## INSTRUCTION BOOK

## RECEIVER, RADIO <br> AN / GRR-23 and AN / GRR-24

VOLUME I

EQUIPMENT CONTRACTOR
INTERNATIONAL TELEPHONE AND TELEGRAPH CORPORATION
FORT WAYNE, INDIANA
F04606-74-C-0990 AND F34601-68-C-4219

INSTRUCTION BOOK CONTRACTOR UNIFIED INDUSTRIES INCORPORATED

ALEXANDRIA, VIRGINIA
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MADE FOR

## U.S. DEPARTMENT OF TRANSPORTATION FEDERAL AVIATION ADMINISTRATION

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TI 6620.2A


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## TABLE OF CONTENTS

## VOLUME 1

Paragraph Page
Record of Changes ..... iii
Content Assurance ..... iv
Table of Contents ..... v
List of Illustrations ..... ix
List of Tables ..... xi
Safety Notice ..... xiii
Precautionary Notice for Semiconductor Devices and Integrated Circuits ..... xiv
Functional Index Chart ..... xv
Circuit Identifier Codes ..... xvii
SECTION 1. GENERAL INFORMATION AND REQUIREMENTS
1.1 Introduction ..... 1-1
1.1.1 Purpose ..... 1-1
1.1.2 Scope ..... 1-1
1.1.3 Applicability ..... 1-1
1.2 Equipment Description ..... 1-1
1.2.1 Functional Description ..... 1-1
1.2.2 Physical Description ..... 1-3
1.3 Reference Data ..... $1-3$
1.4 Equipment and Accessories Supplied ..... 1-5
1.5 Equipment Required But Not Supplied. ..... 1-5 ..... 1-5
SECTION 2. TECHNICAL DESCRIPTION
2.1 General Description ..... 2-1
2.2 Functional Description ..... 2-1 ..... 2-1
2.2.1 Antenna Coupler A7 ..... 2-1
2.2.2 Tunable Filter FL2 ..... 2-1
2.2.3 Crystal Oscillator A1 ..... 2-1
2.2.4 Mixer-Multiplier A2 ..... 2-1
2.2.5 Buffer Amplifier (or Noise Limiter) A5 ..... 2-1
2.2.6 Crystal Filter FL1 ..... 2-1
2.2.7 IF Amplifier and Detector A6 ..... 2-1
2.2.8 Preamplifier, AF/AGC-Squelch A3 ..... 2-1
2.2.9 Audio Amplifier A4 ..... 2-3
2.2.10 Power Supply PS1 ..... 2-3

## TABLE OF CONTENTS (con.)

Paragraph Page
2.3 Optional Capabilities ..... 2-3
*2.3.1 Oscillator-Multiplier (This paragraph deleted) ..... 2-3*
2.3.2 Oscillator-Synthesizer ..... 2-3
2.3.3 Crystal Filter ..... 2-3
2.4 Detailed Description (Volume 2, Section 11) ..... 2-3
SECTION 3. OPERATION
3.1 Introduction ..... 3-1
3.2 Controls and Indicators ..... 3-1
3.3 Starting and Operating Procedure ..... 3-5
3.4 Operating Two Receivers from Common Antenna ..... 3-5
3.5 Stopping Procedure ..... 3-7
3.6 Emergency Operation ..... 3-7
3.6.1 Crystal Not Available ..... 3-7
3.6.2 A.C. Power Failure ..... 3-7
SECTION 4. STANDARDS AND TOL̇ERANCES
4.1 Introduction ..... 4-1
SECTION 5. PERIODIC MAINTENANCE
5.1 Introduction ..... 5-1
5.2 Performance Checks ..... 5-1
5.3 Other Maintenance Tasks ..... 5-1
5.3.1 Exterior Cleaning ..... 5-1
5.3.2 Component Cleaning ..... 5-2
SECTION 6. MAINTENANCE PROCEDURES
6.1 Introduction ..... 6-1
6.2 Voice Quality Check ..... 6-1
6.3 Front Panel Test Point Indications ..... 6-1
6.3.1 Test Equipment. ..... 6-1
6.3 .2 Procedure ..... 6-1
6.4 Local Oscillator Frequency Check. ..... $6-6$
6.4.1 Test Equipment ..... 6-6
6.4.2 Procedure ..... 6-6
6.5 Squelch Action and Adjustment ..... 6-7
6:5.1 Test Equipment ..... 6-7
6.5.2 Procedure ..... 6-7
6.6 Power Output ..... $6-8$
6.6.1 Test Equipment ..... 6-9
6.6.2 Procedure ..... 6-9
6.7 Sensitivity ..... 6-9
6.7.1 Test Equipment
6-9
6-9
6.7.2 Procedure ..... $6-10$

## TABLE OF CONTENTS (con.)

Paragraph Page
6.8 Final Checkout. ..... 6-11
6.8.1 Test Equipment ..... 6-12
6.8.2 Procedure ..... 6-12
6.9 Audio Frequency Response ..... 6-12
6.9.1 Test Equipment ..... 6-13
6.9.2 Procedure ..... 6-13
6.10 IF Amplifier and Crystal Filter Bandpass ..... 6-14
6.10.1 Test Equipment ..... 6-14
6.10.2 Procedure ..... 6-14
6.11 Selectivity ..... 6-15
6.11.1 Test Equipment ..... 6-15
6.11.2 Procedure ..... 6-18
SECTION 7. CORRECTIVE MAINTENANCE
7.1 Introduction ..... 7-1
7.2 Test Equipment ..... 7-1
7.3 Fault Diagnosis ..... 7-3
7.4 Power Supply ..... 7-5
7.5 RF Circuits ..... 7-5
7.6 Buffer Amplifier ..... 7-5
7.7 IF and Crystal Filter ..... 7-5
7.8 AGC. ..... 7-5
7.9 Audio Circuits ..... 7-5
7.10 Wide-Band Data Output and IF Output Functions ..... 7-5
7.11 Interconnecting Wiring ..... 7-5
7.12 Module Removal and Replacement ..... 7-10
7.12.1 Top Cover ..... 7-10
7.12.2 Tunable Filter (UHF, 8004242G1) (VHF, 8004243G1) ..... 7-10
7.12.3 Antenna Coupler (UHF, 8004747G1) (VHF, 8004503G1) ..... 7-10
7.12.4 Mixer/Multiplier and Local Oscillator ..... 7-10
7.12.5 Local Oscillator ..... 7-12
7.12.6 Bandpass Crystal Filter ..... 7-12
7.12.7 Buffer Amplifier ..... 7-12
7.12.8 Intermediate Frequency Amplifier ..... 7-12
7.12.9 Power Supply ..... 7-12
7.12.10 AGC/Squelch ..... 7-12
7.12.11 Audio Amplifier. ..... 7-12
7.13 Alignment ..... 7-12
7.14 Diagnostic Maintenance ..... 7-13
7.14.1 Antenna Coupler A7 Performance Test ..... 7-13
7.14.2 Tunable Filter FL2 Frequency Response Check ..... 7-15
7.14.3 Crystal Oscillator A1 Alignment ..... 7-17

* 7.14.4 Oscillator-Multiplier A1(M) Alignment (This paragraph deleted) ..... 7-17 *
7.14.5 Oscillator-Synthesizer A1(S) Alignment ..... 7-19
7.14.6 Mixer/Multiplier A2 Alignment ..... 7-19
7.14.7 Buffer Amplifier A5 Alignment ..... 7-24


## TABLE OF CONTENTS (con.)

Paragraph Page
7.14.8 IF Amplifier A6 Alignment ..... 7-25
7.14.9 AGC/Squelch A3 Alignment ..... 7-28
7.14.10 Audio Amplifier A4 Audio Response Check ..... 7-29
7.14.11 Power Supply PS1 Alignment ..... 7-30
7.14.12 IF Amplifier A6 and Crystal Filter FL1 Bandpass Characteristics. ..... 7-31
SECTION 8. PARTS LIST
8.1 Introduction ..... 8-1
8.2 Parts List ..... 8-1
8.2.1 Reference Designation ..... 8-1
8.2.2 Indent Code Letter ..... 8-1
8.2.3 Name of Part and Description. ..... 8-1
8.2.4 Manufacturer’s Part Number ..... 8-1
8.2.5 JAN/MIL/Manufacturer’s Part Number ..... 8-1
8.2.6 Notes ..... 8-1
8.3 List of Manufacturers and Code Numbers ..... 8-1
SECTION 9. INSTALLATION, INTEGRATION, AND CHECKOUT
9.1 Introduction ..... 9-1
9.2 Packing and Unpacking Procedure ..... 9-1
9.3 Installation Procedure ..... 9-1
9.3.1 Mounting Brackets. ..... 9-1
9.3.2 Cable Requirements ..... 9-1
9.3.3 Input Power Connections ..... 9-6
9.3.4 Verification of Modifications ..... 9-6
9.3.5 Cable Connections ..... 9-6
9.4 Tuneup and Test ..... 9-6
9.4.1 Operation of Two Receivers from Common Antenna ..... 9-7
9.5 Tuning Procedure. ..... 9-7
9.5.1 Oscillator-Synthesizer Dial Setting versus Actual Frequency ..... 9-7
9.5.2 VHF Crystal Selection. ..... 9-8
9.5.3 UHF Crystal Selection. ..... 9-8
9.5.4 UHF Receiver Tuning and Post Tuning Checkout ..... 9-9
9.5.5 VHF Receiver Tuning and Post Tuning Checkout ..... 9-13
9.6 Squelch Control Adjustment ..... 9-16
9.7 Acceptance Checkout ..... 9-17
9.7.1 Test Equipment ..... 9-17
9.7.2 Procedure ..... 9-19
9.8 Integration Data ..... 9-20
9.8.1 Output Levels ..... 9-20
9.8.2 Integration at Other Sites ..... 9-20
SECTION 10. PHOTOGRAPHS AND MECHANICAL DRAWINGS

APPENDIX A. QUARTZ CRYSTAL (50.0 TO 100.0 MHz ) PROCUREMENT DATA (This appendix deleted)
APPENDIX B. QUARTZ CRYSTAL (10.0 TO 20.0 MHz ) PROCUREMENT DATA APPENDIX C. IMPEDANCE MATCHING NETWORK

## TABLE OF CONTENTS (con.)

## VOLUME 2

Paragraph Page

## SECTION 11. DIAGRAMS

11.1 Introduction ..... 11-1
11.2 Use of Subassembly Schematic Diagrams ..... 11-1
11.3 Shaded Blocked Diagrams and Texts ..... 11-1
11.4 Shaded Blocked Schematic Diagrams and Texts ..... 11-1
LIST OF ILLUSTRATIONS
VOLUME 1
Figure Page
1-1 Receiver, AN/GRR-23 and AN/GRR-24 ..... 1-2
2-1 VHF and UHF Receivers, Block Diagram ..... 2-2
3-1 VHF/UHF Receiver Controls and Indicators ..... 3-4 ..... 3-4
3-2 Connection for Two Receivers Operating from Common Antenna ..... 3-5
3-3 VHF Interconnecting Cable Length vs. Frequency ..... 3-6
3-4 UHF Interconnecting Cable Length vs. Frequency ..... $3-6$
6-1 Test Setup for Front Panel Test Point Indications. ..... 6-1
6-2 Test Setup for Local Oscillator Frequency Check ..... 6-6
6-3 Test Setup for Squelch Action and Adjustment ..... 6-7
6-4 Test Setup for Power Output ..... $6-8$
6-5 Test Setup for Sensitivity ..... 6-10 ..... 6-10
6-6 Test Setup for Final Checkout ..... 6-11 ..... 6-11
67 Test Setup for Audio Frequency Response ..... 6-12
6-8 Test Setup for IF Amplifier and Crystal Filter ..... 6-14 ..... 6-14
6-9 Test Setup for Selectivity ..... 6-15 ..... 6-15
6-10 Bandpass Characteristics, 50 kHz Filter. ..... 6-16
6-11 Bandpass Characteristics, 25 kHz Filter ..... 6-17
7-1 Module Location and Identification ..... 7-11
7-2 Test Setup for Antenna Coupler A7 ..... 7-13
7-3 Test Setup for Tunable Filter FL2 ..... $7 \cdot 15$
*7-4 Test Setup for Crystal Oscillator A1 (This figure deleted) ..... 7-17*
7.5 Test Setup for Oscillator-Multiplier A1(M) ..... 7-18 ..... 7-18
7-6 Test Setup for Mixer/Multiplier A2 ..... 7-19
7-7 Test Setup for Buffer Amplifier A5 ..... 7-25
7-8 Test Setup for IF Amplifier A6 ..... $7-26$
7-9 Test Setup for AGC/Squelch A3 ..... 7-28
7-10 Test Setup for Audio Amplifier A4 ..... 7-29
7-11 Test Setup for IF Amplifier A6 and Crystal Filter FL1 ..... 7-31
9-1 Typical View of Relay Rack Mounting Bracket (Left Side) ..... 9-2
9-2 Outline Drawing of VHF/UHF Receiver ..... 9-3
9-3 Mounting Brackets ..... 9-4 ..... 9-4

## LIST OF ILLUSTRATIONS (con.)

Figure
Page
9-4 Antenna Cable Assembly Instructions ..... 9-5
9-5 Strapping Arrangement ..... 9-6
$9-6$ UHF Tunable Filter Turns vs. Frequency ..... 9-10
9-7 Test Setup for Receiver Tuning ..... 9-11
9-8 VHF Tunable Filter Turns vs. Frequency ..... 9-14
9-9 Test Setup for Acceptance Checkout
9-9 Test Setup for Acceptance Checkout
9-17
9-17
*9-10 Specimen FAA Form 6600-6
9-18*
9-18*
9-1 Test Setup for Oscillator Frequency Check ..... 9-19
*10-1 Crystal Oscillator (This figure deleted) ..... 10-2*
*10-2 Oven Control Board and Crystal Oscillator Board (This figure deleted) ..... 10-3*
10-3 Oscillator-Multiplier A1(M) ..... 10-4
10-4 Oscillator-Synthesizer A1(S) ..... 10-5
10-5 Synthesizer Divider/Control A1A1(S) and Switching Regulator A1A5(S) ..... 10-6
Synthesizer Phase Comparator A1A3(S) and RF Generator A1A2(S) ..... 10-7
10-7 Mixer/Multiplier (VHF) G1
10-7 Mixer/Multiplier (VHF) G1 ..... 10-8
10-8 Mixer/Multiplier (VHF) G2 ..... 10-9
10-9 Mixer/Multiplier (UHF) G1
10-10
10-10
10-10 Mixer/Multiplier (UHF) G2 ..... 10-11
10-11 Preamplifier AF/AGC-Squelch ..... 10-12
10-12 Audio Amplifier ..... 10-14
10-13 Buffer Amplifier ..... 10-16
10-14 IF Amplifier and Detector ..... 10-17
10-15 Power Supply PS1, Front ..... 10-19
10-16 Power Supply PS1, Back
10-16 Power Supply PS1, Back
10-20
10-20
10-17 Receiver Frame Assembly ..... 10-21
VOLUME 2
11-1 VHF/UHF Receiver Schematic
11-5
11-5
11-2 Fixed Resistor Network Integrated Circuit (509435-1) ..... 11-7
11-3 Triple Three-Input Positive AND Gate Integrated Circuit (SN45H11J-00) ..... 11-8
Quadruple Two-Input Positive NAND Gate Integrated Circuit (SN5400J-00) ..... 11-9
11-5 Operational Amplifier Integrated Circuit (SN52741L-00) ..... 11-10
11-6 Operational Amplifier Integrated Circuit (LM1010AH) ..... 11-11
11-7 Switching Regulator Integrated Circuit (PIC600)
11-12
11-12
11-8 Transistor Array Integrated Circuit (CA3118T) ..... 11-13
11-9 High-Speed Counter Integrated Circuit (SN54196J-00)
11-14
11-14
11-10 High-Speed Counter Integrated Circuit (SN54197J-00).
11-15
11-15
11-11 Edge-Triggered J-K Flip Flop Integrated Circuit (SN54H102J-00) ..... 11-16
11-12 Dual Master-Slave (D-Type) Flip Flop Integrated Circuit (MS10531L)
11-17
11-17
*11-13 Crystal Oscillator A1G1 (This figure deleted) ..... 11-18*
*11-14 Crystal Oscillator A1G2 (This figure deleted) ..... 11-20*
11-15 Oscillator-Multiplier A1(M) ..... 11-22
11-16 Oscillator-Synthesizer A1(S)
11-24
11-24
11-17 Divider/Control A1A1(S)
11-17 Divider/Control A1A1(S)
11-28
11-28
11-18 RF Generator A1A2(S)
11-18 RF Generator A1A2(S)
11-32
11-32
11-19 Phase Comparator A1A3(S) ..... 11-36

## LIST OF ILLUSTRATIONS (con.)

Page
Figure
11-20 Switching Regulator A1A5(S) ..... 11-38
11-21 Mixer/Multiplier (UHF) A2G1 ..... 11-42 ..... 11-42
11-22 Mixer/Multiplier (UHF) A2G2 ..... 11-46 ..... 11-46
11-23 Mixer/Multiplier (VHF) A2G1 ..... 11-50 ..... 11-50 ..... 11-54 ..... 11-54
11-24 Mixer/Multiplier (VHF) A2G2
11-24 Mixer/Multiplier (VHF) A2G2
11-25 Preamplifier, AF/AGC-Squelch A3 ..... 11-58 ..... 11-58 ..... 11-62
11-26 Audio Amplifier A4 ..... 11-64
11-27 Buffer Amplifier A5 ..... 11-68
11-28 Electrical Noise Limiter A5
11-72
11-72
11-29 IF Amplifier and Detector A6 ..... 11-74
11-30 Power Supply PS1 ..... 11-78
11.31 VHF Receiver Functional Blocked Diagram
11.31 VHF Receiver Functional Blocked Diagram
11-79
11-79
11-32 VHF Receiver Functional Blocked Diagram Text
11-32 VHF Receiver Functional Blocked Diagram Text ..... 11-82
UHF Receiver Functional Blocked Diagram
UHF Receiver Functional Blocked Diagram ..... 11-83
UHF Receiver Functional Blocked Diagram Text
UHF Receiver Functional Blocked Diagram Text
11-86
11-86
Oscillator-Synthesizer Functional Blocked Diagram
Oscillator-Synthesizer Functional Blocked Diagram ..... 11-87 ..... 11-90
11-36 Oscillator-Synthesizer Functional Blocked Diagram Text
11-36 Oscillator-Synthesizer Functional Blocked Diagram Text
11-37 VHF Receiver Blocked Schematic Diagram
11-91
11-91
11-38 VHF Receiver Blocked Schematic Text
11-94
11-94
UHF Receiver Blocked Schematic Diagram
UHF Receiver Blocked Schematic Diagram
11-95
11-95
UHF Receiver Blocked Schematic Text
UHF Receiver Blocked Schematic Text
11-98
11-98
1141 Oscillator-Synthesizer Blocked Schematic Diagram
1141 Oscillator-Synthesizer Blocked Schematic Diagram ..... 11-99
11-42 Oscillator-Synthesizer Blocked Schematic Text
LIST OF TABLES
VOLUME 1
Page
Table
1-1 Reference Data, Radio Receiver, AN/GRR-23 and -24 ..... 1-3
1-2 Equipment Supplied ..... $1-5$ ..... $1-5$
1-3 Equipment Required But Not Supplied. ..... 1-5
3-1 VHF/UHF Controls and Indicators ..... 3-1
4-1 VHF Receiver Standards and Tolerances ..... 4-1
UHF Receiver Standards and Tolerances
UHF Receiver Standards and Tolerances ..... 4-2 ..... 4-2 ..... 5-1
4-2 Periodic Performance Checks
4-2 Periodic Performance Checks ..... 5-2
5-1 Unscheduled Performance Checks
5-1 Unscheduled Performance Checks
6-1 Normal Front Panel Test Point Indications ..... 6-2 ..... 7-1
7-1 $\quad$ Test Equipment Required
7-1 $\quad$ Test Equipment Required ..... 7-3
7-2 Receiver Fault Isolation Indications
7-2 Receiver Fault Isolation Indications
7-3 Abnormal Test Point Indications. ..... $7-4$
7-4 Power Supply Fault Analysis ..... $7-6$
7-5 RF Circuits Fault Analysis ..... 7-7
7-6 Buffer Amplifier Output Fault Analysis ..... 7-8
7.7 IF and Crystal Fault Analysis ..... $7-9$
Chap 356 1/28/83
LIST OF TABLES (con.)
Table
Page
*8-1 VHF/UHF Receiver Parts List 8-2 Vendor's Codes ..... 8-7 *
9-1 Packed and Unpacked Data ..... 8-81
9-2 Oscillator-Synthesizer Frequency Determination ..... 9-1
9-3 Oscillator-Synthesizer Dial Calibration ..... 9-7
9-4 Output Frequency Determination ..... 9-7
9-5 UHF Receiver Multiplier Injection Voltage Levels ..... 9-8
9-6 VHF Receiver Multiplier Injection Voltage Levels. ..... 9-11 ..... 9-15
VOLUME 2
11-1 Receiver Wire List ..... 11-2

## SAFETY NOTICE

* The attention of operating and maintenance personnel is directed to FAA Order 6000.15 , "General Maintenance Handbook for Airway Facilities," for instructions on the subject of safety precautions to* be observed, and FAA Order 3900.9, "Accident Prevention Handbook for Airway Facility Personnel." This equipment employs voltages which are dangerous and may be fatal if contacted by operating personnel. Extreme caution shall be exercised when working with equipment. While every practicable safety precaution has been incorporated in this equipment, the following rules must be strictly observed:


## KEEP AWAY FROM LIVE CIRCUITS

Operating and maintenance personnel must at all times observe all safety regulations. Do not change plug-in components or make adjustments inside equipment with high voltage supply on. Under certain conditions, dangerous potentials may exist in circuits with power controls in the off position due to charges retained by capacitors. To avoid casualties, always remove power, then discharge and ground by use of grounding rod, prior to touching any parts.

## RESUSCITATION

Maintenance personnel should familiarize themselves with the technique for resuscitation found in the manual of first aid instructions.

## PRECAUTIONARY NOTICE

## SEMICONDUCTOR DEVICES/INTEGRATED CIRCUITS

This equipment contains semiconductors and integrated circuits. These components are reliable but require care in handling. Their destruction can occur in a small fraction of a second. Observe the following precautions before attempting to service these items.

## AVOID ELECTRICAL TRANSIENTS

Never unsolder or remove devices from their socket without first de-energizing sources of voltage.
Never reverse polarity, even momentarily; this also applies to ohmmeter testing on high ranges.
Always observe manufacturer's input/output limitations when testing.
Be careful when using an ohmmeter for signal tracing or testing; ohmmeters typically produce relatively high currents on low ranges and high voltages on high ranges.

When installing insulated gate field effect transistors, keep their safety wires in place, if so equipped, and ground the soldering iron tip to the chassis if possible.

## AVOID ACCIDENTALLY GROUNDING HEAT SINKS

Heat sinks are often not at chassis potential.


## AVOID PROLONGED HEATING OF SEMICONDUCTOR DEVICE LEADS

Heat-sink leads with needle nose pliers, if possible, during soldering operations, and complete soldering within a few seconds.

WHEN REPLACING COMPONENTS, REMOVE SOLDER FROM PCB PADS WITH SUCTION DEVICE WHEN POSSIBLE, ALTERNATIVELY, WITH WICKING.

FUNCTIONAL INDEX


| Item Desig. | Item Name | General Descrip. Page | General <br> Theory <br> Page | Detailed <br> Theory <br> Page | Operation Page | Perfor- <br> mance <br> Tests <br> Page | Parts <br> List <br> Page | Assembly Drawing Page | Sche <br> matic <br> Page |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & \text { 1A6 or } \\ & 2 \mathrm{~A} 6 \end{aligned}$ | IF Amplifier and Detector | 2-1 |  | 11-73 |  | 7-25 | 8-55 | 10-17 | 11-72 |
| 1A7 | Antenna Coupler (UHF) | 2-1 |  |  |  | 7-14 | 8-62 | 10-21 | N/A |
| 2A7 | Antenna Coupler (VHF) | 2-1 |  |  |  | 7-13 | 8-62 | 10-21 | N/A |
| FL1 | Crystal Filter | 2-1 |  |  |  | 7-31 | 8-64 | 10-21 | N/A |
| 1FL2 | Tunable Filter (UHF) | 2-1 |  |  |  | 7-16 | 8-64 | 10-21 | N/A |
| 2FL2 | Tunable Filter (VHF) | 2-1 |  |  |  | 7-15 | 8-64 | 10-21 | N/A |
| $\begin{aligned} & \text { 1PS1 or } \\ & \text { 2PS1 } \end{aligned}$ | Power Supply | 2-3 |  | 7-75 |  | 7-30 | 8-65 | 10-19 | 11.74 |
| $\mathbf{1 Z 1}$ | Impedance Matching Network | (See Appendix C) |  |  |  |  |  |  |  |

## CATEGORY

DEFINITION
C Composite circuit (one which is subfunctionalized); composite functional entities containing one or more of the functional entities ( $\mathrm{N}, \mathrm{Q}, \mathrm{V}$, or X ) given in this list are preceded by C .

L Used in logic diagrams only to identify lowest level of functional grouping of logic circuits.

M Microwave components (duplexers, attenuators, etc.).

N Linear networks; functional entities containing several linear components (resistors, capacitors, etc.) arranged in a network or containing a single element used as network are preceded by N.

CATEGORY

Q Circuits containing one or more nonlinear elements which may be either active or passive; functional entities containing transistors are preceded by Q.

V Circuits containing one or more nonlinear elements which may be either active or passive; functional entities containing vacuum tubes are preceded by V.

X Circuits containing one or more nonlinear elements which may be either active or passive; functional entities containing semiconductor diodes are preceded by X .

## CODE

AGC Automatic gain control

## ALC Audio level control

AMP Amplifier
ANC Antenna coupler
AT Attenuator
AUA Audio amplifier
AUO Audio oscillator
BCG Battery charging
BUF Buffer
CA Control amplifier
CGT Compression gate
CMP Compression
CMR Comparator
CTR Counter
CPR Clipper
DET Detector

* DFA Differential amplifier

DG Diode gate
DL Delay line
EF Emitter follower
FDR Frequency doubler
FDV Frequency divider
FL Filter

## CODE DEFINITION

FQD Frequency quadrupler
GAT Gating
HTR Heater
LA Lamp (indicating)
LIM Limiter, limiting
LO Local oscillator
LS Level shifter
LVC Level control circuit
MIC Microphone
MIX Mixer
MMV Monostable multivibrator
MOD Modulator
MON Monitor
MTC Matches
MTG Matching
OSC Oscillator

PS Power supply
RCT Rectifier
REG Regulator
RFA Radio frequency amplifier
RLY Relay
SW Switch

## CODE DEFINITION

| TB | Terminal board |
| :--- | :--- |
| TFR | Transformer |
| TR | . Transmit-receive |
| VD | Voltage divider |
| VDR | Voltage doubler |
| VR | Voltage regulator |

## SECTION 1

## GENERAL INFORMATION AND REQUIREMENTS

### 1.1 INTRODUCTION

1.1.1 Purpose.- This instruction book provides the information necessary for the proper installation, operation, maintenance, and parts support of the Receiver, Radio, AN/GRR-23 and -24. Sufficient information, supplemented by relevant drawings and data, is presented to enable the technician to obtain optimum performance of the equipment.
1.1.2 Scope.- Section 1 of this instruction book describes the function, capabilities, limitations, and principal characteristics of the equipment. A discussion of now the unit operates is presented in section 2. Section 3 deals with operating instructions and procedures. Section 4 presents the essential equipment parameters, standard values, and tolerances. Section 5 lists maintenance and performance caecks, which are described in section 6. Fault diagnosis, troubleshooting, and repair are covered in section 7. Section 8 is the equipment parts list. Section 9 describes installation procedures. Section 10 consists of photographs, mechanical drawings, and part location diagrams to support section 8 .

* Appendix A has been deleted. Appendix B furnishes data for procuring quartz crystals used in the equip-* ment. Section 11 (volume 2) provides precise access and blocked schematic diagrams with associated keyed text, and schematic diagrams of the modules.
1.1.3 Applicability.- This manual is applicable to the Receiver, Radio, AN/GRR-23 and -24.


### 1.2 EQUIPMENT DESCRIPTION

1.2.1 Functional Description.- The AN/GRR-23 (vhf) receiver and the AN/GRR-24 (uhf) receiver (figure 1-1) are each designed for worldwide deployment in air-traffic control service and provide ground-to-air and/point-to-point voice communication in an air-traffic control environment.
1.2.1.1.- The vhf receiver is a solid-state, single-channel, crystal-controlled, single-conversion, superheterodyne assembly that operates in the amplitude modulation (AM) mode. It is capable of receiving on any one of 680 channels spaced 50 kHz apart between 116.00 MHz and 149.95 MHz as determined by the operating frequency of the crystal used. The receiver may be modified for $25-\mathrm{kHz}$ channel spacing by interchangeable modules, thus doubling the number of available channels. It is capable of secure voice operation with suitable interface equipment.
1.2.1.2.- The uhf receiver is a solid-state, single-channel, crystal-controlled, single-conversion, superheterodyne assembly that operates in the amplitude modulation (AM) mode. It is capable of receiving on any one of 3,500 channels spaced 50 kHz apart between 225.00 MHz and 399.95 MHz as determined by the operating frequency of the crystal used. The uhf receiver configuration is normally obtained by substituting uhf modules for the comparable vhf frequency determining and controlling modules. These modules are the A7 antenna coupler, FL2 tunable filter, and A2 mixer multiplier. The receiver may also be modified for $25-\mathrm{kHz}$ channel spacing by interchangeable modules, thus doubling the number of available channels.
1.2.1.3.- The vhf and uhf receivers have provisions for use of an external precision frequency source * or an optional frequency synthesizer which is interchangeable with the oscillator-multiplier module (A1). * The synthesizer provides for direct dialing of the mixer multiplier frequency (see paragraph 9.5.1). Each receiver has an integral power supply.


Figure 1-1. Receiver, AN/GRR-23 and AN/GRR-24
1.2.2 Physical Description.- Refer to section 9 for the physical characteristics of the units.
1.3 REFERENCE DATA.* Table $1-1$ lists the reference data on the receivers.

Table 1-1. Reference Data, Radio Receiver, AN/GRR-23 and 24
Characteristic Requirement

PHYSICAL (vhf or uhf unit)

Dimensions

Weight
Cable requirements

## ELECTRICAL

Primary input power

## FUNCTIONAL

* Vhe frequency range

Uhf frequency range

Frequency accuracy, vhe/ uhf ( 8009546 GI oscillator-multiplier module)

Frequency accuracy, whf/
uhf (oscillator* synthesizer module)

3-1/2 inches high, 19 inches wide, $12-1 / 4$ inches deep (standard 19 -inch rack or cabinet mounting).

## 22 pounds

Power cables and a mating plug for 12 supplied with equipment. Antenna and other interconnection cabling supplied by FAA.
$105,120,210$, or 240 wolts $\pm 10 \%$, single phase, 47 Hz to $240 \mathrm{~Hz}, 50$ watts maximum, If a.c. power fails, a 24 -volt leadacid battery (when supplied) is automatically switched in to provide energency power for a minimum period of 15 minures.
116.00 MHz to 149.95 MHz with 680 channels spaced 50 kHz apart or 116.00 MHz to 149.975 MHz with 1.360 channels spaced 25 kHz apart.
225.00 MHz to 399.95 MHz with 3,500 channels spaced 50 kHz apart or 225.00 MHz to 399.975 MHz with 7,000 channels spaced 25 kHz apare.

Crystal controlled, oven not used. No more than $\$ 0.001 \%$ drift from operating frequency. Warmup not required.

No more than $\pm 0.0005 \%$ drife from operating frequency after 5 -minute warmup.

With a 3.0 -microvolt signal $30 \% \pm 5 \%$ modulated at 1 kHz applied to antenna inpur from a 50 -ohm source, an output of 100 milliwatts into a $600-\mathrm{ohm}$ lead with a $10: 1$ signal-plus-noise-to-noise ratio is obtained.

Table 1-1. Reference Data, Radio Receiver, AN/GRR-23 and -24 (con.)

| Characteristic | Requirement |  |  |
| :---: | :---: | :---: | :---: |
| Selectivity ( 25 kHz and | Attenuation | 25 kHz Bandwidth | 50 kHz Bandwid |
| 50 kHz channel spacing) | 6 dB | 20 kHz min | 36 kHz min |
|  | 40 dB | 38 kHz max | 62 kHz max |
|  | 60 dB | 44 kHz max | 70 kHz max |
|  | 80 dB | 50 kHz max | 80 kHz max |
| IF output | With a 3.0 -microvolt signal $30 \%$ modulated, produces a nominal output of 125 mV a.c. |  |  |
| Audio output | Two separate transformer outputs, each providing 100 milliwatts into a 600 -ohm resistive load. |  |  |
| Audio frequency response | Not more than +1 dB or -2 dB from 300 Hz to 3000 Hz . |  |  |
| Automatic gain control | Receiver output shall not vary more than 3 dB as a 6 -microvolt input signal modulated $30 \% \pm 5 \%$ increases to 1 volt. |  |  |
| Automatic gain control time constant | 100 -millisecond attack, 100 -millisecond decay maximum. |  |  |
| Squelch | Receiver output muted, pending carrier application of not greater than 3.0 microvolts with squelch sensitivity at maximum setting, and not less than 50 microvolts with squelch at minimum setting.* |  |  |
| Buffer amplifier | Provides impedance matching and isolation of the crystal filter (FL-1) from the mixer multiplier (A2). |  |  |
| Secure voice capability | Provides compatibility with the TSEC/KY-8, -28 , and -38 speech security equipment when wide bandwidth erystal filter is used. Output is available at J2-G on receiver rear apron. |  |  |
| ENVIRONMENTAL |  |  |  |
| Operating | Relative humidity: $5 \%$ to $95 \%$ ( $\pm 5 \%$ ) Altitude: 0 to $10,000 \mathrm{ft}$ m.s.l. |  |  |
| Non-operating and storage | Ambient temperature: $-62^{\circ} \mathrm{C}$ to $+71^{\circ} \mathrm{C}$ <br> Relative humidity: $5 \%$ to $95 \%$ <br> Barometric pressure: 3.4 to 31 inches Hg |  |  |
| WARMUP TIME | 30 minutes maximum using crystal oscillator; none using oscillator-multiplier; 5 minutes with oscillator-synthesizer. |  |  |
| IF FREQUENCY | 20.6 MHz . |  |  |
| CRYSTALS (see appendixes) | Type depends upon oscillator used. |  |  |

1.4 EQUIPMENT AND ACCESSORIES SUPPLIED.- The equipment making up the wh and uhf receivers is listed in table 1-2

Table 1-2. Equipment Supplied

| Quantity | Item | Dimensions (inches) |  |  | Unpacked |  | Packed |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Height | Width | Depth | Weight | Volume | Weight | Volume |
| 1 | Receiver, Radio, AN/GRR-23 or -24 | 3-1/2 | 21 | 12-1/4 | 22 lb | 0.52 cu ft | 38 lb | 3.0 cu ft |
| * 1 | Connector, Mult | Pin (M | S3108A | -8S) |  |  |  |  |

$1 \quad$ Clamp (MS3057-10A)

1
Power cable, 8006147 G 1 (included in above assembly)

1
Antenna strap, 8006125-1 (included in above assembly)
Strap connects antenna to receiver.
1.5 EQUIPMENT REQUIRED BUT NOT SUPPLIED.- The equipment required but not supplied for the receivers is listed in table $1+3$.

Table 1-3. Equipment Required But Not Supplied

| Item | Maker/part number | Quantity |
| :--- | :--- | :--- |
| Communications service monitor | Singer CSM-1 or equivalent | 1 |
| Digital multimeter | Fluke 8000 A or equivalent | 1 |
| Vom | Triplett 801 or equivalent | 1 |
| Function generator (audio oscillator) | Clarke-Hess 748 or equivalent | 1 |
| Oscilloscope | Ballantinc 1010 or equivalent | 1 |
| Audio power output meter | GR 1840B or equivalent | 1 |

[^0]Table 1-3. Equipment Required But Not Supplied (con.)

| Item | Maker/part number | Quantity |
| :---: | :---: | :---: |
| * *RF meter with 50 ohm probe | Boonton 91C or equivalent | 1 |
| Extension cable set | ITT 8004810 Gl or equivalent, NSN 5995-00-253-3994 | 1 |
| 600 ohm dummy load ( 5 W ) |  | 1 |
| 10 dB RF attenuator ( 50 ohms ) |  | 1 |
| 20 dB RF attenuator ( 50 ohms) | Singer RFA-20 (74868 UG88C/U) |  |
| Adapter, BNC (male) to UG-1466/U (male) | NSN 5935-00-913-2925 | 2 |
| Adapter, BNC (male) to UG-1468/U (male) | NSN 5935-00-947-8049 | 2 |
| Adapter, BNC (male) to UG-1465/U (female) | NSN 5935-00-018-9742 | 2 |
| Adapter, BNC (male) to UG-1464/U (female) | NSN 5935-00-913-7196 | 2 |
| 600 ohm headset | NT49985A or equivalent | 1 |
| Plug | PL5 5 or equivalent | 1 |
| Battery, storage, lead-acid, 24 V |  | 1 |
| Crystal, quartz (see appendix B) | Type depends upon oscillator used. | 1 |
| Rack mounting brackets | See paragraph 9.3.1. | 4 |

## TECHNICAL DESCRIPTION

2.1. GENERAL DESCRIPTION. The whf and uhf receivers are identical except for their frequency determining elements. These elements and those that are common to both receivers are described in the following paragraphs.
2.2 FUNCTIONAL DESCRIPTION.- The vhf and uhf receivers are single-conversion, crystal-controlled, superheterodyne receivers. They are identical in physical configuration but differ electrically in the antenna coupler, the tunable filter, and the mixer-multiplier modules. In addition to these modules, the receivers have in common a local oscillator, buffer amplifier, crystal filter, an IF amplifier and detector, a preamplifier with automatic gain control (agc) and squelch circuits, an audio amplifier, and a power supply (see figure 2-1).
2.2.1 Antenna Coupler A7.- The antenna input is fed to the antenna coupler A7, which provides the capability of operating two receivers from a single antenna. It is an impedance transforming device that allows two receivers to operate from the same antenna with a maximum of 2.5 dB reduction in sensitivity when receivers are operating 3.0 MHz or greater apart.
2.2.2 Tunable Filter FL2.- The tunable filter FL2 provides two tuned cavity sections for preselection of the operating frequency.

* 2.2.3 Crystal Oscillator A1.- The 8009546 unit employs a fundamental frequency crystal operating in an oscillator-multiplier ( X 5 ) circuit; temperature control is not necessary to achieve the required frequency stability.
2.2.4 Mixer-Multiplier A2.- The mixer-multiplier stage doubles (vhf) or quadruples (uhf) the oseillator frequency and heterodynes the resultant signal with the received signal to produce a 20.6 MHz intermediate frequency.
2.2.5 Buffer Amplifier (or Noise Limiter) A5. - The buffer amplifier isolates the crystal filter from the mixer multiplier. Center frequency is 20.6 MHz , bandwidth 4 MHz , unity gain. Some systems use an interchangeable noise limiter for the buffer amplifier.
2.2.6 Crystal Filter FL1.- The signal from the buffer amplifier is fed to a $20.6-\mathrm{MHz}$ crystal filter which establishes the receiver selectivity at 50 kHz or 25 kHz . (See 7.14 .12 , figure $6-10$, and figure 6-11 for more details.)
2.2.7 IF Amplifier and Detector A 6 - The intermediate frequency amplifier provides a minimum of 94 dB of IF amplification. This signal is then demodulated to provide an audio output.
2.2.8 Preamplifier, AF/AGC-Squelch A3.- The detected IF (audio) signal is amplified by the preamplifier, and the audio output terminates at two audio volume controls. The age is obtained by sampling the detected carrier level voltage, amplifying it, and applying this voltage to the mixer-multiplier and IF amplifiers. Tie age voltage is also fed to the scquelch stage to quiet the receiver in the absence of a received signal.


Figure 2-1. VHF and UHF Receivers, Block Diagram
2.2.9 Audio Amplifier A4.- The audio amplifier has two channels, each having 90 milliwatts output, one to the phone jack, the other for remote speaker operation.
2.2.10 Power Supply PS1.- The receiver power supply converts the 47 to 420 Hz a.c. primary power into regulated and unregulated d.c. voltages to operate the receiver circuits. When the a.c. primary input is interrupted, automatic switchover is accomplished to d.c. input from an external 24 -volt storage battery if such a battery is used. These batteries are not supplied at FAA sites, except that low activity ATCTs use batteries as primary power.
2.3 OPTIONAL CAPABILITIES.- Several options to the basic receiver configuration are available.

### 2.3.1 Oscillator-Multiplier.- This paragraph deleted.

2.3.2 Oscillator-Synthesizer.- The oscillator-synthesizer is a substitute for any version of the crystalcontrolled oscillator or the oscillator-multiplier, when a channel frequency crystal is not available or is not operable. Thumbwheel switches accessible behind the front access panel are used to select the desired chamel frequency.
2.3.3 Crystal Filter.- The $20.6-\mathrm{MHz}$ crystal filter (FL1) used for $50-\mathrm{kHz}$ channel spacing may be exchanged for a narrow bandwidth unit intended for $25-\mathrm{kHz}$ channel spacing.
2.3.4 Impedance Matching Network.- The impedance matching network ( $1 Z 1$ ) is a configuration option to improve audio quality when the receivers are used in conjunction with FAA/telco equipment. (See Appendix C.)
2.4 DETAILED DESCRIPTION (VOLUME 2, SECTION 11).- Circuit operation of the whf and uhf receivers is illustrated and discussed in section 11 (volume 2) in (1) functionally oriented blocked diagrams and associated texts and (2) functionally oriented blocked schematic diagrams and blocked texts.

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AF P 6500.1 CHG 418
Okap 391.
TI 5620.2A 10/0/90
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## SECTION 3

## OPERATION

3.1 INTRODUCTION,- This section contains information and instructions for operating the whf and uhf receivers. All operational information is identical for both receivers. The functions of all controls and indicators are described. Instructions include procedures for starting, operating, operating from common antenna, stopping, and emergency operation. For tuning and checkout procedures see section 9 .
3.2 CONTROLS AND INDICATORS.* Controls and indicators are listed and defined in table 3-1 and illustrated in figure 3-1. No interlocks are used in the receivers.

Table 3-1. VHF/UHF Controls and Indicators

| Control or indicator | $\begin{aligned} & \text { Ref } \\ & \text { des } \end{aligned}$ | Function |
| :---: | :---: | :---: |
| POWER |  |  |
| ON-OFF |  |  |
| Toggle switch | \$2 | When placed in ON position, provides primary input power to receiver. |
| Indicator lamp | DS1 | Illuminates when POWER ON-OFF switch is in the ON position. Indicates presence of regulated +20 V a.c. power. |
| FUSES |  |  |
| AC FUSE (left) | F1 | Single 1 -ampere fuse in 105 to 120 V a.c. line. Indicating fuse holder glows when fuse is blown. |
| AC FUSE (right) | F2 | Two 0.5 -ampere fuses used for 210 to 240 V a.c. operation. Indicating fuse holder glows when fuse is blown. This fuse is strapped out for 105 to 120 V operation (see EEM Chapter 227 R , AFP 6500.1, CIG 178) |
| BATTERY FUSE | F3 | Single 3-ampere fuse in positive side of battery input. Indicating fuse holder glows when fuse is blown. |
| AUDIO |  |  |
| SQUELCH ADJ |  |  |
| Screwdriver adjust | RI | Sets squelch threshold level. |
| SQUELCH ON-OFF |  |  |
| Toggle switch | S1 | When ON-OFF switch is it ON position, squelch is operative. With switch in OFF position, squelch is cisabled. |
| MAIN ADJ |  |  |
| Screwdriver adjust | R2 | Adjusts level of audio output at rear panel connector. |

Table 3-1. VHF/UHF Controls and Indicators (con.)


Table 3-1. VHF/UHF Controls and indicators (con.)

| Control or indicator | $\begin{aligned} & \text { Ref } \\ & \text { des } \end{aligned}$ | Function |
| :---: | :---: | :---: |
| Oscillator-synthesizer |  |  |
| Thumbwheel switches | $\begin{aligned} & \text { S1, S2, } \\ & \text { S3, S4 } \end{aligned}$ | Select operating frequency of oscillator-synthesizer. |
| Mixer/multiplier module |  |  |
| ANT |  |  |
| Screwdriver adjust | $\begin{aligned} & \mathrm{C} 1 \text { (vhf) } \\ & \mathrm{C} 30 \text { (uhf) } \end{aligned}$ | Tunes RF amplifier for peak output. |
| RF |  |  |
| Screwdriver adjust | $\begin{aligned} & \text { C9 (vhf) } \\ & \text { C35 (uhf) } \end{aligned}$ | Tunes mixer for peak output. |
| LEVELADJ |  |  |
| Screwdriver adjust | $\begin{aligned} & \text { R26 (vlif) } \\ & \text { R17 (uhf) } \end{aligned}$ | Sets multiplier injection level into mixer. |
| AMPL (uhf only) |  |  |
| Screwdriver adjust | C 27 | Tunes third section of multiplier for peak output. |
| BUFFER |  |  |
| Screwdriver adjust | $\begin{aligned} & \mathrm{C} 29 \text { (vhf) } \\ & \mathrm{C} 11 \text { (uhff) } \end{aligned}$ | Tunes second section of multiplier for peak output. |
| QUAD (uhf) | C 12 |  |
| DBLR (vhf) | C24 |  |
| Screwdriver adjust |  | Tunes first section of multiplier for peak output. |
| Rear panel connectors |  |  |
| A.C. input | J1 | Provides input for a.c. voltage to receiver. |
| Signal | J2 | Provides for signal input and output. |
| IF output | J10 | Provides for IF output. |
| Antenna input | J13 | Provides antenna input. |
| Secondary receiver output | A7J2 | Provides for secondary receiver output: |

## NOTE

Before turning on the power switch, verify that (1) power connections are as indicated in paragraph 9.3.3, (2) crystal selection procedures conform with paragraph 9.5 .2 or 9.5 .3 , and (3) tuning procedures have been complied with in accordance with paragraphs 9.4, 9.5, and 9.5.5.


Figure 3-1. VHF/UHF Receiver Controls and Indicators
3.3 STARTING AND OPERATING PROCEDURE.- To turn on either of the receivers, place the POWER ON-OFF switch on the receiver front panel in the ON position and observe the following:
a. The POWER indicator lamp illuminates.

* b. After a 5 minute warmup period during which the frequency controlling elements stabilize, the receiver is ready for operation, provided the tuning procedure has been completed for the operating frequency desired.
c. If the tuning procedure has not been completed for the operating frequency desired, perform the applicable procedure for the vhf or uhf receiver as described in section 9 , paragraph 9.5.5 or 9.5.4.
3.4 OPERATING TWO RECEIVERS FROM COMMON ANTENNA.- When it is desired to operate two receivers from a common antenna proceed as follows:
a. Tune the two receivers using the tuning procedure indicated in section 9 , paragraph 9.5 The frequencies of the two receivers must be separated by 1.0 MHz or more if they are vhf receivers, and 3.0 MHz or more if they are uhf receivers.
b. Connect the two receivers as shown in figure 3-2. The proper length of cable between the two receivers must be used. The cable length is determined by the frequency of the primary receiver (see figure 3-2). See figure 3-3 or 3-4 for the proper cable length. Where more than one length is given, either may be used. At the higher frequencies, cable lengths become more critical for optimum receiver performance. Length is to be measured to the end of the center pin of the coaxial line. Total length
* should include any adapters used when the cable is not terminated with type N connectors. Retain antenna strap at station.


Figure 3-2. Connection for Two Receivers Operating From Common Antenna

$$
\begin{aligned}
& \text { NOTE } \\
& \text { Approximately } 2.5 \mathrm{~dB} \text { degradation in sensitivity will } \\
& \text { be experienced with two receivers connected for } \\
& \text { operation from a common antenna. }
\end{aligned}
$$



Figure 3-3. VHF Interconnecting Cable Length vs. Frequency

Figure 3-4. UHF Interconnecting Cable Length vs. Frequency
3.5 STOPPING PROCEDURE.- To turn off either of the receivers, place the POWER ON-OFF switch on receiver front panel in the OFF position. This completely deactivates the receivers.
3.6 EMERGENCY OPERATION.- Emergency operation of the uhf or vhf receivers is limited to two conditions:
a. Crystal not available
b. A.C. power failure
3.6.1 Crystal Not Available.- If a crystal of the desired operating frequency is not available, perform the following:
a. Remove crystal from holder.
b. Connect output of an external RF generator, set to CW , to J 1 on the oscillator-multiplier module. See table 9-4 to determine setting of RF generator frequency for proper channel operating frequency. Set the RF generator to the module output frequency. This is 5 times the crystal frequency of the 8009546G1 oscillator-multiplier.
c. Adjust RF generator to provide from 1 to 2 V output when terminated in a 50 -ohm load ( $\pm 2 \mathrm{ohms}$ ) when the oscillator-multiplier is used.

## NOTE

RF generator must be a stable frequency source, $\pm 0.001 \%$, to assure optimum receiver performance. Continued monitoring of frequency is required.
d. Proceed with normal tuning procedures (paragraph 9.4).
3.6.2 A.C. Power Failure-- If a 24 -volt battery is already properly connected to the receiver, and an a.c. power failure occurs, switchover to the battery is automatic. If a battery is not connected, proceed as follows:
a. Place receiver POWER ON-OFF switch to OFF.
b. Connect 24 -volt battery to rear panel connector J 2 , positive terminal to pin A , and negative terminal to pin B or H .
c. Place receiver POWER ON-OFF switch to ON. Normal operation will be restored for a minimum period of 15 hours from a fully charged lead-acid storage battery.

## SECTION 4

## STANDARDS AND TOLERANCES

* 4.1 INTRODUCTION.- This section lists the standards and tolerances for the vhf/uhf receivers, as defined and described in FAA Order 6600.22 . All performance parameters and inspection elements are identified in tables 4-1 and 4-2 for the vhf and uhf receivers, respectively. When these are in conflict with 6600.22 , the standards and tolerances in the FAA Order shall prevail.

Table 4-1. VHF Receiver Standards and Tolerances


Table 4-1. VHF Receiver Standards and Tolerances (con.)

| Parameter | Reference paragraph (performance check) | Standard | Tolerance/limit |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | Initial | Operating |
| Selectivity ( 25 kHz channel spacing) | 6.11 |  |  |  |
| 6 dB |  | 20 kHz min | 16 kHz min | 14 kHz min |
| 60 dB |  | 44 kHz max | 44 kHz max | 44 kHz max |
| Nonsymmetry 60 dB point Oscillator frequency | 6.4 | 15\% max | 15\% max | $15 \% \max$ |
| 50 kHz channel spacing |  | $\pm 0.001 \%$ | $\pm 0.001 \%$ | $\pm 0.001 \%$ |
| 25 kHz channel spacing |  | $\pm 0.001 \%$ | $\pm 0.001 \%$ | $\pm 0.001 \%$ |

Table 4-2. UHF Receiver Standards and Tolerances

| Parameter | Reference paragraph (performance check) | Standard | Tolerance/limit |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | Initial | Operating |
| AGC threshold | 9.7.2.5 | $5 \mu \mathrm{~V}(-93 \mathrm{dBm})$ | $6 \mu \mathrm{~V}(-89 \mathrm{dBm})$ | $8 \mu \mathrm{~V}(-91 \mathrm{dBm})$ |
| AGC level control | 9.7.2.6 | Shall not vary more than 3 dB from $3 \mu \mathrm{~V}$ to $50,000 \mu \mathrm{~V}$ ( -98 dBm to -13 dBm ) | Same as standard | Shall not vary more than 4 dB from $3 \mu \mathrm{~V}$ to $50,000 \mu \dot{V}$ |
| Squelch action/adjust | 6.5 |  |  |  |
| Open |  | $\begin{aligned} & 1.5 \mu \mathrm{~V} \max \text { to open } \\ & (-103 \mathrm{dBm}) \end{aligned}$ | $\begin{aligned} & 1.5 \text { to } 4.0 \mathrm{~V} \\ & (-103 \text { to }-95 \mathrm{dBm}) \end{aligned}$ | $5.0 \mu \mathrm{~V} \max$ to open ( -93 dBm ) |
| Closed |  | Approximately $2 / 3$ of open value to close | Same as standard | Same as standard |
| Audio frequency response | 6.9 | Within 3 dB from 300 to 3000 Hz , continuually decreasing above 3000 Hz and below 300 Hz | Same as standard | Within 4 dB from 300 to 3000 Hz , continually decreasing above 3000 Hz and below 300 Hz |
| Power output | 6.6 | 100 mW min | 100 mW min | 90 mW min |
| Sensitivity | 6.7 | $3.0 \mu \mathrm{~V}$ max for 100 mW into 600 ohms | Same as standard | $5.0 \mu \mathrm{~V}$ max for 90 mW into 600 ohms |

Table 4-2. UHF Receiver Standards and Tolerances (con.)

| Parameter | Reference paragraph (performance check) | Standard | Tolerance/limit |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | Initial | Operating |
| Selectivity ( 50 kHz channel spacing) | 6.11 |  |  |  |
| 6 dB |  | 36 kHz min | 31 kHz min | 30 kHz min |
| 60 dB |  | 70 kHz max | 70 kHz max | 70 kHz max |
| Non-symmetry 60 dB |  | 60\% max | 60\% max | 60\% max |
| Selectivity ( 25 kHz channel spacing) | 6.11 |  |  |  |
| 6 dB |  | 20 kHz min | 16 kHz min | 14 kHz min |
|  |  | 44 kHz max | 44 kHz max | 44 kHz max |
| Local oscillator frequency | 6.4 |  |  |  |
| 50 kHz channel spacing |  | $\pm 0.001 \%$ | $\pm 0.001 \%$ | $\pm 0.001 \%$ |
| 25 kHz channel spacing |  | $\pm 0.001 \%$ | $\pm 0.001 \%$ | $\pm 0.001 \%$ |

## SECTION 5

## PERIODIC MAINTENANCE

5.1 INTRODUCTION.- This section lists essential maintenance activities required for the vhf and uhf receivers on a recurring basis, and the schedules for their accomplishment. Refer to FAA Handbook * 6000.15, Maintenance of Airways Facilities, for general guidance and to FAA Order 6600.22, Maintenance of Point-to-Point and Air-Ground Communication Transmitting and Receiving Equipment, which contains additional information on prevention maintenance schedules and procedures for vhf and uhf receivers. Also refer to FAA Orders 6470.29, Maintenance of En Route Air-Ground Communi cation Facilities; 6480.6, Maintenance of Terminal Air-Ground Communication Facilities; and 6490.1, Maintenance of Flight Service Station (FSS) Air-Ground Communication Facilities.
5.2 PERFORMANCE CHECKS.- Table 5-1 lists the regularly required performance checks necessary to ensure operation within established tolerances and limits, and provides a schedule for their accomplishment. Cross reference is made in the table to the pertinent procedures in section 6, Maintenance Procedures.

Table 5-1. Periodic Performance Checks

| Period* | Performance check | Reference check |
| :--- | :--- | :--- |
| Monthly | Voice quality check | 6.2 |
| Bimonthly | Squelch action and adjustment | 6.5 |
|  | Maximum power output | 6.6 |
|  | Sensitivity | 6.7 |
|  | Final check | 6.8 |
|  | AGC action, AGC threshold | $9.7 .25,9.72 .6$ |
|  |  |  |
|  | Front panel test indications | 6.3 |
|  | Oscillator frequency check | 6.4 |
|  | Audio frequency response | 6.9 |
|  | Selectivity: | 6.11 |
|  | a. 6 dB |  |
|  | b. 60 dB |  |
|  | c. Symmetry |  |

* *Preventive maintenance schedules are established in FAA Order 6600.22. When the above schedules are in conflict with the schedules published in Order 6600.22, the schedules in the Order shall take precedence.
5.3 OTHER MAINTENANCE TASKS.- Table 5-2 lists irregular recurring tasks required to maintain reliable operation of the equipment. See section 7, Corrective Maintenance, and section 9, Installation and Integration. Additional maintenance tasks required to prevent deterioration of the equipment, such as housekeeping, shall be performed on an as-required basis.
5.3.1 Exterior Cleaning.- To clean the unit exterior use a clean lint-free cloth moistened in a solution of mild household detergent and warm water. Follow this with a cloth moistened in clear water, then wipe dry. Never use harsh detergents, chemical cleaning agents, abrasive compounds, or bristle brushes to clean the unit, for these may permanently mar the finish.
5.3.2 Component Cleaning.- Internal assemblies and printed circuit cards should not need cleaning unless exposed to areas of highly polluted air or long periods of extended use.

Table 5-2. Unscheduled Performance Checks

| Unscheduled performance check | Reference paragraph |
| :---: | :---: |
| Tuning | $9.4,9.5$ |
| Alignment | $9.4,9.5$ |
| Crystal filter response | 7.14 .10 |

## MAINTENANCE PROCEDURES

6.1 INTRODUCTION.- This section contains the procedures for making the periodic performance checks listed in section 5. Test equipment required is listed and test setup block diagrams are provided, along with detailed instructions for performing the procedures. References are made to applicable sections to be consulted if the required parameters cannot be met. Complete records should be maintained of receiver characteristics as measured during the accomplishment of these routines and re* corded on FAA Form 6600.22 (figure 9-10). These data provide indications of any pattern of general deterioration of receiver performance over a period of time.
6.2 VOICE QUALITY CHECK.- A voice quality check is made by listening to aircraft voice transmissions and making a subjective assessment of receiver performance. Results will indicate any appreciable changes in receiver performance that may require receiver adjustment or servicing. In addition to the scheduled voice quality check specified in table 5-1, a voice quality check on the operating frequency should also be performed using the FAA transmitter and, if possible, aircraft calls as a final checkout procedure after a major adjustment or repair procedure before returning the equipment to operational status.
6.3 FRONT PANEL TEST POINT INDICATIONS.- The purpose of this procedure is to determine if key operating test point indications are within tolerance. Figure 6-1 shows the test setup.


Figure 6-1. Test Setup for Front Panel Test Point Indications

### 6.3.1 Test equipment

CSM-1 communications service monitor or equivalent.
VTVM or DMM
6.3.2 Procedure.- Connect signal generator to RECEIVER INPUT jack. Set frequency switches to channel frequency. Set output of $\mathbf{- 9 8 . 0} \mathrm{dBm}$. Proceed as follows:
(1) With VTVM or DMM, measure and record readings obtained at specified test points in accordance with table 6-1.
(2) Consult table 7-3 for probable cause of any abnormal readings obtained.

| Step | Test point | Function | Signal input | Indication | Comments |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | UNREG B+ | Measures output voltage of power supply full wave rectifier | Any | a. 27 V d.c. to 40 V d.c. | When primary power is a.c. voltage varies with line voltage. |
|  |  |  |  | b. 21.5 V d.c. to 29.5 V d.c. | When primary power is a 24 volt battery. |
| 2 | REG B+ | Measures output voltage of power supply regulator | Any | $\begin{aligned} & 17.01 \mathrm{~V} \text { d.c. to } \\ & 18.00 \mathrm{~V} \text { d.c. } \end{aligned}$ | This voltage is set with a voltmeter more accurate than is commonly found at the installation. If a voltmeter of this required accuracy is not available and the meter in the field has an accuracy of $\pm 2$ percent of full scale on a 30 volt scale the $B+$ should be regarded as correct if it reads 17.4 volts to 18.6 volts. |
| 3 | AGC | Measures output voltage on agc bus | a. No signal (SQUELCH switch ON) | 1.5 V d.c. to 2.5 V d.c. |  |
|  |  |  | b. No signal (SQUELCH switch OFF) | 2.6 V d.c. to 3.2 V d.c. |  |
|  |  |  | c. -120 dBm | 2.9 V d.c. $\pm 0.3 \mathrm{~V}$ d.c. |  |
|  |  |  | d. -102 dBm | 5 V d.c. minimum |  |
|  |  |  | e. 0 dBm | $9 \mathrm{~V} \text { d.c. to } 10 \mathrm{~V} \text { d.c. }$ |  |
| 4 | SQUELCH | Measures squelch control voltage | a. No signal (SQUELCH switch OFF) | $8.0 \mathrm{~V} \mathrm{d.c}$.to 10.0 V d.c. |  |
|  |  |  | b. No signal (SQUELCH switch ON) | Less than 1 V d.c. |  |

Table 6-1. Normal Front Panel Test Point Indications (con.)


Table 6-1. Normal Front Panel Test Point Indications (con.)

| Step | Test point | Function | Signal input | Indication | Comments |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{gathered} 7 \\ \text { (con.) } \end{gathered}$ | MULT |  | b. UHF | 2.0 V d.c. to 4.0 V d.c. (See table $9-5$ for exact level) | Exact level is set during tuning. With LEVEL ADJ potentiometer maximum clockwise during tuning, indicator will be 5.5 V to 20 V . |
| 8 | This step d |  |  |  |  |

MIXER OUT Measures rectified IF
(uhf and whf) voltage at output of mixer

0 dBm (see comments) $\quad 0.2 \mathrm{~V}$ d.c. or greater

Adjust the generator frequency slightly off-channel for maximum indication.

Table 6-1. Normal Front Panel Test Point Indications (con.)

| Step | Test point | Function | Signal input | Indication | Comments |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & 9 \\ & (\operatorname{con} .) \end{aligned}$ | MIXER OUT <br> (uhf and vhf) |  |  |  | (This disables the age and permits a usable indication.) |
| 10 | NOISE LIM | Measures rectified IF voltage at output of buffer amplifier | 0 dBm (see comments) | 0.2 V d.c. or greater | Adjust the generator frequency slightly off-channel for maximum indication. (This disables the agc and permits a usable indication.) |
| 11 | AF PREAMP | Measures a.c. voltage at output of af preamplifier | -98.0 dBm to 0 dBm , 30 percent modulation at 1 kHz ; AUDIO MAIN ADJ potentiometer maximum counterclockwise | 0.3 V a.c. to 1.0 V a.c. typical | Actual level varies with setting of R32 on AGC/squelch module. |
| 12 | MAIN AF | Measures sample of a.c. voitage at output of main audio a mplifier | -98.0 dBm to 0 dBm , 30 percent modulation at 1 kHz ; AUDIO MAIN ADJ potentiometer maximum clockwise | 1.5 V a.c. to 2.5 V a.c. | See paragraph 6.8 |

* 6.4 LOCAL OSCILLATOR FREQUENCY CHECK.- The purpose of this procedure is to determine if the frequency is within tolerance ( $\pm 0.001$ for 25 kHz and 50 kHz spacing). Figure $6-2$ shows the test setup block diagram.


Figure 6-2. Test Setup for Local Oscillator Frequency Check

### 6.4.1 Test Equipment

CSM-1 communications service monitor or equivalent.
6.4.2 Procedure-- Remove receiver top cover. Disconnect module A1 cable A1P2 from J1 on mixer/multiplier module and connect test equipment as shown in figure 6-2 or loosely couple. Proceed as follows:
(1) Set SWEEP WIDTH (Af) to OFF.
(2) Set FUNCTION switch to measure 2 to $60 \mu \mathrm{~V}$. lights.
(3) Set AUDIO MODE switch to BEAT.
(4) Set frequency switches and $0-100 \mathrm{~Hz}$ control to oscillator frequency.
(5) Set VOLUME control to maximum clockwise.
(6) Set AGC/MANUAL switch to AGC.
(7) Adjust the CSM-1 frequency switches for a zero beat indication from the speaker. As zero beat condition is approached, the BEAT indicator will flash at the beat frequency. Continue adjusting the CSM-1 frequency to the minimum flashing rate. The frequency on the dial is the local oscillator frequency. Record this frequency.
(8) If the above requirements cannot be met, consult paragraphs 7.12 .5 and 7.14 .3 . If requirements are met see 6.8 .

* 6.5 SQUELCH ACTION AND ADJUSTMENT.- The purpose of this procedure is to determine the quietness of the receiver in the absence of received signals. Figure 6.3 shows the test setup.


Figure 6-3. Test Setup for Squelch Action and Adjustment

### 6.5.1 Test Equipment

CSM-1 communications service monitor or equivalent.
Audio power meter GR 1840 or equivalent, or VOM with 600 -ohm load
VTVM or DMM
6.5.2 Procedure.- Connect CSM-1 RF output to input of receiver. Proceed as follows:
(1) Place squelch switch on front panel in OFF position.
(2) Set frequency dials of CSM-1 to indicated channel frequency, modulation OFF. Set RF power level to -98.0 dBm , FUNCTION switch to GENERATE, and SWEEP WIDTH ( $\Delta f$ ) switch to OFF.
(3) Set the voltmeter to the 30 volt d.c. scale and connect between SQUELCH and GROUND test points on back of front pancl door.
(4) Place the SQUELCH switch in the ON position.
(5) Set the AUDIO SQUELCH ADJUST potentiometer on front of receiver to maximum clockwise position. The receiver will be squelched and the voltmeter should indicate less than 1.0 V d.c.
(6) Slowly turn AUDIO SQUELCH ADJUST potentiometer counterclockwise until voltmeter suddenly increases to approximately 9.0 V d.c. $\pm 1 \mathrm{~V}$ d.c. This is the squelch threshold.
(7) Place AMPLITUDE MODULATION switch on generator to ON position. Set VERT MODE switch to GEN $30 \%$ AM position. Set TONE FREQUENCY switch to 1 kHz . Vary the VERT POS, FOCUS, INTENSITY, HORIZ POS, and HORIZ GAIN controls to place trace on VERTICAL SET line. Set the VERT MODE switch to CARRIER SET. Vary the CARRIER LEVEL control to position trace on the CARRIER SET line. Vary TONE LEVEL for $30 \%$ modulation.
(8) Connect power meter to recciver audio output.
(9) Reduce the gencrator output and note the voltage ( dBm ) required to deactivate the squelch.
(10) Increase the generator output until squelch operates. The ratio of this voltage to voltage noted in step (9) is the squelch differential (see tables 4-1, 4-2).
(11) Place SQUELCH switch in OFF position. This completes the test. If above requirements cannot be met, consult paragraphs 7.12.10 and 7.14.9. Sec 6.8 before restoring equipment to service.
6.6 POWER OUTPUT.- The purpose of this procedure is to determine if the receiver is capable of delivering maximum power output ( 100 mW ) for which it was designed. Figure 6.4 shows the test sctup.


Figure 6-4. Test Setup for Power Output

### 6.6.1 Test Equipment.

CSM-1 communications service monitor or equivalent.
Audio power meter, GR 1840 or equivalent, or VOM with 600 -ohm load

## NOTE

It should be determined that the receiver local oscillator is on frequency prior to this test.
6.6.2 Procedure.- Set mainframe frequency switches to channel frequency and proceed as follows:
(1) Set FUNCTION switch to GENERATE position.
(2) Set AMPLITUDE MODULATION switch to ON position. Set SWEEP WIDTH (Af) to OFF.
(3) Set VERT MODE switch to VERT SET position.
(4) Adjust VERT POS, FOCUS, INTENSITY, HORIZ POS, and HORIZ GAIN controls to position trace on VERTICAL SET line of graticule.
(5) Set VERT MOD switch to CARR SET. Set TONE FREQUENCY to 1 kHz .
(6) Adjust CARRIER LEVEL control to position trace on CARRIER SET line of graticule.
(7) Set VERT MODE switch to GEN 30\% AM.
(8) This step deleted.
(9) This step deleted.
(10) Set af gain control on receiver to maximum clockwise position.
(11) Increase signal generator output gradually until maximum power is obtained from the receiver.
(12) Observe and record the maximum power output obtained on output meter.
(13) If the above requirements cannot be met, see table 7-2. If requirements are met see 6.8 .
6.7 SENSITIVITY.- The purpose of this procedure is to ensure that the receiver will respond to an incoming signal level of 3.0 microvolts (vhf and uhf), $30 \%$ modulated at 1 kHz , as applied to the antenna input, for a 90 mW output into a $\mathbf{6 0 0}$-ohm load with a 10 dB (minimum) signal-plus-noise-tonoise ratio. Figure $6-5$ shows the test setup.
6.7.1 Test Equipment.- Test equipment required includes the following:

* CSM-1 communications service monitor, or equivalent

Audio power meter GR 1840 or equivalent, or VOM with 600 -ohm load


Figure 6-5. Test Setup for Sensitivity
6.7.2 Procedure.- Proceed as follows:
(1) Connect the output of the CSM-1 to the input jack of receiver as shown in figure 6-5.
(2) Turn on receiver; allow 5 minutes for proper warmup.
(3) Set receiver controls as follows:

| AF Gain | Maximum (clockwise) |
| :--- | :--- |
| SQUELCH | Off |

(4) Connect test equipment as shown in figure 6-5.
(5) Set CSM-1 frequency switches to channel frequency.
(6) Set FUNCTION switch to GENERATE position.
(7) Set AMPLITUDE MODULATION switch to ON position and set SWEEP WIDTH (Af) to OFF.
(8) Set VERT MODE switch to VERT SET position, and set TONE FREQUENCY to 1 kHz .
(9) Adjust VERT POS, FOCUS, INTENSITY, HORIZ POS, and HORIZ GAIN controls to position trace on VERTICAL SET line of graticule.
(10) Set VERT MODE switch to CARR SET.
(11) Adjust CARRIER LEVEL control to position trace on CARRIER SET line of graticule.
(12) Set VERT MODE switch to GEN $30 \%$ AM.
(13) This step deleted.
(14) This step deleted.
(15) This step deleted.
(16) With modulation ON , increase attenuator until receiver output caused by signal voltage exceeds noise level by at least 50 mW .
(17) Adjust antenna trimmer for maximum receiver output.
(18) Set generator attenuator to 98.0 dBm .
(19) Set AF gain control for power output of 90 mW .
(20) Remove modulation from CSM-1 by putting AMPLITUDE MODULATION switch to OFF position.
(21) Without changing the af gain control, vary CSM-1 output until a power ratio of 10:1 $(10 \mathrm{~dB})$ is obtained when modulation is turned on and off.
(22) The sensitivity of the receiver is the voltage ( dBm ) level required to obtain a signal-plus-noise (modulation on) to noise alone (modulation off) ratio of 10 (corresponding voltage ratio is 3.16 ).
(23) If requirements of this procedure cannot be met, consult table 7-2. If requirements are met see 6.8 .
6.8 FINAL CHECKOUT.- After a repair or performance procedure has been made, the following procedure should be performed before restoring the equipment to service. Figure 6-6 shows the test setup.


Figure 6-6. Test Setup for Final Checkout

### 6.8.1 Test Equipment

CSM-1 communications service monitor or equivalent
VTVM or DMM
6.8.2 Procedure.- With the receiver antenna connected, insert the VTVM or DMM between the AGC test jack (located behind front panel access door) and ground. Proceed as follows:
(1) Set the af gain control to maximum clockwise position. Using a test signal obtained during an aircraft transmission (or some other source of carrier signal on the receiver channel frequency) adjust the antenna trimmer on the mixer multiplier module behind the front panel door for a maximum reading on the VTVM.

| NOTE |
| :--- |
| Step (2) below requires radiating a carrier signal on |
| an operational channel that could introduce possible |
| interference problems. Special care and advance co- |
| ordination with air traffic control personnel should |
| be obtained before proceeding. Each period of car- |
| rier radiation should be limited to the absolute |
| minimum needed to make the adjustment. |

(2) If no transmission signal is available, connect the signal generator to a spare or unused antenna (see figure 6-9). Set the frequency dials to the receiver channel frequency, set output level to -98.0 dBm modulated at $1 \mathrm{kHz}, \mathbf{3 0 \%} \pm 10 \%$, and adjust the antenna trimmer for maximum on the VTVM or DMM.
6.9 AUDIO FREQUENCY RESPONSE.- The purpose of this procedure is to determine if the audio frequency response of the receiver is within tolerance (see section 4). Figure 6-7 shows the test setup.


Figure 6-7. Test Setup for Audio Frequency Response

### 6.9.1 Test Equipment

* CSM-1 communications service monitor or equivalent

Audio power meter GR 1840 or equivalent, or VOM with $600-\mathrm{ohm}$ load
Audio oscillator (function generator, Clarke-Hess type 748 or equivalent)
Oscilloscope (Ballentine 1010 or equivalent)

* 6.9.2 Procedure.- Connect external modulating source to the CSM-1 AM INPUT connector.
(1) Set frequency switches to channel frequency.
* (2) Set FUNCTION switch to GENERATE position,
(3) Set AMPLITUDE MODULATION switch to ON position and set SWEEP WIDTH ( $\Delta \mathrm{f})$ to OFF.
(4) Set VERT MODE switch to VERT SET position.
(5) Adjust VERT POS, FOCUS, INTENSITY, HORIZ POS, and HORIZ GAIN controls to position trace on VERTICAL SET line of graticule.
(6) Set VERT MODE switch to CARR SET position.
(7) Adjust CARRIER LEVEL control to position trace on CARRIER SET line of graticule.
* (8) Set VERT MODE switch to GEN 30\% AM position.
(9) This step deleted.
(10) This step deleted.
(11) Set level of external modulating source for $30 \%$ modulation full scale.
NOTE
External modulating source of 0.6 V rms is
required for $30 \%$ modulation with TONE LEVEL
control at maximum cw. The CSM-1 is externally
modulated at the percentage set in step (11) $\pm 10 \%$
for any frequency set by the frequency controls
of the CSM-1.
(12) Set signal generator output to 50 microvolts $(-73 \mathrm{dBm})$. Verify that the audio oscillator is at $30 \%$ modulation at 1000 Hz .
(13) Set receiver af gain control for an output of 90 mW as indicated on the audio power level indicator.
(14) Adjust the audio oscillator frequency control from 100 Hz to 3000 Hz in $\mathbf{1 0 0 - H z}$ steps and record output meter reading for each step (should be within 3 dB from 300 to 3000 Hz and continually
* decrease above 3000 Hz and below 300 Hz . Connect scope across VOM or audio power meter, and observe audio trace on scope for distortion.
(15) If the above requirements cannot be met, consult 7.12.11 and 7.14.10. If requirements are met see 6.11.
6.10 IF AMPLIFIER AND CRYSTAL FILTER BANDPASS.- The purpose of this procedure is to determine bandpass characteristics of the IF amplifier and crystal filter.


### 6.10.1 Test Equipment

CSM-1 communications service monitor or equivalent.
RF voltmeter with 50 ohm probe
Cable, BNC to BNC
Cable, BNC to UG-1465/U
BNC tee connector


Figure 6-8. Test Setup for IF Amplifier and Crystal Filter
6.10.2 Procedure.- Set frequency dials of CSM-1 to 20.6 MHz . Set output level to -98 dB unmodulated.
(1) Set FUNCTION switch to GENERATE position.
(2) Set VERT MODE switch to DETECTOR.
(3) Set SWEEP WIDTH ( $\Delta f$ ) control to fully clockwise.
(4) Set AMPLITUDE MODULATION to OFF position and disconnect the input cable to crystal filter.
(5) Vary the VERT POS, FOCUS, INTENSITY, HORIZ POS, and HORIZ GAIN controls to produce a trace on the VERTICAL SET line on the CRT graticule and for full scale deflection in horizontal.
(6) Connect test equipment as shown in figure 6-8.
(7) Set the 100 kHz frequency knob in the " V " position and set SWEEP MODE switch to LO position.
(8) Turn SWEEP WIDTH ( $\Delta \mathrm{f}$ ) control to ON position and adjust the $0-100 \mathrm{~Hz}$ control to center the waveform. Adjust the SWEEP RATE, HORIZONTAL SIZE, and VERT POS controls for desired display. Observe waveform for flatness and rolloff.

- (9) Vary the RF OUTPUT LEVEL switches to obtain the desired display a aplitude.
(10) Turn SWEEP WIDTH ( $\Delta \mathrm{f}$ ) control to OFF position.
(11) Shift the frequency up and down using the $0-100 \mathrm{~Hz}$ control while observing the trace position. When it is at the highest position, the frequency switches and $0-100 \mathrm{~Hz}$ control will indicate the frequency of the peak response. Record the trace position as reference.
(12) Increase the generator level by 6 dB .
(13) Adjust frequency controls above and below center frequency until line of graticule returns to the peak response reference line. Record both frequencies.
(14) Compute the bandwidth at the 6 dB point by taking the difference between the upper and lower frequencies recorded in step (13). See figures 6-10 and 6-11 and tables 4-1 and 4-2.
(15) Repeat steps 13 and 14 for 60 dB below peak response reference and record bandwidth. See figures 6-10 and 6-11, and tables 4-1 and 4-2.
(16) This completes test. If the above requirements cannot be met check IF amplifier in accordance with 7.14.7; if OK replace filter. Perform tuning procedures 9.5 .4 or 9.5 .5 and 6.8 before restoring equipment to service.
6.11 SELECTIVITY.- The purpose of this procedure is to determine the ability of the receiver to reject unwanted signals at the receiver operating frequency. Figure $6-9$ shows the test setup. Figures 6-10 and 6-11 show the bandpass characteristic curves for the 50 kHz and 25 kHz filters, respectively. Refer to section 4 for standards and tolerances.


Figure 6-9. Test Setup for Selectivity


FREQUENCY
Figure 6-10. Bandpass Characteristics, 50 KHz Filter


Figure 6-11. Bandpass Characteristics, 25 KHz Filter

### 6.11.1 Test Equipment

* CSM-1 communications service monitor or equivalent

Audio power meter or DMM with 600 -ohm load
6.11.2 Procedure.- Perform oscillator frequency check in accordance with paragraph 6.4 and proceed as follows:
(1) With modulation turned off, adjust frequency controls of CSM-1 for exact channel frequency. Connect DMM to AGC test jack on back of front panel door on the 20 volt d.c. scale.
(2) Adjust output level of CSM-1 until agc action just starts as observed on DMM and record the voltage for a reference level for the following steps. Note the dB level obtained on CSM-1

## NOTE

Do not drive agc above 6 volts for this measurement.
(3) Increase output of signal generator from the value obtained in step (2) above by 6 dB .
(4) Tune signal generator above channel frequency by switching the 10 kHz control one division at a time until age reference voltage found in step (2) is obtained. (When searching for reference level age voltage, always use small frequency increments.)
(5) Tune signal generator below channel frequency by changing the 100 kHz control one division down and increasing the 10 kHz control to the 9 position. From this point decrease the frequency in small increments until the age reference voltage found in step (2) is obtained. Record this frequency.
(6) Compute the bandwidth at the 6 dB point by taking the difference of the two frequencies obtained in steps (4) and (5), (See tables 1-1, 4-1, and 4-2, and Figures 6-10 and 6-11.)
(7) Increase output of the generator from the value found in step (2) by 60 dB .
(8) Repeat step (5) and record frequency.
(9) Repeat step (6) and record frequency.
(10) Compute the bandwidth at 60 dB point by taking the difference of the two frequencies obtained in steps (8) and (9), (See tables 1-1, 4-1, and 4-2, and Figures 6-10 and 6-11)

## NOTE

Crystal frequency must be within tolerance ( $0.001 \%$ ) to compute non-symmetry at 60 dB point. Particular combinations of receiver bandwidth and measurement frequency may present difficulty in reaching the reference level in step (10) due to generator and/ or receiver spurious responses. If this is suspected, the measurement may be facilitated by switching the 100 kHz decade switch to $V$ and using the $\mathbf{0 - 1 0 0 ~ H z}$ dial in the continuously variable "search" mode (spurious output is reduced when the 100 kHz decade is in the $V$ position). Once the approximate tuning point has been found, successively move the $V$ to the right until it is in the 100 Hz decade. If the 60 dB point still cannot be reached by tuning carefully down the steep skirt of the selectivity curve (see figures $6-10$ and $6-11$ ) as described then it may be necessary to perform the measurement at -50 dB or -40 dB and record it as such.
(11) Compute the non-symmerry at the $60-\mathrm{dB}$ point.
$\%$ Non-symmetry $=\left(\Delta f_{1} / \Delta f_{2}\right)-1 \times 100$
Where $\Delta f_{1}=$ difference between channel frequency and the frequency below channel frequency at which $60-\mathrm{dB}$ attenuation occurs.
$\Delta f_{2}=$ difference between channel frequency and the frequency above channel frequency at which $60-\mathrm{dB}$ attenuation occurs.

If $\Delta f_{2}$ is larger than $\Delta f_{1}$ use:

$$
\% \text { Non-symmetry }=\left(\Delta f_{2} / \Delta f_{1}\right)-1 \times 100
$$

## NOTE

Symmetry tolerance as measured by this procedure is primarily determined by the receiver crystal oscillator frequency. Therefore, the crystal must be measured and be within tolerance to obtain a within-tolerance symmetry reading.
(12) If the above requirements cannot be obtained, consult section 9 for tuning and alignment procedures. See section 7 for fault indications. If requirements are met see 6.8.

## CORRECTIVE MAINTENANCE

7.1 INTRODUCTION.- This section contains information and step-by-step instructions to effectively diagnose, troubleshoot, and isolate malfunctions in the receiver. Detailed instructions are given for isolating faults to the module level, then to the stage or circuit level, and finally to a component or group of components.
7.2 TEST EQUIPMENT.- Table $7-1$ contains a listing of all maintenance test equipment required to ensure optimum maintenance of the receivers.

Table 7-1. Test Equipment Required

| Item | Maker/part number | Quantity |
| :---: | :---: | :---: |
| Communications service monitor | Singer CSM-1 or equivalent | 1 |
| Digital multimeter | Fluke 8000A or equivalent | 2 |
| VOM | Triplett 801 or equivalent | 1 |
| Function generator (audio oscillator) | Clarke-Hess 748 or equivalent | 1 |
| Oscilloscope | Ballantine 1010 or equivalent | 1 |
| Audio power output meter | GR 1840B or equivalent | 1 |
| Signal generator | Hewlett-Packard 608E or 8640B or equivalent | 1 |
| *RF meter with 50 ohm probe | Boonton 91C or equivalent | 1 |
| *Vector impedance meter | HP 4815A or equivalent | 1 |
| Extension cable set | ITT 8004810G1 or equivalent | 1 |
| 600 ohm dummy load ( 5 W ) |  | 1 |
| 50 ohm dummy load ( 50 W ) |  | 1. |
| 10 dB RF attenuator ( 50 ohms) |  | 1 |
| Adapter, BNC (male) to SMC (male) | NSN 5935-00-229-3593 | 2 |
| Adapter, BNC (male) to SMC (female) | NSN 5935-00-865-0679 | 2 |
| Adapter, BNC (male) to SMC (female) | NSN 5935-00-909-6169 | 2 |
| Adapter, BNC (male) to SMC (male) | NSN 5935-00-920-6183 | 2 |
| 600 ohm headset | NT49985A or equivalent | 1 |
| Plug | PL55 | 1 |
| Battery, storage, lead-acid, 24 V |  | 1 |
| Crystal, quartz | See appendix $\mathbf{B}$. | 1 |

[^1]
## PRECAUTIONARY NOTICE

## SEMICONDUCTOR DEVICES/INTEGRATED CIRCUITS

This equipment contains semiconductors and integrated circuits. These components are reliable but require care in handling. Their destruction can occur in a small fraction of a second. Observe the following precautions before attempting to service.

## AVOID ELECTRICAL TRANSIENTS

Never unsolder or remove devices from their sockets without first deenergizing sources of voltage.

Never reverse polarity, even momentarily; this also applies to ohmmeter testing on high ranges.
Always observe manufacturer's input/output limitations when testing.
Be careful when using an ohmmeter for signal tracing or testing; ohmmeters typically produce relatively high currents on low ranges and high voltages on high ranges.

When installing insulated gate field effect transistors, keep their safety wires in place, if so equipped, and ground the soldering iron tip to chassis if possible.

## AVOID ACCIDENTALLY GROUNDING HEAT SINKS

Heat sinks are often not at chassis potential.

## AVOID PROLONGED HEATING OF SEMICONDUCTOR DEVICE LEADS

Heat-sink leads with needle nose pliers, if possible, during soldering operations, and complete soldering within a few seconds.

WHEN REPLACING COMPONENTS, REMOVE SOLDER FROM PCB PADS WITH SUCTION DEVICE WHEN POSSIBLE; ALTERNATIVELY, WITH WICKING.


## WARNING

Heat sinks are often at above-chassis-ground potential, hence precautions should be taken to avoid shock and possible short circuits. Do not introduce obstructions to air flow in the vicinity of heat sinks; loss of cooling capacity can result in overheating with resultant failure of semiconductor devices mounted on the heat sink. Never remove or insert any pcb or module with system power on.
7.3 FAULT DIAGNOSIS.- The following preliminary steps should be taken before any attempt at actual fault diagnosis is made.
a. Make a thorough visual check for loose or broken connections, dirt, corrosion, and mechanical defects.

## NOTE

No adjustments should be made with undiagnosed faults present in the receiver.
b. Plug headset into AUDIO OUTPUT. Listen to an aircraft call and compare quality of audio reception with that of a good receiver. (It may be necessary to check receiver main output to confirm.)
c. Confirm if possible that the reported fault actually exists (see table 7-2). Consult table 6-1 for normal meter readings.
d. For probable cause based on abnormal readings obtained, consult table 7-3.
e. When a module is suspected of being faulty on the basis of one test point reading, verify all other related test point readings which would support that conclusion.

Table 7-2. Receiver Fault Isolation Indications

| Symptom | Probable cause/reference paragraph |
| :--- | :--- |
| No signal, only background noise | Oscillator multiplier (7.14.3) or mixer/ <br> multiplier (7.14.6) |
| Degraded sensitivity, medium background noise | IF amplifier (7.14.8) |
| Degraded sensitivity, low background noise | IF amplifier (7.14.8) or agc/squelch (7.14.9) |
| No signal, no noise | Power supply (7.14.11), audio amplifier (7.14.10), <br> or agc/squelch (7.14.9) |
| Distorted audio | Audio amplifier (7.14.10), agc/squelch (7.14.9), or <br> IF amplifier (7.14.8) |
| A.C. hum in audio | Power supply (7.14.11) |
| Excessively high audio, with distortion | AGC/squelch (7.14.9) or audio amplifier (7.14.10) |
| No main af output (phone) | Audio amplifier (7.14.10) or agc/squelch (7.14.9) |
| No phone audio output; main af output OK | Audio amplifier (7.14.10) or agc/squelch (7.14.9) |
| Receiver off frequency; LO OK | Crystal (7.14.4, 7.14.5) |
| Receiver off frequency; LO low | Oscillator multiplier (7.14.4, 7.14.5) |
| Receiver off frequency; LO OK | Oscillator multiplier (7.14.4, 7.14.5) |

Table 7-3. Abnormal Test Point Indications

| Reg B+ | AGC | Squelch | IF | LO | Mult | Mixer <br> Out | Noise Lim | AF <br> Preamp | Main AF | Headphones | Probable cause/ reference paragraph |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Low |  |  |  |  |  |  |  |  |  |  | Power supply (7.14.11) |
| High |  |  |  |  |  |  |  |  |  |  | Power supply (7.14.11) |
| OK | Low |  |  | Low |  |  |  |  |  |  | $\begin{aligned} & \text { Local oscilator (7.14.4, } \\ & 7.14 .5 \text { ) } \end{aligned}$ |
| OK | Low |  |  | OK | Low |  |  |  |  |  | Mixer/multiplier (7.14.6) |
| OK | Low |  |  |  | OK | Low | . |  |  |  | Mixer/multiplier (7.14.6) |
| OK | Low |  |  |  | OK | High | Low |  |  |  |  |
| OK | Low |  | OK |  | OK | High | High | Low |  |  | IF (7.14.8) |
| OK | Low |  | Low |  | OK | High | High | Low |  |  | IF (7.14.8) |
| OK | Low |  | High |  | OK | High | High | High |  | Distortion | AGC/squelch (7.14.9) |
| OK | High |  | Low |  | OK |  |  | Low |  |  | AGC/squelch (7.14.9) |
| OK | OK | Low |  |  | OK |  |  | Low |  |  | AGC/squelch (7.14.9) |
| OK | OK | OK | OK |  | OK |  |  | Low |  |  | AGC/squelch (7.14.9) |
| OK | OK |  |  |  | OK |  |  | OK | Low |  | Audio amplifier (7.14.10) |
| OK | OK |  |  |  | OK |  |  |  | OK | Hum | Power supply (7.14.11) |

7.4 POWER SUPPLY.- When fault diagnosis indicates that a fault exists in the power supply module, and replacement of the module or the correction of the problem as determined by the satisfactory operation by the performance test of 7.14.10 does not correct the fault, refer to table 7-4.
7.5 RF CIRCUITS.- When fault diagnosis indicates a loss of sensitivity in the mixer/multiplier module (abnormally low test point readings of the mixer output), the LO injection into the mixer is normal (normal MULT test point reading), and replacement of the mixer multiplier modules or elimination of problems in the unit does not correct the condition, refer to table 7-5.
7.6 BUFFER AMPLIFIER.- When initial fault diagnosis indicates that a fault exists in the buffer amplifier (high MIXER OUT test point readings) and replacement of the module does not correct the fault, the fault may be a shorted signal path in a component following the buffer amplifier. Disconnect the coaxial cable at the output of the buffer amplifier. If the test point now indicates a reading equal to or somewhat higher than its normal value for age disabled conditions, reconnect the coaxial cable; refer to table 7-6.
7.7 IF, AND CRYSTAL FILTER.- When fault diagnosis indicates that a fault exists in the IF amplifier module involving sensitivity, and module replacement does not correct the fault, refer to table 7-7.
7.8 AGC.- When fault diagnosis indicates that the age is very low and not responsive to high signal levels, with excessively high test point readings at MIXER OUT and NOISE LIM together with receiver overload and distorted audio, and replacement of the agc/squelch module does not correct the fault, the fault may be a shorted age bus in an external module. Replace the IF amplifier module or correct trouble in that unit. If this does not correct the faulty condition replace the mixer/multiplier module. If this does not correct the condition, check for a possible agc bus wire short. If agc voltage, as read at the AGC test point, is abnormally high but other test point readings indicate excessive signal, overload and distortion, the fault may be an open age bus wire to the IF amplifier and/or mixer/multiplier module.
7.9 AUDIO CIRCUITS.- Most of the probable faults in the audio system will be in the af amplifier, or the agc/squelch modules. This includes loss or degradation of audio in either main or phone outputs, or excessive audio together with distortion or high audio levels due to a fault in the audio compression circuits. If replacement of the module or elimination of trouble in that unit indicated as the most probable cause does not correct the fault, replace the other module. If the fault is still present, refer to paragraph 7.11.
7.10 WIDE-BAND DATA OUTPUT AND IF OUTPUT FUNCTIONS.- Failures of the wide-band data output and IF output functions of the receiver (when all other receiver functions are normal) are caused only by the IF amplifier or external wiring.
7.11 INTERCONNECTING WIRING.- The failures contributed by broken or shorted wires are negligible. However, if fault diagnosis by means of the procedures in the preceding paragraphs is not successful, and a discontinuity or short in chassis wiring is suspected, disconnect the affected modules as required, and make the necessary continuity and short tests, utilizing the applicable circuit diagrams.

| Type Operation | REG B + | UNREG B+ | $\begin{aligned} & \text { Power } \\ & \text { ON } \\ & \text { light } \end{aligned}$ | Blownfuse light | A.C. voltage at fuses | A.C. line voltage on input cable | Battery voltage | Battery terminal voltage | Probable cause |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| A.C. only | Low | Low | On | Off | Low |  |  |  | Low A.C. line voltage |
| A.C. only | Low | Low | Off | Off | Low |  |  |  | Low A.C. line voltage |
| A.C. only | Zero | Zero | Off | On |  |  |  |  | A.C. line fuse (1) |
| A.C. only | Zero | Zero | Off | Off | OK (2) |  |  |  | Power ON-OFF switch Power supply |
| A.C. only | Zero | Zero | Off | Off | Zero | OK (3) |  |  | A.C. line filter |
| A.C. only | OK | OK | On |  |  |  |  | Low (4) | Power supply (5) |
| Battery only | Zero | Zero | Off |  |  | OK (6) |  |  | Power ON-OFF switch |
| Battery only | Zero | Zero | Off |  |  | Zero |  | OK (4) | D.C. line filter |
| Battery only | Low | Low | On |  |  | Low |  |  | Low battery voltage |
| A.C. and Battery | Low | Low | On |  | Low | Low |  |  | Both inputs low (5) |
| A.C. or Battery | Zero | OK | Off |  |  |  |  |  | Short on REG B+ distribution bus in some module, (7) |

## NOTES:

(1) If a fuse is blown it is likely that the power supply module which was in use has an internal fault.
(2) A.C. line voltage may be measured at the fuseholder with caps and fuse removed; however, if other equipments in the installation are served by the same a.c. line and the basic line voltage is known to be correct, a quick check for the presence of a.c. voltage may be made by removing the fuse and reinstalling the fuse cap. Its indicating light will illuminate if a.c. voltage is present and the other fuse is intact.
(3) Measured on a.c. input cable disconnected from rear of chassis.

Table 7-4. Power Supply Fault Analysis (cont.)

## NOTES (con.)

(4) Measured on battery terminals of main cable disconnected from rear of chassis.
*
(6) Measured on battery input filter at inside rear of chassis.
(7) With a short on BEG B+ distribution line in some external module, power supply goes into "over-current protection" mode and will remain there indefinitely until short is cleared and regulator is reset by turning power off for approximately 20 seconds then turning power on. Disconnect modules, one at a time, with power off at least 20 seconds, until the short is cleared and REG B+ returns to normal. Replace the faulty module.

Table 7-5. RF Circuits Fault Analysis

| Step | Procedure | Coaxial adapter required | Mixer output test point reading (1) | Further diagnosis required | Probable cause |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | Bypass the antenna jack and the front-panel coaxial link by connecting antenna or signal directly to the receiver input on front panel. | Type N to type BNC | OK Low | None | Antenna jack, or cable from antenna jack to coax link, or coax link |
| 2 | Bypass the antenna coupler by connecting antenna or signal source directly to tunable filter input. | Type N to UG1464/U | OK <br> Low | None | Antenna coupler, or cable from front panel to antenna coupler |
| 3 | Bypass the tunable filter by connecting antenna or signal source directly to mixer RF input. | Type N to UG1464/U | High (2) <br> Low | None <br> See par. 7.11 | Tunable filter |

Notes:
(1) Mixer output test point reading approximates the value given in table 6-1 with signal source slightly off frequency, thereby disabling age.
(2) The tunable filter normally has approximately 5 dB insertion loss at its center frequency. Bypassing the tunable filter in a normal receiver will result in a higher-than-normal reading at the mixer output test point. See 7.14.2

Table 7-6. Buffer Amplifier Output Fault Analysis

|  |  |  |  | Further <br> diagnosis <br> required |
| :--- | :--- | :--- | :--- | :--- |

Table 7-7. IF and Crystal Fault Analysis

| Step | Procedure | Test point readings | Further diagnosis required | Probable cause |
| :---: | :---: | :---: | :---: | :---: |
| 1 | Set signal at $\mathbf{0} \mathbf{d B m}$ at receiver input connector; receiver in normal configuration | AGC less then 9.0 volts, with IF gain low or normal | Proceed to step 2 |  |
| 2 | Bypass the crystal filter with another crystal filter | All normal | None | Crystal filter (see 7.14.12) |
|  |  | Unchanged | Proceed to step 3 |  |
| 3 | Bypass crystal filter by connecting the output of the buffer amplifier directly to the input of the IF amplifier | All normal | None | Coaxial cable between buffer amplifier and crystal filter, or between crystal filter and IF amplifier |
|  |  | Unchanged | See par. 7.12 |  |

### 7.12 MODULE REMOVAL AND REPLACEMENT.- See figure 7-1.

* 

NOTE
The power indicator light indicates the presence of regulated $+20 \mathrm{~V} \mathrm{d.c}. \mathrm{only}$. Observe that POWER ON-OFF switch is in the OFF position and disconnect a.c. and/or d.c. power connectors at rear of chassis.
7.12.1 Top Cover.- To remove the top cover from the receiver, loosen the six captive 6-32 flathead Phillips head retaining screws. Replacement is the reverse of removal. Push top edges of cover down to avoid RF interference.

## CAUTION

When disconnecting and reconnecting coaxial cables to modules, use two $1 / 4$-inch open-end wrenches. Do not apply excessive pressure to connectors when reconnecting to module.
7.12.2 Tunable Filter (UHF, 8004242G1) (VHF, $8004243 \mathrm{G1}$ ).- To remove the tunable filter from the receiver disconnect the two cables using two $1 / 4$-inch open-end wrenches. Loosen the captive 6-32 Phillips head screw holding the filter to the bottom of chassis and the two 8-32 Phillips head screws from the right side panel. The tunable filter module can then be lifted directly upward. Replacement is the reverse of removal.
7.12.3 Antenna Coupler (UHF, 8004747G1) (VHF, 8004503G1).- The antenna coupler is mounted to the inside of the receiver rear apron. To remove it from the receiver, disconnect the coaxial cable or terminator from the type N connector of the antenna coupler which extends through the receiver rear apron toward the back. Disconnect the one cable from the tunable filter and the remaining cable from the antenna coupler, using two $1 / 4$-inch open-end wrenches. Loosen the four 4-40 pan head Phillips head mounting screws holding the antenna coupler to the rear panel. Loosen one captive 8-32 Phillips head screw at the right end of the IF amplifier module, slide to the right, and lift out antenna coupler. Replacement is the reverse of removal.
7.12.4 Mixer/Multiplier and Local Oscillator.- The mixer/multiplier module is mounted to the top of the local oscillator and can be removed alone. The local oscillator cannot be removed alone, however, without first removing the mixer/multiplier module. The two modules may also be removed together as a unit from the chassis. To remove the mixer/multiplier module disconnect the three coaxial cables, using two $1 / 4$-inch open-end wrenches, and the connector at $\mathbf{J} 7$ by loosening the two captive $4-40$ screws on the plug. Loosen the two $8-32$ captive Phillips head screws at the ends of the module, that hold it down to the module beneath. Replacement is the reverse of removal.


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7.12.5 Local Oscillator.- To remove the local oscillator from the receiver, remove the mixer/multiplier module by following the procedure'in the preceding paragraph. Remove connector J6 by loosening the four captive $\mathbf{8 - 3 2}$ Phillips head screws, holding the module to the bottom of the chassis. Replacement is the reverse of removal.
7.12.6 Bandpass Crystal Filter.- To remove the bandpass crystal filter, disconnect the two coaxial cables, using two $1 / 4$-inch open-end wrenches. Remove buffer amplifier per 7.12.7. Remove the four 6-32 Phillips head screws that pass through the module side flanges into the chassis bottom. Loosen the 8-32 Phillips head screw at the right end of module. Slide the module to the right until the alignment pins on the left end of the module clear the nylon bushings in the center partition of the chassis. Then remove the module by lifting directly upward. Replacement is the reverse of removal.
7.12.7 Buffer Amplifier.- To remove the buffer amplifier from the receiver, disconnect coaxial cable, using two $1 / 4$-inch open-end wrenches, and loosen one captive 8-32 Phillips head screw at the right end of module. Disconnect the remaining cable from the crystal filter. Slide the module to the right until the alignment pins clear the nylon bushings in the center chassis partition and lift directly upward. Replacement is the reverse of removal.
7.12.8 Intermediate Frequency Amplifier.- To remove the IF amplifier from the receiver, disconnect the two coaxial cables, using two $1 / 4$-inch open-end wrenches, and loosen one captive $8-32$ Phillips head screw at the right end of the module. Slide the module to the right until the alignment pins clear the nylon bushings in the center chassis partition and lift directly upward. Replacement is the reverse of removal.
7.12.9 Power Supply.- To remove the power supply from the receiver, loosen the two captive 8-32 Phillips head screws at the left end of the module. Slide the power supply module to the left until the alignment pins clear the nylon bushings in the center chassis partition and lift directly upward. Replacement is the reverse of removal.
7.12.10 AGC/Squelch.- To remove the agc/squelch module, loosen the captive 6-32 Phillips head screw at the left end of the module. Slide the age/squelch module to the left until the alignment pins clear the nylon bushings in the center chassis partition and lift directly upward. Replacement is the reverse of removal.
7.12.11 Audio Amplifier.- To remove the audio amplifier module, loosen the captive 8-32 Phillips head screw at the left end of the module. Slide the audio amplifier module to the left until the alignment pins clear the nylon bushings in the center chassis partition and lift directly upward. Replacement is the reverse of removal.
7.13. ALIGNMENT.- With the exception of the agc/squelch module, all remaining modules of the receiver are prealigned at the factory. If it is necessary to replace the antenna coupler, tunable filter, oscillator, mixer/multiplier, or agc/squelch modules perform the tuning and checkout procedures of paragraph 9.5 .5 or 9.5 .4 , as applicable. After replacement of any other module, perform final checkout procedure, paragraph 6.8.
7.14 DIAGNOSTIC MAINTENANCE.- The following procedures enable the technician to test, align, or troubleshoot individual modules through the use of extension test cable assemblies. They are to be used in conjunction with the test point and measurement point locations that are entered on the schematic diagrams (see section 11), of the applicable modules to facilitate troubleshooting to the component level. The test cable assembly allows the technician to inject input signals to the individual module and measure the required output level, using the unit operating voltages when possible. After repair, replacement, or alignment of any module, an overall performance check of the receiver should be made in accordance with 6.8 before restoring the receiver to service.
7.14.1 Antenna Coupler A7 Performance Test.- Figure 7-2 shows the test setup.


Figure 7-2. Test Setup for Antenna Coupler A7
7.14.1.1 Test Equipment

* CSM-1 communications service monitor or equivalent

RF voltmeter with 50 -ohm probe .
Quick-disconnect type N shorting connector (A7J2 shorting cap)
Test cables, BNC (male) to UG-1468/U
7.14.1.2 Procedure (VHF).- Connect equipment as shown in figure 7-2 and proceed as follows:
(1) Set frequency of CSM-1 at 116 MHz .
(2) Connect output of CSM-1 to RF voltmeter.
(3) Set output of signal generator at 0 dBm . Observe reading on $\mathbf{R F}$ meter and record as a reference level.
(4) Remove CSM-1 from RF meter and connect to RECEIVER INPUT connector on front panel.
(5) Disconnect A7P1 from tunable filter and connect to RF voltmeter.
(6) Connect shorting connector to auxiliary output of coupler (A7J2).
(7) Read and record insertion loss from RF meter ( 1.0 dB max).
(8) Repeat steps (1) through (7) for 130 MHz ( 1.0 dB max).
(9) Repeat steps (1) through (7) for 150 MHz ( 1.0 dB max).
(10) Remove shorting plug from auxiliary output.
(11) Read and record loss from RF meter ( 10 dB min ).
(12) Reconnect shorting connector to auxiliary output. Disconnect RF meter. Reconnect A7P1 to to tunable filter.
(13) This completes the test; remove all connections to antenna coupler. If the above requirements cannot be met, replace the antenna coupler. Perform procedure 6.8 before restoring equipment to service.
7.14.1.3 Procedure (UHF).- Connect test equipment as shown in figure $7-2$ and proceed as follows:
(1) Set frequency of CSM-1 to 225 MHz .
(2) Connect output of CSM-1 to RF voltmeter.
(3) Set output of CSM-1 at 0 dBm . Observe reading on RF meter and record as a reference level:
(4) Remove output of CSM-1 from RF voltmeter and connect to RECEIVER INPUT connector on front panel.
(5) Disconnect A7P1 from tunable filter and connect to RF voltmeter.
(6) Connect shorting connector to auxiliary output of coupler (A7J2).
(7) Read and record insertion loss from RF meter ( 1.0 dB max).
(8) Repeat steps (1) through (7) for 300 MHz ( 1.0 dB max).
(9) Repeat steps (1) through (7) for 400 MHz ( 1.0 dB max).
(10) Remove shorting connector from auxiliary output.
(11) Read and record loss from RF meter ( 7 dB min ).
(12) Reconnect shorting connector to auxiliary output. Disconnect RF meter. Reconnect A7P1 to tunable filter.
(13) This completes the test; remove all connections from antenna coupler. If above requirements cannot be met, replace coupler. Perform procedure described in 6.8 before restoring equipment to service.
7.14.2 Tunable Filter FL2 Frequency Response Check.- Figure 7-3 shows the test setup.


Figure 7-3. Test Setup for Tunable Filter FL2

### 7.14.2.1 Test Equipment

CSM-1 communications service monitor or equivalent RF voltmeter with 50 -ohm probe Test cables, BNC (male) to UG-1465/U (2).
7.14.2.2 Procedure (VHF).- Connect test equipment as shown in figure 7-3 and proceed as follows:

## NOTE

For each freuqency change, the output amplitude of the generator should be held constant.
(1) Set frequency of generator at 117 MHz .
(2) Connect output of generator to RF meter. Set output level to obtain reading on the RF meter .03 V scale ( -40 dB ). Record reading.
(3) Remove output of generator from RF meter; connect to input filter.
(4) Connect RF voltmeter to output of filter.
(5) Tune filter for maximum output on RF meter. Record insertion loss ( $6 \mathrm{~dB} \max$ ).
(6) Increase the frequency of generator until RF meter reads 49 dB . Record reading (117.6 MHz max).
(7) Decrease the frequency of generator until RF meter reads -49 dB. Record the frequency reading ( 116.4 MHz min ). The bandwidth is the difference between frequencies recorded in steps (6) and (7), and should be 1.2 MHz maximum.
(8) Increase the frequency of generator until RF meter reads -70 dB . Record reading (118.6 $\mathbf{~ M H z}$ max).
(9) Decrease frequency of generator until RF meter reads $\mathbf{7 0} \mathrm{dB}$. Record reading ( 115.4 min ). The bandwidth is the difference between frequencies recorded in steps (8) and (9) and should be 3.2 MHz maximum.
(10) Set generator at 120 MHz ; repeat steps (2) through (9). The results should indicate the same bandwidth characteristics.
(11) Set generator at 150 MHz . Repeat steps (2) through (9). The results should indicate the same bandwidth characteristics.
(12) This completes test. Remove all connections to filter and retune filter to operating frequency. If above requirements cannot be met, replace filter (non-reparable). Perform procedure 6.8 before restoring equipment to service.
7.14.2.3 Procedure (UHF).- Connect test equipment as shown in figure 7-3 and proceed as follows:

## NOTE

For each frequency change the output amplitude of the generator should be held constant.
(1) Set frequency of generator at 225 MHz .
(2) Connect generator output to RF voltmeter. Set output level to obtain reading on RF meter .03 V scale ( -40 dB ).
(3) Remove output of generator from RF meter; connect to input filter.
(4) Connect RF voltmeter to output of filter.
(5) Tune filter for maximum output on RF meter. Record insertion loss ( 7 dB max).
(6) Increase the frequency of generator until RF meter reads -50 dB . Record reading ( 226.5 MHz max).
(7) Decrease the frequency of generator until RF meter reads -50 dB . Record reading ( 223.5 MHz min ). The bandwidth is the difference between frequencies recorded in steps (6) and (7), and should be 3.0 MHz maximum.
(8) Increase frequency of generator until RF meter reads -70 dB . Record reading ( $228.5 \mathrm{MHz} \max$ ).
(9) Decrease the frequency of generator until RF meter reads -70 dB ( 221.5 MHz min). The bandwidth is the difference between frequencies recorded in steps (8) and 9 ) and should be 7 MHz maximum.
(10) Set generator to 300 MHz ; repeat steps (2) through (9). The results should indicate the same bandwidth characteristics.
(11) Set generator to 400 MHz ; repeat steps (2) through (9). The results should indicate the same bandwidth characteristics.
(12) This completes test. Remove all connections to filter and retune filter to operating frequency. If above requirements cannot be met, replace filter (non-reparable). Perform procedure described in 6.8 before restoring equipment to service.

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Figure 7-4. Test Setup for Crystal Oscillator A1
7.14.4 Oscillator-Multiplier A1(M) Alignment.- Figure 7-5 shows the test setup. See figures 10-3 and 11-15 for test point and measuring point locations.

note: disconnect csm-1 at ji when making rf voltage measurements.
Figure 7-5. Test Setup for Oscillator-Multiplier A1(M)

### 7.14.4.1 Test Equipment

CSM-1 communications service monitor or equivalent
RF voltmeter with 50 -ohm probe
Test cable, BNC to UG-1468/U
DMM or VTVM
7.14.4.2 Procedure.- Place the POWER ON-OFF switch in OFF position. Connect test equipment as shown in figure 7-5. Since the oscillator-multiplier does not have provision for injecting an external signal, crystals must be used in carrying out the alignment procedure. Proceed as follows:
(1) Install a crystal of approximately 15.6 MHz into the module.
(2) Set FREQ ADJ (C3) to midrange (17.5 turns clockwise from counterclockwise stop); position dots on the OSC, BUF, and AMP controls to 78 on their dial scales.
(3) Place the POWER ON-OFF switch in the ON position.
(4) Adjust OSC, BUF, AMPL controls for maximum output on the RF voltmeter.
(5) Adjust C25 to give an output of 5 times that on the crystal case, $\pm 10 \mathrm{~Hz}$, as measured with the - CSM-1
(6) If maximum output does not occur at settings of 78 of the OSC, BUF, and AMPL controls, carefully adjust the turn spacing of $\mathbf{L 2}$ so that maximum output does occur when OSC is set to 78 . Similarly, adjust L4 when BUF is set at 78, and L5 when AMPL is set at 78. Place POWER ON-OFF switch in OFF position while adjusting turns on coils. Leave shield covers in place on the module while adjusting the OSC, BUF, and AMPL controls.
(7) Set C25 to its adjustment limits, with shield covers in place, and measure the frequency pulling

* limits, using the CSM-1, about the frequency to which it was set in step (5) ( $\pm 25 \mathrm{ppm}$ minimum). Return C25 adjustment to midrange.
(8) Read and record output voltage on the RF voltmeter ( 0.53 to 1.07 V rms) with shield covers in place. Turn off the power.
(9) If output voltage measured in (8) is not met, adjust taps on L2, L4, and L5. If adjustment is made, repeat steps (3), (4), (6), and (8).
(10) Measure the amplitudes of the spurious responses arrayed about the desired output frequency and relative to it (at least 55 dB below the desired output frequency). Note particularly the crystal frequency fourth and sixth harmonics. Turn off the power and remove the crystal.
(11) Install crystal of approximately 11.2 MHz and set OSC, BUF, and AMPL controls to 56 .
(12) Turn on the power, and repeat steps (2) through (10), using setting of 56 whenever 78 is called for. Turn off the power.
(13) Install a crystal of approximately 20 MHz and set OSC, BUF, and AMPL controls to 99.
(14) Turn on the power, and repeat steps (2) through (10), using a setting of 99 whenever 78 is called for. Turn off the power.
* (15) Disconnect the CMS-1 from J1, and the RF voltmeter from P2. Connect CSM-1 to P2. Install channel frequency crystal and perform procedure as described in 9.5.
7.14.5 Oscillator-Synthesizer A1( S ) Alignment.- The only adjustment which may be required is that of the reference oscillator freuqency trimming capacitor. To gain access, remove the snap-on iole plug on the synthesizer left front, and the sealed-screw cover directly beneath it, exposing the adjustment. The synthesizer must have been on for at least 10 minutes and be at approximately room temperature before the adjustment is made. See figure 7-4 for the test setup, and table 9-3 for actual versus dialed * output frequency. Special maintenance instructions for the replacement of U1 in the synthesizer switching regulator is covered in figure 11-20A
7.14.6 Mixer/Multiplier A2 Alignment.- (This is normally a depot level alignment.) Figure 7-6 shows the test setup. See figures 10-7, 10-8, 11-23, and 11-24 (vinf) or figures 10-9, 10-10, 11-21, and 11-22 (uhf) for test point and measurement point locations.
* 



Figure 7-6. Test Setup for Mixer/Multiplier A2

### 7.14.6 1 Test Equipment

Signal generator, HP 608E or equivalent
CSM-1 communications service monitor or equivalent
20.6 kHz crystal filter

RF voltmeter with 50 -ohm probe
Extender test cable
DMM or VTVM
Test cable, BNC (male) to UG-1465/U and BNC (male) to UG-1464/U
Adapter, BNC to UG-1464/U
Adapter, UG-201/U, N to BNC
Test cable UG-1464/U to UG-1465/U
7.14.6.2 Procedure (UHF).- Connect test equipment as shown in figure 7-6 and proceed as follows:
(1) Set generator number 1 for 94.85 MHz , power level to +13 dBm , and modulation to cw .
(2) Set CSM-1 for 400 MHz , power level to -30 dBm , and modulation to cw .
(3) Set QUAD, BUFFER, RF, and ANT capacitors in the 400 position.
(4) Set the LEVEL ADJUST pot to maximum clockwise.
(5) Adjust the QUAD, BUFFER, and AMPL controls for maximum reading on the DMM or VTVM. Repeat adjustments until maximum reading is obtained.
(6) Adjust the RF and ANT controls and C39 (internal control) for maximum reading on the RF voltmeter. Repeat adjustments until maximum is obtained. Adjust frequency of generator number 2 for peak indication before the last round of adjustments are made.
(7) Adjust the frequency of generator number 2 for peak indication on the RF voltmeter.
(8) Set LEVEL ADJUST for 5.0 volts on DMM or VTVM.
(9) Connect the VTVM or DNM (10-volt scale) between AGC and ground. Set AGC pot (R-7) on AGC squelch module maximum counterclockwise.
(10) Adjust the frequency of generator number 2 for peak indication on RF voltmeter if it has drifted.
(11) Adjust the power level of generator number 2 for 80 millivolts ( -9 dBm ) on the RF voltmeter.

## NOTE

When one or more of the observed readings in steps (12), (19), and (46) read below 90 mV , tailor the position that C54 ties into L12 by moving the tap further away from the ground end of L12. When the observed reading is above 225 mV , move the tap toward the ground end of L12. In either case do not move the tap more than $3 / 16$ inch. Recheck gain at 225,300 , and 400 MHz ; gain variation at these three frequencies must not exceed 3 dB . The standard value of $2.2 \mathrm{k} \Omega$ for R46 may be changed to $1.5 \mathrm{k} \Omega$ or $4.7 \mathrm{k} \Omega$ to compensate for transistor gain variations.
(12) Adjust the AGC pot for 6.0 V d.c. on the VTVM or DMM and record reading ( 75 mV min ) on RF voltmeter.
(13) Adjust the AGC pot for 7.5 V d.c. on the VTVM or DMM and record reading ( 20 mV min ) on RF voltmeter.
(14) Adjust the AGC pot for 10.0 V d.c. on the VTVM and DMM and record reading ( 2.5 mV max).
(15) Disconnect the crystal filter.
(16) Connect the RF voltmeter to the output of generator number 2.
(17) Adjust the power level of generator number 2 for a reading of 7 mV on meter.
(18) Reconnect generator number 2 to P3 on the module and the RF voltmeter to P2.
(19) Peak/record RF voltmeter reading ( 90 to 225 mV ) by varying generator number 2 frequency.
(20) Set generator number 2 for 0 dBm output.
(21) Connect VTVM or DMM to IF OUT and record reading ( 0.1 V d.c. min).
(22) Set VTVM or DMM to 3 -volt scale and connect to MULT test point on front panel (J15).
(23) Disconnect generator number 2 from $P 3$.
(24) Disconnect the RF voltmeter from P2 and connect it to P3. Record reading ( 9 mV max).
(25) Reconnect the RF voltmeter to P2. Reconnect generator number 2 to P3.
(26) Set generator number 1 for 80.15 MHz , power level to $+\mathbf{1 0} \mathrm{dBm}$.
(27) Set generator number 2 for 300 MHz , power level to $-\mathbf{3 0} \mathrm{dBm}$.
(28) Set the QUAD BUFFER, AMPL, RF, and ANT capacitors to the 300 position.
(29) Set LEVEL ADJUST pot maximum clockwise.
(30) Adjust the QUAD, BUFFER, and AMPL controls for maximum reading on the DMM. Repeat adjustments until maximum reading is obtained.
(31) Set LEVEL ADJUST for 2.0 V on the VTVM or DMM.
(32) Adjust the RF and ANT controls for maximum reading on RF voltmeter.
(33) Alternately adjust the frequency of generator number 2, the RF, and ANT controls for maximum reading on $R F$ voltmeter.
(34) Connect the RF voltmeter to output of generator number 2 and adjust the power level of generator for a reading of 7 mV on RF voltmeter.
(35) Reconnect generator number 2 to P3 and RF voltmeter to P2.
(36) Peak/record RF voltmeter reading ( 90 to 225 mV ) by varying generator number 2 frequency.
(37) Set generator number 1 for 61.4 MHz , power level to +10 dBm .
(38) Set generator number 2 to 225 MHz , power level to -30 dBm . Set QUAD, BUFFER, AMPL, RF, and ANT capacitors to 225 position.
(39) Set LEVEL ADJUST pot maximum clockwise.
(40) Adjust the QUAD, BUFFER, and AMPL controls for maximum reading on VTVM or DMM.
(41) Set LEVEL ADJUST for 2.5 V on the VTVM or DMM.
(42) Adjust the RF and ANT controls for maximum reading on the RF voltmeter.
(43) Alternately adjust the frequency of generator number 2, the RF, and ANT controls for maximum reading on the $\mathbf{R F}$ voltmeter.
(44) Connect the RF voltmeter to the output of generator number 2 and adjust the power level of generator for a reading of 7 mV on RF voltmeter.
(45) Reconnect generator number 2 to P3 and the RF voltmeter to P2.
(46) Adjust the frequency of generator number 2 for peak readings and record RF voltmeter reading ( 90 to 225 mV ). This completes test. Perform procedures described in 9.5 .4 and 6.8 before restoring equipment to service.
7.14.6.3 Procedure (VHF).- Connect test equipment as shown in figure $\mathbf{7 - 6}$ and proceed as follows:
(1) Set generator number 1 for 85.3 MHz . Set power level to +13 dBm , and modulation to cw .
(2) Set generator number 2 for 150 MHz , power level to -30 dBm , and modulation to cw .
(3) Set DOUBLER, BUFFER, RF, and ANT capacitors in the 150 position.
(4) Set the LEVEL ADJUST pot to maximum clockwise.
(5) Adjust the DOUBLER and BUFFER controls for maximum reading on the VTVM or DMM.
(6) Set LEVEL ADJUST for 1.06 volts on VTVM or DMM.
(7) Adjust the frequency of generator number 2 for peak indication on the RF voltmeter.
(8) Adjust the RF and ANT controls and C41 (internal control) on module for maximum reading on the RF voltmeter. Repeat adjustments until maximum is obtained. Adjust frequency of generator number 2 for peak indication before the last adjustments are made.
(9) Connect the VTVM or DMM ( 10 volt scale) between AGC and ground. Set AGC pot R7 on AGC squelch module maximum counterclockwise.
(10) Adjust the frequency of generator number 2 for peak indication on RF voltmeter if it has drifted.
(11) Adjust the power level of generator number 2 for 80 millivolts on the RF voltmeter.

## NOTE

When one or more of the observed readings in steps (12), (19), and (46) read below 70 mV , tailor the position that C10 ties into L3 by moving the tap from the 1 T position to the 2 T position. Additional gain bandwidth adjustment can be made by positioning R40 on coil L3. Recheck gain at $116 \mathrm{MHz}, 133$ MHz , and 150 MHz . The standard value of 30 ohms for R 38 may be changed to 10 ohms, 20 ohms, or 39 ohms to compensate for transistor gain variations.
(12) Adjust the AGC pot for 6.0 V d.c. on the VTVM or DMM and record reading on RF meter ( 75 mV min ).
(13) Adjust the AGC pot for 7.5 V d.c. on the VTVM or DMM and record reading on RF meter ( 9 to 25 mV ).
(14) Adjust the AGC pot for 10.0 V d.c. on the VTVM or DMM and record RF voltmeter reading ( 0.8 mV max) .
(15) Disconnect the crystal filter.
(16) Connect the RF voltmeter to the output of generator number 2 .
(17) Adjust the power level of generator number 2 for a reading of 7 mV on meter.
(18) Reconnect generator number 2 to P3 on the module and the RF voltmeter to P2. Set AGC pot maximum counterclockwise.
(19) Adjust frequency of generator number 2 for peak reading and record RF voitmeter reading ( 70 mV min ).
(20) Set generator number 2 for 0 dBm output.
(21) Connect VTVM or DMM to IF OUT, and record reading ( 0.1 V d.c. min).
(22) Set VTVM or DMM to 3 volt scale and connect to multiplier test point on front panel (J15).
(23) Disconnect generator number 2 from P3.
(24) Disconnect the RF voltmeter from P2 and connect to P3. Record LO radiation (9 mV max).
(25) Reconnect the RF voltmeter to P2. Reconnect generator number 2 to P3.
(26) Set generator number 1 for 76.8 MHz , power level to +13 dBm .
(27) Set generator number 2 for 133 MHz , power level to -30 dBm .
(28) Set the DOUBLER, BUFFER, RF, and ANT capacitors to the 133 position.
(29) Set LEVEL ADJUST pot maximum clockwise.
(30) Adjust the DOUBLER and BUFFER controls for maximum reading on the DMM or VTVM at MULT test point. Repeat adjustments until maximum reading is obtained.
(31) Set LEVEL ADJUST for 1.0 V on the VTVM or DMM.
(32) Adjust the RF and ANT controls for maximum reading on RF meter.
(33) Alternately adjust the frequency of generator number 2, the RF, and ANT controls for maximum reading on RF voltmeter.
(34) Connect the RF voltmeter to the output of generator number 2 and adjust the power level of generator for a reading of 7 mV on RF voltmeter.
(35) Reconnect generator number 2 to P3 and RF voltmeter to P2.
(36) Adjust frequency of generator number 2 for peak reading and record reading ( 90 mV min).
(37) Set generator number 1 for 68.3 MHz , power level to +13 dBm .
(38) Set generator number 2 to 116 MHz , power level to -30 dBm .
(39) Set LEVEL ADJUST pot maximum clockwise.
(40) Adjust the DOUBLER and BUFFER controls for maximum reading on VTVM or DMM at MULT Test point. Repeat adjustments until maximum reading is obtained.
(41) Set LEVEL ADJUST for 0.94 V on the VTVM or DMM.
(42) Adjust the RF and ANT controls for maximum reading on the RF voltmeter.
(43) Alternately adjust the frequency of generator number 2, the RF, and ANT controls for maximum reading on the RF voltmeter.
(44) Connect the RF voltmeter to the output of generator number 2 and adjust the power level of generator for a reading of 7 mV on RF voltmeter.
(45) Reconnect generator number 2 to P3 and the RF voltmeter to P2.
(46) Adjust the frequency of generator number 2 for peak reading and record RF voltmeter reading ( 70 mV min ). This completes test. Perform procedures described in $9.5 .5,9.6$ and 6.8 before restoring equipment to service.
7.14.7 Buffer Amplifier A5 Alignment.- Figure 7-7 shows the test setup. See figures 10-13 and 11-27 for test point and measurement point locations.
$*$


Figure 7-7. Test Setup for Buffer Amplifier A5

### 7.14.7.1 Test Equipment

RF voltmeter with 50 -ohm probe

* CSM-1 communications service monitor or equivalent

DMM or VTVM
Test cables, BNC (male) to UG-1468/U and BNC (male) to UG-1465/U
7.14.7.2 Procedure.- Set the signal generator for 20.6 MHz at a power level of -10 dBm .
(1) Connect RF voltmeter to the signal generator and record reading as a reference level.
(2) Connect test equipment as shown in figure 7-7.
(3) Carefully adjust C2 (internal control) for maximum output on the RF voltmeter and record reading ( -1.0 to +1.5 dB of step (1)).
(4) Set the signal generator for an output of 0 dBm and record reading on DMM at noise limiter test point on front panel ( 60 mV min ).
(5) This completes test. Disconnect all equipment, replace module in receiver, perform procedures described in 9.5 .4 or 9.5 .5 and 6.8 before restoring equipment to service.
7.14.8 IF Amplifier A6 Alignment.- Figure 7-8 shows the test setup. See figures 10-14 and 11-29 for test point and measurement point locations.


Figure 7-8. Test Setup for IF Amplifier A6

### 7.14.8.1 Test Equipment

RF voltmeter with 50 -ohm probe
Oscilloscope
Audio oscillator
VTVM or DMM

* CSM-1 communications service monitor or equivalent

RF vector impedance meter HP 4815A or equivalent
Crystal filter ( 20.6 MHz )
Capacitor (220-pF)
Test cables BNC (male) to UG-1468/U and BNC (male) to UG-1465/U
7.14.8.2 Procedure.- Set agc adjust (R7) on agc module (A3) to $6.0 \mathrm{~V} \mathrm{d.c} .\mathrm{and} \mathrm{proceed} \mathrm{as} \mathrm{follows:}$
(1) Connect $220-\mathrm{pF}$ capacitor across R22.
(2) Connect test equipment as shown in figure 7-8.
(3) Set generator for 20.6 MHz , modulated $30 \%$ at 1 kHz . Set attenuator to read 80 millivolts rms on VTVM or DMM at IF test point on front panel.
(4) Tune C9, C14, C19, and C32 for maximum output on DMM.

## NOTE

Maintain a reading of $\mathbf{8 0}$ millivolts rms on VTVM or DMM by increasing attenuation on signal generator.
(5) Repeat step (4) at least three times.

## NOTE

Step (6) is normally a depot level adjustment.
(6) Disconnect generator from J1. Connect RF vector impedance meter to J1. Set frequency to 20.6 MHz and tune C 2 and C 3 for 50 ohms, zero reactance.
(7) Disconnect impedance meter, reconnect generator to J1, and adjust for 50 mV on VTVM or DMM.
(8) The generator attenuator must read from -100 to -102 dBm . If the attenuator reads from -102 to -104 dBm , adjust C 14 to obtain the required reading. If the attenuator reads -104 dBm or less (i.e. -105 dBm ) both C14 and C32 must be adjusted as follows:
a. Determine difference between -102 dBm and attenuator setting required to obtain 50 mV output. Example, $-102 \cdot(-105)=3 \mathrm{~dB}$.
b. Set the attenuator halfway between -102 dBm and the setting required to obtain 50 mV . Example, $-102-(1.5)=-103.5 \mathrm{dBm}$.
(9) Adjust C14 for 50 mV output.
(10) Set attenuator for $\mathbf{- 1 0 2 ~ d B m}$ and adjust C32 for 50 mV output.
(11) Slowly increase the generator output while observing the VTVM or DMM. Note the point that the audio output stops increasing as it starts to distort (a scope must be connected, as shown in figure $\mathbf{7 - 8}$, to the audio output to determine if output is not distorted). This must exceed 250 mV . If it does not, readjust C32 for 300 mV . If 300 mV cannot be obtained, any level greater than 250 mV is acceptable.
(12) Set generator attenuator for -102 dBm and readjust C 14 for 50 mV output.
(13) Set DMM at IF test point to d.c. scale.
(14) Set the generator attenuator for maximum attenuation. Record voltage at IF test point ( 2.5 to 3.5 V d.c.).
(15) Change DMM to a.c. scale and decrease the generator power until the VTVM or DMM reads 80 mV rms.
(16) Connect d.c. meter to AGC test point on front panel door and set AGC to read 5.5 V d.c. Record VTVM or DMM reading at IF test point ( 65 mV min).
(17) Set AGC pot to read 7.0 V d.c. Record VTVM or DMM reading at IF test point ( 30 mV max).
(18) Set AGC pot to read 12 V d.c. and increase the generator power to -15 dBm . Record VTVM or DMM reading at IF test point ( 2.5 mV max).
(19) This completes test. Perform procedures described in 9.5 .4 or 9.5 .5 and 6.8 before restoring equipment to service.
7.14.9 AGC/Squelch A3 Alignment.- Figure 7-9 shows the test setup. See figures 10-11 and 11-25 for test point and measurement point locations.


Figure 7-9 Test Setup for AGC/Squelch A3

### 7.14.9.1 Test Equipment

CSM-1 communications service monitor or equivalent
Function generator
DMM or VTVM (2 ea)
7.14.9.2 Procedure.- Place AC POWER ON-OFF switch in OFF position. Remove the IF amplifier (A6) module, connect test equipment as shown in figure 7-9 and proceed as follows:
(1) Set frequency of function generator to 1 kHz . Set output for 0.2 V a.c.
(2) Place DMM to d.c. scale and adjust the offset control for 3.1 V d.c.
(3) Set AGC control (R7) on module for 6.0 V d.c. at E11 (pin 14).
(4) Increase the audio signal from 0.2 V a.c. and observe that the AGC output voltage at E11 decreases.
(5) Reset audio output to 0.20 V a.c. Set agc control (R7) fully counterclockwise. Increase the offset voltage and observe that the age voltage at E11 increased. Reset offset to 3.1 V d.c. and reset R 7 for 6.0 V d.c.
(6) Set offset voltage to 3.35 V d.c. and observe reading at $\mathrm{E} 11(>12.0 \mathrm{~V}$ d.c.).
(7) Place the SQUELCH ON-OFF switch on receiver front panel in the ON position.
(8) Set SQUELCH ADJUST control on receiver front panel in fully counterclockwise position. Adjust the offset control on generator for 8.0 V d.c. at E11.
(9) Connect DMM or VTVM to SQUELCH test point (behind receiver front panel door). Adjust SQUELCH ADJUST control for fully clockwise position. Observe reading on DMM at squelch test point (<1.0 V d.c.).
(10) Slowly adjust SQUELCH ADJUST control counterclockwise until voltage jumps and record reading (> 8.0 V d.c.). Place SQUELCH switch in OFF position.
(11) Set frequency of generator to 300 Hz , switch output from HIGH to -30 dB jack and set output for 35 mV . Connect DMM to E16 and adjust R41 on module fully counterclockwise. Adjust R32 fully clockwise. Record reading (approx. 0.35 V rms ).
(13) Adjust R41 fully clockwise and record reading (approx. 0.6 V rms). Set R41 for 0.31 V rms.
(13) Set frequency of generator to 100 Hz and record reading at E16 ( 135 mV max).
(14) Set frequency of generator to 3 KHz and record reading ( 0.27 to 0.34 V rms ).
(15) Set frequency of generator to 12 KHz and record reading ( 98 mV max).
(16) This completes the test. Place AC ON-OFF switch in OFF position, disconnect test equipment, and reinsert A3 and A6 modules. Perform procedures as described in 9.5 .4 or 9.5 .5 and 6.8 before restoring equipment to service.
7.14.10 Audio Amplifier A4 Audio Response check.- Figure 7-10 shows the test setup. See figures 10-12 and 1126 for test point and measurement point locations.


Figure 7-10. Test Setup for Audio Amplifier A4

### 7.14.10.1 Test Equipment

Function generator, Clark-Hess 748 or equivalent VOM with 600 -ohm load or audio power meter DMM or VTVM

* CSM-1 communications service monitor or equivalent

Phone plug (terminated into 600 -ohm load)
7.14.10.2 Procedure.- Connect test equipment as shown in figure 7-10. Set MAIN ADJ and PHONE ADJ controls on front panel to maximum clockwise position and proceed as follows:
(1) Remove AF module (A4) from receiver. Set function generator for 1 kHz and adjust output to read 7.8 bolts on VOM or +20 dBm on power meter. Record reading on DMM ( 300 to 350 mV ).
(2) Adjust function generator to 300 Hz while holding output voltage on DMM constant. Record reading on VOM ( 694 to 8.27 volts) or +19 dBm to 20.5 dBm on power meter
(3) Adjust function generator to 3 kHz while holding output voltage constant on the DMM. Record reading on the VOM ( 6.94 to 8.27 volts or +19 dBm to 20.5 dBm on power meter).
(4) Increase output of function generator until output as observed on scope just begins to limit (approx. 30 V p-p). Observe reading on VOM (approx. 10.5 V rms or +23 dBm on power meter).
(5) Reset function generator to 1 kHz with output to 7.8 volts on the VOM or +20 dBm on power meter.
(6) Remove VOM from 32 pins (C and D) and connect between E4 and ground. Record compression output (6.24 to 9.1 V rms ).
(7) Remove VOM from E4 and connect between E2 and ground. Record main audio output (1.42 to 2.38 V rms).
(8) Remove 600 ohm load from 32 (pins C and D ) and connect across phone plug on receiver front panel. Connect VOM and scope across 600 ohm resistor. Connect function generator and DMM between E14 and E5 (gnd).
(9) Repeat steps (1) through (6).
(10) Record secondary audio output (7.7 V rms or +20 dBm minimum).
(11) This completes test. Perform procedures described in 6.8 before restoring equipment to service.
7.14.11 Power Supply PS1 Alignment.- See figures 10-15, 10-16, and 11-30 for test point and measurement point locations.

```
7.14.11.1 Test Equipment
    Oscilloscope
    Digital voltmeter
    Ammeter
    A.C. voltmeter
    DMM or VTVM
```

7.14.11.2 Procedure.- Place AC POWER ON-OFF switch in ON position and proceed as follows, for nominal line voltage of 115 V a.c.
(1) Connect DMM to REG B+ test point on J15 (located behind door on receiver front panel). Adjust R17 on power supply module to read $18.0 \pm 0.1 \mathrm{~V}$ d.c. on DMM.
(2) Connect scope to REG B+ test point, read and record ripple voltage ( 20 mV max).
(4) Connect DMM to UNREG B+ test point on front panel. Read and record unregulated voltage (26.0 to 34.0 V d.c.).
(5) With 120 V a.c. input and 30 V d.c. battery input, the following procedures apply:
a. Connect DMM to REG B+ test point. Record reading (18.0 $\pm 0.1 \mathrm{~V}$ d.c. $)$.
b. Connect scope to REG B+ test point. Record ripple voltage ( 50 mV max).
c. Connect DMM to UNREG B+ test point. Record reading ( 29.0 to 31.0 V d.c.).
(6) With no a.c. input and a battery input of +22.0 V d.c., the following procedures apply:
a. Connect DMM to REG B+ test point on front panel. Record reading ( $18.0 \pm 0.1 \mathrm{~V}$ d.c.).
b. Connect scope to REG B+ test point on front panel. Record ripple voltage ( $40 \mathrm{mV} \max$ ).
c. Connect DMM to UNREG B+ test point. Record reading ( 20.5 to $22.0 . \mathrm{V}$ d.c.).
(7) With no a.c. input and a battery input of $+20.0 \mathrm{~V} \mathrm{d.c.} ,\mathrm{the} \mathrm{following} \mathrm{procedures} \mathrm{apply:}$
a. Connect DMM to REG B+ test point on front panel. Record reading ( $18.0 \pm 0.1 \mathrm{~V}$ d.c.).
b. Connect scope to REG B+ test point on front panel. Record ripple voltage ( 50 mV max).
c. Connect DMM to UNREG B+ test point on front panel. Record reading ( 29.0 to 31.0 V d.c.).
(8) This completes test. Perform procedure 6.8 before restoring equipment to service.
7.14.12 IF Amplifier A6 and Crystal Filter FL1 Bandpass Characteristics.- Figure 7-11 shows the test setup.


Figure 7-11. Test Setup for IF Amplifier A6 and Crystal Filter FL1

### 7.14.12.1 Test Equipment

* CSM-1 communications service monitor or equivalent

RF voltmeter with 50 ohm probe
Cable, BNC to BNC
Cable, BNC to UG-1465/U
BNC tee connector
7.14.12.2 Procedure.- Set frequency dials of CSM-1 to 20.6 MHz . Set output level to -98 dB unmodulated.
(1) Set FUNCTION switch to GENERATE position.

* (2) Set VERT MODE switch to DETECTOR.
(3) Set SWEEP WIDTH ( $\Delta \mathrm{f}$ ) control to fully clockwise.
(4) Set AMPLITUDE MODULATION switch to OFF, and disconnect the input cable to crystal filter.
(5) Vary the VERT POS, FOCUS, INTENSITY, HORIZ POS, and HORIZ GAIN controls to produce a trace on the VERT SET line on the CRT graticule and full scale deflection in the horizontal.
(6) Connect test equipment as shown in figure 7-10.
(7) Set the 100 kHz frequency knob in the "V" position, and SWEEP MODE switch to LO position.
(8) Turn mainframe SWEEP WIDTH ( $\Delta \mathrm{f}$ ) control to ON position and adjust the $0-100 \mathrm{~Hz}$ control to center the waveform. Adjust the SWEEP RATE, HORIZONTAL SIZE, and VERT POS controls for desired display. Observe waveform for flatness and rolloff.
(9) Vary the RF OUTPUT LEVEL switches to obtain the desired display amplitude.
(10) Turn SWEEP WIDTH ( $\Delta f$ ) control to OFF position.
(11) Shift the frequency up and down using the $0-100 \mathrm{~Hz}$ control while observing the trace position. When it is at the highest position the frequency switches and $0-100 \mathrm{~Hz}$ control will indicate the frequency of the peak response. Record the trace position as reference.
(12) Increase output level of CSM-1 by 6 dB .
(13) Adjust frequency controls above and below center frequency until line of graticule returns to the peak response reference line set in step (11). Record both frequencies.
(14) Compute the bandwidth at the 6 dB point by taking the difference between the upper and lower frequencies recorded in step (13). (See tables 4-1 and 4-2 and figures 6-10 and 6-11.)
(15) Repeat steps (13) and (14) for 60 dB record bandwidth. (See tables 4-1 and 4-2 and figures $6-10$ and 6-11.)
(16) This completes test. Perform procedure 6.8 before restoring equipment to service.


## SECTION 8

PARTS LIST
8.1 INTRODUCTION.- This section contains part identification, location, and replacement informa* tion for Receiver, Radio AN/GRR-23 and -24. The tables making up the parts list and list of manufacturers are explained in the following paragraphs.
8.2 PARTS LIST:- Table 8-1 lists items in major assembly groups with subassemblies and parts listed under each group in alphanumeric order of reference designations. The six columns of the parts list are as follows:
8.2.1 Reference Designation.- This column lists in alphanumeric order the reference designation of each item indicated on the schematic diagrams in section 11 (volume 2). The vhf and uhf versions of the receiver are identified by numeric prefixes as follows:

| Prefix | Equipment <br> uhf receiver <br> vhf receiver |
| :---: | :--- |

* The oscillator-multiplier is designated "A1(M)." Likewise, a frequency synthesizer, directly interchangeable with the oscillator-multiplier, is sometimes used; it is designated "A1(S)."
8.2.2 Indent Code Letter.- Each code letter in this column identifies the item listed according to its structure level in the receiver. The code letters used are identified as follows:

| A | Receiver (complete assembly) |
| :--- | :--- |
| B | Major assembly or part on main frame |
| C | Subassembly or part on major assembly |
| D | Sub-subassembly or part on subassembly |
| E | Part on sub-subassembly |

8.2.3 Name of Part and Description.- This column shows the name and description of each item listed. When the item is identical to an item previously listed, although not necessarily performing the same function, this entry will be SAME AS (followed by the reference designation of the first component of this kind previously listed). For an item listed for a particular module but not used in that module, the entry is NOT USED.
8.2.4 Manufacturer's Code Number.- This column lists the Federal Supply Code number of the manufacturer.
8.2.5 JAN/MIL/Manufacturer's Part Number.- This column lists the JAN/MIL type designation assigned to the part or the manufacturer's part number.

### 8.2.6 Notes.- This column is for FAA use.

8.3 LIST OF MANUFACTURERS AND CODE NUMBERS.- Table 8-2 lists the name, address, and Federal Supply Code number of each manufacturer from whom parts are procured. This list is in numerical order of Federal Supply Code numbers.
Table 8-1. VHF/UHF Receiver Parts List (con.)
*



| Ref. <br> Desig. | $\begin{aligned} & \dot{\overrightarrow{5}} \\ & \stackrel{\rightharpoonup}{\mathbf{E}} \\ & \hline \end{aligned}$ | Name of Part and Description | Mfrs. Code Number | JAN/MIL <br> Mfrs. Part No. | Notes |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1A1(M) <br> or 2A1(M) con. <br> L3 <br> L4 <br> L5 <br> L6 <br> P1 <br> P2 <br> Q1 <br> Q2 <br> Q3 <br> R1 <br> R2 <br> R3 <br> R4 <br> R5 <br> R6 <br> R7 <br> R8 | $\begin{aligned} & \mathrm{D} \\ & \mathrm{D} \\ & \mathrm{D} \\ & \mathrm{D} \\ & \mathrm{C} \\ & \mathrm{C} \\ & \mathrm{D} \\ & \mathrm{D} \\ & \mathrm{D} \\ & \mathrm{D} \\ & \mathrm{D} \\ & \mathrm{D} \\ & \mathrm{D} \\ & \mathrm{D} \\ & \mathrm{D} \\ & \mathrm{D} \\ & \mathrm{D} \end{aligned}$ | COIL, RF, $22 \mu \mathrm{H}$ <br> SAME AS L2 <br> SAME AS L2 <br> COIL, RF, $2.2 \mu \mathrm{H}$ <br> CONNECTOR, RECEPTACLE, 9 CONTACTS <br> CONNECTOR, PLUG, 1 CONTACT <br> TRANSISTOR, NPN <br> SAME AS Q1 <br> SAME AS Q1 <br> RESISTOR, COMPOSITION, 750 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ <br> RESISTOR, COMPOSITION, $1 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ <br> RESISTOR, COMPOSITION, $47 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ <br> RESISTOR, COMPOSITION, $10 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ <br> SAME AS R2 <br> RESISTOR, COMPOSITION, 10 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ <br> SAME AS R2 <br> RESISTOR, COMPOSITION, 100 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ | $\begin{aligned} & 71468 \\ & 31550 \end{aligned}$ | MS75101-11 <br> MS75008-32 <br> DEC9PFO <br> UG-1465/U <br> 515351-1 <br> RCR07G751JS RCR07G102JS RCR07G473JS RCR07G103JS <br> RCR07G100JS <br> RCR07G101JS |  |




| Ref. Desig. | 烹 | Name of Part and Description | Mfrs Code Number | JAN/MIL Mfrs. Part No. | Notes |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1A1A1(S) or 2A1A1(S) (con.) C11 C12 CR1 CR2 CR3 L1 L2 Q1 Q2 Q3 Q4 R1 R2 R3 R4 R5 R6 R7 | D <br> D <br> D <br> D <br> D <br> D <br> D <br> D <br> D <br> D <br> D <br> D <br> D <br> D <br> D <br> D <br> D | CAPACITOR, CERAMIC, $1.0 \mu \mathrm{~F} \pm 10 \%, 200 \mathrm{~V}$ <br> SAME AS C2 <br> DIODE, SILICON <br> SAME AS CRI <br> DIODE, SILICON, HOT CARRIER <br> CHOKE, RF, $10 \mu \mathrm{H}$ <br> SAME AS L1 <br> TRANSISTOR, SILICON, PNP, SWITCHING <br> SAME AS QI <br> TRANSISTOR, SILICON, NPN <br> SAME AS Q3 <br> RESISTOR, COMPOSITION, 200 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ <br> RESISTOR, COMPOSITION, 200 ohms $\pm 5 \%, 1 / 8 \mathrm{~W}$ <br> SAME AS R2 <br> SAME AS R1 <br> RESISTOR, COMPOSITION, 270 ohms $\pm 5 \%, 1 / 8 \mathrm{~W}$ <br> RESISTOR, COMPOSITION, $1 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ <br> RESISTOR, COMPOSITION, $3 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ | $\begin{aligned} & 28480 \\ & 04713 \end{aligned}$ | CK06BX105K <br> JAN1N4148 <br> 5082-8906 <br> MS75008-40 <br> 2N4208 <br> JAN2N2857 <br> RCR07G201JS <br> RCR05G201JS <br> RCR05G271JS <br> RCR07G102JS <br> RCR07G302JS | (511785-4) |


| Ref. Desig. | 䓂 | Name of Part and Description | Mfrs. Code Number | JAN/MIL <br> Mfrs. Part No. | Notes |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1A1A1(S) or 2A1A1(S) (con.) R8 R9 R10 R11 R12 R13 R14 R15 R16 R17 R18 R19 R20 R21 S1 S2 S3 S4 | D D D D D D D D D D D D D D D D D D | RESISTOR, COMPOSITION, 150 ohms $\pm 5 \%, 1 / 8 \mathrm{~W}$ SAME AS R8 RESISTOR, COMPOSITION, 300 ohms $\pm 5 \%, 1 / 8 \mathrm{~W}$ RESISTOR, COMPOSITION, 470 ohms $\pm 5 \%, 1 / 8 \mathrm{~W}$ RESISTOR, COMPOSITION, $1 \mathrm{k} \Omega \pm 5 \%, 1 / 8 \mathrm{~W}$ SAME AS R12 SAME AS R11 RESISTOR, COMPOSITION, 22 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ RESISTOR, COMPOSITION, 33 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ RESISTOR, COMPOSITION, $2.2 \mathrm{k} \Omega \pm 5 \%, 1 / 8 \mathrm{~W}$ RESISTOR, COMPOSITION, $1.8 \mathrm{k} \Omega \pm 5 \%, 1 / 8 \mathrm{~W}$ SAME AS R2 RESISTOR, COMPOSITION, 220 ohms $\pm 5 \%, 1 / 8 \mathrm{~W}$ RESISTOR, COMPOSITION, 10 ohms $\pm 5 \%, 1 / 8 \mathrm{~W}$ SWITCH, THUMBWHEEL SWITCH, THUMBWHEEL SWITCH, THUMBWHEEL SWITCH, THUMBWHEEL | $\begin{aligned} & 31550 \\ & 31550 \\ & 31550 \\ & 31550 \end{aligned}$ | $\begin{aligned} & \text { RCR05G151JS } \\ & \text { RCR05G301JS } \\ & \text { RCR 05G471JS } \\ & \text { RCR05G102JS } \\ & \\ & \text { RCR07G220JS } \\ & \text { RCR07G330JS } \\ & \text { RCR05G222JS } \\ & \text { RCR05G182JS } \\ & \text { RCR05G221JS } \\ & \text { RCR05G100JS } \\ & 512999-1 \\ & 512999-2 \\ & 512999-3 \\ & 512999-4 \end{aligned}$ |  |


| Table 8-1. VHF/UHF Receiver Parts List (con.) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. Desig. | 言 | Name of Part and Description | Mfrs Code Number | JAN/MIL <br> Mfrs. Part No. | Notes |
| $\begin{gathered} 1 \mathrm{~A} 1 \mathrm{AI}(\mathrm{~S}) \\ \text { or } \\ 2 \mathrm{~A} 1 \mathrm{A1}(\mathrm{~S}) \\ \text { (con.) } \end{gathered}$ |  |  |  |  |  |
| U1 | D | INTEGRATED CIRCUIT, POSITIVE AND GATE | 01295 | SN54H11J00 |  |
| U2 | D | INTEGRATED CIRCUIT, HIGH SPEED COUNTER | 01295 | SN54196J00 |  |
| U3 | D | SAME AS U2 |  |  |  |
| U4 | D | SAME AS U2 |  |  |  |
| U5 | D | INTEGRATED CIRCUIT, HIGH SPEED COUNTER | 01295 | SN54197J00 |  |
| U6 | D | INTEGRATED CIRCUIT, J-K FLIP-FLOP | 01295 | SN54H102J00 |  |
| U7 | D | INTEGRATED CIRCUIT, LOGIC NAND GATE | 01295 | SN54H00J00 |  |
| U8 | D | INTEGRATED CIRCUIT, DUAL MASTER SLAVED FLIP-FLOP | 04713 | MC10531L |  |
| Z1 | D | RESISTOR NETWORK, FIXED | 31550 | 509435-1 |  |
| $\begin{gathered} 1 \mathrm{~A} 1 \mathrm{~A} 2(\mathrm{~S}) \\ \text { or } \\ 2 \mathrm{~A} 1 \mathrm{~A} 2(\mathrm{~S}) \end{gathered}$ | C | RF GENERATOR | 31550 | 8008624G1 |  |
| C1 | D | CAPACITOR, TANTALUM, $15 \mu \mathrm{~F} \pm 10 \%$, 20 V |  | M39003-01-2289 |  |
| C2 | D | CAPACITOR, CERAMIC, $1000 \mathrm{pF} \pm 20 \%, 1 \mathrm{kV}$ |  | CK60AW102M |  |
| C3 | I | SAME AS C2 |  |  |  |
| C4 | D | CAPACITOR, CERAMIC, $47 \mathrm{pF} \pm 10 \%, 1 \mathrm{kV}$ |  | CK60BX470K |  |
| C5 | D | SAME AS C4 |  |  |  |


| Table 8-1. VHF/UHF Receiver Parts List (con.) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. Desig. | 宮 | Name of Part and Description | Mfrs Code Number | JAN/MIL <br> Mfrs. Part No. | Notes |
| $\begin{gathered} \text { 1A1A22(S) } \\ \text { or } \\ 2 \mathrm{~A} 1 \mathrm{~A} 2(\mathrm{~S}) \\ (\mathrm{con} .) \end{gathered}$ |  |  |  |  |  |
| C6 | D | CAPACITOR, CERAMIC, $0.1 \mu \mathrm{~F} \pm 10 \%$, 100 V |  | CK06BX104K |  |
| C7 | D | CAPACITOR, CERAMIC, $0.01 \mu \mathrm{~F} \pm 10 \%, 200 \mathrm{~V}$ |  | CK06BX103K |  |
| C8 | D | SAME AS C1 |  |  |  |
| C9 | D | SAME AS C2 |  |  |  |
| C10 | D | SAME AS C1 |  |  |  |
| C11 | D | CAPACITOR, VARIABLE, 5.5 to $18 \mathrm{pF}, 350 \mathrm{~V}$ d.c. |  | CV31A180 |  |
| C12 | D | CAPACITOR, CERAMIC, $15 \mathrm{pF} \pm 10 \%, 1 \mathrm{kV}$ |  | CK60BX150K |  |
| C13 | D | SAME AS C2 |  |  |  |
| C14 | D | CAPACITOR, CERAMIC, $22 \mathrm{pF} \pm 10 \%, 1 \mathrm{kV}$ |  | CK60BX220K |  |
| C15 | D | SAME AS C2 |  |  |  |
| C16 | D | CAPACITOR, CERAMIC, $47 \mathrm{pF} \pm 10 \%, 1 \mathrm{kV}$ |  | CK60BX470K |  |
| C17 | D | SAME AS C11 |  |  |  |
| C18 | D | SAME AS C12 |  |  |  |
| C19 | D | SAME AS C2 |  |  |  |
| C20 | D | SAME AS C2 |  |  |  |
| C21 | D | SAME AS C2 |  |  |  |
| C22 | D | CAPACITOR, CERAMIC, $6800 \mathrm{pF} \pm 10 \%, 200 \mathrm{~V}$ |  | CK06BX682K |  |
| C23 | D | SAME AS C7 |  |  |  |


| Table 8-1. VHF/UHF Receiver Parts List (con.) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. Desig. | 踦 | Name of Part and Description | Mfrs. Code <br> Number | JAN/MIL <br> Mfrs. Part No. | Notes |
| $\begin{gathered} 1 \mathrm{~A} 1 \mathrm{~A} 2(\mathrm{~S}) \\ \text { or } \\ 2 \mathrm{A1A2}(\mathrm{~S}) \\ \text { (con.) } \end{gathered}$ |  |  |  |  |  |
| C24 | D | SAME AS C7 |  |  |  |
| C25 | D | SAME AS C2 |  |  |  |
| C26 | D | SAME AS CI |  |  |  |
| C27 | D | SAME AS C7 |  |  |  |
| C28 | D | CAPACITOR, CERAMIC, $6.8 \mathrm{pF} \pm 10 \%, 1 \mathrm{kV}$ |  | CK60BX6R8K |  |
| CR1 | D | DIODE, SILICON | 04713 | MV1405 |  |
| CR2 | D | SAME AS CR1 |  |  |  |
| CR3 | D | DIODE, SILICON |  | JAN1N4148 |  |
| CR4 | D | DIODE, SILICON, HOT CARRIER | 28480 | 5082-8906 |  |
| CR5 | D | SAME AS CR4 |  |  |  |
| CR6 | D | SAME AS CR4 |  |  |  |
| CR7 | D | SAME AS CR4 |  |  |  |
| L1 | D | COIL, RF, tapped at two points | 31550 | $8009305 \mathrm{G1}$ |  |
| L2 | D | COIL, RF, center tapped, 6 turns | 31550 | $8008636 \mathrm{G1}$ |  |
| L3 | D | COIL, RF, $0.15 \mu \mathrm{H}$ |  | MS18130-1 |  |
| L4 | D | SAME AS L3 |  |  |  |
| L5 | D | COIL, RF, center tapped | 31550 | $8008637 \mathrm{G1}$ |  |
| L6 | D | SAME AS L5 |  |  |  |


| Ref. Desig. | $\begin{gathered} 5 \\ 0 \\ 0 \\ 0 \end{gathered}$ | Name of Part and Description | Mfrs. Code Number | JAN/MIL <br> Mfrs. Part No. | Notes |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1A1A2(S) or 2A1A2(S) (con.) L7 L8 L9 L10 Q1 Q2 Q3 Q4 Q5 R1 R2 R3 R4 R5 R6 R7 R8 R9 | $\begin{aligned} & D \\ & D \\ & D \\ & D \\ & D \\ & D \\ & D \\ & D \\ & D \\ & D \\ & D \\ & D \\ & D \\ & D \\ & D \\ & D \end{aligned}$ | COIL, RF, $0.07 \mathrm{mH} \pm 10 \%, 1000 \mathrm{~V}$ rms 1740 mA max COIL, RF $0.56 \mu \mathrm{H}$ <br> COIL, RF, $0.47 \mu \mathrm{H}$ <br> SAME AS L5 <br> TRANSISTOR, FET <br> TRANSISTOR, NPN, SELECTED 2N5109 <br> SAME AS Q3 <br> TRANSISTOR, SILICON, NPN <br> SAME AS Q4 <br> RESISTOR, COMPOSITION, 270 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ <br> RESISTOR, COMPOSITION, 390 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ <br> RESISTOR, COMPOSITION, 430 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ <br> RESISTOR, COMPOSITION, 200 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ <br> SAME AS R4 <br> RESISTOR, COMPOSITION, $1 \mathrm{k} \Omega \pm 5 \%, 1 / 8 \mathrm{~W}$ <br> RESISTOR, COMPOSITION, $4.7 \mathrm{k} \Omega \pm 5 \%, 1 / 8 \mathrm{~W}$ <br> RESISTOR, COMPOSITION, $5.6 \mathrm{k} \Omega \pm 5 \%, 1 / 8 \mathrm{~W}$ <br> RESISTOR, COMPOSITION, 330 ohms $\pm 5 \%$, 1 W | 99800 <br> 17856 <br> 31550 | 1703-9 <br> MS18130-5 <br> MS18130-4 <br> U311 <br> 515387-1 <br> JAN2N2222A <br> RCR07G271JS <br> RCR07G391JS <br> RCR07G431JS <br> RCR07G201JS <br> RCR05G102JS <br> RCR05G472JS <br> RCR05G562JS <br> RCR32G331JS |  |


| Table 8-1. VHF/UHF Receiver Parts List (con.) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. Desig. | 蔮 | Name of Part and Description | Mfrs. Code <br> Number | JAN/MIL <br> Mfrs. Part No. | Notes |
| $\begin{gathered} 1 \mathrm{~A} 1 \mathrm{~A} 2(\mathrm{~S}) \\ \text { or } \\ 2 \mathrm{~A} 1 \mathrm{~A} 2(\mathrm{~S}) \\ (\mathrm{con} .) \end{gathered}$ |  |  |  |  |  |
| R10 | D | RESISTOR, COMPOSITION, $20 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G203JS |  |
| R11 | D | RESISTOR, COMPOSITION, $110 \mathrm{ohms} \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G111JS |  |
| R12 | D | RESISTOR, COMPOSITION, 56 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G560JS |  |
| R13 | D | SAME AS R11 |  |  |  |
| R14 | D | RESISTOR, COMPOSITION, $100 \mathrm{ohms} \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G101JS |  |
| R15 | D | RESISTOR, COMPOSITION, 51 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G510JS |  |
| R16 | D | RESISTOR, COMPOSITION, $24 \mathrm{k} \Omega \pm 5 \%, 1 / 8 \mathrm{~W}$ |  | RCR05G243JS |  |
| R17 | D | SAME AS R9 |  |  |  |
| R18 | D | RESISTOR, COMPOSITION, $20 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G203JS |  |
| R19 | D | RESISTOR, COMPOSITION, 36 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G360JS |  |
| R20 | D | RESISTOR, COMPOSITION, 150 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G151JS |  |
| R21 | D | SAME AS R20 |  |  |  |
| R22 | D | RESISTOR, COMPOSITION, 120 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G12.1JS |  |
| R23 | D | RESISTOR, COMPOSITION, $56 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G563JS |  |
| R24 | D | RESISTOR, COMPOSITION, $30 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G303JS |  |
| R25 | D | RESISTOR, FILM, $1 \mathrm{k} \Omega \pm 1 \%, 1 / 8 \mathrm{~W}$ |  | RN55D1001F |  |
| R26 | D | RESISTOR, FILM, $1.21 \mathrm{k} \Omega \pm 1 \%, 1 / 8 \mathrm{~W}$ |  | RN55D1211F |  |
| R27 | D | RESISTOR, FILM, $2.21 \mathrm{k} \Omega \pm 1 \%, 1 / 8 \mathrm{~W}$ |  | RN55D2211F |  |



| Table 8-1. VHF/UHF Receiver Parts List (con.) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. <br> Desig. | 呺 | Name of Part and Description | Mfrs Code Number | JAN/MIL Mfrs. Part No. | Notes |
| $\begin{aligned} & 1 \mathrm{~A} 1 \mathrm{~A} 3(\mathrm{~S}) \text { or } \\ & 2 \mathrm{~A} 1 \mathrm{~A} 3(\mathrm{~S}) \end{aligned}$ | C | PHASE COMPARATOR |  | 8008627G1 |  |
| C1 | D | CAPACITOR, CERAMIC, $2200 \mathrm{pF} \pm 10 \%, 200 \mathrm{~V}$ |  | CK06BX222K |  |
| C2 | D | CAPACITOR, $0.047 \mu \mathrm{~F} \pm 10 \%$, 100 V |  | CK06BX473K |  |
| C3 | D | SAME AS C2 |  |  |  |
| C4 | D | CAPACITOR, TANTALUM, $2.2 \mu \mathrm{~F} \pm 10 \%$, 50 V |  | M39003-01-2362 |  |
| C5 | D | CAPACITOR, TANTALUM, $15 \mu \mathrm{~F} \pm 10 \%, 20 \mathrm{~V}$ |  | M39003-01-2289 |  |
| C6 | D | SAME AS C5 |  |  |  |
| C7 | D | SAME AS C5 |  |  |  |
| C8 | D | CAPACITOR, CERAMIC, $0.1 \mu \mathrm{~F} \pm 10 \%, 100 \mathrm{~V}$ |  | CK06BX104K |  |
| C9 | D | CAPACITOR, TANTALUM, $6.8 \mu \mathrm{~F} \pm 10 \%, 35 \mathrm{~V}$ |  | M39003-01-2304 |  |
| C10 | D | SAME AS C2 |  |  |  |
| C11 | D | CAPACITOR, CERAMIC, $100 \mathrm{pF} \pm 10 \%$, 1 kV |  | CK60BX101K |  |
| C12 | D | CAPACITOR, CERAMIC, $0.01 \mu \mathrm{~F} \pm 10 \%, 200 \mathrm{~V}$ |  | CK06BX103K |  |
| C13 |  | NOT USED |  |  |  |
| C14 | D | CAPACITOR, CERAMIC, $0.15 \mu \mathrm{~F} \pm 10 \%$, 50 V |  | CK06BX154K |  |
| C15 | D | CAPACITOR, CERAMIC, $0.1 \mu \mathrm{~F} \pm 10 \%$, 100 V |  | CK06BX104K |  |
| C16 | D | SAME AS C5 |  |  |  |
| C17 | D | CAPACITOR, CERAMIC, $47 \mathrm{pF} \pm 10 \%, 1 \mathrm{kV}$ |  | CK60BX470K |  |
| C18 | D | CAPACITOR, CERAMIC, $0.22 \mu \mathrm{~F} \pm 10 \%$, 50 V |  | CK06BX224K |  |
| CR1 | D | DIODE, SILICON, $75 \mathrm{prv}, 10 \mathrm{~mA}$ |  | JAN1N4148 |  |


| Ref. <br> Desig. | 苟 | Name of Part and Description | Mfrs. Code Number | JAN/MIL Mfrs. Part No. | Notes |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{gathered} 1 \mathrm{~A} 1 \mathrm{~A} 3(\mathrm{~S}) \\ \text { or } \\ 2 \mathrm{~A} 1 \mathrm{~A} 3(\mathrm{~S}) \\ (\mathrm{con} .) \end{gathered}$ |  |  |  |  |  |
| CR2 | D | SAME AS CR1 |  |  |  |
| CR3 | D | SAME AS CR1 |  |  |  |
| CR4 | D | SAME AS CR1 |  |  |  |
| L1 | D | COIL, RF, $15 \mu \mathrm{H}$ |  | MS18130-22 |  |
| Q1 | D | TRANSISTOR, SILICON, NPN |  | JAN2N2222A |  |
| Q2 | D | SAME AS Q1 |  |  |  |
| Q3 | D | SAME AS Q1 |  |  |  |
| Q4 | D | NOT USED |  |  |  |
| Q5 | D | TRANSISTOR, SILICON, PNP |  | JAN2N2907A |  |
| Q6 | D | TRANSISTOR, SILICON, FET, N CHANNEL | 22229 | 2N4393 |  |
| R1 | D | RESISTOR, COMPOSITION, 510 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G511JS |  |
| R2 | D | RESISTOR, COMPOSITION, $4.7 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G472JS |  |
| R3 | D | RESISTOR, COMPOSITION, $100 \mathrm{ohms} \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G101JS |  |
| R4 | D | RESISTOR, COMPOSITION, $5.6 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G562JS |  |
| R. 5 | D | RESISTOR, COMPOSITION, $10 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G103JS |  |
| R6 | D | SAME AS R3 |  |  |  |
| R7 | D | RESISTOR, COMPOSITION, $18 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G183JS |  |
| R8 | D | RESISTOR, COMPOSITION, $2.2 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G222JS |  |



| Table 8-1. VHF/UHF Receiver Parts List (con.) |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. Desig. | 它 | Name of Part and Description | Mfrs Code Number | JAN/MIL Mfrs. Part No. | Notes | N |
| $\begin{gathered} \text { 1A1A5(S) } \\ \text { or } \\ \text { 2A1A5(S) } \\ (\text { (con.) } \end{gathered}$ |  |  |  |  |  |  |
| L1 | D | COIL, RF, 0.7 mH | 31550 | 8008593 G 1 |  |  |
| L2 | D | COIL, RF, $10 \mu \mathrm{H}$ |  | MS75008-40 |  |  |
| L3 | D | COIL, RF, $330 \mu \mathrm{H}$ |  | MS75053-4 |  |  |
| R1 | D | NOT USED |  |  |  |  |
| R2 | D | RESISTOR, COMPOSITION, $1.3 \mathrm{M} \Omega \pm 5 \%, 1 / 8 \mathrm{~W}$ |  | RCR05G135JS |  |  |
| R3 | D | RESISTOR, COMPOSITION, 10 ohms $\pm 5 \%, 1 / 8 \mathrm{~W}$ |  | RCR05G100JS |  | 8 |
| R4 | D | RESISTOR, FILM, $8.25 \mathrm{k} \Omega \pm 1 \%, 1 / 8 \mathrm{~W}$ |  | RN55D8251F |  | 0 |
| R5 | D | RESISTOR, VARIABLE, $2 \mathrm{k} \Omega \pm 10 \%$ |  | RJ50CP202 |  | \% |
| R6 | D | RESISTOR, FILM, $3.01 \mathrm{k} \Omega \pm 1 \%, 1 / 8 \mathrm{~W}$ |  | RN55D3011F |  | $\stackrel{+}{\square}$ |
| U1 | D | INTEGRATED CIRCUIT, VOLTAGE REGULATOR | 12040 | LM105 | Replaces SG105J |  |
| $\begin{aligned} & \text { 1A1(S) or } \\ & \text { 2A1(S) } \end{aligned}$ |  |  |  |  |  |  |
| L1 | C | FILTER, EMI FEED-THROUGH, $1500 \mathrm{pF}, 200$ WV d.c. | 33095 | 51712011 |  |  |
| L2 | C | SAME AS L1 |  |  |  |  |
| L3 | C | SAME AS L1 |  |  |  |  |


| Table 8-1. VHF/UHF Receiver Parts List (con.) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. Desig. | 宽 | Name of Part and Description | Mfrs. Code Number | JAN/MIL Mfrs. Part No. | Notes |
| $\begin{gathered} \text { 1A1(S) or } \\ \text { 2A1(S) } \\ \text { (con.) } \end{gathered}$ |  |  |  |  |  |
| L4 | C | SAME AS LI |  |  |  |
| L5 | C | SAME AS L1 |  |  |  |
| L6 | C | SAME AS L1 |  |  |  |
| P1 | C | CONNECTOR | 71468 | DEC9PF0 |  |
| P2 | C | CONNECTOR, COAX |  | UG-1465/U |  |
| U1 | C | INTEGRATED CIRCUIT, REGULATOR | 12969 | PIC600 |  |
| 1A2 | B | MIXER/MULTIPLIER, UHF | 31550 | 8004240G1, G2 |  |
|  | C | CKT CARD ASSY, MIXER MULTIPLIER, UHF | 31550 | 8004350 G 1 |  |
| ** | C | CKT CARD ASSY, MIXER MULTIPLIER, UHF | 31550 | $8006164 \mathrm{G1}$ |  |
| C1 | D | CAPACITOR, CERAMIC, $470 \mathrm{pF} \pm 10 \%, 1 \mathrm{kV}$ |  | CK60AX471K |  |
| C2 | C | CAPACITOR, CERAMIC, $1000 \mathrm{pF} \pm 20 \%, 1 \mathrm{kV}$ |  | CK60AW102M |  |
| C3 | D | SAME AS C2 |  |  |  |
| C4 | D | CAPACITOR, CERAMIC, STANDOFF, $1000 \mathrm{pF}+\mathbf{1 0 0} \%$ $-0 \%, 500 \mathrm{~V}$ | 00656 | 5601-1 |  |
| *Appli <br> **Appli | sto | G1 Mixer/multiplier configuration G2 Mixer/multiplier configuration |  | - |  |




| Table 8-1. VHF/UHF Receiver Parts List (con.) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. <br> Desig. | 宮 | Name of Part and Description | Mfrs. Code Number | JAN/MIL Mfrs. Part No. | Notes |
| 1A2 (con.) |  |  |  |  |  |
| C44 | D | SAME AS C5 |  |  |  |
| C45 |  | NOT USED |  |  |  |
| C46 | D | SAME AS C5 |  |  |  |
| C47 |  | NOT USED |  |  |  |
| C48 |  | NOT USED |  |  |  |
| C49 | D | SAME AS C31 |  | = |  |
| C50 | D | SAME AS C33 |  |  |  |
| C51 | D | SAME AS C33 |  |  |  |
| C52 | D | CAPACITOR, CERAMIC, $0.01 \mu \mathrm{~F} \pm 10 \%, 200 \mathrm{~V}$ |  | CK06BX103K |  |
| C53 | D | SAME AS C52 |  |  |  |
| *C54 | D | CAPACITOR, CERAMIC, $100 \mathrm{pF} \pm 10 \%, 1 \mathrm{kV}$ |  | CK60BX101K |  |
| **C54 | D | CAPACITOR, CERAMIC, $15 \mathrm{pF} \pm 10 \%, 1 \mathrm{kV}$ |  | CK60BX150K |  |
| C55 | D | SAME AS C28 |  |  |  |
| C56 | D | CAPACITOR, TANTALUM, $2.2 \mu \mathrm{~F} \pm 10 \%, 50 \mathrm{~V}$ |  | M39003-01-2362 |  |
| CR1 | D | DIODE, HOT CARRIER | 28480 | 5082-8906 |  |
| CR2 |  | NOT USED |  |  |  |
| *Applie <br> **Applie |  | G1 Mixer/multiplier configuration G2 Mixer/multiplier configuration |  |  |  |


| Ref. Desig. | 䓂 | Name of Part and Description | Mfrs Code Number | JAN/MIL <br> Mfrs. Part No. | Notes |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1A2 (con.) |  |  |  |  |  |
| CR3 |  | NOT USED |  |  |  |
| CR4 | D | SAME AS CR1 |  |  |  |
| CR5 | D | DIODE, PIN | 28480 | 5082-8697 |  |
| J1 | C | CONNECTOR, COAX |  | UG-1468/U |  |
| L1 | E | COIL, RF, tapped | 31550 | 8004960-1 |  |
| L2 |  | NOT USED |  |  |  |
| L3 | D | CHOKE, RF, $1 \mu \mathrm{H} \pm 10 \%, 0.93 \mathrm{~A}$ |  | MS75008-28 |  |
| L4 | D | SAME AS L3 |  |  |  |
| L5 | E | COIL, RF, tapped | 31550 | 8004960-2 |  |
| L6 | D | COIL, RF. $0: 33 \mu \mathrm{H} \pm 20 \%, 2 \mathrm{~A}$ |  | MS75008-23 |  |
| L7 | D | SAME AS L3 |  |  |  |
| L8 | E | COIL, RF | 31550 | 8004814-1 |  |
| L9 | D | SAME AS L3 |  |  |  |
| *L10 | E | COIL, RF, tapped | 31550 | 8004920-1 |  |
| **L10 | E | COIL, RF, tapped | 31550 | 8004920-2 |  |
| L11 | D | SAME AS L3 |  |  |  |
| $\begin{gathered} \text { *Appli } \\ \text { **Appli } \end{gathered}$ |  | G1 Mixer/multiplier configuration G2 Mixer/multiplier configuration |  |  |  |


| Table 8-1. VHF/UHF Receiver Parts List (con.) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. <br> Desig. | 品 | Name of Part and Description | Mfrs Code Number | JAN/MIL Mfrs. Part No. | Notes |
| 1A2 (con.) |  |  |  |  |  |
| L12 | E | COIL, RF, tapped | 31550 | 8004919-1 |  |
| L13 | D | COIL, RF, $2.7 \mu \mathrm{H} \pm 10 \%, 0.46 \mathrm{~A}$ |  | MS75008-33 |  |
| L14 | D | COIL, RF, $22 \mu \mathrm{H} \pm 10 \%, 0.24 \mathrm{~A}$ |  | MS75008-44 |  |
| L15 | D | SAME AS L3 |  |  |  |
| L16 | D | SHIELD, RFI | 02114 | 56-490-65-48 |  |
| L17 | D | SAME AS L16 |  |  |  |
| L18 | D | SAME AS L16 |  |  |  |
| P1 | C | CONNECTOR, ELECTRICAL, 15 -pin | 71468 | DAC15PF0 |  |
| P2 | C | CONNECTOR, COAX |  | UG-1466/U |  |
| P3 | C | CONNECTOR, COAX |  | UG-1466/U |  |
| Q1 | D | TRANSISTOR, NPN |  | 2N3866 |  |
| Q2 | D | SAME AS Q1 |  |  |  |
| Q3 | D | SAME AS Q1 |  |  |  |
| Q4 | D | TRANSISTOR, NPN |  | JAN2N2222A |  |
| Q5 | D | TRANSISTOR, NPN |  | JAN2N697 |  |
| Q6 | D | SAME AS Q4 |  |  |  |
| *Q7 | D | TRANSISTOR, DUAL GATE, FET, N-CHANNEL | 31550 | 511830-2 |  |
| **Q7 | D | TRANSISTOR, DUAL GATE, FET, N-CHANNEL | 31550 | FC-5538 |  |
| *Applies <br> **Applies | to | G1 mixer/multiplier configuration G2 mixer/multiplier configuration |  |  |  |



Table 8-1. VHF/UHF Receiver Parts List (con.)

| Ref. <br> Desig. | 免 | Name of Part and Description | Mfrs. Code Number | JAN/MIL <br> Mfrs. Part No. | Notes |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 A 2 (con.) |  |  |  |  |  |
| R15 | D | RESISTOR, COMPOSITION, $2 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G202JR |  |
| R16 | D | SAME AS R15 |  |  |  |
| R17 | D | RESISTOR, VARIABLE, COMPOSITION, $10 \mathrm{k} \Omega \pm 10 \%$, 2 W |  | RV6LAYSA103A |  |
| R18 | D | RESISTOR, COMPOSITION, $5.6 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G562JR |  |
| R19 | D | SAME AS R18 |  |  |  |
| R20 | D | RESISTOR, COMPOSITION, $100 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G104JR |  |
| * R 21 | D | RESISTOR, COMPOSITION, 100 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G101JR |  |
| **R21 | D | SAME AS R20 |  |  |  |
| R22 | D | RESISTOR, COMPOSITION, $330 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G334JR |  |
| *R23 | D | SAME AS R20 |  |  |  |
| **R23 | D | RESISTOR, COMPOSITION, 390 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G391JR |  |
| *R24 | D | SAME AS R6 |  |  |  |
| **R24 | D | RESISTOR, COMPOSITION, $47 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G473JR |  |
| R25 | D | RESISTOR, COMPOSITION, $1 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G102JR |  |
| R26 | D | RESISTOR, COMPOSITION, $3.3 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G332JR |  |
| **Applie | to | G1 mixer/multiplier configuration |  |  |  |
| **Applies | to | $\mathbf{2} 2$ mixer/multiplier configuration |  |  |  |



Table 8-1. VHF/UHF Receiver Parts List (con.)

| Ref. Desig. | 䔍 | Name of Part and Description | Mfrs. Code Number | JAN/MIL Mfrs. Part No. | Notes |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 A 2 (con.) |  |  |  |  |  |
| R42 | D | SAME AS R20 |  |  |  |
| R43 | D | SAME AS R20 |  |  |  |
| R44 | D | SAME AS R29 |  |  |  |
| R45 | D | RESISTOR, COMPOSITION, $150 \mathrm{ohms} \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G151JR |  |
| **R46 | D | RESISTOR, COMPOSITION, $2.2 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G222JR | Selected at test |
| RT1 | D | RESISTOR, THERMAL, 27 ohms nom, 0.8 W | 12930 | 4DB270S | $1.5 \mathrm{k} \Omega, 2.2 \mathrm{k} \Omega$, or $4.7 \mathrm{k} \Omega$ |
| VR1 | D | DIODE, ZENER, 3.3 V $\pm 5 \%$, 0.4 W |  | JAN1N746A |  |
| VR2 | D | DIODE, ZENER, $6.2 \mathrm{~V} \pm 5 \%, 0.4 \mathrm{~W}$ |  | JAN1N753A |  |
| 2 A 2 | B | MIXER/MULTIPLIER, VHF | - 31550 | 3004241G1,G2 |  |
|  | C | CKT CARD ASSY, MIXER/MULTIPLIER, VHF | 31550 | $8004351 \mathrm{G1}$ |  |
|  | C | CKT CARD ASSY, MIXER/MULTIPLIER, VHF | 31550 | $8006777 \mathrm{G1}$ |  |
| C1 | D | CAPACITOR, VARIABLE, AIR, 2.2 to $27 \mathrm{pF}, 375 \mathrm{~V}$ | 74970 | 193-0008-001 |  |
| C2 | D | CAPACITOR, CERAMIC, $470 \mathrm{pF} \pm 10 \%, 1 \mathrm{kV}$ |  | CK60AX471K |  |
| C3 | D | CAPACITOR, CERAMIC, $1000 \mathrm{pF} \pm 20 \%, 1 \mathrm{kV}$ |  | CK60AW102M |  |
| C4 | D | SAME AS C3 |  |  |  |
| C5. | D | SAME AS C3 |  |  |  |
| $\begin{gathered} \text { *Applies } \\ \text { **Applies } \end{gathered}$ | to | G1 mixer/multiplier configuration G2 mixer/multiplier configuration |  |  |  |


| Table 8-1. VHF/UHF Receiver Parts List (con.) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. <br> Desig. | 㝘 | Name of Part and Description | Mfrs Code Number | JAN/MIL Mfrs. Part No. | Notes |
| 2 A 2 (con.) |  |  |  |  |  |
| C6 | D | CAPACITOR, CERAMIC, $0.01 \mu \mathrm{~F} \pm 20 \%, 1 \mathrm{kV}$ |  | CK63W103M |  |
| C7 | D | SAME AS C2 |  |  |  |
| C8 | D | SAME AS C3 |  |  |  |
| C9 | D | CAPACITOR, VARIABLE, AIR, 1.7 to $20 \mathrm{pF}, 375 \mathrm{~V}$ | 74970 | 193-0006-001 |  |
| C10 | D | CAPACITOR, CERAMIC, $100 \mathrm{pF} \pm 10 \%, 1 \mathrm{kV}$ |  | CK60BX101K |  |
| C11 | D | SAME AS C10 |  |  |  |
| C12 | D | SAME AS C10 |  |  |  |
| C13 | D | SAME AS C6 |  |  |  |
| C14 |  | NOT USED |  |  |  |
| C15 | D | SAME AS C3 |  |  |  |
| C16 |  | NOT USED |  |  |  |
| C17 | D | SAME AS C3 |  |  |  |
| C18 | D | CAPACITOR, MICA, $33 \mathrm{pF} \pm 5 \%, 500 \mathrm{~V}$ |  | CM05ED330J03 |  |
| C19 |  | NOT USED |  |  |  |
| C20 | D | CAPACITOR, CERAMIC, $2200 \mathrm{pF} \pm 10 \%, 1 \mathrm{kV}$ |  | CK61AW222M |  |
| C21 | D | SAME AS C2 |  |  |  |
| C 22 | D | SAME AS C2 |  |  |  |
| C23 | D | SAME AS C2 |  |  |  |
| C24 | D | SAME AS C9 |  |  |  |
| C25 | D | SAME AS C2 |  |  |  |


| Table 8-1. VHF/UHF Receiver Parts List (con.) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. Desig. | 号 | Name of Part and Description | Mfrs Code Number | JAN/MIL Mfrs. Part No. | Notes |
| 2 A 2 (con. |  |  |  |  |  |
| C26 | D | SAME AS C2 |  |  |  |
| C 27 | D | SAME AS C3 |  |  |  |
| C28 | D | SAME AS C2 |  |  |  |
| C29 | D | SAME AS C9 |  |  |  |
| C30 | D | SAME AS C20 |  |  |  |
| C31 | D | CAPACITOR, CERAMIC, WAFER, $1000 \mathrm{pF} \pm 10 \%$ | 95275 | VK11CX102K |  |
| C32 | D | SAME AS C3 |  |  |  |
| C33 | D | SAME AS C10 |  |  |  |
| C34 | D | CAPACITOR, CERAMIC, $0.01 \mu \mathrm{~F} \pm 10 \%, 200 \mathrm{~V}$ |  | CK06BX103K |  |
| C35 | D | SAME AS C31 |  |  |  |
| C36 | D | SAME AS C3 |  |  |  |
| C37 | D | SAME AS C3 |  |  |  |
| C38 | D | SAME AS C3 |  |  |  |
| C39 | D | SAME AS C34 |  |  |  |
| C40 | D | SAME AS C3 |  |  |  |
| C41 | D | CAPACITOR, VARIABLE, CERAMIC, MINIATURE, 5.5 to $18 \mathrm{pF}, 350 \mathrm{~V}$ | 72982 | 538-011-5-5-18PFA |  |
| C42 | D | CAPACITOR, MICA, $330 \mathrm{pF} \pm 5 \%, 500 \mathrm{~V}$ |  | CM05FD331J03 |  |
| C43 | D | SAME AS C34 |  |  |  |
| C44 | D | SAME AS C10 |  |  |  |


| Ref. <br> Desig. | 言 | Name of Part and Description | Mfrs. Code <br> Number | JAN/MIL Mfrs. Part No. | Notes |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 2A2 (con.) |  |  |  |  |  |
| CR1 | D | DIODE, HOT CARRIER | 28480 | 5082-8916 |  |
| CR2 | D | DIODE, SILICON, $100 \mathrm{prv}, 100 \mathrm{~mA}$ |  | JAN1N914 |  |
| CR3 | D | SAME AS CR1 |  |  |  |
| CR4 | D | DIODE, PIN | 28480 | 5082-8697 |  |
| J1 | D | CONNECTOR, COAX |  | UG-1468/U |  |
| L1 | D | COIL, RF, 4 turns, 16 ga wire, $1 / 4^{\prime \prime} \mathrm{dia}$ | 31550 | 8006107-1 |  |
| ${ }^{*} \mathrm{~L} 2$ | D | COIL, RF, $2.2 \mu \mathrm{H} \pm 10 \%, 0.24 \mathrm{~A}$ |  | MS75008-44 |  |
| **L2 | D | COIL, RF, $2.2 \mu \mathrm{H} \pm 10 \%, 0.505 \mathrm{~A}$ |  | MS75008-32 |  |
| L3 | D | COIL, RF, tapped, 5-1/2 turns, $14 \mathrm{ga}, 9 / 32^{\prime \prime}$ dia | 31550 | 8006106-1 |  |
| L4 | D | COIL, RF |  | MS75053-1 |  |
| L5 | D | COIL, RF, $22 \mu \mathrm{H} \pm 10 \%, 0.24 \mathrm{~A}$ |  | MS75008-44 |  |
| L6 |  | NOT USED |  |  |  |
| L7 |  | NOT USED |  |  |  |
| 18 | D | CHOKE, RF, $2.2 \mu \mathrm{H} \pm 10 \%, 0.505 \mathrm{~A}$ |  | MS75008-32 |  |
| L9 | D | COIL, RF, 3-1/4 turns, $16 \mathrm{ga}, 9 / 32^{\prime \prime}$ dia | 31550 | 8004830-1 |  |
| *Appli | to | G1 mixer/multiplier configuration |  |  |  |
| **Appli | to | G2 mixer/multiplier configuration |  |  |  |


| Table 8-1. VHF/UHF Receiver Parts List (con.) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. Desig. | 苞 | Name of Part and Description | Mfrs Code Number | JAN/MIL Mfrs. Part No. | Notes |
| 2 A 2 (con.) |  |  |  |  |  |
| 110 | D | COIL, RF, $1 / 2$ turn, $16 \mathrm{ga}, 9 / 32^{\prime}$ ' dia | 31550 | 8004830-1 |  |
| L11 | D | SAME AS L8 |  |  |  |
| L12 | D | COIL, RF, tapped, $2.2 \mu \mathrm{H}, 2-1 / 2$ turns, $16 \mathrm{ga}, 9 / 32^{\text {', }} \mathrm{dia}$ | 31550 | 8004829-1 |  |
| L13 | D | SAME AS L8 |  |  |  |
| L14 |  | NOT USED |  |  |  |
| L15 | D | COIL, RF, $10 \mu \mathrm{H} \pm 10 \%, 0.44 \mathrm{~A}$ |  | MS75008-40 |  |
| L16 | D | COIL, RF, $1.5 \mu \mathrm{H} \pm 10 \%, 0.7 \mathrm{~A}$ |  | MS75008-30 |  |
| **L17 | D | CHOKE, RF, $1 \mu \mathrm{H} \pm 10 \%, 0.93 \mathrm{~A}$ |  | MS75008-28 |  |
| P1 | D | CONNECTOR, ELECTRICAL, 15 pin | 71468 | DAC15PF0 |  |
| P2 | D | CONNECTOR, COAX |  | UG-1466/U |  |
| P3 | D | SAME AS P2 |  |  |  |
| *Q1 | D | TRANSISTOR, DUAL GATE, FET, N-CHANNEL | 01295 | 511830-2 |  |
| **Q1 | D | TRANSISTOR, DUAL GATE, FET, N-CHANNEL | 01295 | SFC6570 |  |
| *Q2 | D | TRANSISTOR, DUAL GATE, FET, N-CHANNEL | 02735 | 511830-1 3N140 |  |
| * Q2 | D | SAME AS Q1 |  |  |  |
| Q3 | D | TRANSISTOR, SILICON, NPN |  | JAN2N2222A |  |
| *Applies to G1 mixer/multiplier configuration** Applies to $\mathbf{G} 2$ mixer/multiplier configuration |  |  |  |  |  |
|  |  |  |  |  |  |





| Table 8-1. VHF/UHF Receiver Parts List (con.) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. Desig. | 苞 | Name of Part and Description | Mifrs. Code Number | JAN/MIL Mfrs. Part No. | Notes |
| 2 A 2 (con.) |  |  |  |  |  |
| RT3 | D | RESISTOR, THERMAL, 27 ohms, 0.8 W max | 12930 | 4DB270S |  |
| VR1 | D | DIODE, ZENER, $3.3 \mathrm{~V} \pm 5 \%, 0.4 \mathrm{~W}$ |  | JAN1N746A |  |
| VR2 | D | DIODE, ZENER, $6.2 \mathrm{~V} \pm 5 \%, 0.4 \mathrm{~W}$ |  | JAN1N753A |  |
| 1A3 or | B | PREAMPLIFIER, AF/AGC-SQUELCH | 31550 | 8008586G1 |  |
|  | C | CIRCUIT CARD ASSY, PREAMPLIFIER | 31550 | 8008595G1 |  |
|  | C | CIRCUIT CARD ASSY, AGC-SQUELCH | 31550 | 8008596G1 |  |
| C1 | D | CAPACITOR, $0.1 \mu \mathrm{~F} \pm 10 \%, 100 \mathrm{~V}$ |  | CP09A1KB104K3 |  |
| C2 | D | CAPACITOR, $10 \mu \mathrm{~F} \pm 10 \%, 20 \mathrm{~V}$ |  | M39003-01-2286 |  |
| C3 | D | CAPACITOR, $0.1 \mu \mathrm{~F} \pm 10 \%, 100 \mathrm{~V}$ | 51642 | 300-100W5R104K |  |
| C4 | D | CAPACITOR, $2.2 \mu \mathrm{~F} \pm 10 \%, 50 \mathrm{~V}$ |  | M39003-01-2362 |  |
| C5 | D | SAME AS C4 |  |  |  |
| C6 | D | SAME AS C4 |  |  |  |
| C7 | D | SAME AS C4 |  |  |  |
| C8 | D | SAME AS C4 |  |  |  |
| C9 | D | SAME AS C4 |  |  |  |
| C10 | D | SAME AS C4 |  |  |  |
| C11 | D | SAME AS C2 |  |  |  |
| C12 | D | SAME AS C4 |  |  |  |
| C13 | D | SAME AS C4 |  | - |  |




| Ref. Desig. | 妾 | Name of Part and Description | Mfrs. Code <br> Number | JAN/MIL <br> Mfrs. Part No. | Notes |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 A3 or 2 A 3 (con.) <br> R5 <br> R6 <br> R7 <br> R8 <br> R9 <br> R10 <br> R11 <br> R12 <br> R13 <br> R14 <br> R15 <br> R16 <br> R17 <br> R18 <br> R19 <br> R20 <br> R21 <br> R22 <br> R23 |  | SAME AS R2 <br> RESISTOR, FILM, $2.80 \mathrm{k} \Omega \pm 1 \%, 1 / 8 \mathrm{~W}$ RESISTOR, VARIABLE, $2.5 \mathrm{k} \Omega \pm 10 \%, 2 \mathrm{~W}$ RESISTOR, FILM, $3.32 \mathrm{k} \Omega \pm 1 \%, 1 / 8 \mathrm{~W}$ RESISTOR, FILM, 825 ohms $\pm 1 \%, 1 / 8 \mathrm{~W}$ RESISTOR, FILM, 60.4 ohms $\pm 1 \%, 1 / 8 \mathrm{~W}$ RESISTOR, FILM, 210 ohms $\pm 1 \%, 1 / 8 \mathrm{~W}$ RESISTOR, COMPOSITION, $6.2 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ RESISTOR, COMPOSITION, 330 ohms $\pm 5 \%, 1 / 2 \mathrm{~W}$ RESISTOR, COMPOSITION, $2.4 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ RESISTOR, FILM, $1 \mathrm{k} \Omega \pm \mathbf{1 \%}, 1 / 8 \mathrm{~W}$ RESISTOR, COMPOSITION, 47 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ RESISTOR, FILM, $6.04 \mathrm{k} \Omega \pm 1 \%, 1 / 8 \mathrm{~W}$ RESISTOR, COMPOSITION, $1 \mathbf{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ RESISTOR, COMPOSITION, 22 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ RESISTOR, FILM, $51.1 \mathrm{k} \Omega \pm 1 \%, 1 / 8 \mathrm{~W}$ RESISTOR, FILM, $22.1 \mathrm{k} \Omega \pm 1 \%, 1 / 8 \mathrm{~W}$ RESISTOR, COMPOSITION, $680 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ RESISTOR, COMPOSITION, $2.2 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RN55D2801F <br> RV6NAYSL252A <br> RN55D3321F <br> RN55D8250F <br> RN55D60R4F <br> RN55D2100F <br> RCR07G622JS <br> RCR20G331JS <br> RCR07G242JS <br> RN55D1001F <br> RCR07G470JS <br> RN55D6041F <br> RCR07G102JS <br> RCR07G220JS <br> RN55D5112F <br> RN55D2212F <br> RCR07G684JS <br> RCR07G222JS |  |



| Table 8-1. VHF/UHF Receiver Parts List (con.) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. <br> Desig. | 空 | Name of Part and Description | Mfrs. Code Number | JAN/MIL <br> Mfrs. Part No. | Notes |
| $\left\lvert\, \begin{aligned} & \text { 1A3 or } \\ & \text { 2A3 (con.) } \end{aligned}\right.$ |  |  |  |  |  |
| R43 | D | RESISTOR, COMPOSITION, $4.7 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G472JS |  |
| R44 | D | RESISTOR, COMPOSITION, $510 \mathrm{ohms} \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G511JS |  |
| R45 | D | SAME AS R43 |  |  |  |
| R46 | D | RESISTOR, COMPOSITION, 470 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G471JS |  |
| R47 | D | RESISTOR, FILM, $40.2 \mathrm{k} \Omega \pm 1 \%, 1 / 8 \mathrm{~W}$ |  | RN55D4022F |  |
| R48 | D | RESISTOR, FILM, $9.31 \mathrm{k} \Omega \pm 1 \%, 1 / 8 \mathrm{~W}$ |  | RN55D9311F |  |
| R49 | D | SAME AS R24 |  |  |  |
| R50 | D | RESISTOR, COMPOSITION, $12 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G123JS |  |
| R51 | D | RESISTOR, FILM, $5.62 \mathrm{k} \Omega \pm 1 \%, 1 / 8 \mathrm{~W}$ |  | RN55D5621F |  |
| R52 | D | RESISTOR, COMPOSITION, 220 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07 G221JS |  |
| R53 | D | RESISTOR, COMPOSITION, $1.6 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G162JS |  |
| R54 | D | RESISTOR, COMPOSITION, $18 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G183JS |  |
| R55 | D | RESISTOR, COMPOSITION, $470 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G474JS |  |
| R56 | D | RESISTOR, COMPOSITION, $220 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G224JS |  |
| R57 | D | SAME AS R42 |  |  |  |
| R58 | D | RESISTOR, FILM, $34 \mathrm{k} \Omega \pm 1 \%, 1 / 8 \mathrm{~W}$ |  | RN5 5D3402F |  |
| R59 | D | SAME AS R34 |  |  |  |
| R60 | D | RESISTOR, FILM, $3.01 \mathrm{k} \Omega \pm 1 \%, 1 / 8 \mathrm{~W}$ |  | RN55D3011F |  |
| R61 | D | RESISTOR, FILM, $8.25 \mathrm{k} \Omega \pm 1 \%, 1 / 8 \mathrm{~W}$ |  | RN55D8251F |  |


| Table 8-1. VHF/UHF Receiver Parts List (con.) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. Desig. | 恶 | Name of Part and Description | Mfrs Code <br> Number | JAN/MIL Mfrs. Part No. | Notes |
| $\begin{aligned} & 1 \mathrm{~A} 3 \text { or } \\ & 2 \mathrm{~A} 3 \text { (con.) } \end{aligned}$ |  |  |  |  |  |
| R62 | D | RESISTOR, FILM, $6.04 \mathrm{k} \Omega \pm 1 \%, 1 / 8 \mathrm{~W}$ |  | RN55D6041F |  |
| R63 | D | SAME AS R18 |  |  |  |
| R64 | D | RESISTOR, COMPOSITION, $68 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G683JS |  |
| R65 | D | RESISTOR, FILM, $182 \mathrm{k} \Omega \pm 1 \%, 1 / 8 \mathrm{~W}$ |  | RN5 5D1823F |  |
| R66 | D | SAME AS R47 |  |  |  |
| R67 | D | RESISTOR, FILM, $392 \mathrm{k} \Omega \pm 1 \%, 1 / 8 \mathrm{~W}$ |  | RN60D3923F |  |
| R68 | D | SAME AS R67 |  |  |  |
| R69 | D | SAME AS R46 |  |  |  |
| R70 | D | SAME AS R24 |  |  |  |
| R71 | D | SAME AS R16 |  |  |  |
| R72 | D | SAME AS R18 |  |  |  |
| R73 | D | SAME AS R34 |  |  |  |
| RT1 | D | RESISTOR, THERMAL, 0.2 W max | 12930 | 15DB301S |  |
| U1 | D | INTEGRATED CIRCUIT, AMPLIFIER | 13715 | U5B7741312 |  |
| U2 | D | SAME AS U1 |  |  |  |
| VR1 | D | DIODE, ZENER, 6.2 $\mathrm{V} \pm 5 \%, 0.4 \mathrm{~W}$ |  | JAN1N753A |  |
| VR2 | D | DIODE, ZENER, $12 \mathrm{~V} \pm 5 \%, 0.4 \mathrm{~W}$ |  | JAN1N759A |  |
| VR3 | D | DIODE, ZENER, 5.1 $\mathrm{V} \pm 5 \%, 0.4 \mathrm{~W}$ |  | JAN1N751A |  |


| Ref. <br> Desig. | 㝘 | Name of Part and Description | Mfrs Code Number | JAN/MIL Mfrs. Part No. | Notes |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & 1 \mathrm{~A} 4 \text { or } \\ & 2 \mathrm{~A} 4 \end{aligned}$ | B | AUDIO AMPLIFIER | 31550 | 8004244G1 |  |
|  | C | CIRCUIT CARD ASSY, AUDIO, NO. 1 | 31550 | 8004353 G 1 |  |
|  | C | CIRCUIT CARD ASSY, AUDIO, NO. 2 | 31550 | 8004354G1 |  |
| C1 | D | CAPACITOR, TANTALUM, $10 \mu \mathrm{~F} \pm 10 \%$, 20 V |  | M39003-01-2286 |  |
| C 2 | D | SAME AS C1 |  |  |  |
| C3 | D | SAME AS C1 |  |  |  |
| C4 | D | CAPACTTOR, CERAMIC, $0.01 \mu \mathrm{~F} \pm 20 \%, 1 \mathrm{kV}$ |  | CK63AW103M |  |
| C5 | D | SAME AS C4 |  |  |  |
| C6 | D | SAME AS C1 |  |  |  |
| C7 | D | SAME AS C1 |  |  |  |
| C8 | D | SAME AS C4 |  |  |  |
| C9 | D | SAME AS C4 |  |  |  |
| C10 | D | CAPACITOR, TANTALUM, $47 \mu \mathrm{~F} \pm 10 \%, 35 \mathrm{~V}$ |  | M39003-01-2312 |  |
| C11 | D | CAPACITOR, TANTALUM, $10 \mu \mathrm{~F} \pm 10 \%$, 50 V |  | M39003-01-2374 |  |
| C12 | D | SAME AS C10 |  |  |  |
| C13 | D | SAME AS C1 |  |  |  |
| C14 | D | SAME AS C11 |  |  |  |
| C15 | D | CAPACITOR, TANTALUM, $150 \mu \mathrm{~F} \pm 10 \%, 30 \mathrm{~V}$ |  | CL65BH151KPE |  |
| C16 | D | SAME AS C11 |  |  |  |
| C17 | D | SAME AS C4 |  |  |  |


| Table 8-1. VHF/UHF Receiver Parts List (con.) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. <br> Desig. | 蔚 | Name of Part and Description | Mfrs Code Number | JAN/MIL Mfrs. Part No. | Notes |
| $\begin{aligned} & \text { 1A4 or } \\ & \text { 2A4 (con.) } \end{aligned}$ |  |  |  |  |  |
| C18 | D | SAME AS C10 |  |  |  |
| C19 | D | SAME AS C1 |  |  |  |
| C20 | D | SAME AS C4 |  |  |  |
| C21 | D | CAPACITOR, TANTALUM, $1.5 \mu \mathrm{~F} \pm 10 \%, 50 \mathrm{~V}$ |  | M39003-01-2359 |  |
| C22 | D | SAME AS C11 |  |  |  |
| C23 | D | SAME AS C4 |  |  |  |
| C24 | D | SAME AS C1 |  |  |  |
| CR1 | D | DIODE, SILICON, $100 \mathrm{prv}, 0.11 \mathrm{~A}$ |  | JAN1N914 |  |
| CR2 | D | SAME AS CR1 |  |  |  |
| CR3 | D | SAME AS CR1 |  |  |  |
| P1 | D | CONNECTOR, ELECTRICAL, 15 PIN | 71468 | DAC15PFO |  |
| Q1 | D | TRANSISTOR, SILICON, NPN |  | JAN2N1613 |  |
| Q2 | D | SAME AS Q1 |  |  |  |
| Q3 | D | SAME AS Q1 |  |  |  |
| Q4 | D | SAME AS Q1 |  |  |  |
| Q5 | D | SAME AS Q1 |  |  |  |
| Q6 | D | SAME AS Q1 |  |  |  |
| Q7 | D | SAME AS Q1 |  |  |  |
| Q8 | D | SAME AS Q1 |  |  |  |



| Table 8-1. VHF/UHF Receiver Parts List (con.) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. Desig. | 䓌 | Name of Part and Description | Mfrs Code Number | JAN/MIL <br> Mfrs. Part No. | Notes |
| $\left\lvert\, \begin{aligned} & 1 \mathrm{~A} 4 \text { or } \\ & \text { 2A4 (con.) } \end{aligned}\right.$ |  |  |  |  |  |
| R18 | D | RESISTOR, COMPOSITION, $2.2 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G222JR |  |
| R19 | D | RESISTOR, COMPOSITION, 100 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G101JR |  |
| R20 |  | NOT USED |  |  |  |
| R21 | D | RESISTOR, COMPOSITION, 330 ohms $\pm 5 \%$, $1 / 4 \mathrm{~W}$ |  | RCR07G331JR |  |
| R22 | D | SAME AS R2 |  |  |  |
| R23 | D | SAME AS R4 |  |  |  |
| R24 | D | RESISTOR, COMPOSITION, $27 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G273JR |  |
| R25 | D | SAME AS R6 |  |  |  |
| R26 | D | SAME AS R24 |  |  |  |
| R27 | D | SAME AS R2 |  |  |  |
| R28 | D | RESISTOR, COMPOSITION, $1.8 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G182JR |  |
| R29 | D | RESISTOR, COMPOSITION, $22 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G223JR |  |
| R30 | D | SAME AS R4 |  |  |  |
| R31 | D | RESISTOR, COMPOSITION, $12 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G123JR |  |
| R32 | D | RESISTOR, COMPOSITION, 820 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G821JR |  |
| R33 | D | SAME AS R11 |  |  |  |
| R34 | D | SAME AS R19 |  |  |  |
| R35 | D | SAME AS R5 |  |  |  |
| R36 | D | RESISTOR, COMPOSITION, 220 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G221JR |  |

Table 8-1. VHF/UHF Receiver Parts List (con.)

| Ref. Desig. | 㳦 | Name of Part and Description | Mfrs. Code <br> Number | JAN/MIL Mfrs. Part No. | Notes |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & 1 \mathrm{~A} 4 \text { or } \\ & 2 \mathrm{~A} 4 \text { (con.) } \end{aligned}$ |  |  |  |  |  |
| R37 | D | SAME AS R19 |  |  |  |
| R38 | D | SAME AS R 32 |  |  |  |
| R39 | D | SAME AS R11 |  |  |  |
| R40 | D | RESISTOR, COMPOSITION, $4.7 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G472JS |  |
| R41 | D | SAME AS R32 |  |  |  |
| R42 | D | SAME AS R2 |  |  |  |
| R43 | D | SAME AS R4 |  |  |  |
| R44 | D | SAME AS R31 |  |  |  |
| R45 | D | SAME AS R19 |  |  |  |
| R46 | D | SAME AS R17 |  |  |  |
| R47 | D | SAME AS R6 |  |  |  |
| TI | D | TRANSFORMER, AF, 100 Hz to $10 \mathrm{kHz}, 1 \mathrm{~W}$ | 43543 | 52834 |  |
| T2 | D | SAME AS T1 |  |  |  |
| VR1 | D | DIODE, ZENER, $43 \mathrm{~V} \pm 5 \%, 0.4 \mathrm{~W}$ |  | JAN1 N976B |  |
| VR2 | D | SAME AS VR1 |  |  |  |
| VR3 | D | SAME AS VR1 |  |  |  |
| VR4 | D | SAME AS VR1 |  |  |  |


| Table 8-1. VHF/UHF Receiver Parts List (con.) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. <br> Desig. | 菏 | Name of Part and Description | Mfrs Code Number | JAN/MIL Mfrs. Part No. | Notes |
| 1A5 or | B | BUFFER AMPLIFIER* | 31550 | 8116765G1 |  |
| 2A5 | C | CIRCUIT CARD ASSY, BUFFER AMPLIFIER | 31550 | 8006766G1 |  |
| C2 | D | CAPACITOR, VARIABLE, CERAMIC, 15 to $60 \mathrm{pF}, 200 \mathrm{~V}$ | 72982 | 538-011-15-60 |  |
| C3 |  | NOT USED |  |  |  |
| C4 | D | CAPACITOR, CERAMIC, $2200 \mathrm{pF} \pm 20 \%, 1 \mathrm{kV}$ |  | CK61AW222M |  |
| C5 | D | SAME AS C4 |  |  |  |
| C6 | D | CAPACITOR, CERAMIC, $1000 \mathrm{pF} \pm 20 \%, 1 \mathrm{kV}$ |  | CK60AW102M |  |
| C7 | D | SAME AS C4 |  |  |  |
| C8 | D | CAPACITOR, TANTALUM, $47 \mu \mathrm{~F} \pm 10 \%, 20 \mathrm{~V}$ |  | M39003-01-2295 |  |
| C9 | D | NOT USED |  |  |  |
| C10 | D | CAPACITOR, MICA, $68 \mathrm{pF} \pm 5 \%, 500 \mathrm{~V}$ |  | CM05ED680J03 |  |
| C11 | D | CAPACITOR, CERAMIC, $1000 \mathrm{pF}, \pm 10 \%, 1 \mathrm{kV}$ |  | CK60AW102K |  |
| CR1 | D | SEMICONDUCTOR, HOT CARRIER DIODE | 28480 | 5082-8906 |  |
| J1 | C | CONNECTOR, COAX |  | UG-1468/U |  |
| L1 | D | CHOKE |  | MS75008-33 |  |
| L2 | D | CHOKE |  | MS75008-37 |  |
| L3 | D | SAME AS L2 |  |  |  |
| L4 | D | CHOKE |  | MS75008-25 |  |
| L5 | D | SAME AS L2 |  |  |  |
| P1 | D | CONNECTOR, RECEPTACLE, ELECTRICAL, 9 pins | 71468 | DEC9PFO |  |
| P2 | D | CONNECTOR, COAX |  | UG-1465/U |  |

[^2]

| Ref. Desig. | 苟 | Name of Part and Description | Mfrs. Code Number | JAN/MLL Mfrs. Part No. | Notes |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & 1 \mathrm{~A} 6 \text { or } \\ & 2 \mathrm{~A} 6 \end{aligned}$ |  |  |  |  |  |
| C4 | D | CAPACITOR, CERAMIC, $0.01 \mu \mathrm{~F} \pm 20 \%, 1 \mathrm{kV}$ |  | CK63AQ103M |  |
| C5 | D | CAPACITOR, CERAMIC, $1000 \mathrm{pF} \pm 20 \%, 1 \mathrm{kV}$ |  | CK60AW102M |  |
| C6 | D | SAME AS C4 |  |  |  |
| C7 | D | SAME AS C4 |  |  |  |
| C8 | D | CAPACITOR, TANTALUM, $1.5 \mu \mathrm{~F} \pm 10 \%, 20 \mathrm{~V}$ |  | M39003-01-2980 |  |
| C9 | D | SAME AS C2 |  |  |  |
| C10 | D | SAME AS C5 |  |  |  |
| C11 | C | CAPACITOR, CERAMIC, $0.01 \mu \mathrm{~F} \pm 10 \%, 200 \mathrm{~V}$ |  | CK06BX103K |  |
| C12 | D | SAME AS C4 |  |  |  |
| C13 | D | SAME AS C8 |  | - |  |
| C14 | D | SAME AS C2 |  |  |  |
| C15 | D | SAME AS C5 |  |  |  |
| C16 | D | SAME AS C4 |  |  |  |
| C17 | D | SAME AS C4 |  |  |  |
| C18 | D | SAME AS C8 |  |  |  |
| C19 | D | SAME AS C2 |  |  |  |
| C20 | D | SAME AS C4 |  |  |  |
| C21 | D | SAME AS C4 |  |  |  |
| C22 | D | SAME AS C5 |  |  |  |



| Table 8-1. VHF/UHF Receiver Parts List (con.) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. <br> Desig. | 菏 | Name of Part and Description | Mfrs Code Number | JAN/MIL Mfrs. Part No. | Notes |
| $\left\lvert\, \begin{aligned} & 1 \mathrm{~A} 6 \text { or } \\ & \text { 2A6 (con.) } \end{aligned}\right.$ |  |  |  |  |  |
| C41 | D | CAPACITOR, TANTALUM, $22 \mu \mathrm{~F} \pm 10 \%$, 15 V |  | M39003-01-2271 |  |
| C42 | D | CAPACITOR, TANTALUM, $22 \mu \mathrm{~F} \pm 10 \%$, 35 V |  | M39003-01-2306 |  |
| C43 | D | CAPACITOR, CERAMIC, $0.0022 \mu \mathrm{~F} \pm 10 \%, 100 \mathrm{~V}$ | 51642 | M39014-02-1206 |  |
| C44 | D | SAME AS C11 |  |  |  |
| C45 | D | SAME AS C11 |  |  |  |
| C46 | D | CAPACITOR, CERAMIC, $100 \mathrm{pF} \pm 10 \%, 1 \mathrm{kV}$ |  | CK60BX101K |  |
| C47 |  | NOT USED |  |  |  |
| C48 |  | NOT USED |  |  |  |
| C49 | D | SAME AS C11 |  |  |  |
| C50 | D | SAME AS C11 |  |  |  |
| C51 | D | SAME AS C11 |  |  |  |
| CR1 | D | DIODE, SILICON, $100 \mathrm{prv}, 0.11 \mathrm{~A}$ |  | JAN1N914 |  |
| CR2 | D | SAME AS CR1 |  |  |  |
| CR3 | D | SAME AS CR1 |  |  |  |
| CR4 | D | SAME AS CR1 |  |  |  |
| J1 | C | CONNECTOR, COAX |  | UG-1465/U |  |
| J2 | C | CONNECTOR, COAX |  | UG-1468/U |  |
| L1 | D | COIL, RF, $0.56 \mu \mathrm{H} \pm 10 \%, 1.5 \mathrm{~A}$ |  | MS75008-25 |  |
| L2 | D | COIL, RF, $10 \mu \mathrm{H} \pm 10 \%$, 0.44 A |  | MS75008-40 |  |


| Ref. Desig. | 它 | Name of Part and Description | Mfrs Code <br> Number | JAN/MIL Mfrs. Part No. | Notes |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{array}{\|l\|} \hline \text { 1A6 or } \\ \text { 2A6 (con.) } \end{array}$ |  |  |  |  |  |
| L3 | D | COIL, RF, 18 turns, 24 ga, tapped at 12 T, wound on $620-\mathrm{ohm} 1 / 2-\mathrm{W}$ resistor | 31550 | 8004819G1 |  |
| L4 | D | SAME AS L2 |  |  |  |
| 15 | D | COIL, RF, 18 turns, 24 ga, tapped at 12 T , wound on $300-\mathrm{ohm} 1 / 2$ W resistor | 31550 | 8004819G2 |  |
| L6 | D | SAME AS L2 |  |  |  |
| L7 | D | COIL, RF, 15 turns, 24 ga, tapped at 6 T, wound on $620-\mathrm{ohm} 1 / 2$-W resistor | 31550 | 8004819G2 |  |
| L8 | D | SAME AS L2 |  |  |  |
| L9 | D | SAME AS L2 |  |  |  |
| L10 | D | SAME AS L2 |  |  |  |
| L11 | D | SAME AS L2 |  |  |  |
| L12 | D | SAME AS L2 |  |  |  |
| L13 | D | SAME AS L2 |  |  |  |
| L14 | D | SAME AS L2 |  |  |  |
| L15 | D | SAME AS L2 |  |  |  |
| L16 | D | SAME AS L5 |  |  |  |
| L17 | D | SAME AS L2 |  |  |  |
| P1 | D | CONNECTOR, ELECTRICAL, 9 PIN | 71468 | DEC9PF0 |  |
| Q1 | D | TRANSISTOR, NPN, RF | 73445 | A2892 |  |


| Table 8-1. VHF/UHF Receiver Parts List (con.) |  |  |  |  |  | $\begin{aligned} & \text { ® } \\ & \text { N } \\ & \text { O} \\ & \text { N } \\ & \text { N } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. <br> Desig. | 官 | Name of Part and Description | Mfrs. Code Number | JAN/MIL Mfrs. Part No. | Notes |  |
| $\begin{aligned} & 1 \mathrm{~A} 6 \text { or } \\ & 2 \mathrm{~A} 6 \text { (con. } \end{aligned}$ |  |  |  |  |  |  |
| Q2 | D | TRANSISTOR, SILICON, NPN | 31550 | 515341-1 |  |  |
| Q3 | D | SAME AS Q2 |  |  |  |  |
| Q4 | D | SAME AS Q2 |  |  |  |  |
| Q5 | D | TRANSISTOR, SILICON, NPN |  | JAN2N918 |  |  |
| Q6 | D | SAME AS Q5 |  |  |  |  |
| Q7 | D | TRANSISTOR, SILICON, NPN |  | *JAN2N2222A |  | O |
| R1 | D | RESISTOR, COMPOSITION, $12 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G123JR |  | \% |
| R2 | D | RESISTOR, COMPOSITION, $2.2 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G222JR |  | W9 |
| R3 | D | RESISTOR, COMPOSITION, $1.8 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G182JR |  | -6 |
| R4 | D | RESISTOR, COMPOSITION, $2.4 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G242JR |  | ${ }_{\infty}^{\infty}$ |
| R5 | D | SAME AS R2 |  |  |  | ${ }_{\infty}^{\infty} \omega_{0}$ |
| R6 | D | RESISTOR, COMPOSITION, 510 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G511JR |  |  |
| R7 | D | SAME AS R2 |  |  |  |  |
| R8 | D | RESISTOR, COMPOSITION, 100 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G101JR |  |  |
| R9 | D | SAME AS R2 |  |  |  |  |
| R10 | D | SAME AS R2 |  |  |  |  |
| R11 | D | SAME AS R2 |  |  |  |  |
| R12 | D | RESISTOR, COMPOSITION, 330 ohms $\pm 5 \%$, 1/4 W |  | RCR07G331JR |  |  |
| R13 | D | SAME AS R8 |  |  |  |  |






| Ref. <br> Desig. | 号 | Name of Part and Description | Mfrs. Code Number | JAN/MIL Mfrs. Part No. | Notes |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 or 2 (con.) |  |  |  |  |  |
| J13 |  | NOT USED |  |  |  |
| J14 | B | JACK |  | JJ034 |  |
| J15 | B | CONNECTOR, ELECTRICAL | 95238 | 672-17 |  |
| $\begin{aligned} & 1 \text { PS1 or } \\ & 2 \text { PS1 } \end{aligned}$ | B | POWER SUPPLY | 31550 | 8004245G |  |
|  | C | CIRCUIT CARD ASSY, POWER SUPPLY | 31550 | $8004355 \mathrm{G1}$ |  |
| C1 | C | CAPACITOR, ALUMINUM, ELECTROLYTIC, $1600 \mu \mathrm{~F}$ $+100 \%-10 \%, 50 \mathrm{~V}$ | 56289 | 36D7033 |  |
| C2 | D | CAPACITOR, TANTALUM, $100 \mu \mathrm{~F} \pm 10 \%, 20 \mathrm{~V}$ |  | M39003-01-2301 |  |
| C3 | C | CAPACITOR, TANTALUM, $0.22 \mu \mathrm{~F} \pm 10 \%, 50 \mathrm{~V}$ |  | M39003-01-2344 |  |
| C4 | D | CAPACITOR, CERAMIC, $1000 \mathrm{pF} \pm 20 \%, 1 \mathrm{kV}$ |  | CK60AW102M |  |
| C5 | D | CAPACITOR, TANTALUM, $47 \mu \mathrm{~F} \pm 10 \%, 35 \mathrm{~V}$ |  | M39003-01-2312 |  |
| C6 | C | CAPACITOR, CERAMIC, $0.1 \mu \mathrm{~F} \pm 10 \%, 1 \mathrm{kV}$ |  | CK60BX104K |  |
| CR1 | C | DIODE, SILICON, 200 prv, 5 A |  | JAN1N1614 |  |
| CR2 | C | SAME AS CR1 |  |  |  |
| CR3 | C | SAME AS CR1 |  |  |  |
| CR4 | C | SAME AS CR1 |  |  |  |
| CR5 | D | DIODE, SILICON, 100 prv, 110 mA |  | JAN1N914 |  |
| CR6 | D | SAME AS CR5 |  |  |  |
| CR7 | D | SAME AS CR5 |  |  |  |





| Ref. Desig. | 苞 | Name of Part and Description | Mfrs. Code Number | JAN/MIL <br> Mfrs. Part No. | Notes |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{array}{\|c} 1 \text { or } 2 \text { (con. } \\ \text { w1J9 } \\ \\ \text { w1J10 } \\ \\ \text { w1J11 } \\ \text { w1J12 } \\ \text { w1J13 } \\ \text { w2 } \\ \text { w3 } \\ \text { w3J1 } \\ \text { w3J2 } \\ \text { w3J3 } \\ \text { w3J4 } \\ \text { w3J5 } \\ \text { w3J6 } \\ \text { w3J7 } \\ \text { w3J8 } \\ \text { w3J9 } \\ \text { w3J10 } \\ \text { w3J11 } \\ \text { w3P1 } \\ \text { w4 } \end{array}$ | C <br> C <br> B <br> B <br> C | NOT USED <br> NOT USED <br> NOT USED <br> CONNECTOR, COAX, BNC <br> CONNECTOR, COAX, UHF <br> NOT USED <br> CABLE ASSEMBLY, SPECIAL PURPOSE <br> NOT USED <br> NOT USED <br> NOT USED <br> NOT USED <br> NOT USED <br> NOT USED <br> NOT USED <br> NOT USED <br> NOT USED <br> NOT USED <br> SAME AS W1J12 <br> CONNECTOR, PLUG, ELECTRICAL, 500 V d.c. <br> NOT USED | 31550 | M39012-19-0001 <br> UG-556F/U $8004929 \mathrm{G} 1$ <br> 50-D11-3141 |  |


| Table 8-1. VHF/UHF Receiver Parts List (con.) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. Desig. | 宫 | Name of Part and Description | Mfrs. Code Number | JAN/MIL Mfrs. Part No. | Notes |
| $\begin{aligned} & \text { 1A5 or } \\ & 2 \mathrm{~A} 5 \end{aligned}$ | B | ELECTRICAL NOISE LIMITER | 31550 | 8004238G1 |  |
| C1 | D | CAPACITOR, CERAMIC, $47 \mathrm{pF} \pm 10 \%, 1 \mathrm{kV}$ |  | CK60BX470K |  |
| C2 | D | CAPACITOR, VARIABLE, CERAMIC, $15-60 \mathrm{pF}, 200 \mathrm{~V}$ | 72982 | 538-011-15-60PFF |  |
| C3 | D | CAPACITOR, CERAMIC, $22 \mathrm{pF} \pm 10 \%, 1 \mathrm{kV}$ |  | CK60BX220K |  |
| C4 | D | CAPACITOR, CERAMIC, $0.01 \mu \mathrm{~F} \pm 20 \%, 500 \mathrm{~V}$ |  | CK63AW103M |  |
| C5 | D | SAME AS C3 |  |  |  |
| C6 | D | CAPACITOR, CERAMIC, $1000 \mathrm{pF} \pm 20 \%, 1 \mathrm{kV}$ |  | CK60AW102M |  |
| C7 | D | SAME AS C6 |  |  |  |
| C8 | D | SAME AS C3 |  |  |  |
| C9 | D | SAME AS C1 |  |  |  |
| C10 | D | SAME AS C3 |  |  |  |
| C11 | D | CAPACITOR, TANTALUM, $47 \mu \mathbf{F} \pm 10 \%, 20 \mathrm{~V}$ |  | M39003-01-2295 |  |
| C12 | D | SAME AS C4 |  |  |  |
| C13 | D | CAPACITOR, $10 \mu \mathrm{~F} \pm 10 \%, 20 \mathrm{~V}$ |  | M39003-01-2286 |  |
| C14 | D | CAPACITOR, CERAMIC, $0.1 \mu \mathrm{~F} \pm 10 \%, 100 \mathrm{~V}$ | 51642 | 300-100W5 R104K |  |
| C15 | D | CAPACITOR, CERAMIC, $100 \mathrm{pF} \pm 10 \%, 1 \mathrm{kV}$ |  | CK60BX101K |  |
| C16 | D | CAPACITOR, CERAMIC, $0.012 \mu \mathrm{~F} \pm 10 \%, 100 \mathrm{~V}$ | 51642 | 300-100W5R123K |  |
| C17 | D | SAME AS C3 |  |  |  |
| C18 | D | CAPACITOR, CERAMIC, $68 \mathrm{pF} \pm 20 \%, 1 \mathrm{kV}$ |  | CK60BX680M |  |
| C19 | D | SAME AS C6 |  |  |  |




Table 8-1. VHF/UHF Receiver Parts List (con.)


| Table 8-1. VHF/UHF Receiver Parts List (con.) |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. Desig. |  | Name of Part and Description | Mfrs. Code <br> Number | JAN/MIL Mifrs. Part No. | Notes | O |
| 1A5 or 2A5 (co | ) |  |  |  |  |  |
| R8 | D | RESISTOR, COMPOSITION, $3.3 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G332JR |  |  |
| R9 | D | SAME AS R4 |  |  |  |  |
| R10 | D | RESISTOR, COMPOSITION, $68 \mathrm{ohms} \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G680JR |  |  |
| R11 | D | SAME AS R4 |  |  |  |  |
| R12 | D | RESISTOR, COMPOSITION, 51 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G510JR |  |  |
| R13 | D | RESISTOR, COMPOSITION, $47 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G473JR |  |  |
| R14 | D | RESISTOR, COMPOSITION, $12 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G123JR |  |  |
| R15 | D | RESISTOR, COMPOSITION, $1.2 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G122JR |  |  |
| R16 | D | SAME AS R1 |  |  |  |  |
| R17 | D | SAME AS R1 |  |  |  |  |
| R18 | D | RESISTOR, COMPOSITION, 24 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G240JR |  |  |
| R19 | D | RESISTOR, COMPOSITION, 220 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G221JR |  |  |
| R20 | D | SAME AS R19 |  |  |  |  |
| R21 | D | SAME AS R19 |  |  |  |  |
| R22 <br> thru <br> R24 |  | NOT USED |  |  |  |  |
| R25 | D | SAME AS R6 |  |  |  |  |
| R26 | D | RESISTOR, COMPOSITION, $2.2 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G222JR |  |  |
| R27 | D | RESISTOR, COMPOSITION, 10 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G100JR |  |  |

LL-8

| Table 8-1. VHF/UHF Receiver Parts List (con.) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. Desig. | 第 | Name of Part and Description | Mfrs Code <br> Number | JAN/MIL Mfrs. Part No. | Notes |
| $\begin{aligned} & \text { 1A5 or } \\ & 2 A 5 \text { (con } \end{aligned}$ |  |  |  |  |  |
| R28 | D | RESISTOR, COMPOSITION, $470 \mathrm{ohms} \pm 5 \%, 1 \mathrm{~W}$ |  | RCR32G471JR |  |
| R29 | D | SAME AS R15 |  |  |  |
| R30 | D | SAME AS R19 |  |  |  |
| R31 | D | SAME AS R12 |  |  |  |
| R32 | D | RESISTOR, COMPOSITION, $2 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G202JR |  |
| R33 | D | RESISTOR, COMPOSITION, 27 OHMS $\pm 5 \%, 1 / 2 \mathrm{~W}$ |  | RCR20G270JR |  |
| R34 | D | SAME AS R15 |  |  |  |
| R35 | D | SAME AS R12 |  |  |  |
| R36 | D | SAME AS R 32 |  |  |  |
| R37 | D | SAME AS R6 |  |  |  |
| R38 | D | RESISTOR, COMPOSITION, $39 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G393JR |  |
| R39 | D | RESISTOR, COMPOSITION, $30 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G303JR |  |
| R40 | D | SAME AS R12 |  |  |  |
| R41 | D | SAME AS R27 |  |  |  |
| R42 | D | RESISTOR, COMPOSITION, 470 ohms $\pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G471JR |  |
| R43 | D | RESISTOR, COMPOSITION, $56 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G563JR |  |
| R44 | D | RESISTOR, VARIABLE, $1 \mathrm{k} \Omega \pm 10 \%, 1 / 2 \mathrm{~W}$ | 73138 | 62 PAR 1 K |  |
| R45 | D | SAME AS R27 |  |  |  |
| R46 | D | RESISTOR, COMPOSITION, $1 \mathrm{k} \Omega \pm 5 \%, 1 / 4 \mathrm{~W}$ |  | RCR07G103JR |  |





Table 8-2. Vendor's Codes

| Code | Vendor's name and address | Code | Vendor's name and address |
| :---: | :---: | :---: | :---: |
| 00656 | Aerovox Corp. <br> 740 Belleville Ave. <br> New Bedford, Mass. 02745 |  |  |
| 01295 | Texas Instruments Inc. <br> Components Group <br> P.O. Box 5012 <br> 13500 N. Central Expressway | 13715 | Fairchild Semiconductor, Div. of Fairchild Camera and Instr. Corp. 4300 Redwood Hway. <br> San Rafael, Calif. 94903 |
|  | Dallas, Texas 75222 | 15801 | Fenwal Electronics Inc. 63 Fountain St. |
| 02114 | Ferroxcube Corp. <br> Mt. Marion Rd. |  | Framingham, Mass. 01701 |
|  | Saugerties, N.Y. 12477 | 17856 | Siliconix Inc. <br> 2201 Laurelwood Rd. <br> Santa Clara, Calif. 95054 |
| 02735 |  | 22229 | Solitron Devices Inc. 8808 Balboa Ave. |
|  | RCA Corp. <br> Solid State Division |  | San Diego, Calif. 92123 |
|  | Route 202 <br> Somerville, N.J. 08876 | 25088 | Siemens Corp. 186 Wood Ave. Iselin, N.J. 08830 |
| 04713 | Motorola Semiconductor Products Inc. <br> 5005 East McDowell Road <br> Phoenix, Ariz. 85008 | 27192 | Cutler-Hammer Inc. Industrial Systems Division 4265 N. 30th St. Milwaukee, Wis. 53216 |
| 08806 | General Electric Co. Miniature Lamp Prod. <br> NELA Park, Cleveland, Ohio 44112 | 28480 | Hewlett-Packard Co. 1501 Page Mill Road Palo Alto, Calif. 94304 |
| 12040 | National Semiconductor <br> P.O. Box 443 <br> Commercial Drive <br> Danbury, Conn. 06810 | 31550 | ITT Aerospace/Optical Division of International Telephone and Telegraph Corp. 3700 East Pontiac St. |
| 12930 | Sensitron Inc. 977 N. Interprise Way Orange, Calif. 92667 | 33095 | Fort Wayne, Ind. 46803 <br> Spectrum Control Inc. 78 Stone Place |
| 12969 | Unitrode Corp. 580 Pleasant St. Watertown, Maine 02172 |  | Fairview, Pa. 16405 |

Table 8-2. Vendor's Codes (con.)

| Code | Vendor's name and address | Code | Vendor's name and address |
| :---: | :---: | :---: | :---: |
| 43543 | Nytronics Inc. <br> Transformer Div. <br> 3rd Avenue <br> Alpha, N.J. 08866 |  |  |
| 51642 | Centre Engineering Inc. P.O. Box P8 State College, Pa. 16801 | 86151 | Genisco Technology Corp. Illinois Division 9367 William St. Rosemont, III. 60018 |
| 56289 | Sprague Electric Co. <br> North Adams, Mass. 02138 | 86684 | RCA Corp. <br> Electronic Components 415 S. 5th St. |
| 71468 | ITT Cannon Electric Ind. 3208 Humbolt St. |  | Harrison, N.J. 07029 |
|  | Los Angeles, Calif. 90031 | 94375 | Plessey Connector Div. Inc. 400 Moreland Road |
| - 72619 | Dialight Corp. <br> 1913 Atlantic Ave. <br> Manasquan, NJ 08736 |  | Commack, N.Y. 11725 |
|  |  | 95238 | Continental Connector Corp. 34 and 63 56th St. |
| 72982 | Erie Technological Products Inc. 644 W. 12th St. |  | Woodside, N.Y. 11377 |
|  | Erie, Pa. 16512 | 95275 | Vitramon Inc. <br> Box 544 |
| 73138 | Beckman Instruments Inc. <br> Helipot Division <br> 2500 Harbor Blvd. |  | Bridgeport, Conn. 06601 |
|  | Fullerton, Calif. 92634 | 96341 | Microwave Associates Inc. South Ave. <br> Burlington, Mass. 01801 |
| 73445 | Amperex Electronic Corp. <br> 230 Duffy Ave. <br> Hicksville, Long Island, N.Y. 1180 i | 98291 | Burlington, Mass. 01801 <br> Sealectro Corp. <br> 225 Hoyt |
| 74545 | Harvey Hubbell Inc. <br> State St. and Bostwick Ave. <br> Bridgeport, Conn. 06602 |  | Mamaroneck, N.Y. 10544 |
|  |  | 98410 | E.T.C. Inc. <br> 990 E. 67th St. |
| 74970 | E. F. Johnson Co. 299 10th Ave. S.W. |  | Cleveland, Ohio 44103 <br> American Precision Industries Inc. |
|  | Waseca, Minn. 56093 | 99800 | American Precision Industries inc. <br> Delevan Div. |
| 75915 | Littelfuse Inc. <br> 800 E. Northwest Hwy. <br> Des Plaines, Ill. 60016 |  | 270 Quaker Rd. <br> East Aurora, N.Y. 14052 |

## SECTION 9

## INSTALLATION, INTEGRATION, AND CHECKOUT

9.1 INTRODUCTION.- Packing information and instructions for installing, checking out, aligning, and integrating the vhf/uhf receivers are included in this section. It is highly desirable to modify, align, and otherwise check out the receiver off-site away from commissioned transmitting and receiving equipment before the new equipment is permanently installed.
9.2 PACKING AND UNPACKING PROCEDURE.- The receivers are each packed in a separate expanded polystyrene foam container. Each container is sealed in a snug fitting barrier pouch. The units are then packed in two cleated $3 / 8$-inch plywood shipping boxes. See table $9-1$ for packed and unpacked data. While the equipment is being unpacked, is should be inspected for obvious in-transit damage, such as broken components and connectors on the front and rear of the chassis. Confirm that all cables listed in table $1-2$ are included. Retain the shipping containers until the equipment is installed and operating satisfactorily.

Table 9-1. Packed and Unpacked Data

| Quantity | Description | Unpacked <br> Dimensions | Packed <br> Dimensions | Unpacked <br> Weight | Packed <br> Weight |
| :---: | :---: | :--- | :--- | :--- | :--- |
| 1 | VHF or UHF Receiver | $3-1 / 2$ in. high, <br> 21 in. wide, <br> $12-1 / 4$ in. deep | $9-1 / 2$ in. high, <br> 23 in. wide, <br> 24 in. deep | $\mathbf{2 2 \mathrm { lb }}$ | $\mathbf{3 8 \mathrm { lb }}$ |
|  |  |  |  |  |  |

9.3 INSTALLATION PROCEDURE.- The vhf receiver and the uhf receiver are installed in either open-frame military type MT-686 racks or closed cabinets with the doors removed. Open-frame racks are preferred and shall be used where available. See paragraph 9.3 .2 for relay rack cable plug requirements, figure 9-1 for typical relay rack bracket mounting, and figure 9-2 for an outline dimensional drawing of the vhf/uhf receiver. The vhf receiver and the uhf receiver are each provided with a 3 -section slide attached to each side of the chassis. The stationary member of each slide has four $3 / 16$-inch holes at one end and three $3 / 16$-inch by $5 / 16$-inch slots at the other end. These holes and slots are used for attaching the slides with machine screws to the corresponding brackets (figure 9-1) in the rack.
9.3.1 Mounting Brackets.- Figure $9-3$ shows an outline drawing of a type A bracket required for the CY-597 cabinet mounting and a type B bracket for the MT-686 rack mounting. Four of these brackets are required for a fixed installation. Similar brackets may be fabricated for installation in other equipment enclosures by modifying the type A or type B brackets as appropriate. The mounting brackets are not available from FAA depot stock. The brackets may be fabricated or purchased locally. A supplier for this bracket is Jonathan Manufacturing Corp., 1101 South Acacia Ave., Fullerton, Ca. 92632 (Part Number SP-0466). The slides are listed in the FAA catalog under NSN 5340-01-012-3007 and mounting screws under NSN 5305-00-984-6191.
9.3.2 Cable Requirements.- Cable kits are provided with the receiver as indicated in table 1-2; however, the following specific cable plugs are required to properly install the receiver in the relay rack.
a. Mating plug to J2, MS3108R-18-8S (preferred)
b. A.C. power plug to J1, Hubbell a.c. twist lock receptacle No. 7484
c. Antenna input plug type N (J13)
9.3.2.1 Antenna Cable Assembly Instructions.- Cable connectors UG-21 (male) or UG-23 (fernale) are the mating connectors that attach to the receiver unit. The antenna cable normally used is $\mathbf{R G - 8 , 9}$, or 214. Instructions pertaining to the above are given in figure 9-4.


Figure 9-1. Typical View of Relay Rack Mounting Bracket (Left Side)


Figure 9-2. Outline Drawing of VHF/UHF Receiver


Figure 9-3. Mounting Brackets

## STEP 1

Slide clamp nut, washer and gasket onto cable as shown. Cut off jacket to $3 / 8$ as shown.


## STEP 2



Unbraid and comb out braid wires. Slide braid clamp over braid being certain that the clamp seats squarely against cut end of jacket. Form braid wires smoothly over clamp as shown and trim off excess braid wires. Cut dielectric to 3/64 and conductor to $13 / 64$ as shown.

## STEP 3

Place dielectric bushing (if supplied) over or into dielectric as necessary. Solder center contact to cable conductor leaving no gap at point A. Remove excess solder from outside of contact.


## STEP 4

Insert assembly into connector body, being certain that braid clamp is sealed. Tighten clamp nut with a wrench.


## NOTES:

1. USE ONLY PROPER, SHARP TOOLS. RAZOR-EDGED TOOLS ARE BEST FOR FLEXIBLE CABLE JACKETS AND DIELECTRICS. SMALL SHARP SCISSORS ARE EXCELLENT FOR TRIMMING BRAID WIRES.
2. KEEP ALL TRIMS "SQUARE" MAINTAIN A $90^{\circ}$ RELATIONSHIP WITH CABLE JACKET O.D. ON ALL CUTS. THIS WILL ASSURE GOOD CABLE/PLUG JUNCTIONS AT ALL POINTS IN THE FINISHED ASSEMBLY AND PRESERVE IMPEDANCE CHARACTERISTICS.
3. DO NOT OVERCUT. USE EXTRA CARE IN JACKET AND DIELECTRIC TRIMS. DO NOT CUT INTO CONDUCTORS.
4. CABLE BRAID PREPARATION. MOST NON-CRIMP TYPE PLUGS REQUIRE THE COMBOUT AND FOLD-BACK TECHNIOUE. A FILE CARD IS A USEFUL TOOL FOR THE COMBING OPERATION. INDIVIDUAL BRAID WIRES SHOULD NOT GE ALLOWED TO CROSS EACH OTHER AT THE CLAMP FACE OURING THE FOLD-BACK STEP. IF WIRES ARE ALLOWED TO CROSS, CABLE RETENTION AND ELECTRICAL SHIELD CONTINUITY WILL BE IMPAIRED IN THE FINAL ASSEMBLY
5. FOR SOLDERING CONTACT TO CABLE CENTER CONDUCTOR, $60 / 40$ ALLOY, ROSIN MULTI-CORE SOLDER IS RECOMMENDED. FOR COAXIAL CAELES HAVING STRANDED WIRE CENTER CONDUCTORS IT IS GOOD PRACTICE TO TRIM THE CONDUCTOR BEFORE THE FINAL TRIM CUT. APPLICATION OF HEAT SHOULD NOT BE PROLONGED SINCE SOME DIELECTRICS ARE PRONE TO MELT. IT IS IMPORTANT THAT CONTACT REAR SURFACE BE SNUG AGAINST THE CABLE DIELECTRIC OR SPACER AFTER SOLDERING. EXPOSED CABLE DIELECTRIC SHOULD BE THOROUGHLY CLEANED AFTERWARD TO ELIMINATE METAL CHIPS AND SOLDER FLUX.

Figure 9-4. Antenna Cable Assembly Instructions

## CAUTION

1. Strapping arrangements are shown in figure 9-5 and on the back of top cover. The a.c. line must always be connected to pins 1 and 5 . This is a factory connection. DO NOT CHANGE.
2. AF P 6500.1 , chg 178, Chap 227 requires F2 to be strapped out of the circuit for $105 / 120 \mathrm{~V}$ a.c. operation.
9.3.3 Input Power Connections.- The receivers are shipped from the factory with their input power connections strapped for 120 V a.c. To utilize an input voltage of 105,210 , or 240 , it is necessary to change the strapping arrangement on the power supply. Remove the top cover by loosening six captive 6-32 flathead, Phillips-head retaining screws. Remove power supply terminal strip top cover by loosening two 4-40 panhead, Phillips-head screws. Print voltage rating on space provided on receiver top covers, and replace power supply terminal strip cover.


Figure 9-5. Strapping Arrangement
9.3.4 Verification of Modifications.- In addition to the modification order cited above, confirm that the following modification orders of AF P 6500.1 have been implemented into the receiver.
a. Chap 254: Replacement of A3 module with ITT Part No. 8008586G1
b. Chap 315: Replacement of A1 oscillator module with ITT Part No. 8009546G1
c. Chap 343: Power supply stability improvement.
9.3.5 Cable Connections.- After the receiver slides have been firmly attached to the rack rails, connect the cables provided, including the antenna cable, to their corresponding connectors at the rear of the chassis. Make sure the type N shorting connector is in place on A 7 J 2 ; carefully slide the receiver into the rack, observing that all cables have clearance and are not pinched or damaged. The two slots at each end of the panel allow the entry of hold-down screws into the rack. This completes installation of the receivers.
9.4 TUNEUP AND TEST.- After completing the installation procedure of paragraph 9.3 and assuming the receiver has been properly tuned to the required operating frequency, perform the starting, operating, and stopping procedure of paragraph 3.3, referring to the control and indicator functions of table 3-1. It is necessary to perform a complete tuning procedure for each change of channel or received frequency. Both the vhf receiver and the uhf receiver have been completely aligned at the factory and should
require no further alignment; but, if performance is not satisfactory after completing the starting procedure of paragraph 3.3, recheck the tuning procedure of paragraph 9.5. If performance is still not satisfactory refer to the fault isolation and alig ment procedures of section 7 to locate and correct the trouble.
9.4.1 Operation of Two Receivers from Common Antenna.- When connecting the two receivers for operation from one antenna perform the operating procedure in paragraph 3.4 and refer to figures 3-3 and 3-4 for proper cable length versus frequency.
9.5 TUNING PROCEDURE.- The receiver has the optional capability of using an oscillator-synthesizer module or an oscillator-multiplier module. When using the oscillator-synthesizer module, its output frequency is dialed on thumbwheel switches located on the module. To determine the oscillatorsynthesizer desired frequency refer to table 9-2. The settings are made in accordance with 9.5 .1 below.

Table 9-2. Oscillator-Synthesizer Frequency Determination

| Receiver type | Received frequency | Oscillator-synthesizer frequency |
| :--- | :--- | :--- |
| AN/GRR-23 | 116.00 MHz to | $\frac{\text { Received frequency }(\mathrm{MHz})+20.6}{2}$ |
|  | 149.9875 MHz |  |
| AN/GRR-24 | 225.00 MHz to | Received frequency $(\mathrm{MHz})+20.6$ |
|  | 312.00 MHz | 4 |
| AN/GRR-24 | 312.025 MHz to | Received frequency $(\mathrm{MHz})-20.6$ |
|  | 399.975 MHz | 4 |

9.5.1 Oscillator-Synthesizer Dial Setting versus Actual Frequency.- Output frequencies are available in 6.25 kHz increments which provide 12.5 kHz channel increments for the vhf receiver or 25 kHz increments for the uhf receiver. The dial settings make up five-digit number combinations. Five digits are too few in the operating frequency range to give a 6.25 kHz increment, however. The problem is avoided in the design by making the actual output frequency value significant to more digits than displayed, and by limiting the choice of frequencies only to those of actual channels. The last two dial digits are not individually selectable, but are in 16 definite two-number combinations, instead of 100 , to achieve this. The exact channel frequency in all cases is then obtained by dialing the first five digits of that desired. Table $9-3$ relates a few desired channel frequencies with dialed frequencies and synthesizer actual frequencies. The IF bas been taken into account.

Table 9-3. Oscillator-Synthesizer Dial Calibration

| Channel frequency <br> $(\mathrm{MHz})$ | Dial frequency <br> $(\mathrm{MHz})$ | Actual frequency <br> $(\mathrm{MHz})$ |
| :---: | :---: | :---: |
| 118.050 | 69.325 | 69.3250 |
| 121.500 | 71.050 | 71.0500 |
| 125.375 | 72.987 | 72.9875 |
| 131.550 | 76.075 | 76.0750 |
| 139.925 | 80.262 | 80.2625 |
| 225.050 | 61.412 | 61.4125 |
| 243.000 | 65.900 | 65.9000 |

Table 9-3. Oscillator-Synthesizer Dial Calibration (con.)
$\left.\begin{array}{ccc}\hline & \begin{array}{c}\text { Channel frequency } \\ (\mathrm{MHz})\end{array} & \begin{array}{c}\text { Dial frequency } \\ (\mathrm{MHz})\end{array}\end{array} \begin{array}{c}\text { Actual frequency } \\ (\mathrm{MHz})\end{array}\right]$.

## CAUTION

Care must be exercised when inserting or removing the crystal holder. Be sure pins are properly aligned. Do not twist holder when inserting or removing as bent or misaligned pins may result.
9.5.2 VHF Crystal Selection.- The vhf receiver is capable of operation on any of 680 channels spaced at 50 kHz or 1,360 channels spaced at 25 kHz between 116.0 MHz and 150.0 MHz . The oscillatormultiplier crystal frequency for all channels of the vhf receiver is calculated as shown in table 9-4.

Table 9-4. Output Frequency Determination

| Receiver | Receiving frequency | Oscillator-multiplier crystal frequency |
| :---: | :---: | :---: |
| AN/GRR-23 | 116.00 MHz to | Rcyg Freq (MHz) +20.6 |
| VHF | 149.95 MHz | 10 |
| AN/GRR-24 | 225.00 MHz to | $\underline{\text { Rcvg Freq }(\mathrm{MHz}})+20.6$ |
| UHF | 312.00 MHz | $\frac{10}{20}$ |
| AN/GRR-24 | 312.05 MHz to | Revg Freq (MHz) -20.6 |
| UHF | 399.95 MHz | 20 |

9.5.3 UHF Crystal Selection.- The uhf receiver is capable of operation on any one of 3,500 channels spaced at 50 kHz or 7,000 channels spaced at 25 kHz between 225.00 MHz and 399.95 MHz . The oscillator-multiplier crystal frequency for all uhf receiver channels is calculated as shown in table 9-4.

## NOTE

Before starting the uhf tuning procedure be sure that the shorting cap is on A7J2 on the rear of the receiver (figure 9-2) and that the uhf antenna coupler, tunable filter, and mixer multiplier modules are properly installed in the receiver. See section 7 for module removal and replacement procedures.
9.5.4 UHF Receiver Tuning and Post Tuning Checkout.- After selecting the proper crystal for the desired operating frequency, place it in the crystal holder as shown in figure 3-1 and insert into the oscillator-multiplier module located behind the access door on the receiver front panel. Place POWER ON-OFF switch in the ON position and allow 5 minutes for stabilization, before proceeding as follows:
(1) Line up the oscillator-multiplier module and mixer multiplier module dots with the appropriate frequency markings; the setting of the dots on the oscillator-multiplier module knob is equivalent to 5 times the crystal frequency.

## NOTE

Careful initial setting of the mixer controls is important to avoid subsequent tuning to a wrong harmonic of the oscillator.
(2) Refer to figure 9-6 for setting the tunable filter IN and OUT controls; adjust each as indicated.

## NOTE

Use only a high-impedance voltmeter to prevent circuit loading.
(3) Set voltmeter to the 1.0 V d.c. scale and connect between GROUND and LO test point.

- (4) This step deleted.
(5) On the oscillator-multiplier module, altgernately readjust the OSC, BUF, and AMPL controls for maximum voltmeter reading.


## NOTE

The three controls are very sensitive and must be adjusted slowly to see a deflection on the voltmeter. There is no sequence for adjusting these controls.
(6) On the mixer-multiplier module, adjust the LEVEL ADJ control fully clockwise.
(7) Set voltmeter to the 10 V d.c. scale and connect between GROUND and MULT test point.
(8) Alternately adjust and readjust the QUAD, BUF, and AMPL controls for maximum voltmeter indication. In some cases it may be necessary to change the voltmeter to the $\mathbf{3 0}$ volt scale.
(9) Set LEVEL ADJ counterclockwise for voltage in accordance with table 9-5.


Figure 9-6. UHF Tunable Filter Turns vs. Frequency

Table 9-5. UHF Receiver Multiplier Injection Voltage Levels

| Frequency range <br> (MHZ) | Injection level <br> (volts) |
| :---: | :---: |
| 225.00 to 260.00 | $2.5 \pm 0.1$ |
| 260.05 to 320.00 | $2.0 \pm 0.1$ |
| 320.05 to 340.00 | $2.5 \pm 0.1$ |
| 340.05 to 360.00 | $3.0 \pm 0.1$ |
| 360.05 to 380.00 | $3.5 \pm 0.1$ |
| 380.05 to 400.00 | $4.0 \pm 0.1$ |

(10) Set the voltmeter to the 10 V d.c. scale and connect between GROUND and AGC test point.
(11) Remove the connector on the front panel between ANTENNA and RECEIVER INPUT. Connect test equipment as shown in figure 9-7.


Figure 9-7. Test Setup for Receiver Tuning
(12) Place the SQUELCH switch in the OFF position.
(13) Set generator frequency dials to channel frequency and adjust signal generator for $\mathbf{3 0 \%} \pm 1 \%$ modulation at $1 \mathrm{kHz} \pm 10 \%$.
(14) Adjust signal generator for maximum output. Set the signal generator to the desired channel frequency. If AGC ADJUST (accessible through top cover on receiver) happens to be grossly misadjusted, it is possible no indication will be obtained. If this is the case, set AGC ADJUST to maximum counterclockwise, and then turn it slowly clockwise until the agc voltage just starts increasing.
(15) Alternately adjust and readjust the turnable filter IN and OUT controls for maximum voltmeter indication. Reduce the signal generator output to $-50 \mathrm{dBm}(700 \mathrm{mV}) \pm 0.5 \mathrm{dBm}$ and readjust the IN and OUT controls for maximum voltmeter indication. Keep reducing the signal output and repeating step (14). Make the last adjustment at $-98 \mathrm{dBm}(3.0 \mu \mathrm{~V})$.
(16) Reduce the signal generator output to $-50 \mathrm{dBm}(700 \mu \mathrm{~V}) \pm 0.5 \mathrm{dBm}$.
(17) On the mixer/multiplier module, adjust the RF control for maximum voltmeter indication.
(18) On the mixer/multiplier module, adjust the ANT control for maximum voltmeter indication.
(19) Keep reducing the signal generator output and repeating steps (15), (17), and (18), as required to obtain the absolute maximum voltmeter indication. Ma ke the last round of adjustments at -98 dBm (3.0 $\mu \mathrm{V}$ ).
(20) Set the signal generator to $-98.0 \mathrm{dBm}(3.0 \mu \mathrm{~V}) \pm 0.5 \mathrm{dBm}, 30 \% \pm 1 \%$ modulation at $1 \mathrm{kHz} \pm 10 \%$ Set the voltmeter for 300 millivolts a.c. full scale and connect the AC probe between the IF and GROUND test points. Adjust AGC ADJUST on top cover for $125 \mathrm{mV} \pm 5 \mathrm{mV}$.
(21) Set the voltmeter on the 10 V d.c. scale and reconnect voltmeter to AGC test point. Disconnect the signal generator. The age voltage should drop to its quiescent value of $2.9 \pm 0.3$ volts. If it does not, * adjust AGC ADJUST through the top cover until the agc voltage just drops to its quiescent state, $2.9 \pm 0.3$ volts. Reconnect signal generator and set the level to $-102 \mathrm{dBm}(1.78 \mu \mathrm{~V}) \pm 1 \mathrm{dBm}$. The age voltage should be 5.0 volts or greater.
(22) Set the signal generator to $-98 \mathrm{dBm}(3.0 \mu \mathrm{~V}) 30 \% \pm 1 \%$ modulation at $1 \mathrm{kHz} \pm 10 \%$. The 125 millivolt reading in step (20) may now read between 120 and 180 millivolts.
(23) Remove top cover on module A3 and adjust compression level (R41) control maximum clockwise.
(24) Set voltmeter to the 3 V a.c. scale and connect between MAIN AF test point and GROUND on back of front panel door. Adjust AUDIO MAIN ADJ level control on front panel of receiver maximum clockwise.
(25) Adjust AF PREAMPL ADJUST (R32) on module A3 for 2.0 volts $\pm 25$ millivolts.
(26) Adjust AUDIO MAIN ADJ level control on front panel of receiver for 1.6 volts $\pm 25$ millivolts.
(27) Adjust PREAMPL ADJUST (R32) for 2.0 volts $\pm 25$ millivolts
(28) Adjust compression level (R41) control for $\mathbf{1 . 9 5}$ volts $\pm 10$ millivolts.
(29) Increase signal generator percent modulation from $30 \%$ to $100 \%$. Test voltage shall remain within 1.75 to 2.45 volts. The audio output as read on power meter normally changes less than 1.0 dB . This completes alignment of the agc/squelch circuit.

## INOTE

After initial alignment of agc/squelch circuit has been accomplished and a frequency change is desired, it is not necessary to readjust compression level (R41). Perform the following procedure.
(30) Observe audio for 1.95 volts $\pm 25$ millivolts. If audio is not within required tolerance, adjust AUDIO MAIN ADJ maximum clockwise, and repeat steps (25), (26), and (27). Replace top cover to receive. This completes alignment.
(31) Disconnect voltmeter and signal generator. Reconnect antenna connector between ANTENNA and RECEIVER INPUT on front panel.
(32) This completes the tuning procedure for operation on any one of the uhf channels.

## NOTE

Before starting the vhf tuning procedure, be sure that the shorting cap is on A 7 J 2 on the rear of the receiver (figure 9-2) and that the VHF antenna coupler, tunable filter, and mixer multiplier modules are properly installed in the receiver. See 7.12 for module removal and replacement procedures.
9.5.5 VHF Receiver Tuning and Post Tuning Checkout.- After selecting the proper crystal for the desired operating frequency, place it in the crystal holder as shown in figure 3-1 and insert into the oscil* lator-multiplier module located behind the access door on the receiver fron panel. Place POWER ONOFF switch in the ON position.
(1) Line up the oscillator-multiplier module and mixer/multiplier dots with the appropriate frequency markings. The setting of the dots on the oscillator-multiplier knob is equivalent to 5 times the crystal frequency.

## NOTE

Careful initial setting of the mixer controls is important to avoid subsequent tuning to a wrong harmonic of the oscillator.
(2) Refer to figure 9-8 for setting tunable filter IN and OUT controls; adjust each as indicated.
(3) Set voltmeter to 1.0 V d.c. scale and connect between GROUND and LO test point.

## NOTE

Use only a high-impedance voltmeter to prevent circuit loading.


Figure 9-8. VHF Tunable Filter Turns vs. Frequency
(4) This step deleted.
(5) On the oscillator multiplier module, alternately readjust the OSC, BUF, and AMPL controls for maximum voltmeter reading.
NOTE
These three controls are very sensitive and must be
adjusted slowly to see a deflection on the voltmeter.
There is no sequence for adjusting these controls.
(6) On the mixer/multiplier module, adjust the LEVEL ADJ control fully clockwise.
(7) Set voltmeter to the 3 V d.c. scale and connect between GROUND and MULT test point.
(8) Alternately adjust and readjust the DOUBLER and BUF controls for maximum voltmeter indication.
(9) Carefully adjust LEVEL ADJ control counterclockwise until the voltage indicated in table 9-6 is obtained for the desired frequency.
(10) Set the voltmeter to the 10 V d.c. scale and connect between GROUND and AGC test point.
(11) Remove the connector on the front panel between ANTENNA and RECEIVER INPUT. Connect test equipment as shown in figure 9-7.

Table 9-6. VHF Receiver Multiplier Injection Voltage Levels

| Frequency range <br> $(\mathrm{MHz})$ | Injection level <br> (volts) |
| :---: | :---: |
| 116.00 to 125.00 | $0.96 \pm 0.1$ |
| 125.05 to 134.00 | $1.00 \pm 0.1$ |
| 134.05 to 143.00 | $1.04 \pm 0.1$ |
| 143.05 to 150.00 | $1.07 \pm 0.1$ |

(12) Place the SQUELCH switch in the OFF position.
(13) Set signal generator frequency dials to channel frequency and adjust signal generator for $30 \% \pm 1 \%$ modulation at $1 \mathrm{kHz} \pm 10 \%$.
(14) Adjust signal generator for maximum output.
(15) Set the signal generator to the desired channel frequency. If AGC ADJUST (accessible through top cover on receiver) happens to be grossly misadjusted, it is possible no indication will be obtained. If this is the case, set AGC ADJUST maximum counterclockwise and then turn it slowly clockwise until the agc voltage just starts increasing.
(16)Alternately adjust and readjust the tunable filter IN and OUT controls for maximum voltmeter indication. Reduce the signal generator output to $-50 \mathrm{dBM}(700 \mu \mathrm{~V}) \pm 0.5 \mathrm{dBm}$ and readjust the IN and OUT controls for maximum voltmeter indication. Keep reducing the signal output and repeating step (15). Make the last adjustment at $-98 \mathrm{dBm}(3.0 \mu \mathrm{~V})$.
(17) Reduce the signal generator output to $-50 \mathrm{dBm}(700 \mu \mathrm{~V}) \pm 0.5 \mathrm{dBm}$.
(18) On the mixer/multiplier module, adjust the RF control for maximum voltmeter indication.
(19) On the mixer/multiplier module, adjust the ANT control for maximum voltmeter indication.
(20) Keep reducing the signal output and repeating steps (17), (19), and (20) as required to obtain the absolute maximum voltmeter indication. Make the last adjustment at $-98 \mathrm{dBm}(3.0 \mu \mathrm{~V})$.
(21) Set the signal generator to $-98 \mathrm{dBm}(3.0 \mu \mathrm{~V}), 30 \% \pm 1 \%$ modulation at $1 \mathrm{kHz} \pm 10 \%$. Set the voltmeter for 300 millivolts a.c. full scale and connect the AC probe between the IF and GROUND test points. Adjust AGC ADJUST on top cover for $\mathbf{1 2 5} \pm 5$ millivolts.
(22) Set the voltmeter on the 10 V d.c. scale and reconnect voltmeter to AGC test point. Remove the signal generator input. The age voltage should drop to its quiescent value of $2.9 \pm 0.3$ volts. If it does not drop, adjust AGC ADJUST through top cover until agc voltage just drops to its quiescent state of $2.9 \pm 0.3$ volts. Reconnect the signal generator and set the level to $-102 \mathrm{dBm}(1.78 \mu \mathrm{~V}) \pm 1 \mathrm{dBm}$. The age voltage should be 5.0 volts or greater.
(23) Set signal generator level to $-98 \mathrm{dBm}(3.0 \mu \mathrm{~V}) 30 \% \pm 1 \%$ modulation at $1 \mathrm{kHz} \pm 10 \%$. The $125 \pm 5$ millivolts reading obtained in step (21) may now read between 120 and 180 millivolts.
(24) This step deleted.
(25) Remove top cover on module A3 and adjust compression level (R41) control maximum clockwise.
(26) Set voltmeter to the 3 V a.c. scale and connect between MAIN AF test point and GROUND on back of front panel door. Adjust AUDIO MAIN ADJ level control on front panel of receiver maximum clockwise.
(27) Adjust AF PREAMPL ADJUST (R32) on module A3 for 2.0 volts $\pm 25$ millivolts.
(28) Adjust AUDIO MAIN ADJ level control on front panel of receiver for 1.6 volts $\pm 25$ millivolts.
(29) Adjust PREAMPL ADJUST (R32) for 2.0 volts $\pm 25$ millivolts.
(30) Adjust compression level (R41) control for 1.95 volts $\pm 10$ millivolts.
(31) Increase signal generator percent modulation from $30 \%$ to $100 \%$. Test voltage shall remain within 1.75 to 2.45 volts. The audio output as read on the power meter normally changes less than 1 dB . This completes alignment of agc/squelch circuit.

| NOTE |
| :--- |
| After initial alignment of agc/squelch circuit has <br> been accomplished and a frequency change is <br> desired, it is not necessary to readjust compression <br> level (R41). Perform the following procedures. |

(32) Observe audio for $1.95 \mathrm{~V} \pm 25 \mathrm{mV}$. If audio is not within tolerance, adjust AUDIO MAIN ADJ maximum clockwise and repeat steps (27), (28), and (29). Replace top cover to receiver. This completes alignment.
(33) Disconnect voltmeter and signal generator. Reconnect antenna connector between ANTENNA and RECEIVER INPUT on front panel.
(34) This completes the tuning procedure for operation on any one of the vhf channels.
9.6 SQUELCH CONTROL ADJUSTMENT.- When it is desired to set up the squelch control on the receiver to operate at a given signal input level proceed as follows:
(1) Remove the connector on the front panel between ANTENNA and RECEIVER INPUT. Connect signal generator output to RECEIVER INPUT on front panel.
(2) Place the SQUELCH switch in the OFF position.
(3) Set the voltmeter to the 10 V d.c. scale and connect between the AGC and GROUND test points.
(4) Set the signal generator to CW , frequency dial to the indicated channel frequency, and signal generator power level to $-98 \mathrm{dBm}(3.0 \mu \mathrm{~V}), 30 \%$ modulation at 1 kHz .
(5) Carefully adjust the signal generator frequency controls for maximum AGC voltage.
(6) Set the voltmeter to the 30 V d.c. scale and connect between the SQUELCH test point and GROUND.
(7) Place the SQUELCH switch in the ON position.
(8) Set the signal generator at the desired squelch level.
(9) Set the AUDIO SQUELCH ADJ potentiometer maximum clockwise. The receiver will be squelched and the voltmeter should indicate less than 1 V d.c.
(10) Slowly turn the AUDIO SQUELCH ADJ potentiometer counterclockwise until the voltmeter suddenly increases to approximately 8 V d.c.
(11) Disconnect the signal generator and replace the connector between the ANTENNA and RECEIVER INPUT jacks on the front panel of the receiver.
9.7 ACCEPTANCE CHECKOUT.- The purpose of this procedure is to provide an overall performance check of the key parameters of the receiver. Figure 9-9 shows the test setup block diagram. See section 4 for standards and tolerances. Data obtained from this test shall be recorded on FAA Form 6600-6 (figure 9-10).


Figure 9-9. Test Setup for Acceptance Checkout

### 9.7.1 Test Equipment

* CSM-1 Communications Service Monitor or equivalent

VTVM or DMM with 600 -ohm load, or
GR 1840 Power Meter or equivalent


Figure 9-10. Specimen FAA Form 6600-6
9.7.2 Procedure.- Connect test equipment as shown in figure 9-9. Set the frequency dials of the

* CSM-1 to the receiver channel frequency. Set output level to -98 dBm ( 3 microvolts) modulated $30 \%$ at 1 kHz .
9.7.2.1 Power Output.- Record power output at the main audio output of the receiver ( 90 mV min ).
9.7.2.2 Sensitivity.- Perform the following steps:
(1) Record the dB level on the power meter with modulation on.
* (2) Place the AMPLITUDE MODULATION switch on the CSM-1 in the OFF position and set signal generator for an output signal-plus-noise-to-noise ratio of 10 dB and record generator level on FAA Form 6600-6.
9.7.2.3 Squelch Threshold and Differential.- Place the squelch ON-OFF switch on front of receiver in the ON position. Reduce the generator output in 1 dP steps until the squelch deactivates (no tone is heard). Record the dB level of the generator. Increase che output level until squelch operates. Record the $d B$ level at which the squelch operates; this is the squelch threshold. The ratio of the two readings is the squelch differential. Place switch in the OFF position.
9.7.2.4 Local Oscillator Frequency Check.- The purpose of this procedure is to determine if the local * oscillator frequency is within tolerance $\pm 0.001 \%$ for 25 kHz and 50 kHz spacing. Figure $9-11$ shows the test setup.


Figure 9-11. Test Setup for Local Oscillator Frequency Check

### 9.7.2.4.1 Test Equipment Required

CSM-1 communications service monitor or equivalent
9.7.2.4.2 Procedure.- Remove receiver top cover. Disconnect oscillator, oscillator-multiplier, or oscillator-synthesizer cable A1P2 from J1 on mixer/multiplier module and connect test equipment as shown in figure 9-11 or loosely couple. Proceed as follows:
(1) Set SWEEP WIDTH ( $\Delta \mathrm{f}$ ) to OFF.
(2) Set FUNCTION switch to MEASURE 2 to $60 \mu \mathrm{~V}$.
(3) Set AUDIO MODE switch to BEAT.
(4) Set frequency switches and $0-100 \mathrm{~Hz}$ control to local oscillator frequency.
(5) Set VOLUME control to maximum clockwise.
(6) Set AGC/MANUAL switch to AGC.
(7) Adjust the CSM-1 frequency switches for a zero beat indication from the speaker. As zero beat condition is approached the BEAT indicator will flash at the beat frequency. Continue adjusting the CSM-1 frequency to the minimum flashing rate. The frequency on the dial is the local oscillator frequency. Record this frequency.
(8) If the above requirements cannot be met, consult paragraphs 7.12.5 and 7.14.3. If requirements are met see 6.8.
9.7.2.5 AGC Threshold.- Increase the signal generator output while observing the audio output level to determine the point at which the age throttling action starts. This is the point where the output ceases to increase the direct proportion to the input. The dB scale on the signal generator and the power output meter should increase proportionally ( dB for dB ) until agc throttling action starts. See table 6-1 (step 3).
9.7.2.6 AGC Action.- Vary the signal generator output level from $3.0 \mu \mathrm{~V}(-98 \mathrm{dBm})$ to $50,000 \mu \mathrm{~V}$ $(-13 \mathrm{dBm})$ while observing the receiver audio output level. This audio output level shall not change more than 4 dB .

### 9.8 INTEGRATION DATA

9.8.1 Output Levels.- Receiver output levels are to be set for installations at various sites as follows:

| Site | Level |
| :--- | :--- |
| RCAG | 0 dBm |
| Low activity towers when receiver | $-\mathbf{2 0 ~ d B m}$ |
| is used in conjunction with |  |
| FA-8165 Control Equipment | 0 dBm |
| RTR |  |

9.8.2 Integration at Other Sites.- At manned sites where FA-8165 control equipment is not in use it will be necessary to route the receiver audio output through a line amplifier in order to operate the neon channel-in-use light.

## SECTION 10

PHOTOGRAPHS AND MECHANICAL DRAWINGS

Figure 10-1. Crystal Oscillator

## deq? $d \mathrm{AV}$ <br> This figure deleted.



Figure 10-3. Oscillator-Multiplier $\mathrm{A}(\mathrm{M})$



Figure 10-5. Synthesizer Divider/Control A1A1(S) and Switching Regulator A1A5(S)


Figure 10-6. Synthesizer Phase Comparator A1A3(S) and RF Generator A1A2(S)


Figure 10-7. Mixer/Multiplier (VHF) G1


Figure 10-8. Mixer/Multiplier (VHF) G2


Figure 10-9. Mixer/Multiplier (UHF) G1



Figure 10-11. Preamplifier, AF/AGC-Squelch (Sheet 1 of 2)


Figure 10-11. Preamplifier, AF/AGC-Squelch (Sheet 2 of 2)


Figure 10-12. Audio Amplifier (Sheet 1 of 2)


Figure 10-12. Audio Amplifier (Sheet 2 of 2)


Figure 10-13. Buffer Amplifier


Figure 10-14. IF Amplifier and Detector (Sheet 1 of 2)


Figure 10-14. IF Amplifier and Detector (Sheet 2 of 2)


Figure 10-15. Power Supply PS1, Front

Figure 10-16. Power Supply PS1, Back


Figure 10-17. Receiver Frame Assembly

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APPENDIX B
QUARTZ CRYSTAL (10.0 TO 20.0 MHz ) PROCUREMENT DATA

1 GENERAL.- This appendix details the requirements for fundamental mode, antiresonant quartz crystal units covering the frequency range of 10.0 MHz to 20.0 MHz .

## 2 REQUIREMENTS

### 2.1 Mechanical

a. Holder
b. Marking

HC-6/U per MIL-H-10056/2
Each unit shall be permanently marked in accordance with MIL-C-3098, giving the manufacturer's code designation, his part number, and the nominal frequency in megahertz to eight digits.

### 2.2 Electrical

a. Oscillation mode
b. Rated drive level
c. Frequency
d. Frequency stability
e. Equivalent resistance at resonance
f. Antiresonance load capacitance
3. Shunt capacitance
h. Frequency tolerance
i. Frequency tuning
j. Testing

Fundamental
$2.0 \pm 1.0 \mathrm{~mW}$
As ordered, in the range of 10.0 to 20.0 MHz
Within $\pm 5$ parts per million over the range $-10^{\circ} \mathrm{C}$ to $+75^{\circ} \mathrm{C}$ from the reference temperature of $+26^{\circ} \mathrm{C}$

20 ohms, maximum, at $+26^{\circ}$ C. Spurious mode resistance shall be at least 3 times that at resonance over the range 1 to 60 MHz
$32 \pm 0.5 \mathrm{pF}$
9.0 pF , maximum
$\pm 10.0$ parts per million at $+26^{\circ} \mathrm{C}$
The fundamental frequency of the crystal shall vary a minimum of $\pm 25$ parts per million about its center frequency for a capacitance variation from 29 to $37 \mathrm{pF} ; 32 \mathrm{pF}$ is considered to be the center frequency capacitance.

When using a TS-683/TSM, or equivalent, the calibration resistance shall be 10 ohms, resistor voltage drop 0.14 volt, and rated drive level $1-3 \mathrm{~mW}$.

3 VENDORS.- The following vendors are suggested sources of supply.
a. International Crystal Manufacturing Co. Oklahoma City, Oklahoma
b. Harris Corporation

Crystal Operation
Cincinnati, Ohio
c. R/T Labs, Inc.

4126 Colerain Avenue
Cincinnati, Ohio 48223
d. CTS Knights, Inc.

Sandwich, Illinois
e. Croven, Ltd.

Whitby, Ontario, Canada

## APPENDIX C

IMPEDANGE MATCHING NETWORK

121

INSTRUCTION BOOK

TECHNICAL DATA

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AF P 6500.1 CHG 433
Chap 405 3/3/92
TI 6620.2A
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Paragraph Page
SECTION 1. GENERAL INFORMATION AND REQUIREMENTS
1.1 Introduction ..... C-1
1.2 Equipment Description ..... C-1
1.3 Equipment Supplied ..... C-1
SECTION 2. TECHNICAL DESCRIPTION
2.1 General Description ..... C-3
2.2 Functional Description ..... C-3
2.3 Assembly Description ..... C-3
SECTION 3. OPERATION
3.1 Introduction ..... C- 5
SECTION 4. STANDARDS AND TOLERANCES
4.1 Introduction ..... C-7
SECTION 5. PERIODIC MAINTENANCE
5.1 Requirements ..... C-9
SEGTION 6. MAINTENANCE PROGEDURES
6.1 Requirements ..... C-11
SECTION 7. CORREGTIVE MAINTENANCE
7.1 Introduction ..... C-13
7.2 Test Equipment ..... C-1.3
7.3 Functional Validation. ..... C-13
7.4 Fault Isolation ..... C-15
SECTION 8. PARTS LIST
8.1 Introduction ..... C-17
8.2 Parts List ..... C-17
8.3 List of Manufacturers and Code Numbers ..... C+17\%
AF P 6500.1 CHG ..... 433
Chap 405 ..... 3/3/92
TI 6620.2A
*
TABLE OF CONTENTS (con.)
APPENDIX C
Paragraph Page
SECTION 9. INSTALLATION, INTEGRATION, AND GHECKOUT
9.1 Introduction ..... C-21
9.2 Installation/Integration Procedure ..... C-21
9.3 Checkout ..... C-21
SECTION 10. ELECTRICAL AND MECHANICAL DRAWINGS
SECTION 11. DIAGRAM AND WIRE LIST
LIST OF ILLUSTRATIONS
Figure Page
10-1 Impedance Matching Network 171 ..... C- 24
10-2 Circuit Card Assembly Impedance Matching Network 1Z1 ..... C-25
11-1 Impedance Matching Network $1 Z 1$ ..... C-28
LIST OF TABLES
Table Page
1-1 Equipment Supplied ..... C-1
4-1 Impedance Matching Network Standards and Tolerances ..... C-7
8-1 Impedance Matching Network Parts List ..... C-18
8-2 Vendors' Codes ..... C-19
11-1 Impedance Matching Network Wire List ..... C-27*

1. 1 INTRODUCTION, - This appendix, when combined with the handbook proper, provides theory of operation, identification information, and installation procedures for the impedance matching network (1Z1).
1.2 EQUIPMENT DESCRIPTION. - The impedance matching network (1Z1) is a selfcontained impedance matching network for $A N / G R R-23$ and $A N / G R R-24$ radio receivers. The impedance matching network $1 Z 1$ is presented pictorially in figure 10-1. It mounts between the radio receiver audio output connector, J2, and the audio cable routed to FAA/telco equipment.

## 1. 3 EQUIPMENT SUPPLIED.

Table 1-1. Equipment Supp1ied

| Quantity | Item | Dimensions (inches) |  |  | Unpacked Weight |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Height | Width | Depth |  |
| 1 | Impedance <br> Matching <br> Network <br> (1Z1) | $23 / 4$ | 3 | 4 | . 75 lb |

## TECHNICAL DESGRIPTION

2.1 GENERAL DESCRIPTION. - The impedance matching network (1Z1) is a self-contained impedance matching network for $A N / G R R-23$ and AN/GRR-24 radio receivers. The impedance matching network 121 is presented pictorially in figure 10-1. It mounts between the radio receiver audio output connector, J2, and the audio cable routed to FAA/telco equipment.

### 2.2 FUNCTIONAL DESCRIPTION.

2.2.1 Radio receivers AN/GRR-23 and AN/GRR-24 have audio output source impedances of approximately 150 ohms. FAA/telco equipment audio inputs require that the prior audio output source impedance be 600 ohms. When the radio receiver audio outputs are directly connected to the FAA/telco equipment audio inputs, an impedance mismatch occurs. The radio receiver 150 -ohm audio output source impedance loads the FAA/telco equipment input where the result is inadequate power transfer between devices. The FAA/telco equipment exhibits degraded audio quality with noise.
2.2.2 The impedance matching network $1 \mathrm{Z1}$ corrects radio receiver audio input loading for FAA/telco equipment audio inputs. It uses a resistive $H$-pad configuration to provide adequate power transfer between the receiver and external equipment. Using the impedance matching network $1 Z 1$ improves audio quality and noise rejection.

### 2.3 ASSEMBLY DESCRIPTION.

2.3.1 The impedance matching network $1 Z 1$ consists of a single printed circuit card assembly (1ZlA1) inside a shielded container. The shielded container has two circular connectors externally mounted. One circular connector is an 8 -pin female, the other is an 8-pin male. Six of the eight connector pins are wired $1: 1$ from male to female inside the shielded container. Two of the male and two of the female connector positions are routed to printed circuit card assembly, 1Zlal.
2.3.2 The schematic for the impedance matching network is presented in figure 11-1. The printed circuit card assembly, 1ZlAl, has 5 resistors installed in an H-pad configuration. When an AN/GRR-23 or -24 radio receiver with an output impedance of 150 ohms is connected between $J 2 S$ pins $C$ and $D$, the impedance observed at J2P pins $C$ and $D$ is 600 ohms. This 600 -ohm impedance satisfies the requirements for succeeding FAA/telco equipment.

## SECTION 3

## OPERATION

3.1. INTRODUCTION. - The impedance matching network $1 Z 1$ is a configuration attachment for AN/GRR-23 and AN/GRR-24 radio receivers. There are no controls or indicators on the device. No changes to operation and use of the radio receivers occur when the impedance matching network $1 Z 1$ is installed.

## STANDARDS AND TOLERANCES

4.1 INTRODUCTION. - This section lists the standards and tolerances for the impedance matching network (1Z1), when validation is performed outside of the operating equipment configuration.

Table 4-1. Impedance Matching Network Standards and Tolerances

| Parameter | Standard | Tolerance |
| :---: | :---: | :---: |
| Input Resistance ${ }^{1}$ <br> Output Resistance ${ }^{2}$ <br> Male to Female <br> Connector <br> Continuity ${ }^{3}$ <br> Signal Attenuation ${ }^{4}$ | 172.2 ohms 684 ohms 0.25 ohms | $\pm 2.2$ ohms <br> $\pm 7$ ohms $\pm 0.25$ ohms $\pm 0.25 \mathrm{~dB}$ |
| ${ }^{1}$ Input resistance measurement is observed at connector J2S, between pins $C$ and $D$, with no attachments to connector J2P. See figure 10-1 to identify J2S and J2P. <br> ${ }^{2}$ Output resistance measurement is observed at connector $J 2 P$, between pins $C$ and $D$, with no attachments to connector J2S. <br> ${ }^{3}$ Measuring the resistance between the following connector combinations: <br>  <br> J2S pin B -...-.- J2P pin B <br> J2S pin E ------- J2P pin E <br> J2S pin F ------- J2P pin $F$ <br> J2S pin G ------- J2P pin G <br> J2S pin H ......-. J2P pin H <br> ${ }^{4}$ Test Conditions.- Connecting a $1-\mathrm{ki} 1$ ohertz, 500 -millivolt rms voltage source with an output impedance of 150 ohms $\pm 5 \%$ between pins $G$ and $D$ for comnector J2S. Measuring the difference in the no load voltage and the 600-ohm load voltage at connector J2P, between pins C and D. |  |  |

## PERIODIG MAINTENANGE

5.1 REQUIREMENTS. - The impedance matching network (1Z1) does not have requirements for periodic maintenance beyond the general requirements outlined in section 5 of volume 1 of the instruction book.

## MAINTENANCE PROCEDURES

6.1 REQUIREMENTS. - No maintenance procedures are required for the impedance matching network (1Z1).

## CORRECTIVE MAINTENANCE

7.1 INTRODUCTION - Corrective maintenance should not be required for the impedance matching network (1Z1). However, if problems arise in the AN/GRR-23 or AN/GRR-24 radio receivers and the corrective maintenance outlined in section 7 of the handbook proper does not outline the continued audio problems, the $1 Z 1$ module can be validated.

### 7.2 TEST EQUIPMENT.

Digital voltmeter (Fluke 8050A or equivalent)
7.3 FUNCTIONAL VALIDATION.- Functional validation of the impedance matching network requires removal of the $1 Z 1$ module from the back of the AN/GRR- 23 or AN/GRR24 radio receiver. The requirements for $1 Z 1$ module removal are the reverse requirements for 121 module installation outlined in section 9 . Set a digital voltmeter to a suitable resistance range and perform resistance measurements a through 1. See figure $10-1$ to identify J2S and J2P, if necessary.
a. The resistance measurement between $J 2 S$ pin $C$ and $J 2 S$ pin $D$ should be $172 \pm 2.2$ ohms.
b. The resistance measurement between $J 2 S$ pin $C$ and $J 2 P$ pin $C$ should be $266 \pm 3$ ohms.
c. The resistance measurement between $J 2 S$ pin $D$ and $J 2 P$ pin $D$ should be $266 \pm 3$ ohms.
d. By placing a 600 *ohm resistor between J2P pins $C$ and D, a resistive measurement of $150 \pm 10$ ohms should be observed at J2S between $C$ and $D$.
e. The resistive measurement between the following pin pairs should be 0.25 ohms $\pm 0.25$ ohms.
J2S Pin J2P Pin




G -------------------G
H --------------------- H
f. The resistance measurement between the following pin pairs should be greater than 1 megohms.

g. The resistance measurement between the following pin pairs should be greater than 1 megohms.
J2S Pin B
J2S Pin B
J2S Pin B
J2S Pin B
J2S Pin
J2S Pin
h. The resistance measurement between the following pin pairs should be greater than 1 megohms.

$$
\begin{aligned}
& \text { J2S Pin C ...................J2P Pin } E \\
& \text { J2S Pin C -............... J2P Pin } F
\end{aligned}
$$

$$
\begin{aligned}
& \text { J2S Pin C -................. J2P Pin } H
\end{aligned}
$$

i. The resistance measurement between the following pin pairs should be greater than 1 megohms.

j. The resistance measurement between the following pin pairs should be greater than 1 megohms.

$$
\begin{aligned}
& \text { J2S Pin E ---.-....... J2P Pin F } \\
& \text { J2S Pin E -................. J2P Pin } G \\
& \text { J2S Pin E ........................... Pin } H
\end{aligned}
$$

$k$. The resistance measurement between the following pin pairs should be greater than 1 megohms.

$$
\begin{aligned}
& \text { J2S Pin F --...-...........J2P Pin G } \\
& \text { J2S Pin F---------- J2P Pin H }
\end{aligned}
$$

1. The resistance measurement between the following pin pairs should be greater than 1 megohms.

## J2S Pin G ----------- J2P Pin H

7.4 FAULT ISOLATION. - If any of the measurements listed in section 7.3 do not meet tolerance criteria, use the circuit diagram, figure 11-1, for troubleshooting assistance.
8.1 INTRODUCTION.- This section contains parts identification, location, and replacement information for the impedance matching network, 1Z1. The tables making up the parts list and list of manufacturers are explained in the following paragraphs.

### 8.2 PARTS LIST.

8.2.1.- Table 8-1 lists the major assembly, the subassembly and subassembly parts. The major assembly and subassembly parts are appendixed to the radio receiver assembly and are listed in alphanumeric order of reference designations as indicated. The reference designations and the indent codes are identical to the structure presented in section 8 of the handbook proper. The impedance matching network is classified as a major assembly or part on the main frame for the radio receiver. Therefore, the indent code begins with the letter B.
8.2.2.- The impedance matching network is an option for AN/GRR-23 and - 24 radio receivers. The first number 1 in $1 Z 1$ does not imply that the assembly is to be used only in conjunction with UHF receivers. It is a configuration option for both receivers.
8.3 LIST OF MANUFACTURERS AND CODE NUMBERS.- Table 8-2 lists the name, address, and Federal Supply Code number of each manufacturer from whom parts are procured. This list is in numerical order of the Federal Supply Code numbers.


Table 8-2. Vendors' Codes

Code Vendor's name and address Code Vendor's name and address

24937 | Federal Aviation Administration |
| :--- |
| Supply Management Branch |
| - AAC-480 |
| P.O. Box 25082 |
| Oklahoma City, OK 73125 |

77820 Amphenol Corporation
Bendix Connector Operations
40-60 Delaware Street
Sidney, NY 13838

## SECTION 9

## INSTALLATION, INTEGRATION, AND GHECKOUT

9.1 INTRODUCTION. - This section provides the information necessary to install the impedance matching network (1Z1) configuration onto existing AN/GRR-23 and AN/GRR-24 receivers which are in service.

## 9. 2 INSTALLATION/INTEGRATION PROCEDURE.

a, Turn power off for the specific GRR-23 or GRR-24 receiver which is subject for the impedance matching network (1Z1) installation.
b. Obtain access to the GRR-23 or GRR-24 receiver through front rack mount access or from behind the equipment rack.
c. Remove the cable assembly from the back of the GRR-23 or GRR-24 receiver at the J2 position.
d. Place the impedance matching network on the back of the receiver at the J2 connector position. The receiver J2 connector will mate with $J 2(S)$ on the impedance matching network.
e. Hand tighten the $\mathrm{J} 2(\mathrm{~S})$ nut onto the receiver J 2 connector. Tools are not required to ensure pin and socket continuity.
f. Place the external receiver J2 connector audio output cable on the impedance matching network at $J 2(P)$. Hand tighten the $J 2$ cable to the impedance matching network connector.
g. Restore power to the GRR-23 or GRR-24 receiver.
9.3 CHECKOUT. - Verify that the equipment is operational with no change in audible quality.

ELEGTRICAL AND MECHANICAL DRAWINGS

AF P 6500.1 CHG 433
Chap 405 3/3/92
TI 6620.2 A
$*$


Figure 10-1. Impedance Matching Network 121


| ITEM REF <br> NO DES |  | DESCRIPTION | MFR/PART NO | QTY |
| :---: | :---: | :---: | :---: | :---: |
| ? | R1, R2 | RESISTOR, 5.1 OHMS, $\pm 5 \%, 1 / 4$ WATT | RCR07G5R1JS | 2 EA |
| 2 | R4, R5 | RESISTOR, 261 OHMS, $\pm 1 \%, 1 / 4$ WATT | RN6002610F | 2 EA |
| 3 | R3 | RESISTOR, 162 OHMS, $\pm 1 \%, 1 / 4$ WATT | RN60D1620F | 1 EA |
| 4 |  | PRINTED CIRCUIT CARD | AE-B-0928-8 | 1 EA |

Figure 10-2. Circuit Card Assembly, Impedance Matching
11.1 INTRODUCTION. - This section contains the schematic and the wire list for the impedance matching network.

Table 11-1. Impedance Matching Network Wire List

| Wire <br> No. | From Terminal <br> Conn. - Pin <br> (or CCA Res.) | To Terminal <br> Conn. - Pin <br> (or CCA Res.) | Length <br> (Inches) | MIL-W-16878 Type EE <br> Teflon (16 AWG) |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |
| 1 | J2S - A | J2P - A | 3.5 | Red |
| 2 | J2S - B | J2P - B | 3.5 | Black |
| 3 | J2S - C | 1A1 - R1 | 3.5 | Brown |
| 4 | IA1 - R4 | J2P - C | 3.0 | Brown |
| 5 | J2S - D | 1A1 - R2 | 3.5 | Orange |
| 6 | 1A1 - R5 | J2P - D | 3.0 | Orange |
| 7 | J2S - E | J2P - E | 3.5 | Green |
| 8 | JJS - F | J2P - F | 3.5 | Ye11ow |
| 9 | J2S - G | J2P - G | 3.5 | Blue |
| Wire | From Terminal | To Terminal | Length | MIL-W-16878 Type C |
| No. | Conn. - Pin | Conn. - Pin | (Inches) | PVC (12 AWG) |
|  | (or CCA Res.) | (or CCA Res.) |  |  |
| 10 | J2S - H | J2P - H | 3.5 | White |

AF P 6500.1 CHG 433 Chap $4053 / 3 / 92$
TI 6620.2A
*


Figure 11-1. Impedance Matching Network 1 Z1

## Addendum 1

## AN/GRR-23/24 VHF/UHF Receiver Alignment Procedures

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## Table of Contents

1 Introduction ..... 1
1.1 Module Output Frequency Calculations ..... 1
1.2 Tools Required ..... 2
1.3 Initial Setup and Identification ..... 3
2 Verify Power Supply Voltage ..... 6
3 Local Oscillator Alignment ..... 6
3.1 Oscillator-Multiplier Module ..... 6
3.2 Oscillator-Synthesizer Module .....  8
4 Mixer and Tunable Filter Alignment ..... 8
4.1 Setup ..... 8
4.2 Maximize Intermediate Frequency ..... 9
4.3 Automatic Gain Control Alignment ..... 11
4.4 Audio Alignment. ..... 13
5 Alignment Verification ..... 14

## Table of Figures

Figure 1 AN/GRR Module Locations - Top ..... 4
Figure 2 AN/GRR Module Locations - Oscillator-Multiplier ..... 4
Figure 3 AN/GRR Module Locations - Oscillator-Synthesizer ..... 5
Figure 4 AN/GRR Module Locations - Rear ..... 5
Figure 5 Internal Frequency Adjuster ..... 7
Figure 6 Tunable Filter Slug Turns by Frequency UHF ..... 10
Figure 7 Tunable Filter Slug Turns by Frequency VHF ..... 10

## Table of Tables

Table 1 AN/GRR-23 Oscillator-Synthesizer Frequency Calculations ..... 1
Table 2 AN/GRR-24 Oscillator-Synthesizer Frequency Calculations ..... 1
Table 3 AN/GRR-23 Oscillator-Multiplier Frequency Calculations ..... 2
Table 4 AN/GRR-24 Oscillator-Multiplier Frequency Calculations ..... 2
Table 5 Injection Voltages ..... 11

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1 Introduction. The following procedure details the proper method to align the AN/GRR-23/24 VHF/UHF receiver. To achieve this, the tuning procedures follow these steps:
a. Verify the power supply voltage.
b. Tune the local oscillator to the proper frequency.
c. Tune the cavity filter and mixer/multiplier to the receiver operating frequency.
d. Align the audio levels.
e. Verify the alignment against Order JO 6580.5A, Maintenance of Remote Communications Facility (RCF) Equipments.

Note: It is recommended that these alignment procedures be performed from beginning to end. Failure to complete these procedures from beginning to end may result in an inoperable receiver.

### 1.1 Module Output Frequency Calculations

a. If aligning a receiver with an installed oscillator-synthesizer module, refer to tables 1 and 2 for equations useful in calculating receiver module frequencies.

Table 1. AN/GRR-23 Oscillator-Synthesizer Frequency Calculations

| Operational <br> Frequency (MHz) | Oscillator-Synthesizer <br> Frequency (MHz) | Mixer/Multiplier <br> Frequency (MHz) |
| :---: | :---: | :---: |
| OprFreq: <br> $116.00-149.975$ | $($ OprFreq + 20.6) $\div 2$ | $($ OscSynth X 2) -20.6 |

Table 2. AN/GRR-24 Oscillator-Synthesizer Frequency Calculations

| Operational <br> Frequency (MHz) | Oscillator-Synthesizer <br> Frequency (MHz) | Mixer/Multiplier <br> Frequency (MHz) |
| :---: | :---: | :---: |
| OprFreq : <br> $225.000-312.000$ | $($ OprFreq +20.6) $\div 4$ | $($ OscSynth X 4) - 20.6 |
| OprFreq: <br> $312.025-399.975$ | (OprFreq-20.6) $\div 4$ | $($ OscSynth X 4) +20.6 |

b. If aligning a receiver with an installed oscillator-multiplier module, refer to tables 3 and 4 for equations useful in calculating receiver module frequencies.

Table 3. AN/GRR-23 Oscillator-Multiplier Frequency Calculations

| Operational <br> Frequency (MHz) | Crystal Frequency <br> (MHz) | Oscillator- <br> Multiplier <br> Frequency (MHz) | Mixer/Multiplier <br> Frequency (MHz) |
| :---: | :---: | :---: | :---: |
| OprFreq: <br> $116.00-149.975$ | (OprFreq+20.6) $\div 10$ | CrystalFreq X 5 | (OscMultFreq X 2) |
| -20.6 |  |  |  |

Table 4. AN/GRR-24 Oscillator-Multiplier Frequency Calculations

| Operational <br> Frequency (MHz) | Crystal Frequency <br> (MHz) | Oscillator- <br> Multiplier <br> Frequency (MHz) | Mixer/Multiplier <br> Frequency (MHz) |
| :---: | :---: | :---: | :---: |
| OprFreq: <br> $225.000-312.000$ | (OprFreq+20.6) $\div 20$ | CrystalFreq X 5 | (OscMultFreq X 4) <br> -20.6 |
| OprFreq: <br> $312.025-399.975$ | (OprFreq-20.6) $\div 20$ | CrystalFreq X 5 | (OscMultFreq X 4) <br> +20.6 |

1.2 Tools Required. To properly align the receiver, the following tools are required:

- Communications Service Monitor (CSM), IFR 2947A or equivalent
- Digital multimeter
- Oscilloscope with BNC (male) to Clips
- Small needle nose pliers
- Phillips head screw driver
- Flat head screw driver
- 3 BNC (male) to BNC (male) cables
- GRR/GRT test cable modification kit (NSN 0000-00-012-1867):
- 1 BNC (female) to SMC jack cable (or adapter)
- 2 BNC (female) to SMC plug cables (or adapters)


### 1.3 Initial Setup and Identification

Note: It is not required that the receiver be removed from the rack for this alignment procedure. However, doing so may make performing the alignment easier and faster.
a. Disconnect power from the receiver.
b. Remove all cables connected to the receiver.
c. Remove the receiver from the rack and place on a workbench.
d. Remove the receiver top cover and open the front panel. Perform a visual inspection of the internal modules. Refer to figures 1 through 4 to become familiar with the location of the following modules, connection points, and test points:

- Tunable Filter Module
- Oscillator-Multiplier with crystal housing or Oscillator-Synthesizer Module
- Mixer / Multiplier Module
- Power Supply
- AGC / Squelch Module
- Crystal Filter
- J1 Connector (AC Input)
- Signal Input Connector
- Front Panel Test Points
- Signal Inputs and Outputs


Figure 1. AN/GRR Module Locations - Top


Figure 2. AN/GRR Module Locations - Oscillator-Multiplier


Figure 3. AN/GRR Module Locations - Oscillator-Synthesizer


Figure 4. AN/GRR Module Locations - Rear
e. Proceed to paragraph 2.

2 Verify Power Supply Voltage. Follow this procedure to calibrate the receiver power supply direct current voltage ( V dc) for 18 V dc.

This procedure requires the following test equipment: Digital multimeter (DMM).
a. If the receiver has been removed from the rack, connect AC power to the unit, if previously removed.
b. Turn the receiver ON.
c. Allow the receiver to warm up for 5 minutes to stabilize all modules.

Note: Allowing less than 5 minutes may produce inaccurate measurements and may lead to an inoperable receiver.
d. Set the DMM to measure direct current voltage ( V dc).
e. At the front panel test points, connect the DMM leads between GROUND and REGB+.
f. Adjust R17 on the PS1 power supply to $18 \mathrm{~V} \mathrm{dc} \pm 0.1 \mathrm{~V}$ dc.
g. Remove the DMM leads.
h. Proceed to paragraph 3 .

3 Local Oscillator Alignment. This section provides procedures to properly align either the oscillator-multiplier or oscillator-synthesizer to the proper operating frequency.
a. If aligning an oscillator-multiplier proceed to paragraph 3.1.
b. If aligning an oscillator-synthesizer proceed to paragraph 3.2.
3.1 Oscillator-Multiplier Module. The oscillator-multiplier module is located behind the receiver's front access panel. If the oscillator-multiplier module is not present, proceed to the next procedure to tune the oscillator-synthesizer module.

This procedure requires the following test equipment: CSM, IFR 2947A, or equivalent.
a. Set the oscillator-multiplier module OSC, BUF, and AMPL controls to the appropriate frequency markings.

Note: The oscillator-multiplier frequency is 5 times the crystal frequency.
b. On the front of the oscillator multiplier, connect a BNC to BNC cable between the CSM RF Input port and the oscillator-multiplier test point, J1.
c. Configure the spectrum analyzer to measure the oscillator-multiplier frequency.
d. Adjust the OSC, BUF, and AMPL controls on the oscillator-multiplier module to maximize the waveform on the spectrum analyzer at the proper frequency.
e. Using the RF Analyzer of the CSM, measure and fine tune the oscillator-multiplier frequency to within $\pm 0.0001 \%$ by adjusting its FREQ ADJ control.
f. If adjustments made to the FREQ ADJ pot reach the physical operating limit and the frequency of the oscillator-multiplier is not correct, make adjustments to the internal frequency adjuster. Perform the following steps:
(1) Remove the doubler / quadrupler.
(2) Remove the oscillator-multiplier top cover.
(3) Adjust the internal frequency adjuster. Refer to figure 8 to locate the internal frequency adjuster.
(4) Measure and fine tune the oscillator-multiplier frequency to within $\pm 0.0001 \%$ by adjusting its FREQ ADJ control.

Caution: Make the adjustment very slowly, the internal frequency adjuster is sensitive; only a slight adjustment is required.
(5) Replace the oscillator-multiplier top cover.
(6) Reinstall the doubler / quadrupler.


Figure 5. Internal Frequency Adjuster
g. Confirm the frequency and then disconnect the cable from connector J1.
h. Proceed to paragraph 4.
3.2 Oscillator-Synthesizer Module. Follow these procedures to properly align the receiver oscillator-synthesizer.
a. Refer to paragraph 1 for frequency calculations based on the operating frequency.
b. Adjust the oscillator-synthesizer dials to the proper frequency.
c. Disconnect the oscillator-synthesizer from the doubler/quadrupler and verify the frequency.

Note: Using the BNC to SMC cables, the frequency can be verified with the CSM.
d. The oscillator-synthesizer is now properly aligned.
e. Proceed to paragraph 4.

4 Mixer and Tunable Filter Alignment. This section aligns the receiver to pass maximum signal at the operating frequency. These procedures will simultaneously align the tunable filter and mixer/multiplier modules.
4.1 Setup. This procedure requires the following test equipment:

- CSM, IFR 2497A or equivalent
- 2 X BNC (male) to BNC (male) cable
- BNC to SMC cable (adapter)
- Digital multimeter (DMM)
a. There are two connection points made between the CSM and the receiver detailed in this procedure. The first connection is made between the CSM output and the receiver input. The second connection is made between the CSM input and the crystal filter.
b. On the front of the receiver, remove the jumper from the antenna / receiver input on the front of the unit.
c. Using one BNC to BNC cable, connect the CSM output to the receiver input. This enables direct injection of a RF test signal.
d. Configure the CSM for the RF generator function. Configure the RF test signal according to the following:
- RF Gen Freq $\rightarrow$ Receiver operating frequency
- Amplitude
- Modulation Freq
(Test Tone)
- Signal Type $\rightarrow$ Amplitude modulated (AM)
- Modulation
- 30\%
e. On the Crystal Filter, remove the J1 connection located in the center of the module. Refer to figure 1 (paragraph 1.3) for the Crystal Filter location.
f. Connect the BNC to SMC cable to the Crystal Filter module at J1.
g. Connect a BNC to BNC cable between the CSM input and the BNC to SMC cable.
h. Configure the CSM for the spectrum analyzer function. Configure the spectrum analyzer for the following:
- Center Frequency
- $\quad 20.6 \mathrm{MHz}$
- Reference Level $\rightarrow-50 \mathrm{dBm}$ (higher/lower as needed)
- Span $\quad 100 \mathrm{KHz}$ (or less)

Note: 20.6 MHz is the receiver intermediate frequency. A maximum waveform measured at this frequency translates to maximum signal throughput and the best selectivity.
4.2 Maximize Intermediate Frequency. Follow these procedures to simultaneously align the tunable filter and mixer/multiplier modules.
a. Set the mixer/multiplier to the operating frequency. Adjust (all) knobs: ANT, RF, AMPL, BUFF, DBL/QUAD.
b. Set the LEV knob to maximum clockwise.
c. Turn each tunable filter slug maximum counterclockwise.
d. Turn each filter slug the approximate number of turns as required by figure 6 or figure 7 .

Note: To ensure that the operating frequency is not passed it would be best if 1-2 less turns are made. This procedure fine tunes the filter so only the approximate number of turns is required.


Figure 6. Tunable Filter Slug Turns by Frequency UHF


Figure 7. Tunable Filter Slug Turns by Frequency VHF
e. Referring to the waveform display on the CSM, slowly adjust each slug on the tunable filter to attain maximum waveform at the 20.6 MHz frequency.
f. Adjust all knobs on the mixer/multiplier for maximum waveform.
g. Continuously repeat steps e and f above to attain maximum waveform. Adjust the CSM as required to ensure maximum waveform is attained.

Caution: Make Adjustment very slowly, the receiver modules are very sensitive.
h. Connect the DMM between the front panel test points Ground and Mult.
i. Adjust the LEV knob to attain the correct voltage for the given operating frequency. Refer to table 5 for the correct voltage levels.

Table 5. Injection Voltages

| GRR TYPE | FREQUENCY RANGE (MHz) | INJECTION LEVEL (volts) |
| :---: | :---: | :---: |
| VHF | ALL | $1.0 \pm .1$ |
| UHF | 225.00 to 260.00 | $2.5 \pm .1$ |
| UHF | 260.05 to 320.00 | $2.0 \pm .1$ |
| UHF | 320.05 to 340.00 | $2.5 \pm .1$ |
| UHF | 340.05 to 360.00 | $3.0 \pm .1$ |
| UHF | 360.05 to 380.00 | $3.5 \pm .1$ |
| UHF | 380.05 to 400 | $4.0 \pm .1$ |

j. For fine tuning, change the CSM RF signal power to -102 dBm and ensure that the waveform is peaked by finely adjusting the tunable filter and mixer/multiplier.

Note: You may have to adjust the spectrum analyzer reference level to see the signal.
k. At this point, the receiver has been tuned to maximum signal throughput and alignment.

1. On the crystal filter, disconnect the test connection made at J1 and reconnect the original cabling.
m . Leave the CSM configured as is, it is used later in this procedure.
4.3 Automatic Gain Control Alignment. Follow these procedures to calibrate the receiver automatic gain control.

This procedure requires the following test equipment:

- CSM, IFR 2497A or equivalent
- BNC (male) to BNC (male) cable
- Digital multimeter (DMM)

Note: The test setup has not changed from the previous paragraph, 4.2.
a. Confirm the CSM RF generator function is setup as follows:

- RF Gen Freq $\quad$ Receiver operating frequency
- Amplitude $>-98 \mathrm{dBm}$
- Modulation Freq $>1004 \mathrm{~Hz}$
(Test Tone)
- Signal Type $\quad$ Amplitude modulated (AM)
(AFGen1)
- Modulation $\quad 30 \%$
b. Turn the DMM ON.
c. Place the DMM in the mode to measure direct current voltage ( V dc).
d. Turn the Squelch switch, located on the receiver front, to OFF.
e. Adjust R7 (AGC ADJUST) on the Squelch/AGC (A3) module for full counterclockwise.
f. At the front panel test points, connect the DMM leads between GROUND and AGC.
g. Turn R7 (AGC ADJUST) slowly clockwise until the DMM reads a voltage just over 6 V dc.

Note: If the DMM already reads over 6 V dc before clockwise adjustment, leave R7 fully counterclockwise.
h. Set the DMM to measure alternating current voltage ( V ac).
i. Connect the DMM leads between GROUND and IF.
j. Adjust R7 (AGC ADJUST) on the Squelch/AGC (A3) module until the DMM reads a voltage of 125 mV ac $\pm 5 \mathrm{mV}$ ac.
k. Set the DMM to measure V dc.

1. Connect the leads between GROUND and AGC.
m . Remove the CSM test signal from the receiver and verify that the voltage drops to below 3.5 V dc.

Note: If the voltage does not drop to below 3.5 volts, slowly adjust R7 (AGC ADJUST) on the Squelch/AGC (A3) module until it does.
n. Configure the CSM test signal for -102 dBm and reconnect the test signal to the receiver.
o. Verify that the AGC voltage is greater than 5 V dc.
p. Configure the CSM test signal for -98 dBm .
4.4 Audio Alignment. Follow these procedures to calibrate the receiver automatic gain control

This procedure requires the following test equipment:

- CSM, IFR 2497A or equivalent
- BNC (male) to BNC (male) cable
- Digital multimeter (DMM)

Note: The test setup has not changed from the paragraph 4.3.
a. Turn the DMM ON.
b. Turn R41 (compression level) on the Squelch/AGC (A3) module fully clockwise.
c. Turn the AUDIO MAIN ADJ level control, located on the receiver front, fully clockwise.
d. Set the DMM to measure V ac.
e. Connect the DMM leads between GROUND and MAIN AF.

Note: For the remaining steps, it is recommended that any adjustments made get as close as possible to the specified values.
f. Adjust the AF PREAMPL ADJUST (R32) on the Squelch/AGC (A3) module for 2 V ac $\pm 25 \mathrm{mV}$ ac.
g. Adjust the AUDIO MAIN ADJ level control, located on the receiver front, for 1.6 V ac $\pm$ 25 mV ac.
h. Readjust the AF PREAMPL ADJUST (R32) on the Squelch/AGC (A3) module for 2 V ac $\pm 25 \mathrm{mV}$ ac.
i. Adjust R41 (compression level) on the Squelch/AGC (A3) module for 1.95 V ac $\pm 50 \mathrm{mV}$ ac.
j. Adjust the CSM test signal for $100 \%$ (or $99 \%$ ) modulation (the current setting should be $30 \%$ modulation - it has not changed this entire procedure).
k. Verify that the DMM measures between 1.75 and 2.45 V ac.

1. Disconnect all test equipment.
m . This concludes the alignment procedures.
5 Alignment Verification. Perform these steps to verify that the receiver is properly aligned.
a. Refer to Order JO 6580.5A, Chapter 3, Standards and Tolerances.

Note: While the audio signals have been aligned for operation, the audio output level may be too powerful (too hot) for operation. Any audio adjustments should be performed first.
b. Pending the receiver meets the initial standards and tolerances, replace the unit in the rack (if removed), request a voice check, and return the unit to service.


[^0]:    *If available at site

[^1]:    *If available at site

[^2]:    *Some equipments use a noise limiter for 1A5/2A5 (see 8-71).

