(a) Disconnect plug A1A19J10 and clamps on the rear of the receiver drawer.
(b) Remove the drawer.
(c) Disconnect plug P2 from the fan assembly A3.
(d) Disconnect all blister cables from the rear of the cabinet.


## NOTE

If the rear of the cabinet is not accessible, the external cables may be disconnected in the cabinet after the blister has been removed. In this case, the cables should be secured to prevent them from sliding out thru the rear of the cabinet.
(e) Release the slide fasteners and remove the blister module.
(12) Fan Assembly (A3). Remove blister A2 and the three screws that hold the fan assembly to the hinge.

## 5-4 REPAIR

a. Test equipment and special tools. Table 1-3 lists test equipment required. Alignment tools and test cables are listed in Table 1-2.
b. Table $5-5$ is a resistance chart to aid in locating faulty components.
c. Modules may be tested by utilizing the test cables provided.
d. Nuvistor tubes are in a integral shield with guide pins which assure proper insertion.
e. Frequency divider modules are color coded and plug in type. Modules having the same color are interchangeable. They are not repairable and must be replaced when faulty. (Table 5-2 identifies these modules).
f. Band switch cable ( $\mathrm{P} / \mathrm{O}$ A1A15) is replaced by removing the module and proceeding as follows: (see figure 5-36)
(1) Remove the old cable by loosening clamps D1 and D2 on pulley D.
(2) Rotate the selector wheel to place the largest gear at the panel window.
(3) Loosen the clamp screw on pulley A and remove cable loop.
(4) Remove the remaining cable from the mechanism.
(5) Cut $3-1 / 2$ feet of dial cable and fold it double to form a small loop at the center.
(6) Loosen the mounting screws at pulleys $B$ and $C$.
(7) Slide both pulleys up toward the counter and tighten the mounting screws.
(8) Insert the loop thru slot in pulley A and secure under the washer at the clamp screw.
(9) Select one cable end and pass it over the top of pulley $A$, through the hole Z , over pulley C and once around pulley D to the slot. Pull cable taut and secure under the washer at clamp screw D2. (It will be necessary to move the band switch to 55-109 to find access to D2.)
(10) Pass the remaining cable end around pulley A (in a direction opposite to step (9)), thru hole Y , over pulley B , and partially around pulley D to the slot. Pull cable taut and secure under the washer at clamp screw D1.
(11) Loosen the mounting screws at pulleys B and C and slide down to apply cable tension and then tighten the mounting screws.

NOTE

Do not over tighten cable tension. Nominal adjustment provides for $\pm 1 / 4$ inch of cable movement when pushed with finger between pulley $D$ and pulley B or C.
(12) Check band switch operation for proper indexing of the four counter drums in the panel window. The counter drums should align centrally with the window.
(13) A minor adjustment of the counter wheel indexing can be made by loosening the set screw for the counter wheel detent lever.

TABLE 5-2. FREQUENCY DIVIDER MODULE IDENTIFICATION

| IDENTITY |  | LOCATION AND SYMBOL |  |  |
| :---: | :---: | :---: | :---: | :---: |
| COLOR | FUNCTION | A1A9 | AlAll | AlAl2 |
| RED | $\div 2$ | Z3 | -- | -- |
| GREEN | $\div 5$ | -- | -- | Z1, Z 2 |
| BLUE | $\div 10$ | Z1 | Z 1 | -- |
| ORANGE | $\div 100$ | Z2 | -- | -- |

## 5-5 OVERALL ALIGNMENT

Prior to alignment, the receiver must be in operating condition. Any attempt at alignment on a receiver that is faulty will be useless. Receiver and test equipment should have a 30 minute warm-up.
a. Verify that the following voltages are correct using AN/PSM-4 or equivalent. See figures 5-2, 5-3 and 5-5.
(1) Input voltage at A1A19TB1-11 and 12 is 105 to 120 vac.
(2) Unregulated heater supply at A1A19TB1-6 and 9 is $6.3 \mathrm{vac} \pm 10 \%$.
(3) Unregulated plate supply at A1A19TB1-8 to GND is $+165 v d c \pm 10 \%$.
(4) Regulated heater supply at A1A19TB4-2 and 5 is $5.6 \mathrm{vac} \pm 5 \%$.
(5) Regulated plate supply at A1A19TB4-9 to GND is $+120 \mathrm{vdc} \pm 5 \%$.
(6) Regulated voltage for frequency dividers at A1A9-J3/(TP) to GND is $+12 \mathrm{vdc} \pm 5 \%$.
(7) Regulated voltage for XTAL/OSC at A1A9-J1 to GND is $-24 \mathrm{vdc} \pm 5 \%$. (See figures 5 -2 and 5-48).
b. Check and adjust the CRYSTAL OSC A1A9. (See Figures 5-2, 5-27 and 5-48).
(1) Position the EXT/NOR/CAL switch to CAL.
(2) Connect the 1 MHz output of a standard (AN/URQ-9 or 10) to the external 1MC input (A2J5) at the rear of the receiver blister (A2). (See figures 5-30 and 5-57).

## NOTE

This connection should have been made during installation. If not, and the receiver is mounted in a difficult access area, the receiver must be withdrawn from the case and the blister removed from the inside of the case to gain access to this connector.
(3) Observe the resonance meter and count the number of beats during a 100 second interval. (A beat is one deflection of the pointer and back to its original position.)

## CAUTION

An oscillator considerably off frequency will give an indication of a stable pointer on the resonance meter.
(4) If the beat rate is greater than once during the 100 second period, remove the module cover and hole plug on the left side of the oscillator to gain access to the calibration capacitor.
(5) Using alignment tool 9Q5120-724-3767 (located in clip on bottom left wall of the receiver) adjust the calibration capacitor until the time between deflections exceeds 100 seconds. Return EXT/NOR/CAL switch to the NOR position.

## NOTE

It may be helpful to connect a counter to A1A9-J2 for initial adjustment, however, the 100 second count method is far more accurate than the counter. A beat of one in 100 seconds is equivalent to a change of $1 / 100$ of a cycle per second or one part in $10^{8}$. Counter resolution at this frequency is good only to $10^{6}$.
(6) Connect VTVM, or oscilloscope to A1A9-J2 and adjust L2 for a maximum vac indication. ( 10 volts P-P).
(7) Observe waveforms at A1A9-J2, J5, J7 and J 9 for presence of signals as shown on figure 4-4.

## NOTE

The 1 KHz spectrum at J 9 is difficult to see and requires a oscilloscope with a minimum of 50 MHz rise time. If the 1 KHz tuning meter dips, it is a good assumption that this signal is ok.
(8) Replace the hole plug and module cover.
c. Check travel of the 1 KC tuning dials for all bands.
(1) Position band switch to $30-55 \mathrm{KC}$.
(2) Turn hand crank to both extremes, the counter should indicate a 2 to 3 KHz over-shoot prior to hitting the stops.
(3) On band two, the over-shoot should be 3 to 4 KHz , band three, 4 to 5 KHz and band four, 5 KHz .
(4) If the travel is not correct, adjust pile-up stops as follows (see figure 5-34):
(a) Note and record band and counter setting.
(b) Remove tuning module A1A15 to prevent damage to the tuning capacitor.
(c) Loosen screw (55) and turn spur gear (54) to position stop gear (66) for proper over-shoot.
(d) Tighten screw (55).
(e) Return band switch and counter setting to the position prior to removal and reinsert the module.

## CAUTION

Do not force the tuning capacitor beyond its stop. The counter stops should be within the range of the capacitor tuning. When coupled, the tuning capacitor coupling should be able to travel nearly one full turn or more at either end after the counter stops.
d. Check and adjust first injector A1A10 and filter A1A18. See figures 5-4, 5-5, 5-49 and 5-55.
(1) Tune the receiver incrementally to 165.5 KHz .
(2) Remove cover of A1A10 and adjust L1, L2, L3 and L4 for a maximum "dip" on the 1 KC tuning meter.
(3) Adjust L 1 on the 600 KHz filter A1A18 for a maximum "dip" on the 1 KC tuning meter.
e. Calibrate the H.F. oscillator A1A8. See figures 5-5, 5-47 and table 5-3.
(1) Connect a frequency counter to J1 on the first injector module A1A10.
(2) Remove the kilocycle counter bezel. Tune the receiver incrementally to the frequencies listed in the frequency (KC) column of table 5-3. The last digit normally hidden by the bezel, must fall within the tolerance listed on table 5-3. The receiver is properly tuned when the l KC tuning meter is "dipped" and the frequency counter reads the correct H.F. OSC frequency. This is always 1716 KHz above the KC counter reading.

If adjustments are required, use table 5-3 and set counters exactly as shown in the "center" column and adjust associated components for the correct reading on the frequency counter.

## NOTE

Transformer T1 thru T4 are under access plates and are tuned using a non-metalic wand to position the wire-loop very slightly. Always try tuning the capacitors first and repeat checks on either end. When approaching correct frequency counter reading while making adjustments, check by moving dial counter slightly until the correct frequency counter reading can be obtained within a half division change on the fourth dial counter. Tuning is more difficult on the higher bands. Repeat tuning checks on each end of every band and adjust as required.
(3) Replace the bezel and transformer covers when alignment is completed.

TABLE 5-3. ALIGNMENT CHART, HF OSCILLATOR AIA8

| $\begin{gathered} \text { BAND } \\ (\mathrm{KC}) \end{gathered}$ | $\underset{(\mathrm{KC})}{\text { FREQUENCY }}$ | KILOCYCLES COUNTER SETTING |  |  | ADJUST FOR <br> CORRECT <br> FREQUENCY | $\begin{gathered} \text { HF OSCILLATOR } \\ \text { FREQUENCY (KC) } \\ \text { (READ ON } \\ \text { COUNTER) } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | CENTER | TOLERANCE |  |  |  |
|  |  |  | LOW | HIGH |  |  |
|  | 30 | 0305 | 0303 | 0307 | T 1 | 1746 |
| 30-55 | 55 | 0555 | 0553 | 0557 | C5 and C6 | 1771 |
| 55-109 | 55 | 0555 | 0553 | 0557 | T2 | 1771 |
| 55-109 | 109 | 1095 | 1093 | 1097 | C13 | 1825 |
| 109-202 | 109 | 1095 | 1093 | 1097 | T3 C20 | 1825 |
|  | 202 | 2025 | 2023 | 2027 | T4 | 1918 |
| 202-300 | 300 | 3005 | 3003 | 3007 | C27 | 2016 |

f. Check stops on cycles counter.
(1) Position crank to stops in the counterclockwise direction. Pile up should occur at a counter reading of -850 (approx.).
(2) Position crank to stops in the clockwise direction. Pile up should occur at +147 (approx.).

## NOTE

Variable air capacitor A1A19-C3 is rotatable 360 degrees. The only stops are in the counter mechanism. There
are approximately 13 revolutions of the coupling to one revolution of the capacitor. If misalignment of the coupling should occur, position the counter to its extreme counterclockwise position ( -850 ). Remove the cover of tuning capacitor A1A19-C3 and position the coupling so that large plates are completely unmeshed or open. If it is necessary to adjust the counter to the stops, (figure 5-35), loosen set screws (17) on small gear (16) and rotate to the desired setting, tighten the set screws.
g. Check and align the second injector (A), A1A12. (See figures 5-4, 5-24, 5-25 and 5-51).
(1) Connect an oscilloscope or VTVM to A1A11-J5 in the second injector (B). (This provides isolation of second injector (A) A1A12 while making adjustments).
(2) Set the KILOCYCLES COUNTER to 165.
(3) Place TUNING CONT/INC to the CONT position.
(4) Remove cover and use special Cambion tool (located in clip on lower left wall on the bottom of the receiver) to tune L1 of A1A12 for a maximum "dip" on the 10 cycle tuning meter.

## NOTE

If necessary cut off an inch or so from the handle end of the tool. Do not use extender cables when tuning.
(5) Place TUNING CONT/INC switch to INC.
(6) Set cycles counter to 500 and tune for a maximum dip on the $10 \sim$ tuning meter.
(7) Tune L1 again for maximum "dip" on the $10 \sim$ tuning meter.
(8) Adjust C5, L2, L3, L4, L5 and L6 for a maximum dip on the $10 \sim$ tuning meter.
(9) Adjust L9, L10 and L11, for a maximum indication on the VTVM or oscilloscope connected at A1A11-J5.
(10) Replace cover.
h. Check and adjust the second injector (B), A1A11 (See figures 5-5, 5-22, 5-23 and 5-50).
(1) Tune the receiver incrementally to 165.5 KHz .
(2) Remove module cover.
(3) Connect VTVM for negative dc voltage at A1A11-J18.
(4) Using special cambion tool adjust L2, L3, L4 and L5 for maximum negative voltage at A1A11-J18 (approximately -3vdc).
(5) Replace the module cover.
i. Check and adjust the interpolator oscillator A1A13. (See figures 5-4, 5-5, 5-26 and 5-52).
(1) Tune the main tuning control to 165 KHz and lock the dial.
(2) Connect frequency counter to A1A12J22.
(3) Set the cycles counter to +000 (this reading follows 999). Note the frequency counter reading (above or below 122 KHz ).
(4) Set the cycles counter to 000 (just after -999). Note the frequency counter reading, (above or below 132 KHz ).

## NOTE

It will be necessary to over compensate at one end to bring in the other. Make adjustments at both ends until no further adjustment is necessary. Note the frequency counter reading at each end during tuning to calculate the amount of over-shoot required. ( C 4 will only control the oscillator, by approximately 20 Hz ). When making adjustments it is easier to lock the secondary tuning dial and carefully remove assembly A1A16 to gain access to the adjustments.
(5) Adjust coil L1 for a frequency counter reading of 122.000 KHz with the dial at +000 .
(6) Adjust capacitor C6 (course) and C4 (fine) for a frequency counter reading of 132.000 KHz with diat at 000 .
(7) Check to insure the adjustments are locked when tuning is completed.
j. Check and adjust the preselector, A1A2/3/4. (See figures 5-5, 5-42, 5-43, 5-44 and table 5-4).
(1) Set the cycles counter to 000 (just after -999).
(2) Connect the signal generator AN/URM-25 to the ANT input.
(3) Set band switch and tune receiver incrementally to 30.000 KHz .
(4) Set AM MODE switch to A2.
(5) Set USB, AGC switch to OFF.
(6) Set AF and RF gain controls to 10.
(7) Connect a frequency counter to monitor the output of the signal generator. Carefully adjust the signal generator for 30.000 KHz . Modulate the signal generator output with 400 hertz at $30 \%$ and adjust output amplitude for an audible tone in headphones connected to LINE B.
(8) Connect AC voltmeter to LINE B output and adjust the receiver for a deflection on the 10 db scale.

NOTE
When using an external output meter, be sure line is terminated in 600 ohms.
(9) Adjust lst RF AMP, 2nd RF AMP and Mixer (use Table 5-4) for a maximum output at LINE B. Reduce the signal generator output as required to keep pointer on scale.

## NOTE

When tuning at 30 KHz it is sometimes impossible to notice a change, so set transformer tuning slugs to a mid-point.
(10) Retune signal generator and receiver to 55.000 KHz . Make adjustments in accordance with Table 5-4.
(11) Repeat at both ends of the band until proper tracking is accomplished.
(12) Complete the tuning for the remaining bands.

TABLE 5-4. ALIGNMENT CHART, PRESELECTOR AlA2, AlA3, AlA4

| $\begin{aligned} & \text { BAND } \\ & (\mathrm{KC}) \end{aligned}$ | RECEIVER FREQUENCY | SIG GEN FREQUENCY | TUNE FOR MAXIMUM |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | $\begin{gathered} \text { 1st RF AMPL } \\ (\mathrm{A} 1 \mathrm{~A} 2) \end{gathered}$ | 2nd RF AMPL (A1A3) | $\begin{aligned} & \text { MIXER } \\ & (\mathrm{AlA} 4) \end{aligned}$ |
| 30-55 | 30.0 | 30.0 | T1, T5 | L3 | T 1 |
|  | 55.0 | 55.0 | Cll | C2 | C6 |
| 55-109 | 55.0 | 55.0 | T2, T6 | L4 | T2 |
|  | 109.0 | 109.0 | C12 | C3 | C7 |
| 109-202 | 109.0 | 109.0 | T3, T7 | L5 | T3 |
|  | 202.0 | 202.0 | C13 | C4 | C8 |
| 202-300 | 202.0 | 202.0 | T4, T8 | L6 | T4 |
|  | 300.0 | 300.0 | C14 | C5 | C9 |

k. Tune and adjust the first i-f amplifier, A1A5. (Figures 5-4, 5-1 and 5-45).
(1) Tune signal generator using frequency counter to 165.500 KHz modulated 400 hertz at $30 \%$.
(3) Adjust L1, C11, C13 and L4 for maximum output at LINE B.
(2) Tune the receiver incrementally 165.500 KHz .

1. Tune and adjust the USB module A1A6 (see figures 5-2, 5-12, 5-13, 5-14 and 5-46).
(1) Connect output meter to LINE A and set USB AF level control to 10, AGC to OFF and RF gain to maximum.
(2) Connect the signal generator to A1A5-J4.
(3) Tune the signal generator to 99.000 $\mathrm{KHz}, \mathrm{CW}$ approximately 1 mv amplitude (monitor with frequency counter).
(4) Adjust A1A6A1-L1 thru L5 (figure 5-13) for maximum output at LINE A.
(5) Adjust A1A6-L1 (located center rear of module, figure 5-12) for maximum on the output meter.
(6) Remove the signal generator from A1A5-J4 and reconnect to ANT IN jack.
(7) Tune the receiver incrementally to 165.500 KHz .
(8) Adjust the signal generator for $166.500 \mathrm{KHz}, \mathrm{CW}$ at approximately 1 uv amplitude ( 1 KHz above receiver frequency).
(9) Tune "Reserve Gain" potentiometer A1A6A1-R4 to its full clockwise position.
(10) Adjust RF and AF gain controls for an indication of +18 db on the LINE A output meter.
(11) Adjust the "Reserve Gain" potentiometer A1A6A1-R4 for a 20 db drop on the LINE A output meter ( -2 db reading).
(12) Set the AM mode switch to A1 to prevent AM agc from adding to the side band agc.
(13) Set the agc level A1A6A2-R4 fully counter clockwise.
(14) Increase the generator output for an indication of +10 db on the LINE A output meter.
(15) Connect VTVM to read negative voltage at A1A6A2-J7 and adjust A1A6A2-T1 for maximum negative voltage on meter.

## NOTE

It may be necessary to advance AGC level control slightly for an indication.

## (16) Turn the AGC switch to ON.

(17) Adjust AGC level control for a barely perceptable drop on the LINE A output meter (1/2 to 1 db ).

## NOTE

The LSB module is aligned in the same fashion except the generator frequency for the i-f is 101.000 KHz and $R F$ is 164.500 KHz .
m. Tune and adjust the AM Detector A1A20 (See figures 5-14, 5-15, 5-16, 5-46 and 5-56).
(1) Connect output meter to LINE B and set the LSB, AF level control full clockwise and MODE switch to A2.
(2) Connect signal generator to A1A5-J4. Tune the signal generator to 100 KHz and modulate with 400 hertz $30 \%$, approximately 1 mv amplitude.
(3) Peak coils L1 thru L5 on the A1 subassembly and L1 on the main chassis.
(4) Remove the generator and connect to the ANT terminal.
(5) Set generator for 165.500 KHz modulated 400 hertz at $30 \%$ approximately 1 uv amplitude.
(6) Tune receiver to 165.500 KHz incrementally.
(7) Set USB, AGC switch to OFF and AM MODE switch to A3.
(8) Turn reserve gain A1A20A1-R4 fully clockwise.
(9) Adjust signal generator, RF gain and AF gain for an output of +18 db on the LINE $B$ output meter.
(10) Adjust the reserve gain for a 20 db drop on the LINE $B$ meter $(-2 \mathrm{db}$ reading on meter).
(11) Set the AGC level A1A20A2-R4 fully counter-clockwise.
(12) Increase generator output for an indication of +10 db on the LINE B output meter.
(13) Connect VTVM to read a negative voltage at A1A20-J7.

## NOTE

It may be necessary to advance agc level potentiometer R 4 for an indication.
(14) Adjust A1A20A2-T1 for a maximum negative voltage.
(15) Increase the AGC level until a drop is just preceptable on the line meter. ( $1 / 2$ to 1 db ).
(16) Disconnect the generator.
(17) Connect the frequency counter to A1A20A3-J2.
(18) Position MODE switch to A1.
(19) Adjust A1A20A3-C15 for a counter reading of 99.000 KHz .
(20) Position MODE switch to F1.
(21) Adjust A1A20A3-C20 for a counter reading of 97.450 KHz .

## 5-6 RESISTANCE CHART (Table 5-5)

a. All measurements are made from tube socket terminals and chassis unless otherwise stated with the module connected by means of test cables, or with module in place using tube socket adapters.
b. The symbol " $K$ " in the table represents Kilohms and the symbol " $M$ " represents Megohms.
c. Use AN/USM-116 (or equivalent) for all measurements. Prior to taking measurements, position receiver controls as follows:
(1) RF GAIN: fully clockwise.
(2) AF LEVEL: fully clockwise.
(3) PHONE LEVEL: fully clockwise.
(4) TUNING CONT/INC: INC
(5) BAND: 109-202.
(6) SSB AGC: ON
(7) TUNING CONTROLS: Tuned incrementally to 150.000 KHz .
(8) MODE SW: A3.
(9) BANDWIDTH: 8 KHz

## 5-7 PARTS LOCATION ILLUSTRATIONS

Figures 5-1 thru 5-33 and 5-37 are the parts location illustrations. They identify the relative locations of all circuit elements and test points for each module in the receiving set. Figures 5-34 and $5-35$ are exploded views of the counter mechanisms A1A15 and A1A16.

## 5-8 SCHEMATIC DIAGRAMS

Schematic diagrams are provided in figures 5-39 thru $5-58$. Heavy weight lines indicate the main signal path, and flow is depicted by arrow heads. Secondary signal lines are light weight and have small arrow heads for flow.

All part values are given in ohms, pico-farads and microhenries unless otherwise indicated.

The dc resistance of inductors and transformers are omitted if less than one ohm.

All resistors are rated $1 / 2$ watt unless otherwise specified.

TABLE 5-5 RESISTANCE CHART

| SYMBOL <br> \& TYPE | PIN INUMBER |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
|  | FIRST RF AMPLIFIER (AIA2) |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & V 1 \\ & 5749 \end{aligned}$ | 620k | 150 | 0 | 0 | 4.6 k | 12k | 150 |  |  |  |  |  |
|  | SECOND RF AMPLIFIER (A1A3) |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & \text { V1 } \\ & 5749 \end{aligned}$ | 660k | 160 | 0 | 0 | 5 k | 15k | 160 |  |  |  |  |  |
|  | PRESELECTOR MIXER (A1A4) |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & V 1 \\ & 5750 \end{aligned}$ | 240k | 210 | 0 | 0 | 5k | 21k | 7 |  |  |  |  |  |
|  | FIRST I-F AMPLIFIER (AlA5) |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & V 1 \\ & 5749 \end{aligned}$ | 400k | 160 | 0 | 0 | 4.3 k | 17k | 160 |  |  |  |  |  |
| $\begin{aligned} & \text { V2 } \\ & 5750 \end{aligned}$ | ll0k | 220 | 0 | 0 | $4.5 k$ | 15k | 0 |  |  |  |  |  |
|  | 100-KC I-F AMPIIFIER AI (p/o AlA6, AlA7, AlA20) |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & \mathrm{VI} \\ & 7586 \end{aligned}$ |  | 8.5k |  | 600k |  |  |  | 2.8k |  | 0 |  | 0 |
| $\begin{aligned} & \mathrm{V} 2 \\ & 7586 \end{aligned}$ |  | 8.5k |  | 130k |  |  |  | 2.8k |  | 0 |  | 0 |
| $\begin{aligned} & \text { V3 } \\ & 7586 \end{aligned}$ |  | 8.5k |  | 80k |  |  |  | 140 |  | 0 |  | 0 |
| $\begin{aligned} & V 4 \\ & 7586 \\ & \hline \end{aligned}$ |  | 8.5k |  | 325k |  |  |  | 240 |  | 0 |  | 0 |
| $\begin{aligned} & \mathrm{V} 5 \\ & 7586 \end{aligned}$ |  | 8.5 k |  | 750k |  |  |  | 130 |  | 0 |  | 0 |
|  | AGC AND AF AMPLIFIER A2 (p/o A1A6, A1A7, AlA20) |  |  |  |  |  |  |  |  |  |  |  |
| VI $7586$ |  | 16k |  | 48k |  |  |  | 130 |  | 0 |  | 0 |
| $\begin{aligned} & \mathrm{V} 2 \\ & 7586 \end{aligned}$ |  | 40k |  | 1.1m |  |  |  | 1.1k |  | 0 |  | 0 |
| $\begin{aligned} & \text { V3 } \\ & 7586 \\ & \hline \end{aligned}$ |  | 13k |  | 500k |  |  |  | 130 |  | 0 |  | 0 |
| $\begin{aligned} & 74 \\ & 7586 \\ & \hline \end{aligned}$ |  | 80k |  | 1.1 m |  |  |  | 1k |  | 0 |  | 0 |
| $\begin{aligned} & 15 \\ & 7586 \\ & \hline \end{aligned}$ |  | 3k |  | 1.6k |  |  |  | 420 |  | 0 |  | 0 |
| $\begin{aligned} & \text { V6 } \\ & 7586 \end{aligned}$ |  | 3k |  | 2.6 k |  |  |  | 420 |  | 0 |  | 0 |

TABLE 5-5 RESISTANCE CHART (Cont.)

| SYMBOL\& TYPE | PIN NUMBER |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
|  | DETECTOR AND BFO A3 (p/o AlA20) |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & \mathrm{V1} \\ & 7586 \end{aligned}$ |  | 28k |  | 230k |  |  |  | 50 |  | 0 |  | 0 |
| $\begin{aligned} & \hline \text { V2 } \\ & 7586 \end{aligned}$ |  | 80k |  | 1k |  |  |  | 0 |  | 0 |  | 0 |
|  | HIGH-FREQUENCY OSCILLATOR (AIA8) |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & \text { V1 } \\ & 5670 \\ & \hline \end{aligned}$ | 2 | 0.2 | 16k | 6k | -- | 6 k | 16k | 0.2 | 0 |  |  |  |
| $\begin{aligned} & \text { V2 } \\ & 7586 \end{aligned}$ |  | 30k |  | 100k |  |  |  | 2 k |  | -- |  | -- |
|  | FIRST INJECTOR (AIAlO) |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{array}{\|c} \mathrm{V} 1 \\ \times 5725 \\ \hline \end{array}$ | 36 k | 240 | 0 | 0 | 3.4 k | 15k | 100k |  |  |  |  |  |
| V2 $7586$ |  | 4k |  | 220k |  |  |  | 0 |  | 0 |  | 0 |
| $\begin{aligned} & \text { V3 } \\ & 7586 \end{aligned}$ |  | 4k |  | 260k |  |  |  | 260 |  | 0 |  | 0 |
| $\begin{aligned} & \text { V4 } \\ & 7586 \end{aligned}$ |  | 4k |  | 100k |  |  |  | 1.5k |  | 0 |  | 0 |
|  | SECOND INJECTOR (B) (AIAII) |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & \hline V 1 \\ & 7586 \end{aligned}$ |  | 23k |  | 9.2k |  |  |  | 10k |  | 0 |  | 0 |
| $\begin{aligned} & \text { V2 } \\ & 7586 \\ & \hline \end{aligned}$ |  | 24k |  | 10k |  |  |  | 460 |  | 0 |  | 0 |
| $\begin{aligned} & \text { v3 } \\ & 7586 \\ & \hline \end{aligned}$ |  | 22k |  | 100k |  |  |  | 460 |  | 0 |  | 0 |
| $\begin{aligned} & 14 \\ & 7586 \\ & \hline \end{aligned}$ |  | 50k |  | 11k |  |  |  | 340 |  | 0 |  | 0 |
| $\begin{aligned} & \text { V5 } \\ & 7586 \end{aligned}$ |  | 26k |  | 3.2 |  |  |  | 340 |  | 0 |  | 0 |
|  | SECOND INJECTOR (A) (ALAI2) |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & \mathrm{VI} \\ & 7586 \end{aligned}$ |  | 24 k |  | 1 m |  |  |  | 460 |  | 0 |  | 0 |
| $\begin{aligned} & \mathrm{V} 2 \\ & 7586 \\ & \hline \end{aligned}$ |  | 25k |  | Im |  |  |  | 460 |  | 0 |  | 0 |
| $\begin{aligned} & \text { V3 } \\ & 7586 \end{aligned}$ |  | 2 k |  | 500k |  |  |  | 0 |  | 0 |  | 0 |

TABLE 5-5 RESISTANCE CHART (Cont.)

| SYMBOL <br> \& TYPE | PIN NUMBER |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
|  | SECOND INJECTOR (A) (ALAl2) (Cont.) |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & \hline \text { V4 } \\ & 7586 \end{aligned}$ |  | 2 k |  | 900k |  |  |  | 200 |  | 0 |  | 0 |
| $\begin{aligned} & \hline \text { V5 } \\ & 7586 \end{aligned}$ |  | 4.0k |  | 100k |  |  |  | 1.6 k |  | 0 |  | 0 |
|  | INTERPOLATOR OSCILLATOR (AIAI3) |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & \text { V1 } \\ & 5654 \\ & \hline \end{aligned}$ | 280k | 100 | 0 | 1.6k | 6 k | 6k | 100 |  |  |  |  |  |



Figure 5-1. Radio Receiving Set AN/SRR-19 ( ), Front Panel (p/o A1A19), Parts Location


Figure 5-2. Radio Receiving Set AN/SRR-19 ( ), Upper Deck, Top View


Figure 5-3. Radio Receiving Sets AN/SRR-19 ( ), Upper Deck, Bottom View


Figure 5-4. Radio Receiving Sets AN/SRR-19 ( ), Lower Deck, Top View


Figure 5-5. Radio Receiving Sets AN/SRR-19 ( ), Lower Deck, Bottom View


Figure 5-6. Radio Receiving Sets AN/SRR-19 ( ), Cabinet, Interior View


Figure 5-7. Antenna Coupling A1A1, Parts Location

Figure


Figure 5-8. Preselector; First Rf Amplifier A1A2, Parts Location and Test Points


Figure 5-9. Preselector; Second Rf Amplifier A1A3, Parts Location and Test Points


Figure 5-10. Preselector; Mixer A1A4, Parts Location and Test Points


Figure 5-11. First I-F Amplifier A1A5, Parts Location and Test Points


Figure 5-12. Ssb Amplifier-Detectors (A1A6 and A1A7), Parts Location and Test Points


Figure 5-13. 100-Kc I-F Amplifier (Subassembly) A1A6A1, A1 A7A1, and A1A20A1, Parts Location and Test Points


Figure 5-14. Agc and Audio Amplifier (Subassembly) A1A6A2, A1A7A2, and A1A20A2, Parts Location and Test Points


Figure 5-15. AM Amplifier-Detector (A1A20), Parts Location and Test Points



Figure 5-16. Detector and Bfo (Subassembly) A1A20A3, Parts Location and Test Points


Figure 5-17. High-Frequency Oscillator A1A8, Parts Location and Test Points


Figure 5-18. High-Frequency Oscillator A1A8, Parts Location and Test Points, Disassembled
$\square$


Figure 5-19. 1st Injector A1A10, Parts Location and Test Points


Figure 5-20. 1st Injector A1A10, Parts Location and Test Points, Disassembled


Figure 5-21. 600-Kc Filter A1A18, Parts Location


Figure 5-22. 2nd Injector (B) A1A11, Parts Location and Test Points


Figure 5-23. 2nd Injector (B) A1A11, Parts Location and Test Points, Disassembled


Figure 5-24. 2nd Injector (A) A1A12, Parts Locationand Test Points


Figure 5-25. 2nd Injector (A) A1A12, Parts Location and Test Points, Disassembled


Figure 5-26. Interpolator Oscillator A1A13, Parts Location and Test Points


Figure 5-27. Crystal Oscillator - Frequency Divider A1A9, Parts Location and Test Points


Figure 5-28. Power Supply A1A14, Parts Location


Figure 5-29. Voltage Regulator A1A17, Parts Location


Figure 5-30. Blister Assembly A2, Parts Location


Figure 5-31. Fan Assembly A3, Parts Location


Figure 5-32. Main Tuning Assembly A1A15, Parts Location


Figure 5-33. Secondary Tuning Assembly A1A16, Parts Location

| Light, panel | 39 | Pulley, groove |
| :--- | :--- | :--- |
| Light, panel | 40 | Pin, pulley |
| Nut | 41 | Washer, flat |
| Washer, flat | 42 | Washer, lock |
| Clamp, light | 43 | Nut |
| Screw | 44 | Bracket, pulley |
| Bracket, light | 45 | Screw |
| Bracket, light | 46 | Washer, lock |
| Screw | 47 | Pin, locating |
| Washer, lock | 48 | Screw |
| Coupling assy | 49 | Washer, lock |
| Setscrew | 50 | Connector, plug |
| Ring, retaining | 51 | Screw |
| Pulley, groove | 52 | Washer, lock |
| Setscrew | 53 | Nut |
| Hub, detent | 54 | Gear, spur |
| Setscrew | 55 | Screw |
| Pin | 56 | Washer, lock |
| Ring, retaining | 57 | Washer, flat |
| Shaft, straight | 58 | Washer, flat |
| Stop | 59 | Coupling assy |
| Screw | 60 | Setscrew |
| Washer, lock | 61 | Ring, retaining |
| Nut | 62 | Washer, lock |
| Plate | 63 | Washer, flat |
| Screw | 64 | Washer, flat |
| Washer, lock | 65 | Ring, retaining |
| Washer, flat | 66 | Gear assy |
| Spring, helical | 67 | Ring, stop |
| Arm, roller | 68 | Ring, stop |
| Screw | 69 | Ring, stop l |
| Washer, lock | 70 | Collar, shaft |
| Spacer | 71 | Pin |
| Pulley, groove | 72 | Setscrew |
| Pin, pulley | 73 | Gear, helical |
| Washer, flat | 74 | Pin |
| Washer, lock | 75 | Setscrew |
| Nut | 76 | Shaft, straight |
|  |  |  |


| 77 | Gear, helical |
| :--- | :--- |
| 78 | Setscrew |
| 79 | Pin |
| 80 | Ring, retaining |
| 81 | Washer, spring |
| 82 | Washer, flat |
| 83 | Washer, spacer |
| 84 | Ring, retaining |
| 85 | Shaft, straight |
| 86 | Spacer |
| 87 | Gear, cluster |
| 88 | Setscrew |
| 89 | Pin |
| 90 | Spacer |
| 91 | Washer, spacer |
| 92 | Shaft retainer |
| 93 | Screw |
| 94 | Washer, lock |
| 95 | Spacer, counter |
| 96 | Pulley, groove |
| 97 | Gear, spur (27T) |
| 98 | Setscrew |
| 99 | Spacer |
| 100 | Wheel, counter |
| 101 | Wheel, counter |
| 102 | Wheel, counter |
| 103 | Shaft, shoulder |
| 104 | Gear, spur (26T) |
| 105 | Setscrew |
| 106 | Washer, spacer |
| 107 | Wheel, counter |
| 108 | Wheel, counter |
| 109 | Wheel, counter |
| 110 | Shaft, shoulder |
| 111 | Gear, spur ( 38 T ) |
| 112 | Setscrew |
| 113 | Washer, spacer |
| 114 | Wheel, counter |
|  |  |

115
116
117
118 Gear, spur (53T)
119 Setscrew
120 Washer, spacer
121 Wheel, counter
122 Wheel, counter
123 Wheel, counter
124 Shaft, shoulder
125 Gear, spur
126 Gear, spur
127 Gear, spur
128 Shaft, straight
129 Gear, spur
130 Gear, spur
131 Gear, spur
132 Shaft, straight
133 Gear, spur
134 Gear, spur
135 Gear, spur
136 Shaft, straight
137 Gear, spur
138 Gear, spur
139 Gear, spur
140 Shaft, straight
141 Plate, end
142 Spring, helical
143 Screw
144 Washer
145 Bearing, ball
146 Bearing, ball
147 Bearing, ball
148 Bearing, ball
149 Bearing, ball
150 Bearing, ball
151 Housing
TVNIOITO
Figure 5-34. Main Tuning Module A1A15, Exploded View of Counter
er
$\stackrel{\text { A }}{0}$

## KEY TO FIGURE 5-35

| 1 | Light, panel | 34 | Shaft, straight |
| :--- | :--- | :--- | :--- |
| 2 | Light, panel | 35 | Bracket |
| 3 | Clamp, light pipe | 36 | Screw |
| 4 | Screw | 37 | Washer, lock |
| 5 | Bracket | 38 | Gear, idler |
| 6 | Bracket, light pipe | 39 | Washer, lock |
| 7 | Screw | 40 | Nut |
| 8 | Washer, lock | 41 | Bearing, ball |
| 9 | Bearing, ball | 42 | Ring, retaining |
| 10 | Shaft, shoulder | 43 | Ring, stop \#l |
| 11 | Wheel, counter | 44 | Ring, stop \#2 |
| 12 | Wheel, counter | 45 | Ring, stop \#3 |
| 13 | Wheel, counter | 46 | Collar, stop |
| 14 | Collar, shaft | 47 | Pin |
| 15 | Setscrew | 48 | Setscrew |
| 16 | Gear, spur (18T) | 49 | Gear, helical |
| 17 | Setscrew, | 50 | Setscrew |
| 18 | Washer, flat | 51 | Collar, stop |
| 19 | Bearing, ball | 52 | Setscrew |
| 20 | Bearing, ball | 53 | Shaft, straight |
| 21 | Ring, retaining | 54 | Bearing, ball |
| 22 | Gear, helical | 55 | Bearing, ball |
| 23 | Setscrew | 56 | Collar, stop |
| 24 | Shaft, straight | 57 | Setscrew |
| 25 | Gear, spur (90T) | 58 | Ring, retaining |
| 26 | Setscrew | 59 | Gear, helical |
| 27 | Washer, flat | 60 | Setscrew |
| 28 | Bearing, ball | 61 | Shaft, straight |
| 29 | Ring, retaining | 62 | Bearing, ball |
| 30 | Ring, retaining | 63 | Pin |
| 31 | Gear, spur | 64 | Panel, rear |
| 32 | Gear, spur | 65 | Screw |
| 33 | Gear, spur | 66 | Washer, lock |
|  |  | 67 | Housing |
|  |  |  |  |



Figure 5-35. Secondary Tuning Module A1A16, Exploded View of Counter


TVNIפIYO


Figure 5-37. Printed Circuit Terminal Board A1A9TB-1, Parts Location


Figure 5-38. Power Distribution Diagram



Figure 5-40. Interconnecting Diagram (Sheet 2)
$\stackrel{\text { REF }}{ }$
DESIG
LOC

##  <br> 



Figure 5-41. Antenna Coupling A1A1, Schematic Diagram




|  | โ9 |
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Figure 5-52. Interpolator Oscillator A1A13, Schematic Diagram

PARTS LOCATION INDEX

| REF <br> DESIG |  |
| :--- | :--- |
|  | LOC |
| AIAI4Cl |  |
| C2 | 6 B |
| C3 | 6 E |
| C4 | 7 B |
| CR1 | 7 E |
| CR2 | 5 A |
| CR3 | 6 A |
| CR4 | 5 B |
| CR5 | 6 B |
| CR6 | 5 E |
| CR7 | 6 E |
| CR8 | 5 E |
| LI | 6 E |
| L2 | 7 A |
| PI | 7 E |
| RI | $2 \mathrm{E}, \mathrm{F}, \mathrm{G}$ |
| R2 | 4 A |
| R3 | 4 B |
| R4 | 4 E |
| R5 | 4 E |
| SI | 7 B |
| TI | 2 C |
|  | $3 \mathrm{~A}, \mathrm{~B}, \mathrm{C}, \mathrm{D}, \mathrm{E}$ |




Figure 5-54. Voltage Regulator A1A17, Schematic Diagram


Figure 5-55. $600-\mathrm{KHz}$ Filter, A1A18, Schematic Diagram
ORIGINAL



PARTS LOCATION INDEX



Figure 5-58. Fan Assembly A3, Schematic Diagram
ORIGINAL

## SECTION 6

PARTS LIST

### 6.1 INTRODUCTION

a. REFERENCE DESIGNATIONS. The unit numbering method of assigning reference designations has been used to identify assemblies, subassemblies, and parts. This method has been expanded as much as necessary to adequately cover the various degrees of subdivision of the equipment. Examples of this unit numbering method and typical expansions of the same are illustrated by the following.
b. REFERENCE DESIGNATION PREFIX. Partial reference designations are used on the equipment and illustrations. The partial reference designations consist of the class letter (S) and the identifying item number. The complete reference designations may be obtained by placing the proper prefix before the partial reference designations. Prefixes are provided on illustrations following the notation "REF DESIG PREFIX".

Example 1:


Read as: First (1) assembly (A).

Example 2:


Read as: First (1) subassembly (A) of first (1) assembly (A).

Example 3:


Read as: First (1) resistor (R) of first (1) subassembly (A) of first (1) assembly.


Read as: First (1) resistor (R) of first (1) sub-subassembly (A) of first (1) subassembly (A) of first (1) assembly (A).

### 6.2 LIST OF MAJOR ASSEMBLIES

Table 6-1 is a listing of the major assemblies comprising the equipment. The major assemblies are listed by their complete reference designation.

Table 6-1 contains the following information for each major assembly listed: column 1 - reference designation; column 2 - name; and column 3 location of the first page of its parts listing in Table 6-2.

TABLE 6-1. LIST OF MAJOR ASSEMBLIES

| REF DESIG | NAME | PAGE |
| :---: | :---: | :---: |
|  | Radio Receiving Sets AN/SRR-19() | 6-3 |
| Al | Chassis Assembly | 6-4 |
| Al Al | Antenna Coupling Assembly | 6-4 |
| AlA2 | lst Rf Amplifier | 6-5 |
| AlA3 | 2nd Rf Amplifier | 6-7 |
| Al A4 | Preselector Mixer Assembly | 6-8 |
| AlA5 | lst I-F Amplifier | 6-9 |
| AlA6 | Usb Amplifier-Detector | 6-10 |
| Al A6Al | 100-Kc I-F Amplifier | 6-11 |
| AlA6A2 | Agc and Af Amplifiers | 6-13 |
| AlA7 | Lsb (Auxiliary) Amplifier-Detector | 6-15 |
| AlA7A1 | 100-Kc I-F Amplifier | 6-15 |
| AlA7A2 | Agc and Af Amplifiers | 6-15 |
| AlA8 | High-Frequency Oscillator | 6-15 |
| AlA9 | Crystal Oscillator - Frequency Divider | 6-17 |
| AlAl0 | 1 st Injector | 6-18 |
| AlAll | 2nd Injector (B) | 6-20 |
| AlAl2 | 2nd Injector (A) | 6-22 |
| AlAl3 | Interpolator Oscillator | 6-25 |
| AlAl4 | Power Supply | 6-26 |
| AlAl5 | Main Tuning Assernbly | 6-27 |
| AlA16 | Secondary Tuning Assembly | 6-31 |
| AlAl7 | Voltage Regulator, Oscillator | 6-34 |
| AlAl 8 | 600-Kc Filter Assembly | 6-34 |
| AlAl9 | Chassis Subassembly | 6-35 |
| Al A20 | AM Amplifier-Detector | 6-38 |
| A1A20A1 | 100-Kc I-F Amplifier | 6-40 |
| AlA20A2 | Agc and Af Amplifiers | 6-40 |
| Al A20A3 | Detector/Bfo Assembly | 6-40 |
| A2 | Blister Assembly | 6-41 |
| A3 | Fan Assembly | 6-42 |

### 6.3 MAINTENANCE PARTS LIST

Table 6-2 lists all assemblies and their maintenance parts, and provides the following information: column 1 lists the complete reference designation for the item listed; column 2 references explanatory notes which are given in paragraph 6.6; column 3 lists the noun name and brief description, as well as manufacturer's code and type number; and column 4 identifies the illustration which pictorially locates the part.

### 6.4 LIST OF MANUFACTURERS

Table 6-3 lists the manufacturers of parts used in the equipment. The table includes the manufacturer's code used in Table 6-2 to identify the manufacturers. These codes were taken from the Federal Supply Code for Manufacturers, H4-1.

### 6.5 STOCK NUMBER INDENTIFICATION

Allowance Parts List (APL) issued by the Electronics Supply Office (ESO) include Federal Stock Numbers and Source Maintenance and Recoverability Codes. Therefore, reference should be made to the APL prepared for the equipment for stock numbering information.

### 6.6 NOTES

The following notes provide information as referenced in Table 6-2.

1. Supplied with but not part of.
2. Lsb amplifier-detector (A1A7) may be used in place of usb amplifier-detector (A1A6), or AM amplifier-detector (A1A20).
3. Part of AN/SRR-19 only.
4. Part of AN/SRR-19A only.

TABLE 6-2. MAINTENANCE PARTS LIST

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | $\begin{aligned} & \text { FIG. } \\ & \text { NO. } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
|  | 1 | RADIO RECEIVING SETS AN/SRR-19 (): <br> Frequency range 30 kc to 300 kc ; incremental tuning steps 1 kc and 10 cps , or continuous; independent ssb reception of multichannel RATT broadcasts, and modes A1, A2, A3, F1; auxiliary lsb amplifier-detector | 1-1 |
|  |  | ALIGNMENT TOOL, EE: Plastic body; metal tips; hex tip one end, screwdriver tip on other end; $5.12 \mathrm{in} . \mathrm{lg}$. | 1-1 |
|  | 1 | ALIGNMENT TOOL, EE: Paper phenolic handle; cadmium plated brass tip; 3-11/16 in. $1 \mathrm{lg} ; 1 / 4 \mathrm{in}$. dia body; $5 / 16$ in. dia tip. | 1-1 |
|  | 1 | CONNECTOR, PLUG, ELECTRICAL: MIL type MS3106E16S5S. | 1-1 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | FIG. <br> NO. |
| :---: | :---: | :---: | :---: |
|  | 1 | CONNECTOR, PLUG, ELECTRICAL: MIL type MS3106E10SL4S. | 1-1 |
|  | 1 | CONNECTOR, PLUG, ELECTRICAL: MIL type UG941B/U. | 1-1 |
|  | 1 | CONNECTOR, PLUG, ELECTRICAL: MIL type UG88E/U. | 1-1 |
|  | 1 | CABLE ASSEMBLY, TEST: 17 conductor; 6 ft R196A/U coax cable; 45 ft assorted color-coded hook-up wire; plug connector on one end, receptacle connector on other end; $42498 \mathrm{dwg} /$ type C40190. | 1-1 |
|  | 1 | CABLE ASSEMBLY, TEST: 9 -conductor; 27 ft assorted color-coded hook-up wire; plug connector on one end, receptacle connector on other end; 42498 dwg /type C40191. | 1-1 |
|  | 1 | KEY, SOCKET HEAD SCREW: Steel, cadmium plated; multiple spline type; 4 flutes; $1-3 / 8 \mathrm{in} .1 \mathrm{~g}$ shaft, $1 / 2$ in. 1 g head. | 1-1 |
| A1 |  | CHASSIS ASSEMBLY: Same as above but without Blister Assembly A2 and Fan Assembly A3; 42498 dwg/type E38842G1 (AN/SRR-19) or E38842G2 (AN/SRR-19A). | 5-1 |
| AlAl |  | ANTENNA COUPLING ASSY: Input signal attenuator; c/o protective fuse; 4-position switch unit with attenuation resistors; input impedance 52 ohms; maximum signal attenuation approximately 45 db in three steps; also contains low-pass LC filter, -3 db point at $550 \mathrm{kc} ; 42498 \mathrm{dwg} /$ type D38036Gl. | 5-1 |
| AlAlCl |  | CAPACITOR: MIL type CM07F123J03. | 5-7 |
| AlAlC2 |  | CAPACITOR: MIL type CM07F562J03. | 5-7 |
| AlAlFl |  | FUSE, CARTRIDGE: MIL type M23419-2-010. | 5-7 |
| AlAlJl |  | CONNECTOR: MIL type UGl464U. | 5-7 |
| AlAlJ2 |  | Same as AlAlJl. | 5-7 |
| AlAlLl |  | COIL: MIL type MS90537-27. | 5-7 |
| AlAlL2 |  | COIL: MIL type MS90537-31. | 5-7 |
| AlAlMPl |  | SHAFT, STRAIGHT: Cres per QQ-S-763; passivated finish; 0.250 in . od by $3.250 \mathrm{in} .1 \mathrm{lg} ; 42498 \mathrm{dwg} /$ type B37754-1. | 5-7 |
| AlAlMP2 |  | RING, RETAINING: Carbon spring steel, cadmium plated; 0.025 in. thk; 0.207 in. id; 0.527 in. od; 42498 dwg B19785-1; 97464 type 1000-25. | 5-7 |
| AlAlMP3 |  | Same as AlAlMP2. | 5-7 |
| Al AlMP4 |  | COUPLING ASSEMBLY: Brass with steel pin; 1 in . dia by 23/32 in thk; $42498 \mathrm{dwg} /$ type B31176-3. | 5-7 |
| A1A1MP5 |  | KNOB: MIL type MS91528-1E2B. | 5-7 |
| AlAlMP6 |  | KNOB: MIL type MS91528-1K2B. | 5-7 |
| AlAlR1 |  | RESISTOR: MIL type RC42GF561J. | 5-7 |
| AlAlR2 |  | Same as AlAlRl. | 5-7 |
| AlAlR3 |  | Same as AlAlRl. | 5-7 |
| AlAlR4 |  | Same as AlAlR1. | 5-7 |
| AlAlR 5 |  | RESISTOR: MIL type RC20GF100J. | 5-7 |
| AlAlR6 |  | RESISTOR: MIL type RC20GF820J. | 5-7 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | FIG. <br> NO. |
| :---: | :---: | :---: | :---: |
| AlAlR 7 |  | RESISTOR: MIL type RC20GF471J. | 5-7 |
| AlAlR8 |  | Same as AlAlR5. | 5-7 |
| AlAlSl |  | SWITCH, ROTARY: 3-pole; 4-position; shorting type; 42498 dwg A38220-1; 76854 type 222582Al. | 5-7 |
| AIAIXF1 |  | FUSEHOLDER: 125 v nom, current range 1/500-5A; 42498 dwg A39861-1; 75915 type 282001. | 5-7 |
| Al A2 |  | 1ST RF AMPLIFIER: P/o preselector; 30 kc to 300 kc in four bands; band $1,30-55 \mathrm{kc}$; band $2,55-109$ kc ; band 3, 109-202 kc; band 4, 202-300 kc; l tube, fil 6.3 vac, plate 165 vdc; 42498 dwg/type D37870Gl. | 5-5 |
| AlA2Cl |  | CAPACITOR, VARIABLE, AIR: 7.60 to 52 uuf; plate meshing type; $42498 \mathrm{dwg} \mathrm{A} 39744-1 ; 42498$ type B18584. | 5-8 |
| AlA2C2 |  | CAPACITOR: MIL type CM06D821J03. | 5-8 |
| AlA2C3 |  | Not used. |  |
| Al A2C4 |  | CAPACITOR: MIL type CM05D470J03. | 5-8 |
| AlA2C5 |  | CAPACITOR: MIL type CK60AX 221 M . | 5-8 |
| AlA2C6 |  | CAPACITOR, FIXED, PAPER: 0.22 uf; 200 vdc working; $\pm 20 \% ; 42498$ dwg A20011-3; 56289 type 118P22402T12. | 5-8 |
| AlA2C7 |  | CAPACITOR: MIL type CSI3AF220K. | 5-8 |
| AlA2C8 |  | CAPACITOR, FIXED, PAPER: 0.15 uf; 400 vdc working $\pm 20 \%$; 42498 dwg Al9988-2; 56289 type 118P15404T15. | 5-8 |
| AlA2C9 |  | Same as AlA2C8. | 5-8 |
| AlA2C10 |  | Same as AlA2C2. | 5-8 |
| AlA2Cl1 |  | CAPACITOR: MIL type PC39J600. | 5-8 |
| AlA2Cl2 |  | Same as AlA2C11. | 5-8 |
| AlA2Cl3 |  | Same as AlA2Cll. | 5-8 |
| AlA2C14 |  | Same as AlA2Cll. | 5-8 |
| AlA2Cl5 |  | CAPACITOR: MIL type CM05D330J03. | 5-8 |
| A1A2E1 |  | TERMINAL, FEED-THRU, INSULATED: Brass; gold plated; 1.20 uuf; $750 \mathrm{v} ; 42498 \mathrm{dwg}$ A28670; 98291 type FT325. | 5-8 |
| AlA2E2 |  | Same as AlA2E1. | 5-8 |
| AlA2E3 |  | Same as AlA2El. | 5-8 |
| AlA2E4 |  | Same as AlA2E1. | 5-8 |
| AlA2EV1 |  | SHIELD, ELECTRON TUBE: MIL type MS24233-2. | 5-8 |
| AlA2Jl |  | CONNECTOR, RECEPTACLE, ELECTRICAL: 1 rd female contact; straight; 42498 dwg Al7697GREEN; 98291 type SKT-2BCGREEN. | 5-8 |
| A1A2MP1 |  | HUB, YOKE: Brass, cadmium plated; 0.281 in. thk, 0.500 in. wide, 0.875 in. high; $42498 \mathrm{dwg} /$ type B37953Gl. | 5-8 |
| Al A2MP2 |  | ARM, SWITCH: Cres per QQ-S-763; passivated finish; 0.278 in. thk; 0.313 in. wide; 1.188 in. high; $42498 \mathrm{dwg} /$ type D34669G1. | $5-8$ $5-8$ |
| A1A2MP3 |  | Same as AlA2MP2. | $5-8$ |
| AlA2Pl AlA2P2 |  | CONNECTOR, PLUG, ELECTRICAL: 9 rd male contacts; straight; 42498 dwg A38650-1; 71468 type DEM9PC37A134. <br> CONNECTOR: MIL type UG1460/U. | $5-8$ $5-8$ |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | $\begin{aligned} & \text { FIG. } \\ & \text { NO. } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| A1A2R1 |  | RESISTOR: MIL type RC07GF472J. | 5-8 |
| AlA2R2 |  | RESISTOR: MIL type RC07GF152J. | 5-8 |
| AlA2R3 |  | RESISTOR: MIL type RC07GF331J. | 5-8 |
| AlA2R4 |  | RESISTOR: MIL type RC07GFl0lJ. | 5-8 |
| AlA2R5 |  | RESISTOR: MIL type RC07GF334J. | 5-8 |
| AlA2R 6 |  | RESISTOR: MIL type RC07GFl04J. | 5-8 |
| AlA2R 7 |  | RESISTOR: MIL type RC20GFlolJ. | 5-8 |
| AlA2R 8 |  | RESISTOR: MIL type RC20GF103J. | 5-8 |
| AlA2R9 |  | RESISTOR: MIL type RC32GF222J. | 5-8 |
| AlA2R10 |  | RESISTOR: MIL type RC07GF682J. | 5-8 |
| AlA2R11 |  | RESISTOR: MIL type RC07GF222J. | 5-8 |
| AlA2R12 |  | RESISTOR: MIL type RC07GF471J. | 5-8 |
| AlA2R13 |  | RESISTOR: MIL type RC07GF151J. | 5-8 |
| AlA2Sl |  | SWITCH, ROTARY: 2-section; 5-pole; 4-position shorting type; 42498 dwg C34778; 42498 type C34654-3. | 5-8 |
| AlA2S2 |  | Same as AlA2Sl. | 5-8 |
| AlA2T1 |  | TRANSFORMER, RF: 100 to 120 mh secondary inductance; $Q$ is 72 to 82 at 25 kc frequency; 4 ohms primary, 165 ohms secondary max dc resistance; 15 ma dc max primary; shielded coil form, 42498 dwg/type D39728-13. | 5-8 |
| Al A2T2 |  | TRANSFORMER, RF: 26.5 to 31.5 mh secondary inductance; $Q$ is 120 to 118 at 79 kc frequency; 0.60 ohms primary, 55 ohms secondary max dc resistance; 40 ma dc max primary; shielded coil form; $42498 \mathrm{dwg} /$ type D39728-1 2. | 5-8 |
| AlA2T3 |  | TRANSFORMER, RF: 6.3 to 8.7 mh secondary inductance; $Q$ is 100 to 104 at 250 kc frequency; 0.38 ohms primary, 32 ohms secondary max dc resistance; 40 ma dc max primary; shielded coil form, $42498 \mathrm{dwg} / \mathrm{type}$ D39728-11. | 5-8 |
| AlA2T4 |  | TRANSFORMER, RF: 2.1 to 2.9 mh secondary inductance; $Q$ is 106 to 120 at 250 kc frequency; 0.15 ohms primary, 12 ohms secondary max dc resistance; 60 ma dc max primary; shielded coil form; 42498 dwg/type D39728-10. | 5-8 |
| AlA2T5 |  | TRANSFORMER, RF: 120 to 140 mh secondary inductance; $Q$ is 72 to 82 at 25 kc frequency; 27 ohms primary, 180 ohms secondary max dc resistance; 10 ma dc max primary; shielded coil form, 42498 dwg/type D39728-4. | 5-8 |
| AlA2T6 |  | TRANSFORMER, RF: 32 to 38 mh secondary inductance; $Q$ is 120 to 118 at 79 kc frequency; 6 ohms primary, 60 ohms secondary max dc resistance; 15 ma dc max primary; shielded coil form; 42498 dwg/type D39728-3. | 5-8 |
| A1A2T7 |  | TRANSFORMER, RF: 6.7 to 9.3 mh secondary inductance; $Q$ is 100 to 104 at 250 kc frequency; 3 ohms primary, 33 ohms secondary max dc resistance; 20 ma dc max primary; shielded coil form; 42498 dwg/type D39728-2. | 5-8 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | $\begin{aligned} & \text { FIG. } \\ & \text { NO. } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| AlA2T8 |  | TRANSFORMER, RF: 2.1 to 2.9 mh secondary inductance; $Q$ is 106 to 120 at 250 kc frequency; 1 ohm primary, 12 ohms secondary max dc resistance; 40 ma dc max primary; shielded coil form; $42498 \mathrm{dwg} /$ type D39728-1. | 5-8 |
| AlA2V1 |  | ELECTRON TUBE: MIL type JAN5749/6BA6. | 5-8 |
| A1A2XV1 |  | SOCKET, ELECTRON TUBE: MIL type TSi02P01. | 5-8 |
| AlA3 |  | 2ND RF AMPLIFIER: P/o preselector; 30 kc to 300 kc in four bands; band 1, $30-55 \mathrm{kc}$; band 2, $55-109 \mathrm{kc}$; band 3, 109-202 kc; band 4, 202-300 kc; i tube, fil 6.3 vac, plate 165 vdc; $42498 \mathrm{dwg} /$ type D37871G1. | 5-5 |
| A1A3Cl |  | Same as AlAzC2. | 5-9 |
| AlA3C2 |  | Same as AlA2Cll. | 5-9 |
| AlA3C3 |  | Same as AlA2Cll. | 5-9 |
| AlA3C4 |  | Same as A1A2C11. | 5-9 |
| AlA3C5 |  | Same as AlA2Cll. | 5-9 |
| AlA3C6 |  | Same as AlA2C15. | 5-9 |
| AlA3C7 |  | Same as AlA2C5. | 5-9 |
| AlA3C8 |  | CAPACITOR, FIXED, PAPER: 0.22 uf; 200 vdc working; $\pm 20 \%$; 42498 dwg Al9988-1; 56289 type 118P22402T15. | 5-9 |
| Al A3C9 |  | Same as AlA2C7. | 5-9 |
| AlA3C10 |  | Same as AlA2C8. | 5-9 |
| AlA3E1 |  | Same as AlA2El. | 5-9 |
| AlA3E2 |  | Same as AlA2El. | 5-9 |
| A1A3EV1 |  | Same as AlAzEV1. | 5-9 |
| AlA3J1 |  | Same as AlA2Jl. | 5-9 |
| AlA3L1 |  | CHOKE, RF: MIL type MS90537-45. | 5-9 |
| AlA3L2 |  | CHOKE, RF: MIL type MS90537-37. | 5-9 |
| AlA3L3 |  | COIL, RF: 92 to 108 mh inductance; $Q$ is 72 to 82 at 25 kc frequency; 156 ohms max dc resistance; shielded coil form; $42498 \mathrm{dwg} /$ type D39724-4. | 5-9 |
| AlA3 L4 |  | COIL, RF: 26.5 to 31.5 mh inductance; $Q$ is 118 to 120 at 79 kc frequency; 55 ohms max dc resistance; shielded coil form; 42498 dwg/type D39724-3. | 5-9 |
| A1 A3L5 |  | COIL, RF: 6.3 to 8.6 mh inductance; $Q$ is 100 to 104 at 250 kc frequency; 32 ohms max dc resistance; shielded coil form; $42498 \mathrm{dwg} /$ type D39724-2. | 5-9 |
| A1A3L6 |  | COIL, RF: 2.1 to 2.9 mh inductance; $Q$ is 106 to 120 at 250 kc frequency; 12 ohms max dc resistance; shielded coil form; 42498 dwg/type D39724-1. | 5-9 |
| AlA3MP1 |  | Same as AlA2MP2. | 5-9 |
| $\mathrm{Al} A 3 \mathrm{Pl}$ |  | Same as A1A2P1. | 5-9 |
| A1A3R1 |  | RESISTOR: MIL type RC07GFl03J. | 5-9 |
| AlA3R2 |  | RESISTOR: MIL type RC07GF562J. | 5-9 |
| A1A3R3 |  | Same as AlA2R10. | 5-9 |
| A1A3R4 |  | Same as AlA2R11. | 5-9 |
| AlA3R5 |  | Same as AlA2R12. | 5-9 |
| AlA3R6 |  | Same as AlA2R13. | 5-9 |
| AlA3R7 |  | RESISTOR: MIL type RC07GF224J. | 5-9 |
| AlA3R8 |  | Same as AlA3R7. | 5-9 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | FIG. <br> NO. |
| :---: | :---: | :---: | :---: |
| A1A3R9 |  | Same as AlA2R5. | 5-9 |
| AlA3R10 |  | Same as AlA2R5. | 5-9 |
| AlA3R11 |  | Same as AlA2R6. | 5-9 |
| AlA3R12 |  | Same as AlA2R7. | 5-9 |
| AlA3R13 |  | Same as AlA2R7. | 5-9 |
| AlA3R14 |  | RESISTOR: MIL type RC20GF123J. | 5-9 |
| AlA3Sl |  | Same as AlA2Sl. | 5-9 |
| AlA3V1 |  | Same as AlA2V1. | 5-9 |
| AlA3XV1 |  | Same as AlA2XVl. | 5-9 |
| A1A4 |  | PRESELECTOR MIXER ASSY: P/o preselector; 30 kc to 300 kc in four bands; band $1,30-55 \mathrm{kc}$; band 2, 55-109 kc; band 3, 109-202 kc; band 4, $202-300 \mathrm{kc}$; 1 tube, fil 6.3 vac , plate 165 vdc ; 42498 dwg/type D37869G1. | 5-5 |
| Al A4Cl |  | CAPACITOR: MIL type CM06D132J03. | 5-10 |
| Al A4C2 |  | CAPACITOR: MLL type CM06D911J03. | 5-10 |
| Al A4C3 |  | CAPACITOR: MIL type CM06D511J03. | 5-10 |
| Al A4C4 |  | CAPACITOR: MIL type CM05D221J03. | 5-10 |
| Al A4C5 |  | Same as AlA2C2. | 5-10 |
| Al A4C6 |  | Same as AlA2Cll. | 5-10 |
| AlA4C7 |  | Same as AlA2Cll. | 5-10 |
| Al A4C8 |  | Same as AlA2Cll. | 5-10 |
| A1 A4C9 |  | Same as AlA2C11. | 5-10 |
| AlA4C10 |  | Same as AlA2Cl5. | 5-10 |
| AlA4Cll |  | Same as AlA2C8. | 5-10 |
| AlA4Cl 2 |  | Same as AlA2C6. | 5-10 |
| AlA4C13 |  | Same as AlA2C8. | 5-10 |
| Al A4El |  | Same as AlA2El. | 5-10 |
| AlA4E2 |  | Same as AlA2El. | 5-10 |
| AlA4EVl |  | Same as AlAzEVl. | 5-10 |
| AlA4J 1 |  | Same as AlA2J1. | 5-10 |
| AlA4J2 |  | CONNECTOR, RECEPTACLE, ELECTRICAL: rd female contact; straight; 42498 dwg Al7697ORANGE; 98291 type SKT-2BCORANGE. | 5-10 |
| Al A4Ll |  | COIL, RF: MIL type MS90537-73. | 5-10 |
| A1A4L2 |  | CHOKE, RF: MIL type MS90537-65. | 5-10 |
| A1 A4L3 |  | CHOKE, RF: MIL type MS90537-61. | 5-10 |
| Al A4L4 |  | CHOKE, RF: MIL type MS90537-57. | 5-10 |
| A1 A4MP1 |  | Same as AlA2MP2. | 5-10 |
| AlA4P1 |  | Same as AlA2Pl. | 5-10 |
| AlA4R1 |  | Same as AlA2R8. | 5-10 |
| Al A4R2 |  | Same as AlA3R2. | 5-10 |
| AlA4R3 |  | Same as AlA2R2. | 5-10 |
| AlA4R4 |  | Same as AlA2R3. | 5-10 |
| AlA4R5 |  | RESISTOR: MIL type RC07GF221J. | 5-10 |
| Al A4R6 |  | Same as AlA3R7. | 5-10 |
| Al A4R7 |  | Same as AlA3R7. | 5-10 |
| Al A4R8 |  | Same as AlA2R5. | 5-10 |
| Al A4R9 |  | Same as A1A3R7. | 5-10 |
| AlA4R10 |  | Same as AlA3R7. | 5-10 |
| AlA4R11 |  | RESISTOR: MIL type RC20GF221J. | 5-10 |
| AlA4R12 |  | Same as AlA2R9. | 5-10 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | $\begin{aligned} & \text { FIG. } \\ & \text { NO. } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| A1A4R13 |  | RESISTOR: MIL type RC20GF153J. | 5-10 |
| AlA4Sl |  | Same as AlA2Sl. | 5-10 |
| AlA4T1 |  | TRANSFORMER, RF: 120 to 140 mh secondary inductance; $Q$ is 72 to 82 at 25 kc frequency; 27 ohms primary, 180 ohms secondary max dc resistance; 10 ma dc max primary; shielded coil form; 42498 dwg/type D39728-9. | 5-10 |
| AlA4T2 |  | TRANSFORMER, RF: 32 to 38 mh secondary inductance; $Q$ is 118 to 120 at 79 kc frequency; 6 ohms primary, 60 ohms secondary max dc resistance; 15 ma dc max primary; shielded coil form; 42498 dwg/type D39728-8. | 5-10 |
| AlA4T3 |  | TRANSFORMER, RF: 6.7 to 9.3 mh secondary inductance; $Q$ is 100 to 104 at 250 kc frequency; 3 ohms primary, 33 ohms secondary max dc resistance; 20 ma dc max primary; shielded coil form; 42498 dwg/type D39728-7. | 5-10 |
| Al A4T4 |  | TRANSFORMER, RF: 2.1 to 2.9 mh secondary inductance; $Q$ is 106 to 120 at 250 kc frequency; 1 ohm primary, 12 ohms secondary max dc resistance; 40 ma dc max primary; shielded coil form; 42498 dwg/type D39728-6. | 5-10 |
| Al A4V1 |  | ELECTRON TUBE: MIL type JAN5750/6BE6W. | 5-10 |
| AlA4XV1 |  | Same as A1A2XV1. | 5-10 |
| AlA5 |  | IST I-F AMPLIFIER: 1715.5 kc ; bandwidth 10 kc ; 2 tubes, fil 6.3 vac , plate $165 \mathrm{vdc} ; 42498 \mathrm{dwg} /$ type D38498G1. | 5-5 |
| Al A5Cl |  | CAPACITOR: MIL type CK60BXI01M. | 5-11 |
| AlA5C2 |  | CAPACITOR: MIL type CM05D270J03. | 5-11 |
| Al A5C3 |  | CAPACITOR: MIL type CH09A3NC104M. | 5-11 |
| Al A5C4 |  | Same as AlA5Cl. | 5-11 |
| Al A5C5 |  | CAPACITOR: MIL type CH09A3RA184M. | 5-11 |
| Al A5C6 |  | Same as AlA5C5. | 5-11 |
| AlA5C7 |  | Same as AlA2C7. | 5-11 |
| Al A5C8 |  | Same as AlA5C3. | 5-11 |
| Al A5C9 |  | CAPACITOR: MIL type CM05D301J03. | 5-11 |
| AlA5C10 |  | Same as AlA5C3. | 5-11 |
| AlA5C11 |  | CAPACITOR: MIL type PC39J420. | 5-11 |
| AlA5Cl2 |  | CAPACITOR: MIL type CC20CK010C. | 5-11 |
| AlA5C13 |  | Same as AlA5Cll. | 5-11 |
| AlA5C14 |  | CAPACITOR: MIL type CM05D271J03. | 5-11 |
| AlA5C15 |  | Not used. |  |
| AlA5C16 |  | Same as AlA5Cl. | 5-11 |
| AlA5C17 |  | Same as AlA5C5. | 5-11 |
| AlA5C18 |  | Same as AlA5C3. | 5-11 |
| Al A5C19 |  | Same as AlA5C3. | 5-11 |
| AlA5C20 |  | CAPACITOR: MIL type CM06D332J03. | 5-11 |
| AlA5C21 |  | CAPACITOR: MIL type CP05A1KC153K3. | 5-11 |
| AlA5EV1 |  | Same as AlA.EEVl. | 5-11 |
| AlA5EV2 |  | Same as AlA2EV1. | 5-11 |
| AlA5FLI |  | FILTER, BANDPASS: 1710.5 to 1720.5 kc bandwidth at 1 db attenuation; 7500 ohms impedance; 42498 dwg/type A37368-1. | 5-11 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | FIG. <br> NO. |
| :---: | :---: | :---: | :---: |
| A1A5J1 |  | CONNECTOR, RECEPTACLE, ELECTRICAL: 1 rd female contact; straight; 42498 dwg A17697WHITE; 98291 type SKT2BCWHITE. | 5-11 |
| AlA5J2 |  | Same as AlA5Jl. | 5-11 |
| AlA5J3 |  | Same as Al A5Jl. | 5-11 |
| AlA5J4 |  | Same as AlA5Jl. | 5-11 |
| AlA5Ll |  | COIL, RF: 66 to 160 uh inductance; $Q$ is 20 to 60 ; 2.5 mc to 790 kc frequency; 4.4 ohms max; shielded coil form; $42498 \mathrm{dwg} /$ type D39725-2. | 5-11 |
| AlA5L2 |  | COIL, RF: 25.6 uh $\pm 2 \%$ inductance; $Q$ is 175 at 2.5 mc frequency; single winding type; carbonyl E coil form; 42498 dwg/type D39727-1. | 5-11 |
| AlA5L3 |  | Same as AlA5L2. | 5-11 |
| A1A5L4 |  | COIL, RF: 400 to 1000 uh inductance; $Q$ is 30 to 40 ; 250 to 790 kc frequency; 17.5 ohms max dc resistance; 50 ma dc max; shielded coil form; $42498 \mathrm{dwg} /$ type D39725-3. | 5-11 |
| A1A5Pl |  | CONNECTOR, PLUG, ELECTRICAL: 15 rd male contacts; straight; with 2 straight coax connectors for RG196/U cable; 42498 dwg/type A38531-1. | 5-11 |
| A1A5R1 |  | RESISTOR: MIL type RC20GF222J. | 5-11 |
| AlA5R2 |  | RESISTOR: MIL type RC20GF473J. | 5-11 |
| A1A5R3 |  | RESISTOR: MIL type RC20GF752J. | 5-11 |
| AlA5R4 |  | RESISTOR: MIL type RC20GF104J. | 5-11 |
| A. 1 A5R5 |  | Same as AlA5R4. | 5-11 |
| AlA5R6 |  | Same as AlA2R7. | 5-11 |
| AlA5R7 |  | RESISTOR: MIL type RC32GF123J. | 5-11 |
| Al A5R8 |  | Same as AlA5Rl. | 5-11 |
| Al A5R9 |  | Same as AlA5R4. | 5-11 |
| AlA5R10 |  | Same as AlA4R11. | 5-11 |
| AlA5R11 |  | RESISTOR: MIL type RC42GF103J. | 5-11 |
| AlA5R12 |  | Same as AlA5R1. | 5-11 |
| A1A5R13 |  | Same as AlA2R7. | 5-11 |
| AiA5V1 |  | Same as AlA2Vl. | 5-11 |
| AlA5V2 |  | Same as AlA4V1. | 5-11 |
| AlA5XV1 |  | Same as AlA2XV1. | 5-11 |
| AlA5XV2 |  | Same as Al A2XV1. | 5-11 |
| AlA6 | 2 | USB AMPLIFIER-DETECTOR AM-4527/SRR-19; C/o 100-kc i-f amplifier AlA6Al; agc amplifier, carrier amplifier, af amplifier A1A6A2; ssb filter, balanced demodulator; panel section containing level control, agc switch, output meter; 42498 dwg/type D37874G1. | 5-1 |
| A1A6C1 |  | CAPACITOR: MIL type CM06D471J03. | 5-12 |
| AlA6C2 |  | CAPACITOR: MIL type CH12A3NC305M. | 5-12 |
| A1A6FL1 |  | FILTER, BANDPASS: 98.250 kc to 99.700 kc ; 68,000 ohms nom impedance; 30 db (min) carrier rejection; 42498 dwg/type A37242-2. | 5-12 |
| AlA6J1 |  | CONNECTOR, RECEPTACLE, ELECTRICAL: <br> 15 rd female contacts; floating type; straight; with 2 rt angle coax connectors for RG196/U cable; $42498 \mathrm{dwg} /$ type A38532-2. | 5-12 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | FIG. <br> NO. |
| :---: | :---: | :---: | :---: |
| AlA6J2 |  | Same as AlA6Jl. | 5-12 |
| AlA6Ll |  | COIL, RF: 4.2 to 5.8 mh inductance; $Q$ is 90 to 100 at 250 kc frequency; 18 ohms max dc resistance; shielded coil form; $42498 \mathrm{dwg} /$ type D39724-6. | 5-12 |
| A1A6M1 |  | METER: MIL type MR13B100SPECR. | 5-12 |
| AlA6MP1 |  | KNOB: MIL type MS91528-1F2B. | 5-12 |
| A1A6MP2 |  | Same as AlAlMP6. | 5-12 |
| AlA6P1 |  | CONNECTOR, PLUG, ELECTRICAL: 15 rdmale contacts; straight; with 2 rt angle coax connectors for RG196/U cable; 42498 dwg/type A38531-2. | 5-12 |
| A1A6R1 |  | RESISTOR: MIL type RV4NAYSD104C. | 5-12 |
| AlA6R2 |  | Same as AlA2R8. | 5-12 |
| AlA6R3 |  | RESISTOR: MIL type RC20GF563J. | 5-12 |
| AlA6R4 |  | RESISTOR: MIL type RC20GF683J. | 5-12 |
| AlA6R5 |  | RESISTOR: MIL type RC42GF470J. | 5-12 |
| AlA6R6 |  | RESISTOR: MIL type RC20GF221K. | 5-13 |
| AlA6Sl |  | SWITCH, ROTARY: 1 section; 3 pole; 3 position; shorting type; $42498 \mathrm{dwg} /$ type A39779-1. | 5-12 |
| AlA6Z1 |  | DEMODULATOR, BALANCED: 100 kc carrier input frequency; 96 to 99.7 kc signal frequency for lsb use; 100.3 to 104 kc signal frequency for usb use; 100,000 ohms impedance; 42498 dwg/type A38324-1. | 5-12 |
| AlA6Al |  | 100-KC I-F AMPLIFIER: Bandwidth 8 kc ; five tubes, five tuned circuits; fil 6.3 vac, plate 165 vdc; $42498 \mathrm{dwg} / \mathrm{type} \mathrm{D} 38778 \mathrm{G1}$. | 5-12 |
| AlA6AlCl |  | CAPACITOR: MIL type CK60AW102M. | 5-13 |
| AlA6AlC2 |  | CAPACITOR: MIL type CM06D222J03. | 5-13 |
| AlA6AlC3 |  | Not used. |  |
| AlA6AlC4 |  | Same as AlA5C5. | 5-13 |
| AlA6AlC5 |  | Same as AlA5C5. | 5-13 |
| AlA6AlC6 |  | Same as AlA6AlCl. | 5-13 |
| AlA6AlC7 |  | Same as AlA5C5. | 5-13 |
| AlA6AlC8 |  | CAPACITOR: MIL type CM07F622J03. | 5-13 |
| AlA6AlC9 |  | Same as AlA6AlCl. | 5-13 |
| AlA6AlCl0 |  | Not used. |  |
| AlA6AlCIl |  | Same as AlA6AlCl. | 5-13 |
| AlA6AlC12 |  | Same as AlA5C5. | 5-13 |
| AlA6AlCl3 |  | Same as AlA6AlCl. | 5-13 |
| AlA6AlCl4 |  | Same as AlA6AlC8. | 5-13 |
| AlA6AlCl5 |  | Same as AlA6AlCl. | 5-13 |
| AlA6AlCl6 |  | Not used. |  |
| AlA6A1Cl7 |  | Same as AlA6AlCl. | 5-13 |
| AlA6AlC18 |  | Same as AlA5C5. | 5-13 |
| AlA6AlCl9 |  | Same as AlA6AlCl. | 5-13 |
| AlA6AlC20 |  | Same as AlA6AlC8. | 5-13 |
| AlA6AlC 21 |  | Same as AlA6AlCl. | 5-13 |
| AlA6AlC 22 |  | Not used. |  |
| AlA6AlC23 |  | Same as AlA5C5. | 5-13 |
| AlA6AlC 24 |  | Same as AlA6AlCl. | 5-13 |
| AlA6AlC 25 |  | Same as AlA6AlC8. | 5-13 |
| AlA6A1C26 |  | Same as AlA6AlCl. | 5-13 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | FIG. NO. |
| :---: | :---: | :---: | :---: |
| AlA6AlC27 |  | Not used. |  |
| AlA6AlC28 |  | Same as AlA6AlCl. | 5-13 |
| AlA6AlC29 |  | Same as AlA5C5. | 5-13 |
| AlA6AlC30 |  | Same as AlA6AlCl. | 5-13 |
| AlA6AlC31 |  | Same as AlA6AlC8. | 5-13 |
| AlA6AlC32 |  | Not used. |  |
| A1A6A1C33 |  | Same as AlAbAlci. | 5-13 |
| AlA6AlJi |  | Same as AlA5J1. | 5-13 |
| AlA6AlJ 2 |  | Same as AlA5J1. | 5-13 |
| AlA6AlJ3 |  | Same as AlA5Jl. | 5-13 |
| AlA6AlJ4 |  | Same as AlA5J1. | 5-13 |
| AlA6AlJ 5 |  | Same as AlA5Jl. | 5-13 |
| AlA6AlLl |  | COIL, RF: 200 to 500 uh inductance; $Q$ is 30 to 50 at 790 kc frequency; 9.2 ohms max dc resistance; 50 ma dc max; shielded coil form; 42498 dwg/type D39725-1. | 5-13 |
| A1A6A1L2 |  | Same as AlA6Alli. | 5-13 |
| A1A6A1L3 |  | Same as AlA6A1Ll. | 5-13 |
| AlA6A1L4 |  | Same as AlA6AlLl. | 5-13 |
| AlA6A1L5 |  | Same as AlA6AlLl. | 5-13 |
| AlA6A1L 6 |  | COIL, RF: MIL type MS90537-69. | 5-13 |
| AlA6AlPl |  | Same as AlA5Pl. | 5-13 |
| AlA6AlR1 |  | Same as AlAlR5. | 5-13 |
| AlA6A1R2 |  | RESISTOR: MIL type RC20GF224J. | 5-13 |
| AlA6AlR3 |  | RESISTOR: MIL type RC20GF121J. | 5-13 |
| AlA6AlR4 |  | RESISTOR: MIL type RV6LAYSA502A. | 5-13 |
| A1A6A1R5 |  | RESISTOR: MIL type RC42GF682J. | 5-13 |
| AlA6AlR6 |  | RESISTOR: MIL type RC20GF272J. | 5-13 |
| AlA6AlR7 |  | Same as AlA5R2. | 5-13 |
| AlA6A1R8 |  | RESISTOR: MIL type RC20GF274J. | 5-13 |
| AlA6AlR10 |  | Same as AlA6AlR5. | 5-13 |
| AlA6AlR11 |  | Same as AlA6AlR6. | 5-13 |
| AlA6AlR12 |  | Same as AlA5R2. | 5-13 |
| A1A6A1R13 |  | Same as AlA6AlR3. | 5-13 |
| A1A6A1R14 |  | Same as AlA6AlR5. | 5-13 |
| AlA6AlR15 |  | Same as AlA6AlR9. | 5-13 |
| AlA6AlR16 |  | Same as AlA6AlR6. | 5-13 |
| AlA6AlR17 |  | Same as AlA5R2. | 5-13 |
| AlA6AlR18 |  | Same as AlA6AlR3. | 5-13 |
| AlA6AlR19 |  | Same as AlA6AlR5. | 5-13 |
| AlA6AlR20 |  | Same as AlA6AlR9. | 5-13 |
| AlA6AlR21 |  | Same as AlA6AlR6. | 5-13 |
| AlA6AlR22 |  | RESISTOR: MIL type RC20GF205J. | 5-13 |
| AlA6AlR23 |  | Same as A1A6A1R3. | 5-13 |
| A1A6A1R24 |  | RESISTOR: MIL type RC20GF105J. | 5-13 |
| AlA6AlR25 |  | Same as AlA6AlR5. | 5-13 |
| AlA6AlR26 |  | Same as AlA6AlR6. | 5-13 |
| AlA6AlR27 |  | Same as AlA6AlR9. | 5-13 |
| AlA6AlR28 |  | Same as AlA2R6. | 5-13 |
| A1A6A1R29 |  | Same as AlA3Rl. | 5-13 |
| AlA6AlR30 |  | Same as AlA3R1. | 5-13 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND. DESCRIPTION | FIG. <br> NO. |
| :---: | :---: | :---: | :---: |
| Al A6A1R31 |  | Same as AlA3R1. | 5-13 |
| AlA6AlR32 |  | Same as AlA3R1. | 5-13 |
| AlA6A1V1 |  | ELECTRON TUBE: MIL type JAN7586. | 5-13 |
| AlA6A1V2 |  | Same as AlA6A1V1. | 5-13 |
| AlA6AlV3 |  | Same as AlA6AlVl. | 5-13 |
| AlA6AlV4 |  | Same as AlA6AlV1. | 5-13 |
| AlA6AlV5 |  | Same as AlA6AlVl. | 5-13 |
| AlA6A1XV1 |  | SOCKET, ELECTRON TUBE: 5 pins; 1 amp current rating; 0.05 max contact resistance; 1.2 uuf max capacitance between one contact and all other conducting parts; 42498 dwg C34647; 71785 type 133-65-10-003. | 5-13 |
| AlA6AlXV2 |  | Same as AlA6AlXV1. | 5-13 |
| AlA6A1XV3 |  | Same as AlA6AlXVl. | 5-13 |
| AlA6A1XV4 |  | Same as AlA6A1XV1. | 5-13 |
| A1A6A1XV5 |  | Same as AlA6AlXV1. | 5-13 |
| A1A6A2 |  | AGC AND AF AMPLIFIERS: C/o agc amplifier, two tubes, agc rectifier; carrier amplifier, one tube; af amplifier, three tubes; frequency range $300-2000$ cycles; line output 60 mw 600 -ohm load, phone output 15 mw 600 -ohm load; fil 6.3 vac , plate $165 \mathrm{vdc} ; 42498 \mathrm{dwg} /$ type D 38779 Gl . | 5-12 |
| Al A6A2Cl |  | Not used. |  |
| AlA6AlC2 |  | CAPACITOR: MIL type CK60AX471M. | 5-14 |
| A1A6A2C3 |  | Not used. |  |
| A1A6A2C4 |  | Same as AlA5C5. | 5-14 |
| A1A6A2C 5 |  | Same as AlA5C3. | 5-14 |
| AlA6A2C6 |  | Same as AlA5C5. | 5-14 |
| AlA6A2C7 |  | Same as AlA6AlCl. | 5-14 |
| AlA6A2C8 |  | Same as Al A6AlCl. | 5-14 |
| A1 A6A2C9 |  | Same as AlA5C3. | 5-14 |
| AlA6A2C10 |  | CAPACITOR: MIL type CK62AX222K. | 5-14 |
| AlA6A2C11 |  | Not used. |  |
| AlA6A2C 12 |  | Not used. |  |
| Al A6A2C 13 |  | Same as AlA5C5. | 5-14 |
| AlA6A2Cl4 |  | Same as AlA5C3. | 5-14 |
| AlA6A2C15 |  | CAPACITOR: MIL type CM05D101J03. | 5-14 |
| A1A6A2C16 |  | CAPACITOR: MIL type CM05D750J03. | 5-14 |
| AlA6A2Cl7 |  | CAPACITOR: MIL type CH09A3NC474M. | 5-14 |
| AlA6A2C18 |  | Same as AlA6AlCl. | 5-14 |
| AlA6A2C19 |  | CAPACITOR: MIL type CH09A3RA473M. | 5-14 |
| AlA6A2C20 |  | CAPACITOR: MIL type CM06F242J03. | 5-14 |
| AlA6A2C21 |  | Not used. |  |
| Al A6A2C22 |  | Same as AlA6A2C19. | 5-14 |
| AlA6A2C23 |  | CAPACITOR: MIL type CH09A3RA105M. | 5-14 |
| AlA6A2C24 |  | Not used. |  |
| AlA6A2C25 |  | Same as AlA6AlC2. | 5-14 |
| AlA6A2CR1 |  | SEMICONDUCTOR DEVICE, DIODE: MIL type 1N485B. | 5-14 |
| AlA6A2CR2 |  | SEMICONDUCTOR DEVICE, DIODE: MIL type 1N3070. | 5-14 |
| AlA6A2J 1 |  | Same as AlA5Jl. | 5-14 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

\begin{tabular}{|c|c|c|c|}
\hline $$
\begin{gathered}
\text { REF } \\
\text { DESIG }
\end{gathered}
$$ \& NOTES \& NAME AND DESCRIPTION \& FIG. NO. <br>
\hline AlA6A2J2 \& \& Same as AlA5Jl. \& 5-14 <br>
\hline A1A6A2J3 \& \& Same as AlA5Jl. \& 5-14 <br>
\hline AlA6A2J4 \& \& Same as AlA5J1. \& 5-14 <br>
\hline AlA6A2J5 \& \& Same as AlA5Jl. \& 5-14 <br>
\hline A1A6A2J6 \& \& Same as AlA5Jl. \& 5-14 <br>
\hline AIA6A2J7 \& \& Same as AlA5Jl. \& 5-14 <br>
\hline AlA6A2J8 \& \& Same as AlA5Jl. \& 5-14 <br>
\hline AlA6A2L1 \& \& CHOKE, RF: MIL type MS90537-49. \& 5-14 <br>
\hline AlA6A2P1 \& \& Same as AlA5P1. \& 5-14 <br>
\hline AlA6A2R1 \& \& Same as AlA5R2. \& 5-14 <br>
\hline AlA6A2R2 \& \& Same as AlA6A1R3. \& 5-14 <br>
\hline AlA6A2R3 \& \& Same as AlA6AlR24. \& 5-14 <br>
\hline AlA6A2R4 \& \& RESISTOR: MIL type RV6LAYSA252A. \& 5-14 <br>
\hline AlA6A2R5 \& \& RESISTOR: MIL type RC32GF472K. \& 5-14 <br>
\hline AlA6A2R6 \& \& Same as AlA2R9. \& 5-14 <br>
\hline AlA6A2R7 \& \& Same as AlA5R4. \& 5-14 <br>
\hline AlA6A2R8 \& \& RESISTOR: MIL type RC32GF333J. \& 5-14 <br>
\hline AlA6A2R9 \& \& RESISTOR: MIL type RC32GF273J. \& 5-14 <br>
\hline A1A6A2R10 \& \& Same as AlA6A2R9. \& 5-14 <br>
\hline AlA6A2R11 \& \& RESISTOR: MIL type RC20GF474J. \& 5-14 <br>
\hline A1A6A2R12 \& \& Same as AlA6AlR3. \& 5-14 <br>
\hline AlA6A2R13 \& \& Same as AlA6AlR24. \& 5-14 <br>
\hline AlA6A2R14 \& \& Same as AlA5R11. \& 5-14 <br>
\hline AlA6A2R15 \& \& Same as AlA6AlR3. \& 5-14 <br>
\hline AlA6A2R16 \& \& RESISTOR: MIL type RC32GF821J. \& 5-14 <br>
\hline A1A6A2R17 \& \& Same as AlA5R4. \& 5-14 <br>
\hline AlA6A2R18 \& \& Same as AlA6AlR 24. \& 5-14 <br>
\hline A1A6A2R19 \& \& RESISTOR: MIL type RC42GF683J. \& 5-14 <br>
\hline AlA6A2R20 \& \& RESISTOR: MIL type RC32GF223J. \& 5-14 <br>
\hline AlA6A2R21 \& \& RESISTOR: MIL type RC20GF223J. \& 5-14 <br>
\hline AlA6A2R22 \& \& Same as AlA6A2R21. \& 5-14 <br>
\hline AlA6A2R23 \& \& RESISTOR: MIL type RC32GF103J. \& 5-14 <br>
\hline A1A6A3R24 \& \& Same as AlA2R7. \& 5-14 <br>
\hline AlA6A2R25 \& \& Same as AlA2R7. \& 5-14 <br>
\hline AlA6A2R26 \& \& Same as AlA5R4. \& 5-14 <br>
\hline AlA6A2R27 \& \& Same as AlA6R4. \& 5-14 <br>
\hline A1A6A2R28 \& \& RESISTOR: MIL type RC42GF391J. \& 5-14 <br>
\hline AlA6A2R29 \& \& RESISTOR: MIL type RC20GF681K. \& 5-14 <br>
\hline AlA6A2R30 \& \& Same as AlA5R4. \& 5-14 <br>
\hline A1A6A2R31 \& \& Same as AlA3R1. \& 5-14 <br>
\hline AlA6A2R32 \& \& Same as AlA3R1. \& 5-14 <br>
\hline AlA6A2R33 \& \& RESISTOR: MIL type RC20GF333J. \& 5-14 <br>
\hline AlA6A2T1

AlA6A2T2 \& \& TRANSFORMER, RF: 26.5 to 31.5 mh inductance; $Q$ is 118 to 120 at 79 kc frequency; 6 ohms primary, 55 ohms secondary max dc resistance; 40 ma dc max primary; 42498 dwg /type D39728-5. TRANSFORMER, AF: 15,000 ohms primary impedance; 95,000 ohms secondary impedance; 200 to $10,000 \mathrm{cps}, \pm 2 \mathrm{db}$, response; $42498 \mathrm{dwg} \mathrm{A} 38339-1$; 89665 type GR463. \& 5-14 <br>
\hline
\end{tabular}

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | $\begin{aligned} & \text { FiG. } \\ & \text { NO. } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| AlA6A2T3 |  | TRANSFORMER, AF: 20,000 ohms, center tapped, primary impedance; 150 ohms, center tapped, secondary impedance; 200 to $10,000 \mathrm{cps}, \pm 2 \mathrm{db}$, response; 42498 dwg A38317-1: 89665 type GR464. | 5-14 |
| A1 A6A2T4 |  | TRANSFORMER, AF: 500 ohms, center tapped, primary impedance; 31 ohms primary resistance; 600 ohms secondary impedance; 42498 dwg A38338-1; 89665 type GR465. | 5-14 |
| A1A6A2Vl |  | Same as AlA6AlVI. | 5-14 |
| AlA6A2V2 |  | Same as AlA6AlVl. | 5-14 |
| A1A6A2V3 |  | Same as AlA6AlV1. | 5-14 |
| AlA6A2V4 |  | Same as AlA6AlVl. | 5-14 |
| AlA6A2V5 |  | Same as AlA6AlVl. | 5-14 |
| AlA6A2V6 |  | Same as AlA6AlV1. | 5-14 |
| AlA6A2XV1 |  | Same as AlA6AlXV1. | 5-14 |
| AlA6A2XV2 |  | Same as AlA6AlXV1. | 5-14 |
| A1A6A2XV3 |  | Same as AlA6AlXV1. | 5-14 |
| AlA6A2XV4 |  | Same as AlA6AlXV1. | 5-14 |
| AlA6A2XV5 |  | Same as AlA6AlXV1. | 5-14 |
| A1A6A2XV6 |  | Same as AlA6AlXV1. | 5-14 |
| AlA 7 | 2 | LSB (AUXILIARY) AMPLIFIER-DETECTOR AM-4528/SRR-19: C/o 100-kc i-f amplifier AlA7A1; agc amplifier, carrier amplifier, af amplifier AlA7A2; ssb filter; balanced demodulator; panel section containing level control, agc switch, output meter; $42498 \mathrm{dwg} /$ type D37874G2. | 1-1 |
| AlA7Al |  | Same as AlA6Al. | 5-12 |
| AlA7A2 |  | Same as AlA6A2. | 5-12 |
| AlA7Cl |  | Same as AlA6Cl. | 5-12 |
| AlA7C2 |  | Same as AlA6C2. 100.300 . 101.7501 | 5-12 |
| AlA7FLI |  | FILTER, BANDPASS: 100.300 kc to 101.750 kc ; 68,000 ohms nom impedance; 30 db (min) carrier rejection; 42498 dwg/type A37242-1. | 5-12 |
| Al A7J 1 |  | Same as AlA6J1. | 5-12 |
| AlA7J2 |  | Same as AlA6Jl. | 5-12 |
| AlA7L1 |  | Same as AlA6Ll. | 5-12 |
| AlA7M1 |  | Same as AlA6Ml. | 5-12 |
| AlA7MPI |  | Same as AlA6MPl. | 5-12 |
| AlA7MP2 |  | Same as AlAlMP6. | 5-12 |
| AlA7P1 |  | Same as AlA6Pl. | 5-12 |
| AlA7R1 |  | Same as AlA6R1. | 5-12 |
| AlA7R2 |  | Same as A1A2R8. | 5-12 |
| AlA7R3 |  | Same as AlA6R3. | 5-12 |
| AlA7R4 |  | Same as AlA6R4. | 5-12 |
| A1A7R5 |  | Same as AlA6R5. | 5-12 |
| AlA7R6 |  | Same as AlA6R6. | 5-12 |
| AlA7Sl |  | Same as AlA6Sl. | 5-12 |
| AlA7Z1 |  | Same as AlA6Z1. | $5-12$ |
| AlA8 |  | HIGH-FREQUENCY OSCILLATOR: 1746 to 2016 kc in four bands; two tubes, oscillator and cathode follower; fil 6.3 vac (regulated), plate 120 vdc (regulated); $42498 \mathrm{dwg} /$ type E39649G1. | 5-5 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | $\begin{aligned} & \text { FIG. } \\ & \text { NO. } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| AlA8Cl |  | CAPACITOR: MIL type CH09A3RA184K. | 5-17 |
| Al A8C2 |  | Same as AlA8Cl. | 5-17 |
| AlA8C3 |  | CAPACITOR: MIL type CM06F471G03. | 5-18 |
| A1A8C4 |  | CAPACITOR: MIL type CC25UJ151G. | 5-17 |
| Al A8C5 |  | CAPACITOR: VARIABLE, AIR: 1.0 to 120 pf capacitance range; 1000 vdc working; $42498 \mathrm{dwg} /$ type A40620-5. | 5-17 |
| Al A8C6 |  | Same as Al A8C5. | 5-17 |
| AlA8C7 |  | CAPACITOR: MIL type CC35UJ391F. | 5-17 |
| AlA8C8 |  | CAPACITOR, FIXED, CERAMIC: 56 pf approx value; to be determined at final test. | 5-18 |
| A1A8C9 |  | CAPACITOR: MIL type CM06F472G03. | 5-18 |
| AlA8C10 |  | CAPACITOR, FIXED, MICA: 0 to 270 pf max range. | 5-18 |
| AlA8Cll |  | CAPACITOR: MIL type CM06F561G03. | 5-18 |
| Al A8C 12 |  | Same as AlA8C4. | 5-17 |
| Al A8C13 |  | Same as AlA8C5. | 5-17 |
| AlA8C14 |  | Same as AlA8C4. | 5-17 |
| Al A8Cl 15 |  | CAPACITOR, FIXED, CERAMIC: 27 pf approx value; to be determined at final test. | 5-18 |
| A1A8C16 |  | CAPACITOR: MIL type CM06F272G03. | 5-18 |
| AlA8C17 |  | CAPACITOR, FIXED, MICA: 0 to 270 pf max range. | 5-18 |
| A1A8C18 |  | CAPACITOR: MIL type CM06F681G03. | 5-18 |
| Al A8C19 |  | Same as AlA8C4. | 5-17 |
| Al A8C 20 |  | Same as Al A8C5. | 5-17 |
| Al A8C21 |  | CAPACITOR: MIL type CC25UJ820G. | 5-17 |
| A1A8C22 |  | CAPACITOR, FIXED, CERAMIC: 33 pf approx value; to be determined at final test. | 5-18 |
| A1A8C 23 |  | CAPACITOR: MIL type CM06F152G03. | 5-18 |
| A1A8C24 |  | CAPACITOR, FIXED, MICA: 0 to 270 pf max range. | 5-18 |
| Al A8C25 |  | Same as AlA8C18. | 5-18 |
| A1A8C26 |  | Same as AlA8C4. | 5-17 |
| A1A8C27 |  | Same as AlA8C5. | 5-17 |
| AlA8C28 |  | CAPACITOR: MIL type CC25UJ101G. | 5-17 |
| Al A8C29 |  | CAPACITOR, FIXED, CERAMIC: 33 pf approx value; to be determined at final test. | 5-17 |
| A1A8C30 |  | Same as AlA8C23. | 5-18 |
| A1 A8C31 |  | CAPACITOR, FIXED, MICA: 0 to 270 pf max range. | 5-18 |
| A1A8C32 |  | CAPACITOR: MIL type CC32CG101G. | 5-17 |
| AlA8C33 |  | CAPACITOR: MIL type CC20CH220G. | 5-17 |
| Al A8C34 |  | CAPACITOR: MIL type CC20CH050C. | 5-17 |
| A1A8C35 |  | CAPACITOR: MIL type CK62AW472M. | 5-17 |
| Al A8C36 |  | Same as AlA8C35. | 5-17 |
| A1A8C37 |  | Same as AlA8C35. | 5-17 |
| AlA8C38 |  | CAPACITOR: MIL type CH09A3NE473K. | 5-17 |
| AlA8C39 |  | CAPACITOR: MIL type CM05F121G03. | 5-17 |
| AlA8C40 |  | CAPACITOR: MIL type CM05E820G03. | 5-17 |
| A1A8C41 |  | CAPACITOR: MIL type CM05E680G03. Same as AlA8C41. | $5-17$ $5-17$ |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | $\begin{aligned} & \text { FIG. } \\ & \text { NO. } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| AlA8E1 |  | Same as AlA2El. | 5-17 |
| AlA8E2 |  | Same as AlA2El. | 5-17 |
| AlA8EV1 |  | SHIELD, ELECTRON TUBE: MIL type MS24233-4. | 5-17 |
| AlA8Jl |  | Same as AlA5Jl. | 5-17 |
| AlA8L1 |  | COIL, RF: MIL type MS75008-34. | 5-17 |
| AlA8MP1 |  | ARM, SWITCH: l-3/16 in. high, 5/16 in. wide, 0.090 in. thk; $42498 \mathrm{dwg} /$ type B34669G2. | 5-17 |
| AlA8Pl |  | Same as AlA2Pl. | 5-17 |
| AlA8R1 |  | Same as AlA4R13. | 5-17 |
| AlA8R2 |  | Same as AlA2R7. | 5-17 |
| AlA8R3 |  | Same as AlA5R4. | 5-17 |
| AlA8R4 |  | RESISTOR: MIL type RC20GF150J. | 5-17 |
| AlA8R5 |  | Same as AlA8R4. | 5-17 |
| AlA8R6 |  | Same as AlA5Rl. | 5-17 |
| AlA8R7 |  | RESISTOR: MIL type RC20GF102J. | 5-17 |
| AlA8R 8 |  | Same as Al A2R8. | 5-17 |
| AlA8R9 |  | RESISTOR: MIL type RC20GF122J. | 5-17 |
| AlA8S 1 |  | Same as AlA2Sl. | 5-18 |
| AlA8T1 |  | TRANSFORMER, RF: 0.50 uh primary inductance, $\pm 5 \%$; 1.365 uh secondary inductance, $\pm 2 \%$; 1.28 uh tertiary inductance, $\pm 5 \% ; 42498$ dwg/type D39746-1. | 5-18 |
| AlA8T2 |  | TRANSFORMER, RF: 0.90 uh primary inductance, $\pm 5 \%$; 2.34 uh secondary inductance, $\pm 2 \% ; 42498$ dwg/type D39746-2. | 5-18 |
| AlA8T3 |  | TRANSFORMER, RF: 1.05 uh primary inductance, $\pm 5 \%$; 3.58 uh secondary inductance, $\pm 2 \% ; 42498$ dwg/type D39746-3. | 5-18 |
| AlA8T4 |  | TRANSFORMER, RF: 1.00 uh primary inductance, $\pm 5 \%$; 3.18 uh secondary inductance, $\pm 2 \% ; 42498$ dwg/type D39746-4. | 5-18 |
| AlA8V1 |  | ELECTRON TUBE: MIL type JAN5670. | 5-17 |
| AlA8V2 |  | Same as AlA6AlV1. | 5-17 |
| AlA8XV1 |  | SOCKET, ELECTRON TUBE: MIL type TSl03C01. | 5-17 |
| Al A8XV2 |  | Same as AlA6AlXVI. | 5-17 |
| AlA9 |  | CRYSTAL OSCILLATOR - FREQUENCY DIVIDER: C/ol mc crystal oscillator and oven; external calibration circuit; outputs of $1 \mathrm{mc}, 100 \mathrm{kc}, 1 \mathrm{kc}$ spectrum, and 500 cps spectrum; three digital frequency dividers $(\div 10),(\div 100),(\div 2)$; voltage regulators, 24 vdc (zener), 12 vdc (zener); no tubes; 42498 dwg/type D37866Gl. | 5-2 |
| Al A9A1 |  | CRYSTAL OSCILLATOR ASSY: 1 mc frequency; crystal oscillator and oven assembly; square-wave output; accuracy 1 part in $10^{8}$ per day; 24 volts dc; 7-1/4 watts; $42498 \mathrm{dwg} /$ type A38340-1. | 5-27 |
| AlA9C1 |  | CAPACITOR: MIL type CH09A3RA474M. | 5-27 |
| AlA9C2 |  | Same as AlA4C4. | 5-27 |
| AlA9C3 |  | CAPACITOR: MIL type CM05C100K03. | 5-27 |
| AlA9C4 |  | Same as AlA9C3. | 5-27 |
| AlA9C5 |  | Same as AlA2C7. | 5-27 |
| AlA9C6 |  | Same as AlA5C5. | 5-27 |
| AlA9C7 |  | Same as AlA9Cl. | 5-27 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | FIG. <br> NO. |
| :---: | :---: | :---: | :---: |
| A1A9CRI |  | SEMICONDUCTOR DEVICE, DIODE: MIL type 1N2820RB. | 5-27 |
| A1A9CR 2 |  | SEMICONDUCTOR DEVICE, DIODE: MIL type 1N697. | 5-27 |
| AlA9CR3 |  | SEMICONDUCTOR DEVICE, DIODE: MIL type 1N2810B. | 5-27 |
| Al A9Jl |  | Same as AlA5Jl. | 5-27 |
| AlA9J2 |  | Same as AlA5Jl. | 5-27 |
| AlA9J3 |  | Same as AlA5Jl. | 5-27 |
| AlA9J4 |  | CONNECTOR, RECEPTACLE, ELECTRICAL: 9 rd female contacts; straight; 42498 dwg A38651-1; 71468 type DEM9SC37A134. | 5-27 |
| AlA9J5 |  | CONNECTOR, RECEPTACLE, ELECTRICAL: 1 rd female contact; straight; 42498 dwg A17697BLUE; 98291 type SKT-2BCBLUE. | 5-27 |
| Al A9J6 |  | Same as Al A9J4. | 5-27 |
| Al A9J7 |  | CONNECTOR, RECEPTACLE, ELECTRICAL: l rd female contact; straight; 42498 dwg A17697RED; 98291 type SKT-2BCRED. | 5-27 |
| Al A9J8 |  | Same as AlA9J4. | 5-27 |
| AlA9J9 |  | Same as AlA4J2. | 5-27 |
| AlA9L1 |  | CHOKE, RF: MIL type MSI6221-17. | 5-27 |
| A1A9L2 |  | Same as AlA5Ll. | 5-27 |
| AlA9L3 |  | Same as AlA9Ll. | 5-27 |
| AlA9L4 |  | Same as AlA9Ll. | 5-27 |
| AlA9P1 |  | Same as AlA5Pl. | 5-27 |
| AlA9R1 |  | Same as AlA2R8. | 5-27 |
| AlA9R2 |  | Same as AlA5Rl. | 5-27 |
| AlA9R3 |  | Same as AlA5Rl. | $5-27$ $5-27$ |
| A1A9S1 |  | SWITCH, ROTARY: l section; 3 poles; 3-position; shorting type; $42498 \mathrm{dwg} /$ type A39779-2 (l-7/8 in. shaft). | 5-27 |
| AlA9TBl |  | PRINTED CIRCUIT BOARD: 4 mounting holes; 4-5/8 in. lg, 2 in. wide; 42498 dwg/type C40027-1. | 5-27 |
| AlA9Z1 |  | MODULE, DIGITAL: Frequency divider assy ( $\div 10$ ); color coded blue; 42498 dwg A39883-2; 09353 type B4593. |  |
| A1A9Z2 |  | MODULE, DIGITAL: Frequency divider ( $\div 100$ ); color coded orange; 42498 dwg A39883-1; 09353 type B4595. | $5-27$ $5-27$ |
| AlA9Z3 |  | MODULE, DIGITAL: Frequency divider and spectrum generators ( $\div 2$ ); color coded red; 42498 dwg A39883-4; 09353 type B4596. | 5-27 |
| Al Al0 |  | IST INJECTOR: C/o mixer, $600 \mathrm{kc}, 1$ tube; amplifier, 600 kc , three tubes; fil 6.3 vac , plate $165 \mathrm{vdc} ; 42498 \mathrm{dwg} /$ type D37801G1. | 5-4 |
| AlAl0Cl |  | Same as AlA6Cl. | 5-19 |
| AlAl0C2 |  | Same as AlA5C5. | $5-19$ $5-19$ |
| AlA10C3 |  | CAPACITOR: MIL type CH09A3NE473M. | $5-19$ |
| AlAl0C4 |  | Same as AlAl0C3. | $5-19$ |
| AlAl0C5 AlAl0C6 |  | CAPACITOR: MIL type CK60BX4R7K. CAPACITOR: MIL type CM06D102J03. | $\begin{aligned} & 5-20 \\ & 5-20 \end{aligned}$ |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | $\begin{aligned} & \text { FIG. } \\ & \text { NO. } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| AlAl0C7 |  | Same as AlAl0C6. | 5-19 |
| AlAl0C8 |  | Not used. |  |
| AlAl0C9 |  | Same as AlA6Cl. | 5-19 |
| AlAl0C10 |  | CAPACITOR: MIL type CM06D681J03. | 5-20 |
| AlAl0Cll |  | Same as AlAl0C3. | 5-19 |
| AlAl0Cl2 |  | Same as AlA6Cl. | 5-20 |
| AlAl0C13 |  | Not used. |  |
| AlAl0C14 |  | Same as AlA5C5. | 5-19 |
| AlAl0C15 |  | Same as AlA5C5. | 5-19 |
| AlAl0C16 |  | Same as AlAl0Cl0. | 5-20 |
| AlAl0C17 |  | Same as AlA6Cl. | 5-20 |
| AlAl0C18 |  | Not used. |  |
| AlAl0Cl9 |  | Same as AlA5C5. | 5-20 |
| AlAl0C20 |  | CAPACITOR: MIL type CK60BX470M. | 5-19 |
| AlAl0C21 |  | Same as Aldioc3. | 5-19 |
| Al Al0C22 |  | Same as AlAl0C6. | 5-20 |
| AlAl0C23 |  | Same as AlAl0C6. | 5-20 |
| AlAl0EVl |  | SHIELD, ELECTRON TUBE: MIL type MS24233-1. | 5-19 |
| AlAl0FLl |  | FILTER, BANDPASS: 1281 kc nom freq; 1146 kc to 1416 kc frequency range at 3 db bandpass; 42498 dwg/type A37484-3. | 5-20 |
| AlAl0FL2 |  | FILTER, BANDPASS: 599.0 kc to 601.0 kc frequency range at 2 db bandpass; 1500 ohms; 42498 dwg/type A37367-1. | 5-19 |
| AlAl0Jl |  | Same as Al A5J1. | 5-20 |
| AlAl0J 2 |  | Same as AlA5Jl. | 5-20 |
| AlAl0J3 |  | Same as AlA5Jl. | 5-20 |
| AlAl0J4 |  | Same as AlA5Jl. | 5-19 |
| AlAl0J5 |  | Same as AlA5J1. | 5-19 |
| AlAl0J6 |  | Same as Al A5Jl. | 5-19 |
| AlAl0J7 |  | Same as AlA5Jl. | 5-19 |
| AlAl0J8 |  | Same as Al A5J1. | 5-19 |
| AlAl0Ll |  | Same as AlA5Ll. | 5-20 |
| AlAl0L2 |  | Same as AlA5Ll. | 5-19 |
| AlAl0L3 |  | Same as AlA5Ll. | 5-19 |
| AlAl0L4 |  | Same as AlA5Ll. | 5-19 |
| AlAl0Pl |  | Same as Al A5Pl. | 5-19 |
| AlAl0R1 |  | RESISTOR: MIL type RC20GF472J. | 5-19 |
| AlAl0R2 |  | Same as AlA5R1. | 5-19 |
| AlAl0R3 |  | Not used. |  |
| AlAl0R4 |  | Same as AlA5R2. | 5-19 |
| AlAl0R5 |  | Same as AlA5R4. | 5-19 |
| AlAl0R6 |  | Same as AlA5R4. | 5-20 |
| AlAl0R7 |  | Same as AlA4R11. | 5-20 |
| AlAl0R8 |  | Same as AlA5R11. | 5-19 |
| AlAl0R9 |  | Same as AlA8R7. | 5-19 |
| AlA10R10 |  | RESISTOR: MIL type RC20GF152J. | 5-20 |
| AlAl0R11 |  | Same as AlA2R7. | 5-19 |
| AlAl0R12 |  | Same as AlA6A2R11. | 5-19 |
| AlAl0R13 |  | RESISTOR: MIL type RC32GF472J. | 5-19 |
| AlAl0R14 |  | Same as AlA6AlR2. | 5-20 |
| AlAl0R15 |  | Same as Al A2R7. | 5-19 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | FIG. <br> NO. |
| :---: | :---: | :---: | :---: |
| A1Al0R16 |  | Same as AlA5R4. | 5-19 |
| AlAl0R17 |  | Same as AlA5R4. | 5-19 |
| AlAl0R18 |  | Same as AlA5R4. | 5-19 |
| AlAl0R19 |  | Same as AlA6AlR2. | 5-20 |
| AlAl0R20 |  | RESISTOR: MIL type RC20GF271J. | 5-20 |
| A1Al0R21 |  | Same as AlAlorlo. | 5-19 |
| AlAl0R 22 |  | Same as AlA5R4. | 5-19 |
| AlAl0R23 |  | Same as AlAlorio. | 5-19 |
| A1A10R 24 |  | Same as AlA5R11. | 5-20 |
| AlAl0R25 |  | RESISTOR: MIL type RC42GF332J. | 5-19 |
| AlAl0R 26 |  | Same as AlA2R6. | 5-19 |
| AlAl0R 27 |  | Same as AlA2R6. | 5-19 |
| AlAl0Vl |  | ELECTRON TUBE: MIL type JAN5725/6AS6W. | 5-19 |
| AlAl0V2 |  | Same as AlA6AlVl. | 5-19 |
| AlAl0V3 |  | Same as AlA6AlVl. | 5-19 |
| Al Al0V4 |  | Same as AlA6AlVi. | 5-19 |
| AlAl0XV1 |  | Same as AlA2XV1. | 5-20 |
| AlAl0XV2 |  | Same as AlA6AlXV1. | 5-20 |
| AlAl0XV3 |  | Same as AlA6AlXV1. | 5-20 |
| AlAl0XV4 |  | Same as AlA6AlXV1. | 5-20 |
| AlAll | . | 2ND INJECTOR (B): C/o cathode follower and frequency divider $(\div 10)$, 1 tube; mixer, 1015.5 kc , no tubes; mixer, 1615.5 kc , two tubes; amplifier 1615.5 kc , two tubes; injection-agc rectifier, no tubes; fil 6.3 vac, plate 165 vdc; 42498 dwg/type D37803G1. | 5-5 |
| AlAllCl |  | Not used. |  |
| AlAllC2 |  | Same as AlA5C3. | 5-22 |
| AlAllC3 |  | Same as AlA6A2C19. | 5-23 |
| AlAllC4 |  | Not used. |  |
| AlAllC5 |  | Same as AlA5C5. | 5-23 |
| AlAlic6 |  | Same as AlA5C5. | 5-23 |
| AlAllC7 |  | Not used. |  |
| AlAllC8 |  | CAPACITOR: MIL type CK63AY103X. | 5-23 |
| AlAllC9 |  | Not used. |  |
| AlAllCl0 |  | CAPACITOR: MIL type CK60BX151M. Same as AlA6A2C15 | $5-22$ $5-23$ |
| AlAllCil AlAllCl2 |  | Same as AlA6A2C15. Not used. | 5-23 |
| AlAllCl3 |  | Same as AlAl0C5. | 5-23 |
| AlAllCl4 |  | Not used. |  |
| AlAllCl5 |  | Same as AlA6A2C2. | 5-23 |
| AlAllCl6 |  | Same as Al A5C3. | 5-23 |
| AlAllCl7 |  | Same as AlAl0Cl0. | 5-23 |
| AlAllCl 8 |  | Same as AlA5C3. | 5-23 |
| AlAllCl9 |  | CAPACITOR: MIL type CM05E331J03. | 5-23 |
| AlAllC20 |  | Not used. |  |
| AlAllC21 |  | Same as AlA5C5. | 5-22 |
| AlAllC22 |  | Same as AlA5C3. | 5-23 |
| AlAllC 23 |  | CAPACITOR: MIL type CM05D391J03. | 5-22 |
| AlAllC 24 |  | CAPACITOR: MIL type CM06D561J03. | 5-23 |
| AlAllC25 |  | Not used. |  |
| AlAllC26 |  | Same as AlA5C5. | 5-22 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | $\begin{aligned} & \text { FIG. } \\ & \text { NO. } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| AlAl1C27 |  | Same as AlA5C3. | 5-23 |
| AlAl1C28 |  | Same as AlA6Cl. | 5-23 |
| AlAl1C29 |  | CAPACITOR: MIL type CM05D331J03. | 5-23 |
| AlAl1C30 |  | Not used. |  |
| AlAllC31 |  | Same as AlA5C5. | 5-22 |
| AlAllCR1 |  | Same as AlA9CR2. | 5-22 |
| AlAllCR2 |  | Same as AlA9CR2. | 5-22 |
| AlAllCR3 |  | Same as AlA9CR2. | 5-22 |
| AlAllFLl |  | FILTER, BANDPASS: 150.0 to 160.0 kc bandwidth at 3 db bandpass; 5000 ohms input impedance; 25,000 ohms output impedance; $42498 \mathrm{dwg} /$ type $\mathrm{A} 37484-1$. | 5-22 |
| AlAl1FL2 |  | FILTER, BANDPASS: 1013.5 kc to 1017.5 kc bandwidth at 3 db attenuation; 62,000 ohms impedance; $42498 \mathrm{dwg} /$ type A37369-1. | 5-22 |
| AlAl1FL3 |  | FILTER, BANDPASS: 1612.5 to 1618.5 kc bandwidth at 3 db bandpass; 5,000 ohms input impedance; 25,000 ohms output impedance; 42498 dwg /type A37484-2. | 5-22 |
| AlAllJl |  | Same as AlA5Jl. | 5-22 |
| AlAllJ 2 |  | Same as AlA9J4. | 5-23 |
| AlAllJ3 |  | Not used. |  |
| AlA11J4 |  | Not used. |  |
| AlAllj5 |  | Same as AlA9J5. | 5-22 |
| AlAllJ 6 |  | Not used. |  |
| AlAllJ7 |  | Not used. |  |
| AlAllJ8 |  | Not used. |  |
| AlAllJ9 |  | Not used. |  |
| AlAllJl0 |  | Same as Al A9J5. | 5-22 |
| AlAllJll |  | Same as AlA5Jl. | 5-22 |
| AlAllJl2 |  | Same as AlA5J1. | 5-22 |
| AlAllJ13 |  | Same as Al A5Jl. | 5-22 |
| AlAllJ 14 |  | Same as AlA5Jl. | 5-22 |
| AlAllJl5 |  | Same as Al A5J1. | 5-22 |
| AlAllJ 16 |  | Sarne as AlA5J1. | 5-22 |
| AlAllJl7 |  | Same as AlA5J1. | 5-22 |
| AlAllJl8 |  | Same as AlA5J1. | 5-22 |
| AlAllLl |  | CHOKE, RF: MIL type MS90537-53. | 5-23 |
| AlAllL2 |  | Same as AlA6AlLl. | 5-22 |
| AlAllL3 |  | COIL, RF: 30 uh min to 73 uh max inductance range; 2.5 mc frequency; 3.3 ohms dc resistance; 50 ma de current; 500 vrms; 42498 dwg/type D39725-4. | 5-23 |
| AlAl1L4 |  | Same as AlAllL3. | 5-22 |
| AlAllL5 |  | Same as AlAllli3. | 5-22 |
| AlAllPl |  | Same as AlA5Pl. | 5-22 |
| AlAllR1 |  | Same as AlA2R8. | 5-23 |
| AlAllR2 |  | Same as AlA6A2R20. | 5-23 |
| AlAllR3 |  | Same as AlAlR7. | 5-23 |
| AlAllR4 |  | Same as AlA2R7. | 5-23 |
| AlAllR 5 |  | RESISTOR: MIL type RC20GF470J. | 5-22 |
| AlAllR6 |  | Same as AlAllR5. | 5-22 |
| AlAllR7 |  | Same as AlA8R7. | 5-22 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | FIG. <br> NO. |
| :---: | :---: | :---: | :---: |
| AlAllR8 |  | Same as AlA2R8. | 5-23 |
| AlAllR9 |  | Same as AlA4R11. | 5-23 |
| AlAllRl0 |  | Same as AlA4R11. | 5-23 |
| AlAllRll |  | Same as AlA5R4. | 5-23 |
| AlAllRl2 |  | RESISTOR: MIL type RC42GF223J. | 5-23 |
| AlAllR13 |  | Same as AlA8R7. | 5-23 |
| AlAllR14 |  | Same as AlA2R8. | 5-23 |
| AlAl1R15 |  | RESISTOR: MIL type RC20GF331J. | 5-22 |
| AlAllRl6 |  | Same as AlAllRl2. | 5-22 |
| AlAllRl7 |  | Same as AlAllRl2. | 5-23 |
| AlAllR18 |  | Same as AlAllR15. | 5-22 |
| AlAl1R19 |  | Same as AlAllR12. | 5-23 |
| AlAllR20 |  | Same as AlA8R7. | 5-23 |
| AlAllR21 |  | Same as AlA6AlR24. | 5-22 |
| AlAllR22 |  | Same as AlA5R4. | 5-22 |
| AlAllR23 |  | Same as AlA3R1. | 5-23 |
| AlAllR24 |  | Same as AlA3R1. | 5-23 |
| AlAllR25 |  | Same as AlA3R1. | 5-23 |
| AlAl1R26 |  | Same as AlA3R1. | 5-22 |
| AlAllR27 |  | Same as AlA3R1. | 5-22 |
| AlAllR28 |  | Same as AlA3Rl. | 5-22 |
| AlAllR29 |  | RESISTOR: MIL type RC32GF560J. | 5-23 |
| AlAllTl |  | TRANSFORMER, RF: 16 uh $\pm 30 \%$ primary inductance; 16 uh secondary inductance; $Q$ is 60 at 2.5 mc frequency; pri-single type primary winding; sec-bifilar type secondary winding; encapsulated; $42498 \mathrm{dwg} /$ type D39727-3. | 5-23 |
| AlAllV1 |  | Same as AlA6AlVl. | 5-23 |
| AlAllV2 |  | Same as AlA6AlV1. | 5-23 |
| AlAllV3 |  | Same as AlA6AlV1. | 5-23 |
| AlAllV4 |  | Same as AlA6AlVl. | 5-22 |
| AlAllV5 |  | Same as AlA6AlVl. | 5-22 |
| AlAllXV1 |  | Same as AlA6AlXV1. | 5-23 |
| AlAllXV2 |  | Same as AlA6AlXVl. | 5-23 |
| AlAllXV3 |  | Same as AlA6AlXV1. | 5-23 |
| AlAllXV4 |  | Same as AlA6AlXV1. | 5-23 |
| AlAllXV5 |  | Same as AlA6AlXVl. | 5-23 |
| AlAllZl |  | Same as AlA9Z1. ${ }^{\text {a }}$, C/0 mixer 140 kc , two | $5-22$ |
| AlAl2 |  | 2ND INJECTOR (A): C/o mixer, 140 kc , two tubes; amplifier, 140 kc , three tubes, two frequency-dividers ( $\div 5$ ), no tubes; mixer, 155 kc , no tubes; fil 6.3 vac, plate 165 vac; 42498 dwg/type D37802G1. | 5-4 |
| AlAl2Cl |  | Same as AlA5C5. | 5-24 |
| AlAl2C2 |  | CAPACITOR: MIL type CM06D122J03. | 5-24 |
| AlA12C3 |  | CAPACITOR: MIL type CM05D910J03. | 5-24 |
| AlAl2C4 |  | Same as AlA6A2C2. | 5-25 |
| AlAl2C5 |  | Same as AlA5Cll. | 5-25 |
| AlAl2C6 |  | Not used. |  |
| AlAl2C7 |  | CAPACITOR: MIL type CM06D272J03. | 5-25 |
| AlAl2C8 AlAl2C9 |  | Not used. <br> Same as AlA6A2C2. | 5-25 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | $\begin{aligned} & \text { FIG. } \\ & \text { NO. } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| AlAl2C10 |  | Not used. |  |
| AlAl2Cl1 |  | Same as AlA5C3. | 5-25 |
| AlAl2C12 |  | Same as AlA5C3. | 5-25 |
| AlAl2C13 |  | Same as AlA6A2C2. | 5-25 |
| AlAl2C14 |  | Same as AlA6A2C2. | 5-24 |
| AlAl2Cl5 |  | Not used. |  |
| AlAl2C16 |  | Same as AlAl2C7. | 5-24 |
| AlAl2C17 |  | CAPACITOR: MII type CM06D471K03. | 5-25 |
| AlAl2C18 |  | Same as AlA5C3. | 5-25 |
| AlAl2C19 |  | Not used. |  |
| AlA12C20 |  | Same as AlAl2C7. | 5-24 |
| AlAl2C2l |  | Same as AlA5C5. | 5-24 |
| AlAl2C22 |  | Same as AlA5C5. | 5-24 |
| AlAl2C23 |  | Same as Al A5C3. | 5-25 |
| AlAl2C24 |  | Same as AlA6A2C2. | 5-25 |
| AlAl2C25 |  | Not used. |  |
| AlAl2C26 |  | Same as AlA5C5. | 5-24 |
| AlAl2C27 |  | Same as AlAl0C5. | 5-24 |
| AlAl2C28 |  | Same as AlA6A2C2. | 5-25 |
| AlAl2C29 |  | Same as AlAl2C7. | 5-24 |
| AlAl2C30 |  | CAPACITOR: MIL type CM07F103J03. | 5-25 |
| AlAl 2C31 |  | Not used. |  |
| AlAl2C32 |  | Same as AlA5C5. | 5-24 |
| AlAl2C33 |  | Same as Al A5C5. | 5-24 |
| AlAl2C34 |  | Same as AlA5C5. | 5-24 |
| AlAl2C35 |  | Same as AlAl2C30. | 5-25 |
| AlAl2C36 |  | Same as AlA5C5. | 5-25 |
| AlAl2C37 |  | CAPACITOR: MIL type CM06D432J03. | 5-25 |
| AlAl2C38 |  | Same as AlAl2C30. | 5-25 |
| AlAl2C39 |  | CAPACITOR: MIL type CM06D152J03. | 5-25 |
| AlAl2C40 |  | Same as AlA5C5. | 5-24 |
| AlAl2CR1 |  | Same as AlA9CR2. | 5-24 |
| AlAl2CRz |  | Same as AlA9CR2. 719 . | 5-25 |
| AlAl2FLl |  | FILTER, BANDPASS: 719 to 820 kc bandwidth; 47,000 ohms input; 42498 dwg/type B29213. | 5-24 |
| AlAl2FL2 |  | FILTER, BANDPASS: 140 kc nom frequency; <br> 350 cps bandpass at 6 db points; 42498 dwg A37366-1; 82068 type S95365. | 5-24 |
| AlAl 2 J 1 |  | Same as AlA5Jl. | 5-24 |
| AlAl2J2 |  | Same as AlA5Jl. | 5-24 |
| AlAl 2 J 3 |  | Same as AlA5Jl. | 5-24 |
| AlAl2J4 |  | Same as AlA5Jl. | 5-24 |
| AlAl2J5 |  | Same as AlA5Jl. | 5-24 |
| AlAl2J6 |  | Same as AlA5Jl. | 5-24 |
| AlAl2J7 |  | Same as AlA5J1. | 5-24 |
| AlAl2J8 |  | Same as AlA5Jl. | 5-24 |
| AlAl2J9 |  | Not used. |  |
| AlAl 2 J 10 |  | Same as AlA9J4. | 5-24 |
| AlAl2Jl1 |  | Same as Al A9J4. | 5-24 |
| $\begin{gathered} \text { AlAl2Jl2 } \\ \text { thru } \\ \text { AlA12J } 20 \end{gathered}$ |  | Not used. |  |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | FIG. NO. |
| :---: | :---: | :---: | :---: |
| AlAl2J 21 |  | Same as AlA2Jl. | 5-25 |
| AlAl2J22 |  | Same as AlA2Jl. | 5-25 |
| AlAl2J 23 |  | Same as AlA5Jl. | 5-25 |
| AlAl2L1 |  | Same as AlA5L4. | 5-24 |
| AlAl2L2 |  | Same as AlA5L4. | 5-24 |
| AlAl2L3 |  | Same as AlA5L4. | 5-25 |
| AlAl2L4 |  | Same as AlA5L4. | 5-24 |
| AlAl2L5 |  | Same as AlA5L4. | 5-24 |
| AlAl2L6 |  | Same as AlA5L4. | 5-24 |
| AlAl2L7 |  | Same as AlAllLl. | 5-24 |
| AlA12L8 |  | Same as AlAllLl. | 5-24 |
| AlAl9L9 |  | COIL, RF: 2.7 to 3.7 mh inductance; $Q$ is 120 at 250 kc frequency; 10 ohms max dc resistance; shielded; coil form; 42498 dwg/type D39724-5. | 5-25 |
| AlAl2L10 |  | Same as AlA5L4. | 5-25 |
| AlAl2Lll |  | Same as AlA5L4. | 5-25 |
| AlAl2L12 |  | Same as AlAllli. | 5-24 |
| AlAl2Ll3 |  | Same as AlA3L2. | 5-25 |
| AlAl2Pl |  | Same as AlA5Pl. | 5-24 |
| AlAl2R1 |  | Same as AlA2R8. | 5-24 |
| AlAl2R2 |  | Same as AlA5R4. | 5-24 |
| AlAl2R3 |  | Same as AlA2R8. | 5-24 |
| A1A12R4 |  | Same as AlA6AlR24. | 5-25 |
| AlAl2R5 |  | Same as AlA4R11. | 5-25 |
| AlAl2R6 |  | Same as AlA4R11. | 5-25 |
| AlAl2R7 |  | Same as AlA6AlR24. | 5-25 |
| AlAl2R8 |  | Same as AlA2R8. | 5-25 |
| AlAl2R9 |  | Same as AlAllR12. | 5-25 |
| AlAl2R10 |  | Same as AlA8R7. | 5-25 |
| AlAl2R11 |  | Same as AlA2R8. | 5-25 |
| AlAl2R12 |  | Same as AlA6AIR24. | 5-25 |
| AlAl2R13 |  | Same as AlA6A2R11. | 5-25 |
| AlAl2R14 |  | Same as AlA2R8. | 5-25 |
| AlA12R15 |  | Same as AlA2R9. | 5-25 |
| AlAl2R16 |  | Same as AlA2R7. | 5-25 |
| AlAl2R17 |  | Same as AlA6A2R11. | 5-24 |
| AlAl2R18 |  | Same as AlA6A2R11. | 5-24 |
| AlAl2R19 |  | Same as AlA4R11. | 5-24 |
| AlAl2R20 |  | Same as AlAIOR10. | 5-25 |
| AlAl2R21 |  | Same as AlA5R4. | 5-24 |
| AlAl2R22 |  | Same as AlA5R11. | 5-25 |
| AlAl2R23 |  | Same as AlA5R4. | 5-24 |
| AlAl2R24 |  | Same as AlAlorio. | 5-24 |
| AlAl2R25 |  | Same as AlA6AlR24. | 5-25 |
| AlAl2R26 |  | Same as AlAl0R25. | 5-25 |
| AlAl2R 27 |  | Same as AlA2R7. | 5-25 |
| AlAl2R28 |  | Same as AlA2R7. | 5-25 |
| AlAl2R29 |  | Same as AlA3R1. | 5-25 |
| AlA12R30 |  | Same as AlA3R1. | 5-25 |
| AlAl2R31 |  | Same as AlA3R1. | 5-25 |
| AlAl2R32 |  | Same as AlA3R1. | 5-24 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | $\begin{aligned} & \text { FIG. } \\ & \text { NO. } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| AlAl2R33 |  | Same as AlA3R1. | 5-24 |
| AlAl2Sl |  | SWITCH: MIL type MS25100-23. | 5-24 |
| AlAl2Tl |  | TRANSFORMER: 10.6 uh $\pm 20 \%$ inductance; $Q$ is 50 at 2.5 mc frequency primary and secondary; bifilar winding; encapsulated; 42498 dwg/type D39727-2. | 5-24 |
| AlAl2T2 |  | Same as AlAl2Tl. | 5-24 |
| AlAl2T3 |  | Same as AlAl2Tl. | 5-25 |
| AlAl2V1 |  | Same as AlA6AlVi. | 5-25 |
| AlAl2V2 |  | Same as AlA6AlVl. | 5-25 |
| AlAl2V3 |  | Same as AlA6AlVl. | 5-24 |
| AlAl2V4 |  | Same as AlA6AlVi. | 5-24 |
| AlAl2V5 |  | Same as AlA6AlVl. | 5-24 |
| AlAl2XVI |  | Same as AlA6AlXV1. | 5-25 |
| AlAl2XV2 |  | Same as AlA6AlXV1. | 5-25 |
| AlAl2XV3 |  | Same as AlA6AlXV1. | 5-25 |
| AlAl2XV4 |  | Same as AlA6AlXV1. | 5-25 |
| AlAl2XV5 |  | Same as AlA6AlXVI. | 5-25 |
| AlAl2Z1 |  | MODULE, DIGITAL: Frequency divider ( $\div 5$ ); color coded green; 42498 dwg A39883-3; 09353 type B4594. | 5-24 |
| AlAl2Z2 |  | Same as AlAl2Z1. | 5-24 |
| AlAl3 |  | INTERPOLATOR OSCILLATOR: 610 to 660 kc , one band; l tube; fil 6.3 vac (regulated), plate 120 vdc (regulated); $42498 \mathrm{dwg} /$ type D37804G1. | 5-5 |
| AlA13Cl |  | CAPACITOR: MIL type CZ24BEB104. | 5-26 |
| AlAl3C2 |  | Same as AlAl3Cl. | 5-26 |
| AlAl3C3 |  | Same as AlA6A2C15. | 5-26 |
| AlAl3C4 |  | CAPACITOR: MIL type CT06E013J. | 5-26 |
| AlAl3C5 |  | CAPACITOR: MIL type CC20CHI20G. | 5-26 |
| AlAl3C6 |  | CAPACITOR: MIL type CT06E019J. | 5-26 |
| AlAl3C7 |  | Same as AlA8C39. | 5-26 |
| A1Al3C8 |  | CAPACITOR: MIL type CC20UJ180G. | 5-26 |
| AlAl3C9 |  | Same as AlAl2C30. | 5-26 |
| AlAl3Cl0 |  | CAPACITOR: MIL type CZ24BEF 103. | 5-26 |
| AlAl3Cll |  | Same as AlAllC29. | 5-26 |
| AlAl3C12 |  | Same as AlA9C3. | 5-26 |
| AlA13C13 |  | Same as AlA6Cl. | 5-26 |
| AlAl3C14 |  | CAPACITOR: MIL type CM05C120K03. | 5-26 |
| AlAl3C15 |  | Same as AlAl3Cl4. | 5-26 |
| AlAl3C16 |  | Same as AlA6Cl. | 5-26 |
| AlAl3El |  | Same as AlA2El. | 5-26 |
| A1A13EV1 |  | Same as AlAloEVl. | 5-26 |
| AlAl3L1 |  | COIL, RF: 30 to 50 uh inductance; $Q$ is 68 to 76 at 2.5 mc frequency; 3.5 ohms max dc resistance; close-wound winding; ceramic coil form; 42498 dwg/type D39726-1. | 5-26 |
| AlAl3Pl |  | Same as AlA2Pl. | 5-26 |
| AlAl3R1 |  | RESISTOR: MIL type RC20GF220J. | 5-26 |
| AlAl3R2 |  | Same as AlA2R7. | 5-26 |
| AlAl3R3 |  | Same as AlA6AlR9. | 5-26 |
| AlAl3R4 |  | RESISTOR: MIL type RC20GF3j2J. | 5-26 |
| AlAl3R5 |  | Same as AlA6AlR24. | 5-26 |
| AlA13R6 |  | Same as AlA6AlR24. | 5-26 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | FIG. NO. |
| :---: | :---: | :---: | :---: |
| AlAl3Tl |  | TRANSFORMER, RF: 250 uh inductance, $Q$ is 120 at 790 kc frequency, primary; 12.5 uh inductance, $Q$ is 50 at 2.5 mc frequency, secondary; 4.2 ohms primary, 0.6 ohms secondary, max dc resistance; 15.1 uh mutual inductance; ceramic coil form; 42498 dwg/type D39729-1. | 5-26 |
| A1A13V1 |  | ELECTRON TUBE: MIL type JAN5654/6AK5W. | 5-26 |
| AlA13XV1 |  | SOCKET, ELECTRON TUBE: MIL type TSl02C01. | 5-26 |
| AlAl4 |  | POWER SUPPLY: Electronic, non-regulated; two diode-bridge rectifiers, two single section LC filters; no tubes; outputs 165 vdc, $0.35 \mathrm{amp} ; 36 \mathrm{vdc}$, $0.425 \mathrm{amp} ; 5.15 \mathrm{vac}, 0.75 \mathrm{amp} ; 6.3 \mathrm{vac}, 5.0 \mathrm{amp} ;$ $13.9 \mathrm{vac}, 0.6 \mathrm{amp} ; 42498 \mathrm{dwg} /$ type D38268G1. | 5-2 |
| AlAl4Cl |  | CAPACITOR: MIL type CE51C650N. | 5-28 |
| AlAl4C2 |  | CAPACITOR: MIL type CE51C101K. | 5-28 |
| AlAl4C3 |  | Same as AlAl4Cl. | 5-28 |
| AlA14C4 |  | Same as AlAl4C2. | 5-28 |
| AlAl4CR1 |  | SEMICONDUCTOR DEVICE, DIODE: MIL type 1N1128A. | 5-28 |
| AlA14CR2 |  | Same as AlAl4CR1. | 5-28 |
| AlAl4CR3 |  | Same as AlAl4CR1. | 5-28 |
| AlAl4CR4 |  | Same as AlAl4CRl. | 5-28 |
| AlAl4CR 5 |  | SEMICONDUCTOR DEVICE, DIODE: MIL type 1 N 1124 A . | 5-28 |
| AlA14CR6 |  | Same as Al Al4CR5. | 5-28 |
| AlAl4CR7 |  | Same as AlAl4CR5. | 5-28 |
| AlAl4CR 8 |  | Same as AlAl4CR5. | 5-28 |
| AlAl4Ll |  | REACTOR: 4.5 hmin at $50 \mathrm{v}, 60 \mathrm{cps}$ and 0.35 amp dc; 100 ohms max dc resistance; 500 v peak working voltage; 42498 dwg/type A37676-1. | 5-28 |
| A1A14L2 |  | REACTOR: 1 hmin at $10 \mathrm{v}, 60 \mathrm{cps}$ and 0.325 amp dc; 35 ohms, $\pm 20 \%$, dc resistance; 0.7 h min at $10 \mathrm{v}, 60 \mathrm{cps}$ and $0.425 \mathrm{amp} \mathrm{dc} ; 535 \mathrm{v}$ peak working voltage; $42498 \mathrm{dwg} /$ type A38320-1. | 5-28 |
| AlAl4Pl |  | CONNECTOR, PLUG, ELECTRICAL: 17 rd male contacts; straight; 42498 dwg A3853l-3; 71468 type DBM17W2PC37A134. | 5-28 |
| AlAl4Rl |  | RESISTOR: MIL type RE65GllR0. | 5-28 |
| AlAl4R2 |  | Same as AlAl4R1. | 5-28 |
| AlAl4R3 |  | RESISTOR: MIL type RE65G5R00. | 5-28 |
| AlAl4R4 |  | Same as AlAl4R3. | 5-28 |
| AlAl4R5 |  | RESISTOR: MIL type RE65G5001. | 5-28 |
| AlAl4Sl |  | SWITCH, THERMOSTATIC: 3.0 amp at 115 vac (non-inductive); normally closed; contacts open at $215^{\circ} \mathrm{F} \pm 5^{\circ} \mathrm{F}$; contacts reclose at $202^{\circ} \mathrm{F} \pm 12^{\circ} \mathrm{F} ; 42498$ dwg/type A39738-2. | 5-28 |
| AlAl4T1 |  | TRANSFORMER, POWER: Primary 100/110/120 v 50/60/400 cps, single phase; secondary (6-7) 155 vrms at $0.35 \mathrm{amp} ;(8-9) 2 \mathrm{v}$ at $0.75 \mathrm{amp} ;(9-11)$ 6.3 v at $5 \mathrm{amp} ;(12-14) 52 \mathrm{v}$ at 0.425 amp ; ( $15-16$ ) 13.9 v at $0.6 \mathrm{amp} ; 105^{\circ} \mathrm{C}$ operating temperature; $42498 \mathrm{dwg} /$ type A37674-1. | 5-28 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | $\begin{aligned} & \text { FIG. } \\ & \text { NO. } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| AlAl 4 XCl |  | SOCKET, CAPACITOR: MIL type TSlolpoz. | 5-28 |
| AlAl 4 XC 2 |  | Same as AlAl4XCl. | 5-28 |
| AlAl4XC3 |  | Same as AlAl4XCl. | 5-28 |
| AlA14XC4 |  | Same as AlAl4XCl. | 5-28 |
| AlAl 5 |  | MAIN TUNING ASSEMBLY: C/o 4-drum counter, tuning control, bandswitch detent; counter illuminated; $42498 \mathrm{dwg} /$ type E38184G2. | 5-4 |
| AlAl5DSl |  | LIGHT, PANEL: MIL type MS25010C12B328, $(6.0 \mathrm{v}, 0.20 \mathrm{amp}, 500$ hours). | $\begin{gathered} 5-34 \\ (1) \end{gathered}$ |
| AlAl5DS2 |  | Same as AlAl5DSl. | 5-34 <br> (2) |
| AlAl 5 MPl |  | LOCK, SHAFT: Stainless steel, passivated; 0.215 in. thk, 1.000 in. w, 2.500 in. lg; 42498 dwg/type Bl 9420. | 5-4. |
| AlAl5MF2 |  | KNOB: 3 to 4 inch-lbs torque; 1.875 in. od by 1.437 in. $\mathrm{lg} ; 42498 \mathrm{dwg} /$ type B33173-4. | 5-4 |
| AlAl5MP3 |  | BUSHING, SLEEVE: Stainless steel; two no. 6 (0.138 in.) - 32 tapped holes; 0.250 in. id by 0.500 in. od; 0.312 in. thk; $42498 \mathrm{dwg} /$ type Al9419. | 5-4 |
| AlAl5MP4 |  | KNOB: MIL type MS91528-2K2B. | 5-4 |
| AlAl5MP5 |  | SHAFT, STRAIGHT: Cres per QQ-S-763, passivated finish; 0.094 in. od by 1.39 l in. $\mathrm{lg} ; 42498 \mathrm{dwg} /$ type Al8130. | $\begin{aligned} & 5-34 \\ & (140) \end{aligned}$ |
| AlA15MP6 |  | Same as AlAl5MP5. | $\begin{aligned} & 5-34 \\ & (136) \end{aligned}$ |
| AlAl 5 MP 7 |  | Same as AlAl5MP5. | $\begin{aligned} & 5-34 \\ & (132) \end{aligned}$ |
| A1A15MP8 |  | Same as AlAl5MP5. | $\begin{aligned} & 5-34 \\ & (128) \end{aligned}$ |
| Al A15MP9 |  | PULLEY, GROOVE: Brass, cadmium plated finish; 2.000 in . od by 0.343 in . thk; $42498 \mathrm{dwg} /$ type B18145. | $\begin{gathered} 5-34 \\ (96) \end{gathered}$ |
| AlA15MP10 |  | SHAFT ASSY, SHOULDER: Passivated cres shaft; plastic shoulder; 0.732 in . od by 1.688 in . 1 g ; $42498 \mathrm{dwg} /$ type B18144-4. | $\begin{aligned} & 5-34 \\ & (124) \end{aligned}$ |
| AlAl $5 \mathrm{MPl1}$ |  | SHAFT ASSY, SHOULDER: Passivated cres shaft; plastic shoulder; 0.732 in. od by $1.750 \mathrm{in} . \mathrm{lg}$; 42498 dwg/type B18144-3. | $\begin{aligned} & 5-34 \\ & (117) \end{aligned}$ |
| AlAl5MPl 2 |  | SHAFT ASSY, SHOULDER: Passivated cres shaft; plastic shoulder; 0.732 in . od by 1.813 in . lg ; 42498 dwg/type B18144-2. | $\begin{aligned} & 5-34 \\ & (103) \end{aligned}$ |
| AlAl5MPl3 |  | SHAFT ASSY, SHOULDER: Passivated cres shaft; plastic shoulder; 0.732 in . od by 1.875 in . lg ; $42498 \mathrm{dwg} /$ type B18144-1. | $\begin{aligned} & 5-34 \\ & (110) \end{aligned}$ |
| AlAl5MP14 |  | GEAR, SPUR: Nylon; 8 teeth; 20 deg pressure angle; 0.250 pitch dia; 0.312 in . od by $0.218 \mathrm{in} . \mathrm{h}$; $42498 \mathrm{dwg} /$ type B17611. | $\begin{aligned} & 5-34 \\ & (125) \end{aligned}$ |
| AlAl5MP15 |  | Same as AlAl5MPl4. | $\begin{aligned} & 5-34 \\ & (126) \end{aligned}$ |
| AlAl5MPl 6 |  | Same as AlAl5MPl 4. | $\begin{aligned} & 5-34 \\ & (127) \end{aligned}$ |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | $\begin{aligned} & \text { FIG. } \\ & \text { NO. } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| AlAl5MP17 |  | Same as AlAl5MPl4. | $\begin{aligned} & 5-34 \\ & (129) \end{aligned}$ |
| AlAl5MP18 |  | Same as AlAl5MP14. | $\begin{aligned} & 5-34 \\ & (130) \end{aligned}$ |
| AlAl5MP19 |  | Same as AlAl5MP14. | $\begin{aligned} & 5-34 \\ & (131) \end{aligned}$ |
| AlAl5MP20 |  | Same as AlAl5MPl4. | $\begin{aligned} & 5-34 \\ & (133) \end{aligned}$ |
| AlAl5MP21 |  | Same as AlAl5MPl4. | $\begin{aligned} & 5-34 \\ & (134) \end{aligned}$ |
| AlAl5MP22 |  | Same as AlAl5MPl4. | $\begin{aligned} & 5-34 \\ & (135) \end{aligned}$ |
| A1A15MP23 |  | Same as AlAl5MPl4. | $\begin{aligned} & 5-34 \\ & (137) \end{aligned}$ |
| AlA15MP24 |  | Same as AlAl5MPl4. | $\begin{aligned} & 5-34 \\ & (138) \end{aligned}$ |
| AlAl5MP25 |  | Same as AlAl5MPl4. | $\begin{aligned} & 5-34 \\ & (139) \end{aligned}$ |
| AlA15MP26 |  | WHEEL, COUNTER: Plastic; white figures on black background; 0.158 in . id; 0.732 in . od; 0.298 in. thk; 42498 dwg B17610; 18911 type CY-2383-1NRWHITE. | $\begin{gathered} 5-34 \\ (107) \end{gathered}$ |
| AlAl5MP27 |  | Same as AlAl5MP26. | $\begin{aligned} & 5-34 \\ & (108) \end{aligned}$ |
| AlA15MP28 |  | Same as AlAl5MP26. | $\begin{aligned} & 5-34 \\ & (109) \end{aligned}$ |
| AlA15MP29 |  | Same as AlAl5MP26. | $\begin{aligned} & 5-34 \\ & (100) \end{aligned}$ |
| AlAl5MP30 |  | Same as AlAl5MP26. | $\begin{gathered} 5-34 \\ (101) \end{gathered}$ |
| AlAl 5 MP 31 |  | Same as AlAl5MP26. | $\begin{aligned} & 5-34 \\ & (102) \end{aligned}$ |
| AlAl5MP32 |  | Same as AlAl5MP26. | $\begin{aligned} & 5-34 \\ & (114) \end{aligned}$ |
| AlAl5MP33 |  | Same as AlAl5MP26. | $\begin{aligned} & 5-34 \\ & (115) \end{aligned}$ |
| AlAl5MP34 |  | Same as AlAl5MP26. | $\begin{gathered} 5-34 \\ (116) \end{gathered}$ |
| AlAl5MP35 |  | Same as AlAl5MP26. | $\begin{aligned} & 5-34 \\ & (121) \end{aligned}$ |
| AlAl5MP36 |  | Same as AlAl5MP26. | $\begin{aligned} & 5-34 \\ & (122) \end{aligned}$ |
| AlAl 5 MP 37 |  | Same as AlAl5MP26. | $\begin{aligned} & 5-34 \\ & (123) \end{aligned}$ |
| AlAl5MP38 |  | GEAR, HELICAL: Aluminum, anodized finish; 40 teeth; 45 deg helix angle; 1.178 in . pitch dia; 1.220 in. od; $0.375 \mathrm{in} . \mathrm{h} ; 42498 \mathrm{dwg} /$ type A16985-1. | $\begin{gathered} 5-34 \\ (73) \end{gathered}$ |
| AlAl5MP39 |  | GEAR, HELICAL: Cres, passivated finish; 27 teeth; 45 deg helix angle; 0.795 in . pitch dia; 0.837 in . od; 0.344 in. h; $42498 \mathrm{dwg} /$ type A16987-2. | $\begin{gathered} 5-34 \\ (77) \end{gathered}$ |
| AlAl5MP40 |  | RING, RETAINING: Steel, cadmium plated; 0.094 in. id; 0.230 in. od; 0.015 in . thk; 42498 dwg B19785-2; 97464 type 1000-15. | $\begin{gathered} 5-34 \\ (80) \end{gathered}$ |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | $\begin{aligned} & \text { FIG. } \\ & \text { NO. } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| A1A15MP41 |  | Same as AlAl5MP40. | $\begin{gathered} 5-34 \\ (81) \end{gathered}$ |
| AlAl5MP42 |  | WASHER, SPRING: Bronze; 0.158 in. id; 0.312 in. od; 0.218 in. thk; 42498 dwg A18598; 78189 type 3702-7. | $\begin{gathered} 5-34 \\ (84) \end{gathered}$ |
| AlAl5MP43 |  | GEAR, SPUR: Brass; 16 teeth; 14-1/2 deg pressure angle; 0.500 in. pitch dia; 0.562 in . od; $0.187 \mathrm{in} . \mathrm{h}$; $42498 \mathrm{dwg} /$ type A18632-1. | $\begin{gathered} 5-34 \\ (54) \end{gathered}$ |
| AlA15MP44 |  | GEAR ASSY: Brass; 32 teeth; 14-1/2 deg pressure angle; 1.000 in . pitch dia; $1.062 \mathrm{in} .0 \mathrm{~d} ; 0.187 \mathrm{in} . \mathrm{h} ;$ 42498 dwg /type B18645G1. | $\begin{gathered} 5-34 \\ (66) \end{gathered}$ |
| AlAl 5 MP 45 |  | WASHER, KEY: Steel, cadmium plated; one external key; 0.252 in . id; 0.563 in . od; 0.048 in . thk; 42498 dwg/type Al 8644. | $\begin{gathered} 5-34 \\ (67) \end{gathered}$ |
| AlAl5MP46 |  | WASHER, KEY: Steel, cadmium plated finish; 0.252 in. id; 0.750 in. od; 0.031 in. thk; 0.875 in. w across two external keys; 42498 dwg/type A18109. | $\begin{gathered} 5-34 \\ (69) \end{gathered}$ |
| AlAl5MP47 |  | COLLAR, SHAFT: Steel, cadmium plated; one no. 4-40 tapped hole perpendicular to id; 0.252 in . id; 0.750 in. od; 0.187 in. thk; $42498 \mathrm{dwg} /$ type A18631. | $\begin{gathered} 5-34 \\ (70) \end{gathered}$ |
| AlAl5MP48 |  | WASHER, KEY: Steel, cadmium plated; one external key; 0.252 in. id; 0.750 in. od; 0.031 in. thk; 42498 dwg/type Al8110. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |
| A1A15MP49 |  | Same as AlAl5MP48. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |
| AlAl5MP50 |  | Same as AlAl5MP48. | $\begin{aligned} & 5-34 \\ & (68) \end{aligned}$ |
| AlAl 5MP51 |  | Same as AlAl5MP48. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |
| AlA15MP52 |  | Same as AlAl5MP48. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |
| AlA15MP53 |  | Same as AlAl5MP48. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |
| A1A15MP54 |  | Same as AlAl5MP48. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |
| AlAl5MP55 |  | Same as AlAl5MP48. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |
| AlAl5MP56 |  | Same as AlA15MP48. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |
| AlA15MP57 |  | Same as AlAl5MP48. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |
| Al A15MP58 |  | Same as AlAl5MP48. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |
| AlA15MP59 |  | Same as AlAl5MP48. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |
| AlA15MP60 |  | Same as AlAl5MP48. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |
| AlAl 5MP61 |  | Same as AlAl5MP48. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |
| AlA15MP62 |  | Same as AlAl5MP48. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | FIG. NO. |
| :---: | :---: | :---: | :---: |
| AlA15MP63 |  | Same as AlAl5MP48. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |
| AlAl 5MP64 |  | Same as AlAl5MP48. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |
| AlAl5MP65 |  | Same as AlAl5MP48. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |
| AlAl5MP66 |  | Same as AlAl5MP48. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |
| A1A15MP67 |  | Same as AlAl5MP48. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |
| AlAl5MP68 |  | Same as AlAl5MP48. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |
| A1A15MP69 |  | Same as AlAl5MP48. | $\begin{aligned} & 5-34 \\ & (68) \end{aligned}$ |
| AlA15MP70 |  | Same as AlAl5MP48. | $\begin{aligned} & 5-34 \\ & (68) \end{aligned}$ |
| AlAl5MP71 |  | Same as AlAl5MP48. | $\begin{aligned} & 5-34 \\ & (68) \end{aligned}$ |
| AlAl5MP72 |  | Same as AlAl5MP48. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |
| AlAl5MP73 |  | Same as AlAl5MP48. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |
| AlA15MP74 |  | Same as AlAl5MP48. | $\begin{aligned} & 5-34 \\ & (68) \end{aligned}$ |
| AlAl5MP75 |  | Same as AlAl5MP48. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |
| AlAl5MP76 |  | Same as AlAl5MP48. | $\begin{gathered} 5-34 \\ (68) \end{gathered}$ |
| AlAl5MP77 |  | SPRING, DETENT: Spring steel, cadmium plated finish; 0.015 in . thk; $0.312 \mathrm{in} . \mathrm{w} ; 1.625 \mathrm{in} . \mathrm{lg}$; one 0.140 in . by 0.187 in. slot; $42498 \mathrm{dwg} /$ type B34595. | $\begin{aligned} & 5-34 \\ & (142) \end{aligned}$ |
| AlAl5MP78 |  | GEAR CLUSTER: Consists of gears B ( 52 teeth), C ( 63 teeth), and D ( 64 teeth) mtd on hub of gear A ( 37 teeth); brass; 1.031 in . od by 0.500 in h over-all dim; 42498 dwg/type C37497-1. | $\begin{gathered} 5-34 \\ (87) \end{gathered}$ |
| AlAl5MP79 |  | GEAR, SPUR: Brass; 26 teeth; 20 deg pressure angle; 0.406 in. pitch dia; $0.437 \mathrm{in} .0 \mathrm{~d} ; 0.281 \mathrm{in} . \mathrm{h}$; $42498 \mathrm{dwg} /$ type C37498-1. | $\begin{aligned} & 5-34 \\ & (104) \end{aligned}$ |
| AlAl5MP80 |  | GEAR, SPUR: Brass; 27 teeth; 20 deg pressure angle; 0.422 in. pitch dia; 0.453 in . od; 0.219 in . h; 42498 dwg /type C37499-1. | $\begin{gathered} 5-34 \\ (97) \end{gathered}$ |
| AlA15MP81 |  | GEAR, SPUR: Brass; 53 teeth; 20 deg pressure angle; 0.828 in . pitch dia; 0.859 in . od; $0.219 \mathrm{in} . \mathrm{h}$; 42498 dwg /type C37499-2. | $\begin{aligned} & 5-34 \\ & (118) \end{aligned}$ |
| AlAl5MP82 |  | GEAR, SPUR: Brass; 38 teeth; 20 deg pressure angle; 0.594 in. pitch dia; 0.625 in . od; $0.219 \mathrm{in} . \mathrm{h}$; 42498 dwg /type C37499-3. | $\begin{aligned} & 5-34 \\ & (111) \end{aligned}$ |
| AlAl5MP83 |  | Same as AlAlmp4. | $\begin{gathered} 5-34 \\ (11) \end{gathered}$ |
| AlA15MP84 |  | Same as AlAlmp4. | $\begin{gathered} 5-34 \\ (59) \end{gathered}$ |
| AlAl5MP85 |  | Same as AlAlMP2. | $\begin{gathered} 5-34 \\ (65) \end{gathered}$ |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)


TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | $\begin{aligned} & \text { FIG. } \\ & \text { NO. } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| AlAl6DSl |  | Same as AlAl5DSl. | $\begin{gathered} 5-35 \\ (1) \end{gathered}$ |
| AlAl6DS2 |  | Same as AlAl5DSl. | $\begin{gathered} 5-35 \\ (2) \end{gathered}$ |
| AlAl6MP1 |  | COUPLING ASSY: Cadmium plated brass coupling; passivated stainless steel pin; 0.188 in. id; 1.000 in. od; 0.719 in. thk; $42498 \mathrm{dwg} /$ type B31176-2. | 5-33 |
| AlAl6MP2 |  | Same as A1A6MP1. | 5-4 |
| AlAl6MP3 |  | KNOB: 1 to 1.5 inch- 1 bs torque; 1.875 in . od by 1.437 in. $1 \mathrm{~g} ; 42498 \mathrm{dwg} /$ type B33173-3. | 5-4 |
| Al Al 6MP4 |  | Same as AlAl5MPl. | 5-4 |
| AlAl6MP5 |  | Same as AlAl5MP3. | 5-4 |
| AlA16MP6 |  | Same as AlAl5MPl4. | $\begin{gathered} 5-35 \\ (31) \end{gathered}$ |
| Al Al 6 MP 7 |  | Same as AlAl5MPl4. | $\begin{gathered} 5-35 \\ (32) \end{gathered}$ |
| AlAl6MP8 |  | Same as AlAl5MPl4. | $\begin{gathered} 5-35 \\ (33) \end{gathered}$ |
| AlAl6MP9 |  | RING, RETAINING: Spring steel, cadmium plated; 0.093 in. id; 0.250 in. od; 0.010 in. thk; 42498 dwg Al8827-1; 79136 type 5105-9. | $\begin{gathered} 5-35 \\ (29) \end{gathered}$ |
| A1A16MP10 |  | Same as AlAl6MP9. | $\begin{gathered} 5-35 \\ (30) \end{gathered}$ |
| AlAl6MPl1 |  | SHAFT, STRAIGHT: Cres, passivated finish; 0.094 in. od by $2.062 \mathrm{in} .1 \mathrm{~g} ; 42498 \mathrm{dwg} /$ type B34556. | $\begin{gathered} 5-35 \\ (34) \end{gathered}$ |
| AlAl6MP12 |  | GEAR, SPUR: Brass; 18 teeth; 20 deg pressure angle; 0.250 in. pitch dia; 0.278 in . od; $0.281 \mathrm{in} . \mathrm{h}$; $42498 \mathrm{dwg} /$ type A16984. | $\begin{gathered} 5-35 \\ (16) \end{gathered}$ |
| AlAl6MPl 3 |  | COLLAR, SHAFT: Cres; passivated finish; 0.156 in. id; 0.312 in . od; 0.156 in . thk; 42498 dwg /type B34555. | $\begin{gathered} 5-35 \\ (14) \end{gathered}$ |
| AlAl6MP14 |  | WHEEL, COUNTER: Plastic, white figures on black background; 0.157 in. id; 0.730 in. od; 0.298 in. thk; 42498 dwg B1956l; 18911 type CY-2215-NRWHITE. | $\begin{gathered} 5-35 \\ (13) \end{gathered}$ |
| AlA16MP15 |  | Same as AlAl5MP26. | $\begin{gathered} 5-35 \\ (12) \end{gathered}$ |
| A1A16MP16 |  | Same as AlAl5MP26. | $\begin{gathered} 5-35 \\ (11) \end{gathered}$ |
| AlAl6MPl7 |  |  | $\begin{gathered} 5-35 \\ (10) \end{gathered}$ |
| A1A16MP18 |  | BEARING, BALL, ANNULAR: Stainless steel; ABEC-5; 0.312 in . od by 0.109 in . w; 0.125 in . id of base; 0.359 in. flange od by 0.023 in. flange $w ;$ 42498 dwg C34643-1; 40920 type S125312F. | $\begin{gathered} 5-35 \\ (20) \end{gathered}$ |
| AlAl6MP19 |  | Same as AlAl6MP18. | $\begin{gathered} 5-35 \\ (28) \end{gathered}$ |
| A1A16MP20 |  | Same as AlAl6MP18. | $\begin{gathered} 5-35 \\ (19) \end{gathered}$ |
| A1A16MP21 |  | Same as AlAl6MP18. | $\begin{gathered} 5-35 \\ (9) \end{gathered}$ |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | $\begin{aligned} & \text { FIG. } \\ & \text { NO. } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| A1A16MP22 |  | SHAFT, STRAIGHT: Cres, passivated finish; | 5-35 |
|  |  | 0.125 in. dia; $3.312 \mathrm{in} .1 \mathrm{lg} ; 42498 \mathrm{dwg} /$ type B23833. | $(24)$ |
| Al Al 6MP23 |  | RING, RETAINING: Cres, cadmium plated; | 5-35 |
|  |  | 0.101 in . id; 0.180 in . od; 0.015 in . thk; 42498 dwg A19418-3; 79136 type 5103-12. | (21) |
| AlAl 6 MP 24 |  | GEAR, SPUR: Cres, passivated finish; 27 teeth; | $5-35$ |
|  |  | 20 deg pressure angle; 0.795 in. pitch dia; 0.837 | $(25)$ |
|  |  | in. od; $0.343 \mathrm{in} . \mathrm{h} ; 42498 \mathrm{dwg} / \mathrm{type}$ Al6987-2. |  |
| AlAl6MP25 |  | GEAR, HELICAL: Aluminum, anodized finish; 20 teeth; 45 deg helix angle; 0.590 in. pitch dia; | $\begin{gathered} 5-35 \\ (22) \end{gathered}$ |
|  |  | 20 teeth; 45 deg helix angle; 0.590 in . pitch dia; <br> 0.632 in . od; $0.343 \mathrm{in} . \mathrm{h} ; 42498 \mathrm{dwg} /$ type Al8274-2. | (22) |
| AlA16MP26 |  | GEAR, HELICAL: Stainless steel, passivated | 5-35 |
|  |  | finish; 40 teeth; 45 deg helix angle; 1.178 in. | (49) |
|  |  | pitch dia; 1.220 in. od; 0.375 in. h; 42498 dwg/type A18275-2. |  |
| A1A16MP27 |  | COLLAR, STOP: Cadmium plated cres collar; | 5-35 |
|  |  | cadmium plated steel pin, protruding; 0.250 in . | (46) |
|  |  | dia; 0.750 in. od; 0.187 in . thk; $42498 \mathrm{dwg} /$ type B23910. |  |
| AlAl6MP28 |  | COLLAR, STOP: Cres, passivated finish; one | 5-35 |
|  |  | no. 4-40NC2 thd hole perpendicular to id; 0.250 in . id; 0.437 in. od; 0.218 in. thk; $42498 \mathrm{dwg} /$ type | (56) |
|  |  | Al9268. |  |
| A1A16MP29 |  | Same as AlAl6MP28. | 5-35 |
|  |  |  | (51) |
| A1A16MP30 |  | WASHER, KEY: Steel, cadmium plated; 0.252 in . | 5-35 |
|  |  | id; 0.750 in. od; 0.031 in. thk; $0.875 \mathrm{in} . \mathrm{w}$ across | (45) |
| A1A16MP31 |  | two external keys; 42498 dwg/type A23917. Same as AlAl5MP48. |  |
| A1A16MP31 |  | Same as AlAlsMP48. | (44) |
| Al Al6MP32 |  | Same as AlAl5MP48. | 5-35 |
|  |  |  | (44) |
| AlA16MP33 |  | Same as AlAl5MP48. | 5-35 |
|  |  |  | (44) |
| A1A16MP34 |  | Same as AlAl5MP48. | 5-35 |
|  |  |  | (44) |
| AlAl6MP35 |  | Same as Al Al5MP48. | 5-35 |
|  |  |  | (44) |
| AlA16MP36 |  | Same as AlAl5MP48. | 5-35 |
|  |  |  | (44) |
| AlAl6MP37 |  | Same as AlAl5MP48. | 5-35 |
|  |  |  | (44) |
| Al A16MP38 |  | Same as Al Al 5 MP 48. | 5-35 |
|  |  |  | (44) |
| AlAl6MP39 |  | Same as AlAl5MP48. | 5-35 |
|  |  |  | (44) |
| AlAl6MP40 |  | Same as AlAl5MP48. | 5-35 |
|  |  |  | (44) |
| AlAl6MP41 |  | Same as AlAl5MP48. | 5-35 |
|  |  |  | (44) |
| AlAl6MP42 |  | Same as AlAl5MP48. | $\begin{gathered} 5-35 \\ (44) \end{gathered}$ |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | $\begin{aligned} & \text { FIG. } \\ & \text { NO. } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| A1A16MP43 |  | WASHER, KEY: Steel, cadmium plated; one external key; 0.252 in . id; 0.750 in . od; 0.032 in . thk; 42498 dwg/type A23904. | $\begin{gathered} 5-35 \\ (43) \end{gathered}$ |
| AlAl6MP44 |  | SHAFT, STRAIGHT: Cres, passivated finish; 0.250 in. dia by $2.906 \mathrm{in} .1 \mathrm{~g} ; 42498 \mathrm{dwg} /$ type B23853-2. | $\begin{gathered} 5-35 \\ (53) \end{gathered}$ |
| Al Al 6 MP 45 |  | SHAFT ASSY, IDLER: C/o 20-tooth helical gear; one ball bearing; one idler shaft, associated hardware; $42498 \mathrm{dwg} /$ type B23898-2. | $\begin{gathered} 5-35 \\ (38) \end{gathered}$ |
| Al A16MP46 |  | GEAR, HELICAL: Stainless steel, passivated finish; 20 teeth; 45 deg helix angle; 0.590 in . pitch dia; 0.632 in. od; 0.375 in. $h ; 42498 \mathrm{dwg} /$ type A16994-1. | $\begin{gathered} 5-35 \\ (59) \end{gathered}$ |
| AlAl6MP47 |  | SHAFT, STRAIGHT: Cres, passivated finish; 0.250 in. od; 2.843 in . $\mathrm{lg} ; 42498$ dwg/type B23837-2. | $\begin{gathered} 5-35 \\ (61) \end{gathered}$ |
| A1A16MP48 |  | Same as AlAl5MP92. | $\begin{gathered} 5-35 \\ (58) \end{gathered}$ |
| Al Al 6MP49 |  | Same as AlAl5MP92. | $\begin{gathered} 5-35 \\ (42) \end{gathered}$ |
| AlAl6MP50 |  | BEARING, BALL, ANNULAR: Stainless steel; ABEC-5; 0.500 in. od by 0.125 in. w; 0.250 in. id of bore; 0.547 in. flange od by 0.023 in. flange $w ;$ 42498 dwg C34643-2; 40920 type S250500F. | $\begin{gathered} 5-35 \\ (55) \end{gathered}$ |
| Al A16MP51 |  | Same as AlAl6MP50. | $\begin{aligned} & 5-35 \\ & (62) \end{aligned}$ |
| AlAl6MP52 |  | Same as AlAl6MP50. | $\begin{gathered} 5-35 \\ (41) \end{gathered}$ |
| AlAl6MP53 |  | Same as AlAl6MP50. | $\begin{aligned} & 5-35 \\ & (54) \end{aligned}$ |
| AlA16P1 |  | Same as AlA2Pl. | 5-33 |
| AlA16R1 |  | RESISTOR, VARIABLE: 10,000 ohms $\pm 20 \%, 2.0 \mathrm{w}$ first section; 2500 ohms $\pm 20 \%, 0.83 \mathrm{w}$ second section; linear B taper; 42498 dwg/type C20006-2. | 5-33 |
| AlAl6R2 |  | Same as AlAllR5. | 5-33 |
| AlAl6R3 |  | Same as AlA8R9. | 5-33 |
| AlAl7 |  | VOLTAGE REGULATOR, OSCILLATOR: Two regulating circuits; 120 vdc, 6.3 vac; no tubes; zener diodes; $42498 \mathrm{dwg} /$ type C38472Gl. | 5-5 |
| AlAl7CR1 |  | SEMICONDUCTOR DEVICE, DIODE: MIL type 1N3008B. | 5-29 |
| AlAl 7 CR2 |  | SEMICONDUCTOR DEVICE, DIODE: MIL type 1N3997A. | 5-29 |
| AlAl7CR3 |  | SEMICONDUCTOR DEVICE, DIODE: MIL type lN2970RB. | 5-29 |
| AlAl7R1 |  | RESISTOR: MIL type RE65G1001. | 5-29 |
| AlAl7R2 |  | Same as AlAl4Rl. | 5-29 |
| AlAl7R3 |  | RESISTOR: MIL type RC32GF184J. | 5-29 |
| AlAl7R4 |  | Same as AlA8R9. | 5-29 |
| AlAl 8 |  | 600-KC FILTER ASSEMBLY: C/o 600-kc filter and tuned circuit; filter bandwidth at $6-\mathrm{db}$ points 599.5 and 600.5 kc ; no tubes; $42498 \mathrm{dwg} /$ type C38479G1. | 5-5 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)


TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | FIG. NO. |
| :---: | :---: | :---: | :---: |
| AlAl9M1 |  | METER, ARBITRARY SCALE: MIL type MR13B100DCUAR. | 5-1 |
| AlAl9M2 |  | Same as AlAl9M1. | 5-4 |
| AlAl9M3 |  | Same as AlAl9Ml. | 5-4 |
| AlAl9MP1 |  | HINGE, BUTT: Stainless steel, passivated finish; 10 knuckles; 0.063 in. thk; $1.250 \mathrm{in} . \mathrm{w} ; 15.000 \mathrm{in}$. lg; 42498 dwg/type B18460. | 5-2 |
| AlA19MP2 |  | ARM, MECHANICAL: Stainless steel, passivated finish; LH index arm; 0.500 in . id by 2.500 in . od; 7.937 in . o/a long; $42498 \mathrm{dwg} /$ type C37620-1. | 5-3 |
| Al Al9MP3 |  | ARM, MECHANICAL: Stainless steel; passivated finish; RH index arm; 0.500 in . id by 2.500 in . od; 7.937 in . o/a long; $42498 \mathrm{dwg} /$ type C37620-2. | 5-3 |
| AlA19MP4 |  | RING, RETAINING: Cres, cadmium plated; 0.441 in. id; 0.600 in. od; 0.035 in . thk; 42498 dwg A19418-2; 79136 type 5103-50. | 5-3 |
| AlA19MP5 |  | Same as AlAl9MP4. | 5-3 |
| AlA19MP6 |  | WASHER, SPRING TENSION: Stainless steel; 0.510 in . id; 0.875 in . od; 0.010 in. thk; 0.115 in . free ht; 42498 dwg B31236-6; 78189 type 3502-24-02. | 5-3 |
| AlA19MP7 |  | Same as AlAl9MP6. | 5-3 |
| AlAl9MP8 |  | ROD, STRAIGHT, HEADLESS: Stainless steel; passivated finish; 1.125 in . h shoulder on right end; 0.375 in . dia; $5.625 \mathrm{in} . \lg ; 42498 \mathrm{dwg} /$ type C40046Gl. | 5-2 |
| AlAl0MP9 |  | ROD, STRAIGHT, HEADLESS: Stainless steel; passivated finish; 1.125 in. h shoulder on left end; 0.375 in . dia; $5.625 \mathrm{in} . \mathrm{lg} ; 42498 \mathrm{dwg} /$ type C40046G2. | 5-2 |
| AlAl9MP10 |  | SPRING, HELICAL, EXTENSION: Spring steel; cadmium plated; 33 coils; 0.200 in . od by 1.250 in . free $\mathrm{lg} ; 2.312 \mathrm{in}$. final extended 1 g between loops; 42498 dwg/type B19383. | 5-2 |
| AlAl9MPl1 |  | Same as AlA19MPIo. | 5-2 |
| AlAl9MPl 2 |  | ARM, MECHANICAL: Stainless steel, passivated finish; 0.251 in. id by 0.625 in . od; $6.625 \mathrm{in} . \mathrm{lg}$; 42498 dwg/type A19379-1. | 5-3 |
| AlAl9MP13 |  | Same as AlAl 9MPl2. | 5-3 |
| AlAl9MP14 |  | WASHER, SPRING TENSION: Stainless steel; 0.257 in . id; 0.402 in . od; 0.008 in . thk; 0.050 in . free ht; 42498 dwg B31236-5; 78189 type 3502-14-17. | 5-3 |
| AlA19MP15 |  | Same as AlAl9MPl4. | 5-3 |
| AlA19MP16 |  | Same as AlAl9MPl4. | 5-3 |
| AlAl9MPl7 AlAl9MPl de |  | Same as AlAl9MPl4. | $5-3$ $5-3$ |
| AlAl9MP18 AlAl9MPI9 |  | Same as AlAl5MP92. | 5-3 |
| AlAl9MP20 |  | Same as AlAl5MP92. | 5-3 |
| AlAl9MP21 |  | Same as AlAl5MP92. | 5-3 |
| AlAl9MP22 |  | Same as AlA6MPl. | 5-1 |
| AlAl9MP23 |  | DISK, COUPLING: C/o two hub and spider subassys; brass disk; associated hardware; 42498 dwg B35174-2; 07886 type B28104-2. | 5-4 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | $\begin{aligned} & \text { FIG. } \\ & \text { NO. } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| Al A19MP24 |  | COUPLING DISK ASSY: P/o AlA19C2; c/o one 0.251 in. dia coupling; one beryllium copper spring; associated hardware; 42498 dwg/type B39849Gl. | 5-4 |
| Al Al9MP25 |  | COUPLING DISK ASSY: C/o one 0.188 in. dia coupling; one beryllium copper spring; associated hardware; $42498 \mathrm{dwg} /$ type B39849G2. | 5-4 |
| AlA19MP26 |  | WASHER, FLAT: Cres, polished finish; 0.312 in . id; 0.750 in . od; 0.187 in . thk; $42498 \mathrm{dwg} /$ type B39854. | 5-5 |
| AlA19MP27 |  | Same as AlAl9MP26. | 5-5 |
| AlA19MP28 |  | HANDLE, BOW: Brass, nickel plated finish; 0.281 in. thk; 1.500 in. w; 4.752 in. $\mathrm{lg} ; 42498 \mathrm{dwg}$ A39683-2A; 71279 type 2111-2A02. | 5-4 |
| AlA19MP29 |  | Same as AlAl9MP28. | 5-4 |
| AlA19MP30 |  | ARM, SWITCH: Brass, cadmium plated finish; four 0.105 in . dia holes countersunk 82 deg to 0.171 in. dia; 0.093 in. thk; 0.625 in. w; 8.000 in. 1 g ; 42498 dwg/type B18234. | 5-5 |
| AlAl9MP31 |  | SLIDE ARM ASSY, SWITCH: Stainless steel; passivated finish sliding arm; 0.093 in. thk; 0.500 in. w; 0.688 in . lg; with stainless steel pin; 42498 dwg/type B18266G3. | 5-5 |
| AlA19MP32 |  | Same as AlAl9MP31. | 5-5 |
| AlAl9MP33 |  | Same as AlAl9MP31. | 5-5 |
| AlA19MP34 |  | Same as AlAl9MP31. | 5-5 |
| AlA19MP35 |  | Same as AlAl9MP31. | 5-5 |
| AlA19MP36 |  | SWITCH DRIVE ASSY: C/o crank subassy; bushing and bracket subassy; one 72-tooth brass gear; stainless steel shaft; associated hardware; 42498 dwg/type C18276-G1. | 5-5 |
| Al Al 9MP37 |  | GEARSHAFT ASSY: Shaft-stainless steel, passivated finish; 0.250 in . od by 7.000 in . lg ; gear, spurstainless steel, passivated finish; 16 teeth; 14-1/2 deg pressure angle; 0.500 in. pitch dia; 0.543 in . od; 0.438 in. $\mathrm{h} ; 42498 \mathrm{dwg} /$ type Bl8259G3. | 5-5 |
| AlA19MP38 |  | Same as AlAlMP2. | 5-5 |
| AlA19MP39 |  | WASHER, SPRING TENSION: Bronze, nickel plated finish; 0.250 in. id; 0.500 in. od; 0.008 in. thk; 0.055 in. free ht; 42498 dwg B35177-1; 78189 type 3735-14. | 5-5 |
| AlA19MP40 |  | COUPLING DISK ASSY: C/o one 0.251 in . dia coupling; one beryllium copper spring; associated hardware; $42498 \mathrm{dwg} /$ type B39849Gl. | 5-5 |
| A1A19MP41 |  | COLLAR, SHAFT: Aluminum, chemical film finish; 0.125 in. thk; $0.875 \mathrm{in} . \mathrm{w} ; 1.625 \mathrm{in}$. lg; with brass bushing; $42498 \mathrm{dwg} /$ type B38090Gl. | 5-5 |
| AlAl 9MP42 |  | COLLAR, SHAFT: Aluminum, chemical film finish; 0.125 in. thk; 1.000 in. w; 1.625 in. lg ; $42498 \mathrm{dwg} /$ type B37751-1. | 5-5 |
| Al Al 9MP43 |  | SHAFT LOCK: Brass, cadmium plated; 0.500 in . od; 0.969 in. $1 g ; 7 / 16$ ( 0.437 ) in. no. 27 thd; 42498 dwg/type B18247-1. | 5-5 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | FIG. <br> NO. |
| :---: | :---: | :---: | :---: |
| Al Al 9MP44 |  | NUT, SHAFT LOCK: Brass, cadmium plated finish; $7 / 16$ (0.437) in. no. 27 thd; 0.625 in . w across flats; 0.312 in. $\mathrm{h} ; 42498 \mathrm{dwg} /$ type Al8244-1. | 5-5 |
| AlAl9MP45 |  | SHAFT, STRAIGHT: Cres, passivated finish; $0.250 \mathrm{in} . \mathrm{od} ; 6.688 \mathrm{in} . \mathrm{lg} ; 42498 \mathrm{dwg} /$ type B37753-1. | 5-5 |
| AlAl9MP46 |  | HUB, SPIDER: Brass, cadmium plated; 0.500 in . dia by 0.906 in. $1 \mathrm{~g} ; 42498 \mathrm{dwg} /$ type A18127Gl. | 5-5 |
| AlA19MP47 |  | Same as Al Al9MP40. | 5-5 |
| AlAl9MP48 |  | Same as AlAlMP2. | 5-5 |
| AlAl9MP49 |  | Same as AlAlMP2. | 5-5 |
| AlAl9MP50 |  | Same as AlAl9MP39. | 5-5 |
| AlAl9MP51 |  | ARM, SWITCH: Brass, cadmium plated finish; one 0.105 in. dia hole countersunk 82 deg to 0.171 in. dia; 0.093 in. thk; 0.625 in. w; 5.437 in. 1 g ; 42498 dwg/type B37913-1. | 5-5 |
| AlAl9MP52 |  | HANDLE, BOW: Brass, nickel plated finish; 0.375 in. thk; 1.250 in. w; 2.940 in. $1 \mathrm{~g} ; 42498$ dwg/type Al 9365. | 5-3 |
| A1A19MP53 |  | Same as AlAl9MP52. | 5-3 |
| AlAl9MP54 |  | GROMMET, RUBBER: MIL type MS35489-33. | 5-2 |
| AlAl9MP55 |  | Same as AlAl9MP54. | 5-2 |
| AlAl9Pl |  | Same as Al A2P2. | 5-5 |
| AlAl9R1 |  | RESISTOR, VARIABLE: 2 sections; each section 2500 ohms; $\pm 20 \%$; 2 w ; standard C taper; 42498 dwg/type Cl9741. | 5-2 |
| AlAl9S1 |  | SWITCH, TOGGLE: MIL type MS35059-22. | 5-1 |
| AlA19S2 |  | SWITCH, THERMOSTATIC: Disk type; hermetically sealed; normally open; contacts open at $85^{\circ} \mathrm{F}$ $\pm 5^{\circ} \mathrm{F}$; contacts close at $105^{\circ} \mathrm{F} \pm 5^{\circ} \mathrm{F}$; $3 \mathrm{amp}, 115 \mathrm{vac}$; $42498 \mathrm{dwg} /$ type A39738-1. | 5-3 |
| AlAl9TBl |  | TERMINAL STRIP: Glass fiber reinforced plastic; gray; barrier type; 1000 vrms rating without marker strip; $5 \mathrm{amp} ; 12$ terminals; $42498 \mathrm{dwg} /$ type D29967-12-410H. | 5-3 |
| AlA19TB2 |  | Same as AlAl9TBl. | 5-3 |
| AlAl9TB3 |  | TERMINAL STRIP: Glass fiber reinforced plastic; gray; barrier type; 1000 vrms rating without marker strip; $5 \mathrm{amp} ; 11$ terminals; 42498 dwg/type D29967-11-410H. | 5-3 |
| AlA19TB4 |  | TERMINAL STRIP: Glass fiber reinforced plastic; gray; barrier type; 1000 vrms rating without marker strip; 5 amp; 16 terminals; 42498 dwg/type D29967-16-410H. | 5-5 |
| AlAl9XFl |  | FUSEHOLDER: MIL type FHL17G. | $5-1$ |
| AlA19XF2 | 2 | Same as AlAl9XFl. <br> AM AMPLIFIER-DETECTOR AM-4529/SRR-19 or | $\begin{aligned} & 5-1 \\ & 5-1 \end{aligned}$ |
| A1A20 | 2 | AM-4529A/SRR-19: C/o 100-kc i-f amplifier AlA20Al; agc/af amplifier, A1A20A2; heterodyne detector/bfo, AlA20A3; panel section containing mode selector switch, bandwidth selector switch, noise limiter switch, level control, and output meter; $42498 \mathrm{dwg} /$ type D38658G1 (AN/SRR-19) or D38658G2 (AN/SRR-19A). | 5-1 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | $\begin{aligned} & \text { FIG. } \\ & \text { NO. } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| Al A20Cl |  | Same as AlA6C2. | 5-15 |
| Al A20C2 |  | Same as AlA6Cl. | 5-15 |
| Al A20C3 |  | Not used. |  |
| AlA20C4 |  | Not used. |  |
| AlA20C5 |  | Not used. |  |
| Al A20FLl |  | FILTER, BANDPASS: Two-section; 99.5 kc to $100.5 \mathrm{kc} \pm 100 \mathrm{cps}$ first section; 98.5 kc to 101.5 kc $\pm 250 \mathrm{cps}$ second section; 0 to $70^{\circ} \mathrm{C}$ operating temp; 68,000 ohms impedance; 42498 dwg/type A39105-1. | 5-15 |
| AlA20J1 |  | Same as AlA6Jl. | 5-15 |
| Al A20J2 |  | Same as AlA6Jl. | 5-15 |
| AlA20J3 |  | Same as AlA6Jl. | 5-15 |
| AlA20Ll |  | Same as AlA6Ll. | 5-15 |
| A1A20M1 | 3 | METER, AUDIO FREQUENCY: 1 mw into 600 ohms power level; -12 db to +22 db scale range; 0.775 volt at zero on scale; 42498 dwg/type C38653-1. | 5-15 |
| AlA20M1 | 4 | Same as AlA6M1. | 5-15 |
| Al A20MPl |  | KNOB: MIL type MS91528-0E1B. | 5-15 |
| AlA20MP2 |  | KNOB: MIL type MS91528-0K1B. | 5-15 |
| AlA20MP3 |  | Same as AlA20MP2. | 5-15 |
| AlA20MP4 |  | SHAFT, SWITCH: 30 deg index, fixed stop, limiting to 3 positions; nickel plated brass bushing $1 / 4$ ( 0.250 ) in. -32 NEF $2 A$ thd, 0.250 in . lg ; shaft 0.438 in. lg from end of bushing; copper alloy index spring; stainless steel front and index plate; associated hardware; 42498 dwg/type A40049-1 <br> (AN/SRR-19) or A40049-2 (AN/SRR-19A). | 5-15 |
| AlA20MP5 |  | PIN, STRAIGHT, THREADED: Cres, passivated finish; 0.093 in . od; no. 2-56NC2 thd; 1.500 in . 1 g ; 42498 dwg/type A38623-1. | 5-15 |
| Al A20MP6 |  | Same as AlA20MP5. | 5-15 |
| Al A20MP7 |  | Same as AlA20MP5. | 5-15 |
| AlA20MP8 |  | Same as AlA20MP5. | 5-15 |
| AlA20MP9 | 3 | SHAFT, STRAIGHT: Cres, passivated finish; 0.125 in. od; $7.000 \mathrm{in} . \mathrm{lg} ; 42498 \mathrm{dwg} / \mathrm{type}$ A38624-1. | 5-15 |
| AlA20MP9 | 4 | SHAFT, STRAIGHT: Cres, passivated finish; 0.125 in. od; 2.875 in. lg; $42498 \mathrm{dwg} / \mathrm{type}$ A38624-2. | 5-15 |
| Al A20MPl 0 | 3 | COUPLING, SWITCH: Cres, passivated finish; 0.438 in . od by 0.563 in .1 g ; two no. $2-56 \mathrm{NC} 2$ holes diametrically opposed; 42498 dwg/type A38622-1. | 5-15 |
| A1A20MP10 | 4 | COUPLING, SWITCH: Cres, passivated finish; 0.313 in .0 od by 0.563 in . lg ; two no. $2-56 \mathrm{NC} 2$ holes at right angles to each other; $42498 \mathrm{dwg} /$ type A38622-2. | 5-15 |
| A1A20P1 |  | CONNECTOR, PLUG, ELECTRICAL: 15 rd male contacts; straight; with one straight coaxial termination; $42498 \mathrm{dwg} /$ type A38531-4. | 5-15 |
| AlA20R1 |  | Same as AlA6R5. | 5-15 |
| AlA20R2 |  | Same as AlAlR5. | 5-15 |
| AlA20R3 |  | Same as AlA2R8. | 5-15 |
| AlA20R4 |  | Same as AlAlR5. | 5-15 |
| AlA20R5 |  | Same as AlA6R3. | 5-15 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | FIG. NO. |
| :---: | :---: | :---: | :---: |
| AlA20R6 |  | Same as AlAlR5. | 5-15 |
| AlA20R 7 |  | RESISTOR: MIL type RC20GF124J. | 5-15 |
| AlA20R 8 |  | Same as AlA6R3. | 5-15 |
| Al A20R9 |  | Same as AlA6R4. | 5-15 |
| AlA20R10 |  | Same as AlA6AlR24. | 5-15 |
| AlA20R11 |  | Same as AlA6AlR24. | 5-15 |
| AlA20R12 |  | Same as AlAlR5. | 5-15 |
| AlA20R13 |  | Same as AlAlR5. | 5-15 |
| AlA20R14 |  | Same as AlAlR5. | 5-15 |
| Al A20R15 |  | Same as AlA6R4. | 5-15 |
| AlA20R16 |  | Same as AlA8R7. | 5-15 |
| AlA20R 17 |  | RESISTOR: MIL type RV6NAYSD503C. | 5-15 |
| AlA20S 1 |  | SWITCH, ROTARY: Two 3-pole, 3-position, one section shorting type; $42498 \mathrm{dwg} /$ type A39860-1. | 5-15 |
| AlA20S2 |  | SWITCH, ROTARY: 4-pole, 4-position, 2 sections; 30 deg throw; $42498 \mathrm{dwg} /$ type A38657-1. | 5-15 |
| AlA20S3 |  | SWITCH, TOGGLE: MIL type MS24655-221. | 5-15 |
| AlA20A1 |  | Same as AlA6Al. | 5-15 |
| A1A20A2 |  | Same as AlA6A2. | 5-15 |
| A1A20A3 |  | DETECTOR/BFO ASSY; C/o AM diode detector, no tubes; diode noise limiter, no tubes; heterodyne detector/amplifier, 1 tube; bfo, 1 tube; fil 6.3 vac, plate $165 \mathrm{vdc} ; 42498 \mathrm{dwg} /$ type D 40034 Gl . | 5-15 |
| AlA20A3Cl |  | CAPACITOR: MIL type CM05D151J03. | 5-16 |
| AlA 20 A 3 C 2 |  | Same as AlA4C3. . | 5-16 |
| A1A20A3C3 |  | Same as AlA4C3. | 5-16 |
| Al A20A3C4 |  | Same as AlA5C5. | 5-16 |
| A1A20A3C5 |  | CAPACITOR: MIL type CM07E153J03. | 5-16 |
| AlA20A3C6 |  | Same as AlA5C3. | 5-16 |
| AlA20A3C7 |  | Same as AlA5C3. | 5-16 |
| Al A20A3C8 |  | CAPACITOR: MIL type CK63AW 103M. | 5-16 |
| Al A20A3C9 |  | CAPACITOR: MIL type CM06D221J03. | 5-16 |
| Al A20A3Cl0 |  | Same as AlA4C3. | 5-16 |
| Al A20A3C11 |  | Same as AlA4C3. | 5-16 |
| AlA 20 A 3 Cl 2 |  | Same as AlA4C3. | 5-16 |
| AlA20A3C13 |  | CAPACITOR: MIL type CM06E82lJ03. | 5-16 |
| Al A20A3C14 |  | Same as AlAl0C6. | 5-16 |
| AlA20A3C15 |  | CAPACITOR, VARIABLE, AIR: Piston type; <br> 1.0 uuf to 42.0 uuf; $1000 \mathrm{vdc} ; 42498 \mathrm{dwg}$ A39906-1; 73899 type MC604YF. | 5-16 |
| . AlA20A3C16 |  | Not used. |  |
| Al A20A3C17 Al A20A3C18 |  | Not used. <br> Not used. |  |
| AlA20A3C19 |  | Not used. |  |
| Al A20A3C20 |  | Same as AlA20A3Cl5. | 5-16 |
| Al A20A3CR1 |  | Same as AlA6A2CRl. | 5-16 |
| AlA20A3CR2 |  | Same as AlA6A2CRl. | 5-16 |
| A1A20A3J1 |  | Same as AlA5J1. | 5-16 |
| A1A20A3J 2 |  | Same as AlA5Jl. | 5-16 |
| Al A20A3J3 |  | Same as AlA5Jl. | 5-16 |
| A1A20A3L1 |  | Same as AlA4Ll. | 5-16 |
| AlA20A3L2 |  | Same as AlA4L1. | 5-16 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | $\begin{aligned} & \text { FIG. } \\ & \text { NO. } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| Al A20A3P1 |  | Same as AlA5Pl. | 5-16 |
| AlA20A3R1 |  | Same as AlA 20 R 7. | 5-16 |
| AlA20A3R2 |  | RESISTOR: MIL type RC20GF393J. | 5-16 |
| A1A20A3R3 |  | Same as AlA6A2R33. | 5-16 |
| AlA20A3R4 |  | Same as AlA5R4. | 5-16 |
| AlA20A3R 5 |  | Same as AlA5R4. | 5-16 |
| AlA20A3R6 |  | Same as AlA5R4. | 5-16 |
| AlA20A3R7 |  | Same as AlA6AlRz. | 5-16 |
| A1A20A3R8 |  | Same as AlA6R4. | 5-16 |
| AlA 20 A3R 9 |  | Same as AlAl3R4. | 5-16 |
| AlA 20 A3R10 |  | Same as AlA6A2R20. | 5-16 |
| AlA20A3R11 |  | Same as AlAllR5. | 5-16 |
| AlA20A3R12 |  | Same as AlA2R8. | 5-16. |
| A1A20A3R13 |  | Same as AlA2R7. | 5-16 |
| A1A20A3R14 |  | Same as AlA6A2R11. | 5-16 |
| A1A20A3V1 |  | Same as AlA6AlVl. | 5-16 |
| A1A20A3V2 |  | Same as AlA6AlV1. | 5-16 |
| AlazoA3 XV1 |  | Same as AlA6AlXV1. | 5-16 |
| Al A20A3XV2 |  | Same as AlA6AlXVI. | 5-16 |
| Al A20A3XY1-1 |  | CONNECTOR, RECEPTACLE, ELECTRICAL: 0.550 uuf; norm rating 1200 vrms at 60 cps frequency; 42498 dwg A29624; 98291 type SKTlWHITE. | 5-16 |
| A1A20A3XY1-2 |  | Same as AlA20A3XYl-1. | 5-16 |
| AlA20A3XY2-1 |  | Same as AlA $20 \mathrm{~A} 3 \mathrm{XY} 1-1$. | 5-16 |
| Al A20A3XY2-2 |  | Same as AlA A20A3XY1-1. | 5-16 |
| A1A20A3Y1 |  | CRYSTAL UNIT, QUARTZ: MIL type CR37A/U/W. | 5-16 |
| A1A20A3Y2 |  | Same as Ald 20 A 3 Y 1. | 5-16 |
| A2 |  | BLISTER ASSEMBLY: C/o input/output cable terminations; contains power input and audio output filters; inputs: antenna, external 1 mc , ac power; outputs: LINE A, LINE B; no tubes; 42498 dwg/type D37628G1. | 5-6 |
| A2FL1 |  | FILTER, BANDPASS: 14 kc to 400 mc at 40 db to 80 db attenuation; $3 \mathrm{amp} ; 105 / 125 \mathrm{vac} ; 50 / 400 \mathrm{cps} ;$ $250 \mathrm{vdc} ; 42498 \mathrm{dwg} /$ type A39867-1. | 5-30 |
| A2FL2 |  | FILTER, LOW PASS: 8 kc nom frequency; 150 ohms balanced impedance; 12 v at 40 ma rms working voltage; $0^{\circ} \mathrm{C}$ to plus $85^{\circ} \mathrm{C}$ operating temp range; 42498 dwg/type A39519-1. | 5-30 |
| A2FL3 |  | Same as A2FL2. | 5-30 |
| A2Jl |  | CONNECTOR, RECEPTACLE, ELECTRICAL: MIL type MS3102R16S5P. | 5-30 |
| A2.J 2 |  | CONNECTOR, RECEPTACLE, ELECTRICAL: MIL type MS3102R10SL4P. | 5-30 |
| A2J3 |  | Same as A2J2. | 5-30 |
| A2J4 |  | CONNECTOR, RECEPTACLE, ELECTRICAL: MIL type UG58A/U. | 5-30 |
| A2J5 |  | CONNECTOR RECEPTACLE, ELECTRICAL: MIL type UG290/U. | 5-30 |
| A2MP1 |  | WASHER, LOCK: Stainless steel, passivated finish; $0.106 \mathrm{in} . \mathrm{id} ; 0.220 \mathrm{in}$. od; 0.015 in . thk; 42498 dwg Al9540; 78189 type 1203-00. | 5-30 |

TABLE 6-2. MAINTENANCE PARTS LIST (Cont)

| $\begin{gathered} \text { REF } \\ \text { DESIG } \end{gathered}$ | NOTES | NAME AND DESCRIPTION | FIG. <br> NO. |
| :---: | :---: | :---: | :---: |
| A2MP2 |  | Same as A2MPl. | 5-30 |
| A2MP3 |  | Same as A2MPl. | 5-30 |
| A2MP4 |  | Same as A2MP1. | 5-30 |
| A 2 MP 5 |  | EYELET, METALLIC: 0.250 in. id; 0.385 in. od; brass; nickel plated; 42498 dwg/type SE-85-BN. | 5-30 |
| A2MP6 |  | ARM, HINGE: Cres, cadmium plated finish; 0.059 in. thk; 2.000 in. w; 14.03 l in. $\mathrm{lg} ; 42498$ dwg/type C37609Gl. | 5-30 |
| A2MP7 |  | SPRING, SPIRAL, TORSION: Spring steel, cadmium plated finish; 17 LH coils; 0.640 in . od; 1.625 in. free $\lg$ over coils; $42498 \mathrm{dwg} /$ type B37642-1. | 5-6 |
| A2MP8 |  | PIN, HOLLOW: Brass, cadmium plated; 0.257 in. id; 0.406 in. od; $1.515 \mathrm{in} .1 \mathrm{lg} ; 42498 \mathrm{dwg} /$ type B34619. | $5-6$ $5-6$ |
| A2MP9 |  | Same as AlAlMP2. | 5-6 |
| A2MP10 |  | Same as AlAlMP2. | 5-6 |
| A2P1 |  | Same as AlAl9J5. | 5-30 |
| A2P2 |  | CONNECTOR, PLUG, ELECTRICAL: 3 female contacts; 5 amps; straight; 42498 dwg A39822-1; 71468 type MCllE8-3SN-A160. | 5-30 |
| A3 |  | FAN ASSEMBLY: C/o fan motor, venturi, air filters; rating $100 / 110 / 120$ volts ac, $50-60$ or 400 cycles, single phase; 42498 dwg/type C37624GI. | 5-6 |
| A3B1 |  | FAN, TUBEAXIAL: 115 volts, $50 / 60 / 400 \mathrm{cps}$, single phase; 0.250 uf capacitor; $2420 / 3080 / 3350$ rpm nom; 42498 dwg A39463-1; 82877 type 3B805ZS. | 5-31 |
| A3Cl |  | CAPACITOR: MIL type CP54B1ECl05K1. | 5-31 |
| A3J 1 |  | CONNECTOR, RECEPTACLE, ELECTRICAL: 3 rd male contacts; 5 amps; straight; 42498 dwg A39822-2; 71468 type MC14E8-3PN-A160. | $5-31$ $5-31$ |
| A3MPl |  | GROMMET: MIL type MS35489-4. CABINET ASSY, MECHANICAL: 42498 dwg/type A3764IGl. | $\begin{aligned} & 5-31 \\ & 5-6 \end{aligned}$ |
| MP1 |  | TRACK, SLIDING DOOR: Left-hand; aluminum chassis and channel sections; cres component parts and hardware; 19.000 in. total slide travel; 42498 dwg/type D38412-1. | 5-4 |
| MP2 |  | TRACK, SLIDING DOOR: Right hand; aluminum chassis and channel sections; cres component parts and hardware; 19.000 in. total slide travel; 42498 dwg/type D38412-2. | $5-4$ $5-6$ |
| MP3 |  | STUD, SNAPSLIDE: Stainless steel rod; passivated; 0.312 in . od by 0.250 in . h ; no. $6(0.138 \mathrm{in})-$. tapped hole; $42498 \mathrm{dwg} /$ type Al9071-1. | 5-6 |
| MP4 |  | Same as MP3. | $5-6$ |
| MP5 |  | Same as MP3. | 5-6 |
| MP6 |  | Same as MP3. | 5-6 |
| MP7 |  | Same as MP3. | $5-6$ |
| MP8 |  | Same as MP3. | $5-6$ $5-6$ |
| MP9 |  | Same as MP3. | 5-6 |

TABLE 6-3. LIST OF MANUFACTURERS

| MFR CODE | NAME | ADDRESS |
| :--- | :--- | :--- |
| 07886 | National Radio Co, Inc. | Melrose, Mass. |
| 09353 | C and K Components Inc. | Newton, Mass. |
| 18911 | Durant Mfg. Co. | Milwaukee, Wis. |
| 40920 | Miniature Precision Bearings Inc. | Keene, N.H. |
| 42498 | National Co., Inc. | Melrose, Mass. |
| 54753 | General Inst. Corp., F.W. Sickles Div. | Chicopee, Mass. |
| 56289 | Sprague Electric Co. | North Adams, Mass. |
| 71279 | Cambridge Thermionic Corp. | Cambridge, Mass. |
| 71468 | ITT Cannon Electric Inc. | Los Angeles, Calif. |
| 71785 | Cinch Mfg. Co., Howard B. Jones Div. | Chicago, Ill. |
| 73899 | JFD Electronics Corp. | Brooklyn, N. Y. |
| 75042 | International Resistance Co. | Philadelphia, Pa. |
| 75915 | Littelfuse Inc. | Des Plaines, Ill. |
| 76854 | Oak Mfg. Co. | Crystal Lake, Ill. |
| 78189 | Shakeproof Div. of Illinois Tool Works | Elgin, Ill. |
| 79136 | Waldes-Kohinoor Inc. | Long Island City, N. Y. |
| 82068 | Burnell and Co., Inc. | Pelham Manor, N.Y. |
| 82877 | Rotron Mfg. Co., Inc. | Woodstock, N. Y. |
| 83086 | New Hampshire Ball Bearing | Peterborough, N. H. |
| 89665 | United Transformer Co. | Chicago, Ill. |
| 97464 | Industrial Retaining Ring Co. | Irvington, N.J. |
| 98291 | Sealectro Corp. | Manaroneck, N. Y. |
|  |  |  |


[^0]:    j. Second Injector (A) A1A12 (refer to figure 5-51).

